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You should carefully consider all information in this Form 10- K and each of the risks described below, which we believe are the principal risks we face. Any of the following risks could materially and adversely affect our business, financial condition and results of operations and the actual outcome of matters as to which forward-looking statements are made in this Form 10-K. Risks Relating to Our Business. The industries in which we operate experience cyclicality which can cause significant fluctuations in our cash flows and may adversely affect our business, financial condition and results of operations. Our historical operating results reflect the cyclical nature of the industries in which we operate including with respect to our Nylon 6 resin, caprolactam, **nitrogen** ammonium sulfate fertilizer, phenol and acetone products. We experience cycles of fluctuating supply and demand for each of our products resulting in changes in selling prices and margins. Periods of high demand, tight supply and increasing operating margins tend to result in increases in capacity and production until supply exceeds demand, generally followed by periods of oversupply and declining prices. While we strive to maintain or increase our profitability by reducing costs through improving production efficiency, by emphasizing higher margin products and by seeking to control transportation, selling and administration expense, we cannot assure you that these efforts will be sufficient to offset, in whole or in part, the effect of possible decreases in pricing on our operating results. As a result of potential cyclicality, we cannot assure you that pricing or profitability in the future will be comparable to any historical period, including the most recent period shown in our operating results. Structural changes in industry and customer trends for our products could adversely affect our business, financial condition and results of operations Difficult and volatile conditions in the overall economy, particularly in the United States but also globally, and in the capital, credit and commodities markets could adversely affect our business, financial condition and results of operations. Our business, financial condition and results of operations could be adversely affected by difficult global economic conditions and significant volatility in the capital, credit and commodities markets and in the overall economy. Adverse events affecting the health of the economy, including inflation and potential recessionary pressures, rising interest rates, supply chain issues, labor market shortages, trade conflicts including export and import restrictions, tariffs and other trade barriers, the COVID- 19 pandemic and any resurgences or other pandemics and, the threat of war and geopolitical concerns, including as a result of the conflict between Russia and Ukraine, the conflict in Israel and Gaza and the possible expansion of such conflicts, sovereign debt and economic crises, terrorism and protectionism could have a negative impact on the health of the global economy. These developments, or the perception that any of them could occur, may have a material adverse effect on global economic conditions or on the stability of global financial markets which may affect us and our customers. For example: • Weak economic conditions, especially in our key value chains and end markets, could reduce demand for our products, impacting our sales and margins; • As a result of volatility in commodity prices, and increased inflation, we may encounter difficulty in achieving sustained market acceptance of past or future price increases; • In addition, in the event of continued high inflationary pressure, we may not be able to adjust our pricing or increase our productivity and reduce our costs sufficient to offset increased costs, which would reduce our margins and profitability; • Market conditions could result in our key customers experiencing financial difficulties and / or electing to limit spending, which in turn could cause decreases in demand for our products, decreased product prices and lower volumes and margins, potentially resulting in decreased sales and earnings; • Under difficult market conditions, there can be no assurance that access to credit or the capital markets would be available to us or sufficient, and as such, we may not be able to successfully obtain additional financing on reasonable terms, or at all; and • Market conditions and credit availability could adversely affect the financial situation of raw material suppliers and their ability to deliver key materials, thus impacting our ability to run our production facilities at the intended rates .; and We are unable to predict the duration of economic conditions, whether current economic conditions may erode further over time, or the effects of such conditions on financial markets or our business and results of operations. Volatility and uncertainty surrounding future economic conditions such as inflation, potential recessionary pressures or rising interest rates may at times make it challenging to identify risk risks that may affect our business, sources and uses of cash, financial conditions - condition and results of operations. If economic conditions deteriorate, our results of operations, financial condition and cash flows could be materially adversely affected. The industries in which we operate....., financial condition and results of operations. Any significant unplanned downtime or material disruption impacting any of our production facilities, logistics operations or information technology infrastructure, or any third party on which we rely, may adversely affect our business, financial condition and results of operations. We seek to run our complex production facilities on a nearly continuous basis for maximum efficiency and we rely on the integrity of our logistics operations for the uninterrupted operations of our business. While we have made significant annual capital improvements at our manufacturing plants and utilize maintenance excellence and mechanical integrity programs, operational issues have occurred for us in the past and may occur in the future, which could cause damage to our manufacturing and production equipment and ancillary facilities. Unplanned interruptions in our production capabilities may adversely affect our production costs, product lead times, our ability to supply our customers on a timely basis, potential loss of customers, and our earnings during the affected period. Although our integrated manufacturing. As a result of the scale and the quantity and range of our product offerings make us one of the most efficient manufacturers in our industry, as well as the significant level of integration across our manufacturing facilities, we are also exposes exposed us to increased risk associated with unplanned downtime or material disruptions at any one of our production facilities, which have occurred in the past and which may occur in the future, and which could impact our supply chain and our manufacturing process. We seek to mitigate the risk of unplanned Unplanned interruptions downtime through

regularly scheduled maintenance for both major and minor repairs at all of our production facilities . We utilize maintenance excellence and mechanical integrity programs and maintain what we believe is an appropriate buffer inventory of intermediate ehemicals necessary for our manufacturing process, both of which are intended to mitigate the extent of any production losses as a result of unplanned downtime. However, unplanned interruptions have occurred in the past and may occur in the future, and we may not have enough intermediate chemical inventory at any given time to offset production losses. Our business interruption insurance coverage may not cover all costs or losses associated with unplanned downtime, or such insurance may not continue to be available in amounts or on terms acceptable to us, or at all. Moreover, taking our production facilities offline for regularly scheduled repairs can be an expensive and time-consuming operation with risk that discoverable items and delays during the repair process may cause additional unplanned downtime. Any such unplanned downtime at any of our production facilities may adversely affect our business, financial condition and results of operations. Our production facilities and logistics operations, as well as those of our suppliers or other third parties on which we rely, are also subject to the risk of catastrophic loss and material disruptions due to unanticipated events, such as unexpected repairs or other operational and logistical problems, severe weather conditions, personal injury or major accidents, prolonged power failures, chemical spills, fires, explosions, acts of terrorism, earthquakes, pandemics or other natural disasters, that we or such third party may experience. While we seek to mitigate our risk of unplanned interruptions, we have experienced such unplanned interruptions in the past with respect to both our operations and the operations of third parties as described in our reports filed or furnished with the SEC, and there is no assurance that we or other third parties on which we rely will not experience unplanned interruptions in the future. In addition, disruptions to our information technology infrastructure from system failures, shutdowns, power outages, telecommunication or utility failures, cybersecurity incidents, and other events, including disruptions at our cloud computing, server, systems and other third party IT service providers, or as a result of system upgrades or digital transformation, could interfere with our operations, interrupt production and shipments, damage customer and business partner relationships, and negatively impact our reputation. Depending on the nature, extent and length of any interruption from any such event, the results could adversely affect our business, financial condition and results of operations. Raw material price fluctuations and the ability of key suppliers to meet delivery requirements can increase the cost of our products and services, impact our ability to meet commitments to customers and cause us to incur significant liabilities. The cost of raw materials, including cumene, natural gas and sulfur, is a key element in the cost of our products. Our inability to offset material price inflation through increased prices to customers, formula- based or long- term fixed price contracts with suppliers, productivity actions or commodity hedges could adversely affect our business, financial condition and results of operations. Although we believe that our sources of supply for raw materials are generally appropriate for our expected needs, it is difficult to predict the impact that shortages of raw materials or price increases may have in the future. Our ability to manage inventory and meet delivery requirements may be constrained by our suppliers' inability to scale production and adjust delivery of long lead-time products during periods of fluctuating demand. Our inability to satisfy our supply needs would jeopardize our ability to fulfill obligations under contracts, which could, in turn, result in reduced sales and profits, contract penalties or terminations and damage to customer relationships. When possible, we have purchased, and we plan to continue to purchase, raw materials, including cumene, natural gas and sulfur, through negotiated medium- or long- term contracts. To the extent we have been able to achieve favorable terms in our existing negotiated contracts, we may not be able to renew such contracts at the current terms or at all, and this may adversely impact our results of operations. To the extent Further, if the markets for our raw materials significantly change, we may be bound by the terms of our existing supplier contracts and obligated to purchase raw materials at disadvantaged terms as compared to other market participants. Disruptions in transportation or significant changes in transportation costs could adversely impact our business. financial condition and results of operations. We rely heavily on third party transportation to deliver raw materials to our facilities and ship products to our customers. Transport and pipeline operators are exposed to various risks, such as extreme weather conditions, natural disasters, work stoppages, personnel shortages, and operating hazards, as well as interstate and international transportation requirements. If we experience transportation problems, or if there are other significant changes in the cost of these services, we may not be able to arrange efficient alternatives and timely means to obtain raw materials or ship products to our customers. We seek to maintain appropriate buffer inventory of intermediate chemicals necessary for our manufacturing process, which are intended to mitigate the extent of any delays or disruptions in supply chain logistics. However, our failure to obtain raw materials, ship products or maintain sufficient buffer inventory could materially and adversely impact our business, financial condition and results of operations. -The loss of one or more of our significant customers could adversely affect our business, financial condition and results of operations. Our business depends on significant customers, many of whom have been doing business with us for decades. The loss of one or several significant customers may have an adverse effect on our business, financial condition and results of operations. In 2022-2023, our 10 largest customers accounted for approximately 39 % of our total sales across all product lines. Our largest customer is Shaw, one of the world's largest consumers of Nylon 6 resin and caprolactam. We sell caprolactam and Nylon 6 resin to Shaw under a long-term agreement. We typically sell to other customers under master services agreements, with primarily one-year terms, or by purchase orders. If our sales to any of our significant customers were to decline, we may not be able to find other customers to purchase the excess supply of our products. The loss of one or several of our significant customers, or a significant reduction in purchase volume by any of them, or significant unfavorable changes to pricing or other terms in contracts with any of them, could have an adverse effect on our business, financial condition and results of operations. We are also subject to credit risk associated with customer concentration. If one or more of our largest customers were to become bankrupt or insolvent, or otherwise were unable to pay for our products, we may incur significant write- offs of accounts that may have an adverse effect on our business, financial condition and results of operations. Our operations and growth projects require substantial capital and we may not be able to obtain additional capital that we need in the future on favorable terms or at all. Our industry is capital intensive, and we may require additional capital in the future to finance our growth and development, upgrade and improve our

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manufacturing capabilities, satisfy regulatory and environmental compliance obligations, achieve sustainability priorities or
goals adopted by the Company, implement further marketing and sales activities, fund ongoing R & D activities, and meet
general working capital needs. Our capital requirements will likely depend on many factors, including acceptance of and
demand for our products, the extent to which we invest in new technology, new products and R & D projects and the status and
timing of these developments. Our capital projects and other growth investments may have lengthy deadlines during which
market conditions may deteriorate between the capital expenditure's approval date and the conclusion of the project, negatively
impacting projected returns on our investments. Delays or cost increases related to capital and other spending programs,
including those relating to plant improvements and development of new technologies, could materially adversely affect our
ability to achieve forecasted operating results. In addition, we may need to seek additional capital in the future, and debt or
equity financing may not be available to us on terms we find acceptable, if at all, Certain U. S. and non- U. S. financial
institutions experienced crisis in 2023, resulting in disruption in the financial markets. Such events involving limited
liquidity, defaults, non- performance or other adverse developments that affect financial institutions, transactional
counterparties or the financial services industry generally, or concerns about any events of these kinds or other similar
risks, have in the past and may in the future lead to market- wide liquidity problems, which could significantly impair
our access to funding sources or other credit arrangements in amounts adequate to finance our current and future
business operations or could result in less favorable commercial financing terms, including higher interest rates or costs
and tighter financial and operating covenants, or limitations on access to credit and liquidity sources, thereby making it
more difficult for us to acquire financing on acceptable terms or at all. If we incur additional debt or raise equity through
the issuance of our preferred stock, the terms of the debt or our preferred stock may give the holders rights, preferences and
privileges senior to those of holders of our common stock, particularly in the event of liquidation. If we raise funds through the
issuance of additional common equity, ownership in AdvanSix would be diluted. We believe that we currently have adequate
capital resources to meet our projected operating needs, capital expenditures and other expected cash requirements. However,
we may need additional capital resources in the future, and if we are unable to obtain sufficient resources for our operating
needs, capital expenditures and other cash requirements for any reason, our business, financial condition and results of
operations could be adversely affected . Our results of operations may be materially adversely impacted by the coronavirus
(COVID-19) pandemic, including resurgences, and the measures implemented to contain the spread of the virus. The continued
spread of the coronavirus (COVID-19) pandemic and the resulting containment measures have created significant volatility,
uncertainty and economic disruption globally and have had, and in the future may have, a material impact on the Company's
results of operations. The U. S. Department of Homeland Security designated our industry as" essential critical infrastructure"
during the response to COVID-19 for both public health and safety as well as community well-being. The Company takes its
obligation to produce materials that support the broader population seriously, all while maintaining a prioritized focus on the
health and safety of its employees and the communities in which it operates, and assuring the continuity of its business
operations. As a global provider of products that are key inputs for our customers' processes serving a variety of end-markets, a
pandemic presents obstacles that can adversely affect our supply chain effectiveness and efficiencies, our manufacturing
operations and customer demand for our products and, ultimately, our financial results. The extent of any impact from the
COVID-19 pandemic, as well as any resurgences, variants or other similar U. S. or global public health crisis, on our business
depends on numerous evolving factors and future developments that cannot be accurately predicted at this time, including, but
not limited to: the scope and duration of the pandemic, including the spread of the virus and its variants, the extent of any
resurgences, and the pace of recovery; the distribution, efficacy, availability and public acceptance of vaccines, boosters or
treatments: governmental, business and individuals' actions that have been and continue to be taken in response to the pandemic.
including our business continuity and cash optimization plans that have been, and may in the future be, implemented; the impact
of social and economic restrictions and other containment measures taken to combat virus transmission; the impact on labor
markets and our ability, and the ability of our suppliers and other third parties on which we rely, to retain and hire employees;
inflationary pressures; supply chain disruptions; the effect on our customers' demand for our products and our suppliers' ability
to manufacture and deliver our raw materials, including implications of reduced refinery utilization in the U. S.; our ability to
sell and provide our goods and services, including as a result of travel and other related restrictions; the ability of our customers
to pay for our products; any closures of our and our customers' offices and facilities; risks associated with increased phishing,
compromised business emails and other eybersecurity attacks and disruptions to our technology infrastructure; and risks
associated with employees working remotely or operating with a reduced workforce. Any of these events could materially
adversely impact our business, financial condition, results of operations, cash flow, liquidity and / or stock price. The COVID-
19 pandemic, as well as future pandemics, could also cause or contribute to the other risk factors identified in this Form 10-K,
as may be amended in our subsequent Quarterly Reports on Form 10-Q, which in turn could materially adversely affect our
business, financial condition, results of operations, eash flow, liquidity and / or stock price. Further, the COVID-19 pandemic,
resurgences or other public health crisis may also affect our business, operations and financial results in a manner that is not
presently known to us or that we currently do not consider to present significant risks to our operations. Our competitive
position, as well as our failure to develop and commercialize new products or technologies to address our customers' needs and
to effectively compete, could adversely affect our business, financial condition and results of operations. Competition in the
industries we serve is based on factors such as price, product quality and service. Additionally, the markets for our products are
characterized by significant competition, both regionally and internationally, new industry standards, evolving distribution
models, customer price sensitivity, and disruptive product and manufacturing process innovations. In addition to changes in
regulations, the impact of health, sustainability, and safety concerns could increase the costs incurred by our customers to use
our products and otherwise limit the use of these products, which could lead to decreased demand for these products. Any of
these factors could create pressure on pricing and gross margins and could adversely impact our business. As a result, our
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competitors may be able to deliver greater innovation, respond more quickly to new or emerging technologies and changes in market demand, allocate more resources to the development, marketing and sale of their products, successfully expand into emerging markets, improve their cost structures, or price their products more aggressively than us. Our continued ability to enhance our existing product offerings, as well as the successful development and commercialization of new products and technologies, are drivers to our future strategy. The development and commercialization of new products and technologies requires significant investment in R & D, capital expenditures, production and marketing. The sales and development cycle for our products is subject to customary budgetary constraints, internal acceptance procedures, competitive product assessments, scientific and development resource allocations, and regulatory limitations, many of which may be beyond our control. If we are not able to successfully accommodate these factors to enable customer development success, we will could be unable to achieve sufficient sales to reach the level of profitability we may expect or compete effectively. There is no assurance that we will be able to continue to identify, develop, market or, in certain cases, secure regulatory approval for, new products in a timely manner or at all, as may be required to replace or enhance existing products. We cannot be certain that costs incurred by investing in new products and technologies will result in an increase in our revenues or profits. Our ability to keep pace with our competitors and the success of any new products and technologies is uncertain and could adversely affect our business, financial condition and results of operations. The loss of one or more..... if available, may be prohibitively expensive. Hazards and compliance costs associated with chemical manufacturing, storage and transportation could adversely affect our business, financial condition and results of operations. There are hazards associated with chemical manufacturing and the related storage and transportation of raw materials, products and wastes. These hazards could lead to an interruption or suspension of operations and could have an adverse effect on the productivity and profitability of a particular manufacturing facility, or on us as a whole. While we endeavor to provide adequate protection for the safe handling of these materials, issues could be created by various events, including natural disasters, severe weather events, acts of sabotage, human error, and performance by third parties, and as a result, we could face potential hazards such as piping and storage tank leaks and ruptures, mechanical failure, employee exposure to hazardous substances and chemical spills and other discharges or releases of toxic or hazardous substances or gases. These hazards may cause personal injury and loss of life, damage to property and contamination of the environment, which could lead to government fines, work stoppage injunctions, lawsuits by injured persons, damage to our public reputation and brand and diminished product acceptance. If such actions are determined to be adverse to us or there is an associated economic impact to our business, we may have inadequate insurance or cash flow to offset any associated costs. Such outcomes could adversely affect our business, financial condition and results of operations. Our business, financial condition and results of operations could be adversely affected by litigation and other commitments and contingencies. We face risks arising from various unasserted and asserted litigation matters, including, but not limited to, product liability and claims for third-party property damage or personal injury stemming from alleged environmental or other torts or otherwise. We have noted a nationwide trend in purported class actions against chemical manufacturers generally seeking relief such as medical monitoring, property damages, off- site remediation and punitive damages arising from alleged environmental or other torts without claiming present personal injuries. We also have noted a trend in public and private nuisance suits being filed on behalf of states, counties, cities and utilities alleging harm to the general public. Various factors or developments can lead to changes in current estimates of liabilities such as a final adverse judgment, significant settlements or changes in applicable law. An adverse outcome or unfavorable development in any one or more of these matters could be material to our financial results and could adversely impact the value of any of our brands associated with any such matters. In the ordinary course of business, we may make certain commitments, including representations, warranties and indemnities relating to current and past operations, including those related to divested businesses, and issue guarantees of third-party obligations. Additionally, we may be required to indemnify Honeywell for amounts related to liabilities allocated to, or assumed by, us in connection with our spin- off. If we are required to make any such payments, the payments could be significant and could exceed the amounts we have accrued with respect thereto, adversely affecting our business, financial condition and results of operations. Any acquisition, strategic relationship, joint venture or investment could disrupt our business and harm our financial condition. Our inability to successfully acquire and integrate other businesses, assets, products or technologies or realize the financial and strategic goals that were contemplated at the time of any transaction could adversely affect our business, financial condition and results of operations. We actively evaluate acquisitions, strategic relationships, joint ventures, collaborations, and strategic investments in businesses, products or technologies that we believe could complement or expand our business, broaden our technology and intellectual property or otherwise offer growth or cost-saving opportunities. Any of these transactions may be complex, time consuming and expensive, and may present numerous challenges and risks. In 2021, we completed the acquisition of certain assets of Commonwealth Industrial Services, Inc., and in February 2022, we completed the acquisition of U. S. Amines, Ltd. Lack of control over the actions of our business partners in any strategic relationship, joint venture or collaboration, could significantly delay the introduction of planned products or otherwise make it difficult or impossible to realize the expected benefits of such relationship. An investment in, or acquisition of, complementary businesses, products or technologies in the future could materially decrease the amount of our available cash or require us to seek additional equity or debt financing. We may not be successful in negotiating the terms of any potential acquisition, conducting thorough due diligence, financing the acquisition or effectively integrating the acquired business, product or technology into our existing business and operations. Our due diligence may fail to identify all of the problems, liabilities or other shortcomings or challenges of an acquired business, product or technology, including issues related to intellectual property, product quality or product architecture, regulatory compliance practices, revenue recognition or other accounting practices or employee or customer issues. Additionally, in connection with any acquisitions we complete, we may not achieve the synergies or other benefits we expected to achieve, and we may incur unanticipated expenses, write-downs, impairment charges or unforeseen liabilities that could negatively affect our business, financial condition and results of operations, have difficulty incorporating the acquired businesses, disrupt

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relationships with current and new employees, customers and vendors, incur significant debt or have to delay or not proceed
with announced transactions. Further, contemplating or completing an acquisition and integrating an acquired business, product
or technology could divert management and employee time and resources from other matters write- offs of accounts that may
have an adverse effect on our business, financial condition and results of operations. The occurrence or threat of extraordinary
events, including terrorist attacks, may disrupt our operations and could adversely affect our business, financial condition and
results of operations. Due to concerns related to terrorism, we are subject to various security laws including Maritime
Transportation Security Act of 2002 ("MTSA") regulations. Our Frankford and Hopewell facilities are regulated facilities
under MTSA due to the nature of our operations and the proximity of the facilities to adjacent waterways. Federal, state, local and
foreign governments could implement new or impose more stringent regulations affecting the security of our plants, terminals
and warehouses or the transportation and use of fertilizers or other chemicals. These regulations could result in higher operating
costs or limitations on the sale of our products and could result in significant unanticipated costs, lower sales and reduced profit
margins. It is possible that federal, state, local and foreign governments could impose additional limitations on the use, sale or
distribution of chemicals we produce and sell, thereby limiting our ability to manufacture or sell those products, or that illicit use
of our products could result in potential exposure for us. The occurrence of extraordinary events, including future terrorist attacks
and the outbreak or escalation of hostilities, cannot be predicted, and their occurrence can be expected to continue to negatively
affect the economy in general, and the markets for our products in particular. The resulting damage from an attack on our assets
could include loss of life and property damage. In addition, available insurance coverage may not be sufficient to cover all of the
damage incurred or, if available, may be prohibitively expensive. Failure to protect our intellectual property could adversely
affect our business, financial condition and results of operations. Intellectual property rights, including patents, trade secrets,
confidential information, trademarks, trade names and trade dress, are important to our business. We will endeavor to protect our
intellectual property rights in key jurisdictions in which our products are produced or used. However, we may be unable to
obtain protection for our intellectual property in such key jurisdictions. Although we own and have applied for numerous patents
and trademarks, we may have to rely on judicial enforcement of our patents and other proprietary rights. Our patents and other
intellectual property rights may be challenged, invalidated, circumvented, and rendered unenforceable or otherwise
compromised. If we must take legal action to protect, defend or enforce our intellectual property rights, any suits or proceedings
could result in significant costs and diversion of our resources and our management's attention, and we may not prevail in any
such suits or proceedings. A failure to protect, defend or enforce our intellectual property could have an adverse effect on our
business, financial condition and results of operations. Similarly, third parties may assert claims against us and our customers
and distributors alleging our products infringe upon third- party intellectual property rights. Such claims could result in
significant costs and diversion of our resources and our management's attention and we may not prevail in any resulting suits or
proceedings. We also rely materially upon unpatented proprietary technology, know- how and other trade secrets to maintain our
competitive position. While we institute and maintain policies, internal security measures, and agreements to protect our trade
secrets and other intellectual property, any failure to protect this intellectual property could negatively affect our future
performance and growth. Some of our workforce is represented by labor unions and our business could be harmed in the event
of a prolonged work stoppage. Approximately 744-750 of our employees are covered under collective bargaining agreements
that expire between 2023 2024 and 2025 2028, which represents approximately 51-52 % of our employee base as of December
31, <del>2022-2023</del>. From time to time, we engage in negotiations to renew collective bargaining agreements as those contracts are
scheduled to expire. In April 2023, a While we generally have positive relationships with our labor unions strike was initiated
by the Hopewell South bargaining unit, affecting approximately 340 workers at the Company's manufacturing facility
in Hopewell, Virginia, which was later resolved in May 2023 when the bargaining unit voted to ratify a new five-year
collective bargaining agreement. Ultimately, we cannot predict how stable our union relationships will be or whether we will
be able to successfully negotiate successor agreements without impacting our financial condition. In addition, the presence of
unions may limit our flexibility in dealing with our workforce. We may experience work stoppages, which could negatively
impact our ability to manufacture our products on a timely basis and, ultimately, our business, financial condition and results of
operations. We depend on the recruitment and retention of qualified personnel, and our failure to attract and retain such
personnel could adversely affect our business, financial condition and results of operations. Due to the complex nature of our
manufacturing business, our future performance is highly dependent upon the continued services of our key engineering
personnel, scientists and our senior management team, the development of additional management personnel and the hiring of
new qualified engineering, manufacturing, marketing, sales and management personnel for our operations. Competition for
qualified personnel in our industry is intense, and we may not be successful in attracting or retaining qualified personnel. The
loss of key employees, our inability to attract new, qualified employees or adequately train employees, or any delay in hiring key
personnel, could negatively affect our business, financial condition and results of operations. Cybersecurity threats and incidents
continue to increase in frequency and sophistication. A successful cybersecurity attack could disrupt our business operations,
result in the loss of critical and confidential information belonging to us, our customers and other business partners, and
adversely impact our reputation, financial condition and results of operations. Global cybersecurity threats and incidents can
range from uncoordinated individual attempts to gain unauthorized access to information technology ("IT") systems to
sophisticated and targeted measures known as advanced persistent threats, directed at AdvanSix, its plants and operations, its
products, its customers and / or its third- party service providers including cloud providers. The techniques used to obtain
unauthorized access to networks, or to sabotage IT systems, change frequently and generally are not recognized until launched
against a target. We may be unable to anticipate these techniques or to implement adequate preventative measures. While we
have experienced, and expect to continue to experience, these types of threats, our none of them to date have materially
impacted the Company, Our information technology infrastructure, including cybersecurity controls, is designed to deploys-
deploy comprehensive measures to deter, prevent, detect, respond to and mitigate these threats including access controls, data
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encryption, vulnerability assessments, continuous monitoring of our IT networks and systems and maintenance of backup and
protective systems. We track cyber performance metrics and conduct training of our employees on protective measures
regarding information security, data privacy, cyber- attacks and recognizing phishing attempts. Despite these efforts,
cybersecurity incidents, depending on their nature and scope, could potentially result in the misappropriation, destruction,
corruption or unavailability of critical data and confidential or proprietary information (our own or that of third parties) and the
disruption of our plant operations and business generally or the disruption of the operations and businesses of our vendors or
customers. Additionally, we use third- party vendors that may store sensitive data, including confidential information about our
employees, and these third parties are subject to their own cybersecurity threats. While our standard vendor terms and conditions
include certain safeguards, including requiring the use of appropriate security measures to prevent unauthorized use or disclosure
of our data, a breach at these third- party vendors may occur regardless of our efforts to mitigate the possibility of any such
breach. The potential consequences of a material cybersecurity incident of our own systems or the systems of those with
whom we do business -include reputational consequences, safety risk, operational disruptions, physical damage to our assets,
claims from and litigation with third parties, fines levied by governmental authorities, diminution in the value of our investment
in research, development and engineering, and increased cybersecurity protection and remediation costs, which in turn could,
individually or in the aggregate, adversely affect our competitiveness, plant operations, business, financial condition and results
of operations. We maintain cyber liability insurance, but this insurance may not be sufficient to cover the losses that may result
from a cybersecurity incident. Data privacy, information security and protection of confidential information may require
significant resources and present certain risks. We maintain, have access to and process certain confidential or sensitive data,
including proprietary business information, personal data and other information, that may be subject to privacy and security
laws, regulations and / or customer- imposed controls. Despite our efforts to protect such information and data, we may be
vulnerable to material security breaches, theft, misplaced or lost data, or errors by employees or third- party providers that could
potentially cause such information and data to be compromised, or lead to improper use of our systems or networks,
unauthorized access, use, disclosure, modification or destruction of information, and operational disruptions. In addition, there
are different and potentially conflicting data privacy laws in effect in the domestic and foreign jurisdictions in which we operate,
including the General and Data Protection Regulations implemented in the European Union, and we must comply with all
applicable laws and standards. Noncompliance with these laws can result in reputational damage, fines and penalties, and
enforcement proceedings and litigation, any of which may adversely affect our business, reputation, financial condition and
results of operations. We may be required to make significant cash contributions to our defined benefit pension plan. We
sponsor a defined benefit pension plan under which certain eligible AdvanSix employees who were employed by Honeywell
prior to the spin- off earn pension benefits as if they remained employed by Honeywell. Significant changes in actual investment
return on pension assets, discount rates, retirement rates and other factors could require unplanned cash pension contributions in
future periods. Changes in discount rates and actual asset returns different from our anticipated asset returns can result in
significant non- cash actuarial gains or losses. With regard to cash pension contributions, funding requirements for our pension
plans are largely dependent upon interest rates, actual investment returns on pension assets and the impact of legislative or
regulatory changes related to pension funding obligations. Our pension contributions may be material and could adversely
impact our financial condition, cash flow and results of operations. We made no pension contributions during of approximately
$ 20 million in 2022 <mark>2023</mark>, but may which exceeded our pension funding requirements for such period, and we plan to make
pension contributions in future periods sufficient to satisfy funding requirements. We may be required to record significant
charges from impairment to goodwill, intangibles, and other long- lived assets. We are required under U. S. Generally
Accepted Accounting Principles (" GAAP ") to test our goodwill for impairment annually or more frequently if
indicators for potential impairment exist. Indicators that are considered include significant changes in performance
relative to expected operating results, significant changes in the use of the assets, significant negative industry or
economic trends, or a significant decline in the Company's stock price and / or market capitalization for a sustained
period of time. In addition, we periodically review our intangible and other long- lived assets for impairment when
events or changes in circumstances indicate the carrying value may not be recoverable. Factors that may be considered a
change in circumstances indicating that the carrying value of our intangible and other long-lived assets may not be
recoverable include slower growth rates, the loss of a significant customer, burdensome new laws, or divestiture of a
business or asset for less than its carrying value. There are inherent uncertainties in management's estimates,
judgments, and assumptions used in assessing recoverability of goodwill, intangibles, and other long-lived assets. Any
material changes in key assumptions, including failure to meet business plans, a deterioration in the U.S. and global
financial markets, an increase in interest rates, an increase in inflation, or other unanticipated events and circumstances,
may decrease the projected cash flows or increase the discount rates and could potentially result in an impairment
charge. We may be required to record a significant charge to earnings in our consolidated financial statements during
the period in which any impairment of our goodwill or intangible and other long- lived assets is determined, which could
have a material adverse effect on our business, financial condition and results of operations. Exposure to risks and events
beyond our control could adversely impact our business, financial condition and results of operations. We are exposed to risks
from various events that are beyond our control, which may have significant effects on our results of operations. While we
attempt to mitigate these risks through appropriate loss prevention measures, insurance, business contingency planning and other
means, we may not be able to anticipate all risks, or to mitigate or reasonably or and cost- effectively manage those risks that
we do anticipate. We maintain property, cyber liability, business interruption and casualty insurance but such insurance may not
cover all risks, loss, damages or expenses associated with our business and is subject to limitations, including deductibles and
limits on the liabilities covered. Consequently, our operations could be adversely affected by circumstances or events in ways
that are significant and / or long lasting. The risks and uncertainties identified herein are not the only risks and uncertainties
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that we have face. Additional risks and uncertainties not presently known to us or that we currently believe to be immaterial also may adversely affect us. If any known or unknown risks and uncertainties develop into actual events, these developments could have a material adverse effect on our business, financial condition and results of operations. Risks Relating to Our Indebtedness We are subject to certain risks associated with our indebtedness. We are a borrower of funds under a credit facility. Our ability to make payments on and to refinance our indebtedness, including the debt incurred, as well as any future debt that we may incur, will depend on our ability to generate cash in the future from operations or financings. Our ability to generate cash is subject to general economic, financial, competitive, legislative, regulatory and other factors that are beyond our control. In addition, the terms of our indebtedness include a number of restrictive covenants that impose significant operating and financial restrictions on us and our subsidiaries and limit our ability to engage in actions that may be in our long-term best interests. These restrictive covenants may restrict our and our subsidiaries' ability to take some or all of the following actions: • Incur or guarantee additional indebtedness or sell disqualified or preferred stock; • Pay dividends on, make distributions in respect of, repurchase or redeem capital stock; • Make investments or acquisitions; • Sell, transfer or otherwise dispose of certain assets; • Create liens; • Enter into sale / leaseback transactions; • Enter into agreements restricting the ability to pay dividends or make other intercompany transfers; • Consolidate, merge, sell or otherwise dispose of all or substantially all of our or our subsidiaries' assets; • Enter into transactions with affiliates; • Prepay, repurchase or redeem certain kinds of indebtedness; • Issue or sell stock of our subsidiaries; and / or • Significantly change the nature of our business. These restrictions may impact our current and future operations, how we conduct our business and pursue our strategy, as well as our ability to incur debt that we may need to fund initiatives associated with our strategy, ongoing operations, competitive industry dynamics and new business opportunities. A breach of any of these covenants, if applicable, could result in an event of default under the terms of this indebtedness. If an event of default occurs, the lenders would have the right to accelerate the repayment of such debt and the event of default or acceleration may result in the acceleration of the repayment of any other debt to which a cross- default or cross- acceleration provision applies. Substantially all domestic tangible and intangible assets of the Company and its subsidiaries are pledged as collateral to secure the obligation under our credit facility and, in the event we were unable to repay any amount of this indebtedness when due and payable, the lenders could proceed against the pledged collateral. In the event our creditors accelerate the repayment of our borrowings, we may not have sufficient assets to repay such indebtedness, which could adversely affect our business, financial condition and results of operations . Furthermore, our credit facility currently uses LIBOR as a benchmark for establishing the interest rate. Certain USD LIBOR rates ceased to be published as of December 31, 2021 while the remaining USD LIBOR rates will cease to be published on June 30, 2023, as announced by LIBOR's regulators and administrators. In response to the phase- out of LIBOR, regulators have suggested reforming or replacing LIBOR with other benchmark rates. The consequences of these developments with respect to LIBOR cannot be entirely predicted but could cause volatility or disruption in the overall financial market, result in an increase in the cost of our variable rate debt or adversely affect our cost of funding, any of which could adversely affect our financial condition and results of operations. Additionally, while our credit facility contains a provision providing for an alternative rate calculation in the event LIBOR is unavailable, this provision may not adequately address the actual changes to LIBOR or successor rates. Risks Relating to Legal and Regulatory Matters Extensive environmental, health and safety laws and regulations applicable to our operations, including initiatives related to discharges into the air and water, hazardous waste, sustainability, global warming and climate change, may result in substantial costs and unanticipated loss or liability, which could adversely affect our business, financial condition and results of operations. Various federal, state, local and foreign governments regulate the discharge of materials into the environment and can impose substantial fines and criminal sanctions for violations and require installation of costly equipment or operational changes to limit emissions and / or decrease the likelihood of accidental hazardous substance releases. If we are found to be in violation of these laws or regulations, we may incur substantial costs, including fines, damages, criminal or civil sanctions and remediation costs, or experience interruptions in our operations. See "Item 1. Business- Regulation and Environmental Matters " for more information on the environmental laws and regulations to which we are subject. Primarily because of past operations at our current manufacturing locations and other locations used in our operations as currently conducted, we may be subject to potentially material liabilities related to the remediation of environmental hazards and to claims of personal injuries or property damages that may have been or may be caused by hazardous substance releases and exposures or other hazardous conditions. Lawsuits, claims and costs involving these matters may arise in the future. In addition, changes in laws, regulations and enforcement of policies, the discovery of previously unknown contamination or other information related to individual sites, the establishment of stricter state or federal toxicity standards with respect to certain contaminants or the imposition of new cleanup requirements or remedial techniques could require us to incur additional costs in the future that would have a negative effect on our business, financial condition and results of operations. Additionally, there are substantial uncertainties as to the nature, stringency and timing of any future regulations or changes in regulations, including discharges into the air and water, handling and disposal of hazardous wastes, remediation of soil and groundwater, and greenhouse gas ("GHG") and water nutrient regulations. Due to the concerns about risks associated with air, water, global warming and climate change, more stringent regulations may be imposed which could require us to incur additional capital expenditures or make changes to our operating activities that would increase our operating costs, reduce our efficiency, limit our output, increase our costs for or limit the availability of energy, raw materials or transportation or otherwise adversely affect our business, financial condition and results of operations. If enacted, more stringent GHG limitations are likely to have a significant impact on us because our production facilities emit GHGs such as carbon dioxide and nitrous oxide and because natural gas, a fossil fuel, is a primary raw material used in our production process. To the extent that GHG or other restrictions are not imposed in countries where our competitors operate or are less stringent than regulations that may be imposed in the United States, our competitors may have cost or other competitive advantages over us. In addition, increasing regulation of fuel emissions could substantially increase the distribution and supply chain costs associated with our products. Consequently, legislative and regulatory programs to reduce emissions of

GHG could have an adverse effect on our business, financial condition and results of operations. Further, there has been public discussion that climate change may be associated with more extreme weather conditions, such as increased frequency and severity of storms, droughts, and floods. Extreme weather conditions have interfered, and in the future may interfere, with our operating activities, disrupt our maritime logistics and intra- plant supply chain, increase our costs of operations or reduce the efficiency of our operations, and potentially increase costs for insurance coverage in the aftermath of such conditions. Longterm, higher average global temperatures could result in changes in natural resources, growing seasons, precipitation patterns, weather patterns, species distributions, water availability, sea levels, and biodiversity. These impacts could cause changes in supplies of raw materials used to maintain our production capacity and could lead to possible increased sourcing costs in the future. Climate- related events, such as extreme weather events, impacting areas where we or our suppliers operate manufacturing facilities may cause suspensions of operations, which could be prolonged, while damage is remedied or renovations are completed, and which could materially impact our operations and financial results. We continually assess our manufacturing plants for risks and opportunities to increase our preparedness for climate change. We are continuing to evaluate sea level rise and storm surge at our plants to understand potential impacts and response actions that may need to be taken. Significant physical effects of climate change could also have an indirect effect on our financing and operations by disrupting the supply of raw materials to us and transportation or process-related services provided by companies or suppliers with whom we have a business relationship. There is also a risk that one or more of our key raw materials or one or more of our products may be found to have, or be characterized as having, a toxicological or health- related impact on the environment or on our customers or employees, which could potentially result in our incurring unexpected liability in connection with such characterization and the associated effects of any toxicological or health-related impact. If such a discovery or characterization occurs, we may incur increased costs to comply with new regulatory requirements or to modify the format or use of such substances to reduce or eliminate the impact, or the relevant materials or products, including products of our customers that incorporate our materials or products, may be recalled or banned. Changes in laws and regulations, or their interpretations, and our customers' perception of such changes or interpretations may also affect the markets or marketability of certain of our products. Additionally, sales of certain of our products such as acetone or amines, may implicate List II or other considerations under the Drug Enforcement Act. Such classifications subjects - subject us to compliance audits by the relevant federal and state agencies and place ongoing restrictions on our sales activities. Heightened public focus on climate change, sustainability, and environmental issues has also led to increased government regulation and may cause certain of our key stakeholders to require that we meet certain standards, including customers or suppliers who may impose environmental standards on us as a part of doing business with them, all of which could increase the costs incurred by our customers to use our products and otherwise limit the use of these products, which could lead to decreased demand for these products. We are impacted by increasing stakeholder interest in performance relative to sustainability and environmental, social and governance (ESG) matters. As a result, we have significantly expanded our reporting and investments associated with ESG matters and have announced goals regarding our sustainability and ESG performance. Our statements and goals for such matters represent our current plans but are not guarantees that we will be able to achieve such goals which may be adversely impacted by available technology, evolving regulatory requirements, availability of suppliers, and capital requirements. Our operations are dependent on numerous required permits and approvals. We hold numerous environmental and other governmental permits and approvals authorizing operations at each of our facilities. In addition, any expansion or major modification of our operations is dependent upon securing the necessary environmental or other permits or approvals. A decision by a government agency to deny or delay issuing a new or renewed material permit or approval, or to revoke or substantially modify an existing material permit or approval, could have an adverse effect on our ability to continue operations at the affected facility, or facilities, and on our business, financial condition and results of operations. We are subject to risks related to adverse trade policies inherent in international sales and associated regulations in certain important markets for our products. We have exposure to risks inherent in international sales, including difficulties and costs associated with complying with a wide variety of complex laws, treaties and regulations including customs and international trade laws; unexpected changes in political or regulatory environments; earnings and cash flows that may be subject to tax withholding requirements or the imposition of tariffs, exchange controls or other restrictions; political and economic instability; import and export restrictions, tariffs, and other trade barriers or retaliatory actions; fluctuations in foreign currency exchange rates; government takeover or nationalization of business; and government mandated price controls. These considerations limit the countries in which we can do business, the persons or entities with whom we can do business, the products which we can buy or sell, and the terms under which we can do business. As a U. S.based producer, we are impacted by anti-dumping investigations which have had, and may continue to impose, significant antidumping duties on our products. Such duties place us at a significant competitive disadvantage in the applicable markets. In each case, we diligently evaluate our commercial and legal options to defend these investigations and their subsequent sunset reviews and take steps we feel are prudent to protect our interests, including defending our anti-dumping petitions covering imports of acetone and ammonium sulfate with the International Trade Commission (see" Anti- Dumping Duty Petitions - Ammonium Sulfate " under " Recent Developments" in Item 7. " Management's Discussion and Analysis of Financial Condition and Results of Operations "). Historically, we have successfully sought to mitigated - mitigate these risks through geographical mix management so that the imposition of duties does not materially affect our business results . However, but such duties could have an adverse effect on the sales of our key product lines and affect our business performance in the future. There can be no assurance that, in the future, any governmental or international trade body will not institute trade policies or remedies that are adverse to exports from the United States, and given the change in the U. S. presidential administration, we may face additional uncertainty with regard to U. S. government trade policy. In recent years, the U. S. imposed tariffs on certain U. S. imports, and China and other countries responded with retaliatory tariffs on certain U. S. exports. Any significant changes in international trade policies, practices or trade remedies, especially those instituted in our target markets or markets where our major

customers are located, such as the United States- Mexico- Canada Agreement which became effective in July 2020, could potentially increase the price of our products relative to our competitors or decrease our customers' demand for our products, which in turn may adversely affect our business, financial condition and results of operations. Failure to maintain effective internal controls could adversely impact our ability to meet our reporting requirements. We are required, under the Sarbanes-Oxley Act of 2002, to maintain effective internal control over financial reporting and disclosure controls and procedures. This includes performing system and process evaluations and testing of our internal control over financial reporting to allow management and our independent registered public accounting firm to report on the effectiveness of our internal control over financial reporting, as required by the Sarbanes-Oxley Act, with auditor attestation of the effectiveness of our internal controls. If we are not able to comply with these requirements, or if we or our independent registered public accounting firm identify deficiencies in our internal control over financial reporting that are deemed to be material weaknesses, the market price of our common shares could decline and we could be subject to penalties or investigations by the NYSE, the SEC or other regulatory authorities, which would require additional financial and management resources. Effective internal controls are necessary for us to provide reasonable assurance with respect to our financial reports and to effectively prevent fraud. Internal controls over financial reporting may not prevent or detect misstatements because of inherent limitations, including the possibility of human error, the circumvention or overriding of controls, or fraud. Therefore, even effective internal controls can provide only reasonable assurance with respect to the preparation and fair presentation of financial statements. If we fail to maintain the effectiveness of our internal controls, including any failure to implement required new or improved controls, or if we experience difficulties in their implementation, our business and operating results could be harmed, we could fail to meet our reporting obligations, and there could be a material adverse effect on our stock price. The ongoing process of implementing internal controls requires significant attention from management and we cannot be certain that these measures will ensure that we implement and maintain adequate controls over our financial processes and reporting in the future. Difficulties encountered in their implementation could harm our results of operations or cause us to fail to meet our reporting obligations. If we fail to obtain the quality of services necessary to operate effectively or incur greater costs in obtaining these services, our profitability, financial condition and results of operations may be materially and adversely affected. Our spin- off could result in significant tax liability. Completion of In connection with our spin- off was conditioned on Honeywell's receipt of a written opinion of Cravath, if Swaine & Moore LLP to the effect that the October 1, 2016 distribution by Honeywell of all of the then outstanding shares of AdvanSix common stock should qualify for non-recognition of gain and loss under Section 355 of the Code. The opinion of counsel did not address any U. S. state, local or foreign tax consequences of the spin- off. The opinion was based on numerous assumptions and on certain representations as to factual matters from, and certain covenants by Honeywell and us. The opinion cannot be relied on if any of the assumptions, representations or covenants is incorrect, incomplete or inaccurate or is violated in any material respect. The opinion of counsel is not binding on the Internal Revenue Service ("IRS") or the courts, and there can be no assurance that the IRS or a court will not take a contrary position. Honeywell did not request a ruling from the IRS regarding the U. S. Federal income tax consequences of the spin- off. If the distribution-were determined not to qualify for non-recognition of gain and loss under Section 355 (e) of the Code, our U. S. stockholders could be subject to tax. In this case, each U. S. stockholder who received our common stock in the distribution would generally be treated as having received a distribution in an amount equal to the fair market value of our common stock received, which would generally result in (1) a taxable dividend to the U. S. stockholder to the extent of that U. S. stockholder's pro rata share of Honeywell's current and accumulated earnings and profits; (2) a reduction in the U. S. stockholder's basis (but not below zero) in its Honeywell common stock to the extent the amount received exceeds the stockholder's share of Honeywell's earnings and profits; and (3) a taxable gain from the exchange of Honeywell common stock to the extent the amount received exceeds the sum of the U.S. stockholder's share of Honeywell's earnings and profits and the U. S. stockholder's basis in its Honeywell common stock. A discussion of the material U. S. federal income tax consequences of the spin- off can be found in our Form 10. If, due to any of our representations being untrue or our covenants being breached, it were determined that the distribution did not qualify for non-recognition of gain and loss under Section 355 of the Code, we could be required to indemnify Honeywell for the resulting taxes and related expenses. Any such indemnification obligation could adversely affect our business, financial condition and results of operations. Risks Relating to Our Common Stock and the Securities Market Our stock price may fluctuate significantly and investments in our stock could lose value. The market price of our common stock may fluctuate widely, depending on many factors, some of which may be beyond our control, including: • Actual or anticipated fluctuations in our results of operations due to factors related to our business; • Success or failure of our business strategies; • Competition and industry capacity; • Changes in interest rates and other factors that affect earnings and cash flow; • Our level of indebtedness, our ability to make payments on or service our indebtedness and our ability to obtain financing as needed; • Our ability to pay dividends or repurchase our common stock; • Our ability to retain and recruit qualified personnel; • Our quarterly or annual earnings, or those of other companies in our industry; • Announcements by us or our competitors of significant acquisitions or dispositions; • Changes in accounting standards, policies, guidance, interpretations or principles; • Changes in earnings estimates by securities analysts or our ability to meet those estimates; • The operating and stock price performance of other comparable companies; • Investor perception of our company and our industry; • Overall market fluctuations and volatility unrelated to our operating performance; • Results from any material litigation or government investigation; • Changes in laws and regulations (including tax laws and regulations) affecting our business; • Changes in capital gains taxes and taxes on dividends affecting stockholders; and • General economic conditions and other external factors. General or industry- specific market conditions, stock market performance or macroeconomic and geopolitical factors unrelated to our performance may also affect our stock price. For these reasons, investors should not rely on recent or historical trends to predict future stock prices, financial condition, results of operations or cash flows. Volatility in our stock price could expose us to litigation, which could result in substantial costs and the diversion of management time and resources. In addition, repurchases pursuant to our share repurchase program

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could affect our stock price and increase its volatility. The existence of a share repurchase program could also cause our stock
price to be higher than it would be in the absence of such a program and could potentially reduce the market liquidity for our
stock. There can be no assurance that any share repurchases will enhance stockholder value because the market price of our
common stock may decline below the levels at which we repurchased shares of common stock. Although our share repurchase
program is intended to enhance long-term stockholder value, short-term stock price fluctuations could reduce the program's
effectiveness. Furthermore, the program does not obligate the Company to repurchase any dollar amount or number of shares of
common stock, and may be suspended or discontinued at any time and any suspension or discontinuation could cause the
market price of our stock to decline. We cannot guarantee the timing, declaration, amount or payment of any dividends, and the
terms of our indebtedness could limit our ability to pay dividends on our common stock. The timing, declaration, amount and
payment of dividends to stockholders, if any, will be within the sole discretion of our Board. Among the items considered when
establishing a dividend policy will be the capital intensive nature of our business and opportunities to retain future earnings for
use in the operation of our business and to fund future growth. Additionally, the terms of our indebtedness limit our ability to
pay cash dividends. There can be no assurance that we will continue to pay a dividend in the future. Stockholder percentage
ownership in AdvanSix may be diluted in the future. A stockholder's percentage ownership in AdvanSix may be diluted in the
future because of common stock-based equity awards that we have granted and expect to grant in the future to our directors,
officers and other employees. In addition, we may issue equity to raise capital to finance our ongoing operations or as all or part
of the consideration paid for acquisitions and strategic investments that we may make in the future. Certain provisions in our
Amended and Restated Certificate of Incorporation and Amended and Restated By- laws and Delaware law may discourage
takeovers. Several provisions of our Amended and Restated Certificate of Incorporation, Amended and Restated By-laws and
Delaware law may discourage, delay or prevent a merger or acquisition that is opposed by our Board. These include, among
others, provisions that do not permit our stockholders to act by written consent, establish advance notice requirements for
stockholder nominations and proposals, limit the persons who may call special meetings of stockholders, and limit our ability to
enter into business combination transactions with certain stockholders. These and other provisions of our Amended and Restated
Certificate of Incorporation, Amended and Restated By- laws and Delaware law may discourage, delay or prevent certain types
of transactions involving an actual or a threatened acquisition or change in control of AdvanSix, including unsolicited takeover
attempts, even though the transaction may offer our stockholders the opportunity to sell their shares of our common stock at a
price above the prevailing market price. Item 1B. Unresolved Staff Comments None. Item 1C. Cybersecurity AdvanSix is
committed to protecting the data and confidential information of its business, employees, customers and suppliers. As an
organization, we face the risk of cybersecurity breaches and incidents from both external threat actors and from insiders
which could compromise the security of our information and networks. Any cybersecurity breach or incident could harm
our business or disrupt our operations. Cybersecurity risk is closely monitored by our executive leadership with
governance and oversight by the Audit Committee of the Board, whose oversight is expressly noted in its chartered
responsibilities along with broader enterprise risk management. A cybersecurity team, led by the General Counsel, the
Chief Information Officer ("CIO") and the Chief Information Security Officer ("CISO"), is responsible for the
management, implementation and operation of the cybersecurity program, alongside qualified internal and external
security and IT subject matter experts. Our CIO leads the Company's information technology organization and brings
over 25 years of experience to the role. She joined AdvanSix as Senior Director, Information Technology in September
2016, and prior to that time, spent 17 years with Honeywell, where she held IT positions of increasing responsibility in
the Transportation Systems business and Corporate functions. Before joining Honeywell, our CIO held several roles at
Electronic Data Systems (EDS), including system design and development, configuration management and database
administration. She earned a Bachelor's Degree in Psychology and an MBA, in Supply Chain and Business Information
Systems, from Michigan State University, Our CISO leads the Company's cybersecurity and IT infrastructure
organization and brings over 19 years of experience in the areas of technology governance, risk and compliance
management, information security and cybersecurity, risk assessments, secure- Software Development Life Cycle
(SDLC), security architecting, cloud security design and operations, threat and vulnerability management, Security
Information and Event Management (SIEM) / Security Operation Center (SOC), and incident response management.
He joined AdvanSix in December 2018 as our Cybersecurity Leader, and prior to that time, he worked as VP and
Information Security Officer at MUFG, managing the overall risk management program, design and implementation.
Prior to that role, our CISO served as a cybersecurity and privacy manager with PricewaterhouseCoopers, as a
technology manager – IT security and infrastructure with Suez Environment North America, and as an IT auditor for
Pentair. Our CISO has a Master's Degree in Computer Science from New Jersey Institute of Technology and a
Bachelor's Degree in Mechanical Engineering from University of Madras. In order to stay current with best practices,
our CISO regularly completes cybersecurity certification courses and attends industry conferences. We track the
effectiveness of our cybersecurity program using key performance and risk metrics through daily surveillance with
dashboard updates provided by the CISO to the General Counsel and the CIO supplemented by regular updates to the
senior leadership team, which includes the Chief Executive Officer and the Chief Financial Officer. In addition, the
CISO provides cybersecurity updates to the Audit Committee and the full Board. Informational report- outs, with risk
metrics and dashboard updates, are provided to the Audit Committee on at least a quarterly basis. At least annually, the
full Board is provided an update which includes a review of governance oversight, cybersecurity controls, implemented
improvements and mitigations, vulnerability risks, third- party vendors utilized, and status of key initiatives. AdvanSix'
s cybersecurity program is based on the National Institute of Standards and Technology (NIST) Cybersecurity
Framework and consists of technical, administrative and operational controls working together as an integrated solution.
AdvanSix engaged the services of a best- in- class third party cybersecurity firm to conduct an independent
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comprehensive maturity assessment of our cyber security program across critical areas which align with the NIST
Cybersecurity Framework. As a result of the assessment, best practice recommendations were incorporated into the
cybersecurity program to improve our cybersecurity posture and program maturity. We regularly monitor the
qualitative and quantitative performance of the program and other risk metrics. Key risks are identified, and
appropriate mitigations are implemented through a combination of people, process, and technology solutions that are
continuously evolving to address a dynamic and increasingly sophisticated threat environment. Based on this
framework, we have developed and implemented a comprehensive set of cybersecurity policies and procedures to
address the key cybersecurity risks faced by AdvanSix. We continue to assess evolving threats and update our policies
and procedures appropriately. Our cybersecurity program is designed to protect information technology networks and
assets using the latest technologies that leverage artificial intelligence, machine learning and automation. Our security
architecture uses a "defense- in- depth approach," with controls implemented at user, email, endpoint, cloud, access,
and network levels. In addition, training our employees is a critical element of our cybersecurity program. Our
comprehensive security awareness and training program covers 100 % of our employees on protective measures
regarding information security, data privacy, cyber- attacks and recognizing phishing attempts. This program includes
regular communication, interactive trainings, and simulated phishing assessments and is designed to reinforce risk
awareness and address the latest and most relevant risks. We have implemented robust controls and procedures to
ensure trainings are completed in a timely manner and to track our cybersecurity performance metrics. Our
environment is monitored continuously for security events by our security operations center, which detects, alerts, and
responds to any potential security incidents on 24 / 7 basis. Escalations of potential incidents or notable risks are
escalated by the cybersecurity team and the CISO to the General Counsel and the CIO. If appropriate, the status of such
potential incidents or notable risks will be further escalated to the Chief Executive Officer and the Chief Financial
Officer. As of the date of this Annual Report on Form 10- K, we are not aware of any cybersecurity incidents that have
materially affected or are reasonably likely to materially affect the Company. AdvanSix has developed cybersecurity
incident response plans and procedures, including the formation of a designated cybersecurity incident response team
with representatives from across the organization. In the event of an actual cybersecurity incident, the cybersecurity
incident response plan serves as the guiding framework for the Company including with respect to incident assessment,
mitigations and controls, as well as response, recovery, reporting and resolution. We conduct periodic scenario planning
sessions and tabletop exercises with the cybersecurity incident response team and other key functional roles in the
enterprise to improve our response preparedness in the event of a security incident. AdvanSix has implemented various
measures to protect its sites from both physical and cyber- attacks, which take into account applicable data security and
other data privacy laws and regulations. Emerging threats and opportunities to further mitigate cybersecurity risk are
continuously explored and evaluated. A vulnerability management program continually assesses our environment to
identify and remediate system and software vulnerabilities. A data governance policy and data loss prevention program
have been implemented to protect our intellectual property and other sensitive data. We also engage independent third
parties to perform security assessments on at least an annual basis, which include penetration testing of our external and
internal environment. In summary, the Company's approach to cybersecurity is intended to assess, identify, and
manage risks from cybersecurity threats, implement mitigations and controls consistent with the NIST Cybersecurity
Framework and support safe, stable and sustainable operations, while protecting our intellectual property, confidential
information, privacy data, operations, and infrastructure. Item 2. Properties Our principal executive offices are located in
leased space at 300 Kimball Drive. Suite 101, Parsippany, NJ 07054. We also own five manufacturing sites located in
Frankford, Pennsylvania, Chesterfield, Virginia, Hopewell, Virginia, Portsmouth, Virginia and Bucks, Alabama. We consider
the manufacturing facilities and technology centers and the other properties that we own or lease to be in good condition and
generally suitable for the purposes for which they are used. Our manufacturing facilities are maintained through ongoing capital
investments, regular maintenance and equipment upgrades. We believe our facilities are adequate for our current operations.
Item 3. Legal Proceedings From time to time, we are involved in litigation relating to claims arising out of the ordinary course of
our business operations. We are not a party to, and, to our knowledge, there are no pending claims or actions against us, the
ultimate disposition of which could be expected to have a material adverse effect on our consolidated financial position, results
of operations or operating cash flows. The United States Environmental Protection Agency ("EPA") notified the Company in
December 2016 that alleged violations, involving the enhanced leak detection and repair program and emission testing
requirements, at the Company's manufacturing facility in Hopewell, Virginia, in each case that were self-reported by the
Company, may potentially subject the Company to stipulated penalties under the 2013 consent decree among the Company, the
U. S. and the Commonwealth of Virginia. The Company has discussed this matter with the EPA and negotiations to resolve it
are ongoing. Although the outcome of the matter cannot be predicted with certainty, we do not believe that it will have a
material adverse effect on our consolidated financial position, results of operations or operating cash flows. The Philadelphia Air
Management Services United States Environmental Protection Agency ("PAMS-EPA") notified and the Company entered
into an Administrative Compliance Order on Consent in November-February 2021 2023 that in connection with alleged
violations involving <del>emission control equipment at </del>the Company's <mark>risk management program at its</mark> manufacturing facility in
Philadelphia Hopewell, Pennsylvania, which in each case were self Virginia and is negotiating a second Administrative
Compliance Order associated with the same program. The Company is currently implementing an EPA - reported by
<mark>approved work plan to improve its risk management program at Hopewell in connection with</mark> the <mark>orders. The</mark> Company
and subsequently corrected, EPA also anticipate entering into an Administrative Compliance Order in connection with
alleged violations involving the Company's stormwater and other discharges. These EPA allegations may potentially
subject the Company to penalties. The Company has discussed this matter with PAMS and responded to various information
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requests, and negotiations to resolve the matter are ongoing. Although the outcome of the these matter matters cannot be
predicted with certainty, we do not believe that it will have a material adverse effect on our consolidated financial position,
results of operations or operating cash flows. Item 4. Mine Safety Disclosures Not applicable. PART II. Item 5. Market for
Registrant's Common Equity, Related Stockholder Matters and Issuer Purchases of Equity Securities Our common stock is
traded on the New York Stock Exchange under the symbol "ASIX." -On February 3-2, 2023-2024, there were 17-16, 673
728 holders of record of our common stock and the closing price of our common stock on the New York Stock Exchange was $
43-25. 86-18 per share. As of February 3-2, 2023-2024, 27-26, 433-700, 810-024 shares of our common stock and 0 shares of
our preferred stock were outstanding. On May 4, 2018, the Company announced that the Board of Directors (the" Board")
authorized a share repurchase program of up to $75 million of the Company's common stock. On February 22, 2019, the
Company announced that the Board authorized a share repurchase program of up to an additional $75 million of the Company's
common stock, which was in addition to the remaining capacity available under the May 2018 share repurchase program. On
February 17, 2023, the Company announced that the Board authorized a share repurchase program of up to an additional $ 75
million of the Company's common stock, which was in addition to the remaining capacity available under the previously
approved share repurchase program. Repurchases may be made -from time to time -on the open market in accordance with
Rule 10b- 18 of the Exchange Act, including through the use of trading plans intended to qualify under Rule 10b5- 1 of the
Exchange Act. The size and timing of these repurchases will depend on pricing, market and economic conditions, legal and
contractual requirements and other factors. The share repurchase program has no expiration date and may be modified,
suspended or discontinued at any time. The below table sets forth the repurchases of Company common stock, by month, for the
quarter ended December 31, <del>2022-2023</del>: PeriodTotal Number of Shares PurchasedAverage Price Paid per ShareTotal Number of
Shares Purchased as Part of Publicly Announced PlanApproximate Dollar Value of Shares that May Yet Be Purchased Under
the PlanOctober 2022155-2023111, 987, 500 $ 33. 50 155, 500 $ 33, 394, 158 November 2022 111, 403 38. 07 111, 403 29,
153, 293 December 202217, 298 40. 56 17, 298 $ 28 .97 111 , 987 451, 601 Total284, 201 $ 73, 35 375 . 72 284 , 201 668
November 2023 120, 010 26. 09 120, 010 70, 245, 038 December 202374, 530 27. 31 74, 530 $ 68, 209, 639 Total306, 527 $
27. 44 306, 527 As of December 31, <del>2022 2023</del>, the Company had repurchased a total of 4-5, <del>531 848</del>, <del>073 475</del> shares of
common stock, including 592 854, 976 340 shares withheld to cover tax withholding obligations in connection with the vesting
of equity awards, for an aggregate of $\frac{136}{182}$. \frac{1}{0}$ million at a weighted average market price of $\frac{30}{31}$. \frac{04}{12}$ per share.
During the period January 1, <del>2023-</del>2024 through February <del>3-</del>2 , <del>2023-2024</del> , the Company repurchased an additional <del>12-</del>64 , <del>710</del>
678 shares at a weighted average market price of $ 26, 39 . 96 per share under the current authorized repurchase program.
Dividends The Company commenced the declaration of dividends on September 28, 2021. Since commencement of and has
declared and paid dividends, the on a quarterly basis. The Company has declared increased its quarterly dividends
dividend by 10 % ($ 0. 145 to $ 0. 160) and 16 % ($ 0. 125 to $ 0. 145) during the third quarter of 2023 and 2022,
respectively. Dividends paid during 2023 and announced on the date of this filing are as follows: Date of
AnnouncementDate of RecordDate PayableDividend per ShareTotal Approximate Dividend Amount ($ M) 2 / 16 / 20243 / 4 /
20243 / 18 / 2024 $ 0. 160 $ 4. 311 / 3 / 202311 / 14 / 202311 / 28 / 2023 $ 0. 160 $ 4. 38 / 4 / 20238 / 15 / 20238 / 29 / 2023 $ 0.
160 $ 4. 45 / 5 / 20235 / 16 / 20235 / 30 / 2023 $ 0. 145 $ 4. 02 / 17 / 20233 / 3 / 20233 / 17 / 2023 $ 0. 145 $ 4. 011 / 4 / 202211 /
15/202211/29/2022\$-0, 145\$4.08/5/20228/16/20228/30/2022\$-0, 145\$4.15/6/20225/17/20225/31/2022\$-0
0. 125 $ 3. 52 / 18 / 20223 / 1 / 20223 / 15 / 2022 $ 0. 125 $ 3. 59 / 28 / 202111 / 9 / 202111 / 23 / 2021 $ 0. 125 $ 3. 5 The
timing, declaration, amount and payment of future dividends to stockholders, if any, will be within the discretion of our Board.
Holders of shares of our common stock will be entitled to receive dividends when, and if, declared by our Board at its discretion
out of funds legally available for that purpose, subject to the terms of our indebtedness, the preferential rights of any preferred
stock that may be outstanding, legal requirements, regulatory constraints, industry practice and other factors that our Board
deems relevant. The Company paid dividends of approximately $ 16.7 million, $ 15.1 million and $ 3.5 million for the years
ended December 31, 2023, 2022 and 2021, respectively with no dividends declared during 2020. Performance Graph The
following graph compares the cumulative total stockholder return on the Company's common stock to the total returns on the
Standard & Poor's ("S & P") Small Cap 600 Stock Index and the S & P Small Cap 600 Materials Index. The changes for the
periods shown in the graph assume that $ 100 had been invested in AdvanSix stock and each index on December 31, 2017 2018
, and that all dividends, if any, were reinvested. The share price performance in the graph is not necessarily indicative of future
price performance. COMPARISON OF CUMULATIVE TOTAL RETURN December 31, 2017December 31, 2018December
31, 2019December 31, 2020December 31, 2021December 31, <mark>2022December 31, <del>2022AdvanSix</del>-2023AdvanSix Inc.</mark>
<del>10058474811392S</del>-<mark>1008282195159127S</mark> & P Small Cap <del>60010092112125159133S 600100123137173145169S & P Small Cap</del>
600 Materials1007894115136128 Materials100121148175164197 Item 6. [ Reserved ] Item 7. Management's Discussion and
Analysis of Financial Condition and Results of Operations (Dollars in thousands, except per share data or unless otherwise
noted) The following section, referred to as the" MD & A" presents management's discussion and analysis of the Company's
financial condition and results of operations and should be read in conjunction with the Consolidated Financial Statements and
the notes thereto contained in this Form 10- K. This section of this Form 10- K generally discusses our financial condition and
results of operations as of and for the years ended December 31, 2023 and 2022 and year- to- year comparisons between 2023
and 2022. Discussions of our financial condition and results of operations as of and for the year ended December 31, 2021
and year- to- year comparisons between 2022 and 2021. Discussions of our financial condition and results of operations as of
and for the year ended December 31, 2020 and year- to- year comparisons between 2021 and 2020 that are not included in this
Form 10- K can be found under the heading "Management's Discussion and Analysis of Financial Condition and Results of
Operations" in Part II, Item 7 of the Company's Annual Report on Form 10-K for the fiscal year ended December 31, 2021
2022, filed with the SEC on February 18, 2022. Business Overview AdvanSix Inc. is a diversified chemistry company
playing a critical role in global supply chains, innovating and delivering essential products for our customers in a wide
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variety of end markets and applications that touch people's lives, such as building and construction, fertilizers,
agrochemicals, plastics, solvents, packaging, paints, coatings, adhesives and electronics. Our reliable and sustainable
supply of quality products emerges from the integrated value chain of our five U. S.- based manufacturing facilities.
AdvanSix strives to deliver best- in- class customer experiences and differentiated products in the industries of nylon
solutions, plant nutrients and chemical intermediates, guided by our core values of Safety, Integrity, Accountability and
Respect. Our four key product lines are Nylon, Caprolactam, Ammonium Sulfate and Chemical Intermediates. Global
demand for Nylon 6 resin spans a variety of end- uses such as textiles, engineered plastics, industrial filament, food and
industrial films, and carpet. The market growth typically tracks global GDP growth over the long- term but varies by
end-use. We produce and sell caprolactam as a commodity product and produce and sell our Nylon 6 resin as both a
commoditized and differentiated resin product. Our results of operations are primarily driven by production volume and the
spread between the sales prices of our products and the costs of the underlying raw materials built into market-based and value-
based pricing models. The global prices for nylon resin typically track a spread over the price of caprolactam, which in turn
tracks as a spread over benzene because the key feedstock materials for caprolactam, phenol or cyclohexane, are derived from
benzene. This price spread has historically experienced cyclicality as a result of global changes in supply and demand.
Generally, Nylon 6 resin prices track the cyclicality of caprolactam prices, although prices set above the spread are achievable
when nylon resin manufacturers, like AdvanSix, formulate and produce differentiated nylon resin products. Our differentiated
Nylon 6 products are typically valued at a higher level than commodity resin products. We believe that Nylon 6 end-market
growth will continue to generally track global GDP over the long- term. Carpet is the largest end- use for current Nylon 6 in
North America and has seen stable to declining demand growth in recent years reflecting shifts in consumer preferences to hard
flooring versus soft and the previous substitution to lower- cost polyester. The housing sector had seen an and new customer
improving trend in recent years, however, residential construction markets slowed in 2022 reflecting the rise in interest rates.
Nylon 6 has a stronger presence in commercial carpet applications, including hospitality and office, where the material is
preferred for its durability and performance characteristics. We have seen some recovery in commercial construction growth,
which had lagged residential in recent years. Applications such as engineered plastics and packaging have potential to grow at
faster rates given certain macrotrends. Additionally, we continue to execute against our strategic focus on developing and
eommercializing select higher-value, differentiated Nylon 6 products, such as our wire and cable , Post-Industrial Recycled
resins and films-and co-polymer offerings, in current and new customer applications. We also manufacture, market and sell a
number of chemical intermediate products that are derived from the chemical processes within our integrated supply chain.
Most significant is acctone, which is used by our customers in the production of adhesives, paints, coatings and solvents. Prices
for acctone are influenced by its own supply and demand dynamics but can also be influenced by the underlying move in
propylene input costs. We continue to invest in and grow our differentiated product offerings in high-purity applications and
high-value intermediates including our oximes-based EZ-Blox ® anti-skinning agent used in paints and Nadone ®
eyclohexanone, which is a solvent used in various high-value applications. As a result of the U. S. Amines acquisition during
the first quarter of 2022, we also produce and sell alkyl and ally amines which are used in agrochemical intermediates, water
treatment and pharmaceutical applications. Our ammonium sulfate is used by customers as a fertilizer containing nitrogen and
sulfur, two key erop nutrients. Global prices for ammonium sulfate fertilizer are influenced by several factors including the
price of urea, which is the most widely used source of nitrogen-based fertilizer in the world. Other global factors driving
ammonium sulfate fertilizer demand are general agriculture trends, including planted acres and the price of crops. Our
ammonium sulfate product is positioned with the added value proposition of sulfur nutrition to increase yields of key crops. In
addition, due to its nutrient density, the typical ammonium sulfate product delivers pound for pound the most readily available
sulfur and nitrogen to crops than as compared to other fertilizers. We also directly supply packaged ammonium sulfate to
customers, primarily in North and South America, and have diversified and optimized our offerings to include spray-
grade adjuvants to support crop protection, as well as other specialty fertilizers and products for industrial use. We
produce ammonium sulfate fertilizer continuously throughout the year as part of our manufacturing process, but
quarterly sales fluctuate reflecting both geographical and product sales mix considerations based on the timing and
length of the growing seasons in North and South America. North American ammonium sulfate demand and pricing,
particularly for our higher- value granular product, are typically strongest during second quarter fertilizer application
and then typically decline seasonally with new season fill in the third quarter. Ammonium sulfate industry prices in the
corn belt have declined approximately 10 % from the second quarter to the third quarter, on average, since 2016. Due to
the ammonium sulfate fertilizer sales cycle, we occasionally build up higher inventory balances because our production
is continuous and not tied to seasonal demand for fertilizers. Sales of most of our other products have generally been
subject to minimal, or no, seasonality. We also manufacture, market and sell a number of chemical intermediate
products that are derived from the manufacturing processes within our integrated supply chain. Most significant is
acetone, the price of which is influenced by its own supply and demand dynamics but can also be influenced by the
underlying move in propylene input costs. Our differentiated product offerings include high- purity applications and
high-value intermediates including our U.S. Amines portfolio as well as our oximes-based EZ-Blox TM anti-skinning
agent used in paints and Nadone ® cyclohexanone, which is a solvent used in various high- value applications . We seek to
run our production facilities on a nearly continuous basis for maximum efficiency as several of our intermediate products are
key feedstock materials for other products in our integrated manufacturing chain. While our integration, scale and range of
product offerings make us one of the most efficient manufacturers in our industry, these attributes also expose us to increased
risk associated with material unplanned disruptions at any one of our production facilities or logistics operations which could
impact the overall manufacturing supply chain. Further, although we believe that our sources of supply for our raw materials,
including cumene, natural gas and sulfur, are generally robust, it is difficult to predict the impact that shortages, increased costs
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and related supply chain logistics considerations may have in the future. In order to mitigate the risk of unplanned interruptions,
we schedule several planned plant turnarounds each year to conduct routine and major maintenance across our facilities. We
also utilize maintenance excellence and mechanical integrity programs, targeted buffer inventory of intermediate chemicals
necessary for our manufacturing process, and co-producer swap arrangements, which are intended to mitigate the extent of any
production losses as a result of planned and unplanned downtime; however, the mitigation of all or part of any such production
impact cannot be assured. For a description of our principal risks, see "Risk Factors" in Item 1A. Recent Developments During
<del>2022</del>-Business Operations In the second quarter of 2019, the Company has declared dividends entered into an alliance with
Oben Holding Group S. A. ("Oben"), a third-party producer of films for the flexible packaging industry. On
September 8, 2023, the Company entered into an agreement to exit its alliance with Oben. The exit of the alliance
provides a termination fee payable by Oben to AdvanSix in exchange for full transition of AdvanSix's share of the
alliance. The Company recorded a gain of $ 11.4 million in the third quarter of 2023. The gain represents management'
s estimate of the value of the termination fee, which is calculated based upon a formula that takes into account a
<mark>combination of historical and future performance, and is included</mark> as <mark>a component <del>follows: Date</del>-of <del>AnnouncementDate</del></mark>
Other non- operating (income) expense, net. Approximately 60 % of RecordDate PayableDividend per Sharel1/the
termination fee is subject to change as it is based on an estimate of future performance. This fee is payable in 3
installments, with the first installment of \$ 4 \frac{202211}{15} \frac{15}{202211} \frac{202211}{29} \frac{2022}{2022} \frac{9}{2022} \frac{9}{2022} \frac{9}{2022}
\frac{1458}{5} + \frac{20228}{16} + \frac{16}{20228} + \frac{30}{2022} + \frac{90}{2022} + \frac{1455}{6} + \frac{20225}{17} + \frac{17}{20225} + \frac{31}{2022} + \frac{90}{2022} + \frac{18}{2022} - \frac{2023}{17} + \frac{17}{2022} + \frac{1}{2022} + \frac
Subsequent installments are expected to be paid in the third quarters of 2024 and 2025. On September 21, 20223 - 2023 /
15/2022 $ 0. 125 Acquisitions In February 2022, the Company was notified by acquired U. S. Amines, a licensee leading
North American producer of alkyl and specialty amines serving high certain legacy ammonium sulfate fertilizer technology
assets operated at the licensee's fertilizer manufacturing facility that it intends to close its facility no later than August
2024. As a result, the Company recognized a non - cash, value end markets such as agrochemicals and pharmaceuticals for an
estimated purchase price -- pre- tax charge related to the assets located at the licensee's facility of approximately $ 97-4.5
million in the third quarter of 2023. The charge is included as a component of Other non- operating (income) expense,
net. The remaining asset balance of $ 2.6 million, an amount equal to the cash acquired flows expected to be received
through the end of the contract, will be depreciated through August 2024. U-During the third quarter of 2023, the
Company made a strategic decision to cease production of certain low- margin oximes products. S. Amines employs The
Company incurred an approximately 50 people in $ 2.4 million unfavorable impact to pre- tax income during the third
quarter of 2023 primarily as a result of a non- cash write- down of the assets associated with the these <del>United States</del>
products. In January 2024, as previously announced, the Company experienced a process- based operational disruption
at its Frankford, Pennsylvania manufacturing site temporarily reducing phenol and acetone production at the facilities
facility in Bucks., AL and Portsmouth, VA. The acquisition provides a unique platform in the agrochemicals space as well as
production at its Hopewell and Chesterfield, Virginia facilities. As a number result of opportunities a delayed ramp to
planned utilization rates, the Company is now anticipating a total unfavorable impact to pre- tax income in the first
quarter 2024 of $ 23 to $ 27 million, comprised of the impact of lost sales and other additional costs including purchases
of replacement product and incremental plant spend. The unplanned interruption did not have a material impact on
fourth quarter 2023 results. Share Repurchase Authorization Hopewell, VA Collective Bargaining Agreements On April
7, 2023, the Company issued a press release announcing that a labor strike had been initiated by the Hopewell South
bargaining unit, consisting of the International Chemical Workers Union Council / the United Food and Commercial
Workers, Local 591- C, the International Brotherhood of Electrical Workers, Local 666, the International Association of
Machinists and Aerospace Workers, Local No. 10, and the United Association of Journeymen and Apprentices of the
Plumbing and Pipe Fitting Industry, Local 851, affecting approximately 340 workers at the Company's manufacturing
facility in Hopewell, Virginia. The Company had robust contingency measures in place and was well prepared to support
further safe, stable and sustainable penetration--- operations into high during this period. On May 8, 2023, the Company
announced that the Hopewell South bargaining unit voted to ratify a new five - year collective bargaining agreement
value applications including electronics, pharmaceuticals and water treatment that Hopewell South employees would return
to work on May 10, 2023. The strike did not have U.S. Amines has a complementary business model with long material
impact on the Company's results of operations. On September 29, 2023, the Company's Hopewell North bargaining
unit, represented by the United Steelworkers, ratified a new five - tenured customer relationships and formula pricing
mechanisms with a business that is adjacent to both our ammonium sulfate adjuvant and solvent businesses-year labor
agreement in advance of the prior agreement's anticipated expiration date of October 4, 2023. The ratified labor
agreement affects approximately 130 workers at the Company's manufacturing facility in Hopewell, Virginia. Anti-
Dumping Duty Petition- Ammonium Sulfate In January 2017, the U. S. Department of Commerce ("Commerce") published its
final affirmative determinations in the anti-dumping and countervailing duty investigations of imports of ammonium sulfate
from the People's Republic of China (the" PRC"), and in March 2017, the International Trade Commission ("ITC ") issued
its final determinations of material injury by reason of dumped and subsidized imports from the PRC. Effective March 9, 2017,
Commerce imposed anti-dumping and countervailing duty orders and applicable duties on imports of ammonium sulfate from
the PRC for a five-year period. The anti-dumping and countervailing duty orders are subject to annual administrative reviews,
if requested, which may change the level of duties applicable to imports in future periods. In February 2022, Commerce and the
ITC initiated five-year reviews of the anti-dumping and countervailing duty orders to determine whether to extend the orders
for another five years. In June 2022, Commerce issued its final determination that revocation of the orders would likely lead to
continuation or recurrence of dumping and subsidies. In January 2023, the ITC made affirmative determinations that revocation
of the orders would likely lead to continuation or recurrence of material injury. As a result of Commerce's and ITC's
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determinations, the orders will be extended for another five years. Philadelphia Energy Solutions' Shut Down The Company has
assessed the business impact of the June 2019 fire that shut down Philadelphia Energy Solutions' ("PES") refinery in
Philadelphia, Pennsylvania. PES was one of multiple suppliers to the Company of cumene, a feedstock material used to produce
phenol, acetone and other chemical intermediates. As of December 31, <del>2022-</del>2023, the Company has incurred an approximately
$ 43-66 million unfavorable impact to pre- tax income since the refinery shut down in 2019 and submitted a business
interruption insurance claim. While During 2023, the Company entered into a settlement with one has received $ 4. 6 million
of <del>insurance proceeds through December 31, 2022, it its insurers and</del> continues to pursue the claim with the other insurers.
which is ongoing . Since early 2020, the novel coronavirus (COVID-19) has continued to spread, with confirmed cases
worldwide, and with certain jurisdictions experiencing resurgences, including as a result of variant strains. The pandemic and
related containment measures have had a substantial impact on businesses around the world and on global, regional and national
economies, including disruptions to supply chains, volatility in demand, production and sales across most industries, volatility
within global financial markets, inflationary pressures in commodity pricing and an increasingly dynamic workforce
environment. The continuously evolving nature of this pandemic and the pace and shape of a full recovery may continue to have
an impact on the United States and global economies. The Company experienced a material impact on its second quarter 2020
results of operations associated with lower demand, particularly in nylon, caprolactam and phenol, and a decrease in overall
sales volume related to global markets and the economic impact of COVID-19. Starting in the second half of 2020, demand
improved to pre- COVID- 19 levels with states, regions and countries in various phases of re- opening and continued
administration of vaccines for COVID-19. The Company will continue to monitor developments and execute operational and
safety mitigation plans as necessary and previously disclosed. As the situation surrounding COVID-19 remains fluid and
unpredictable, the Company cannot reasonably estimate with any degree of certainty the future impact COVID-19 may have on
the Company's results of operations, financial position, and liquidity. Consolidated Results of Operations for the Years Ended
December 31, 2023, 2022, and 2021 and 2020 (Dollars in thousands) Sales 202220212020Sales ---- 202320222021Sales $ 1,
533, 599 $ 1, 945, 640 $ 1, 684, 625 <del>$ 1, 157, 917</del> % change compared with prior <del>period15</del>--- period (21. 2) % 15 . 5 % 45. 5 %
(10. 8) % The change in sales is attributable to the following: 2022 2023 versus 20212021 20222022 versus 2020 Versus 20212021 20222022 versus 2020 Versus 20212021 versus 202
2021Volume0 (10. 2) % 7. 4 % Price22 . 2 % 38 (10 . 1-2) % Price (22. 0) % 22. 2 % Acquisition3 Acquisition0 . 6 % 3 . 5 %
—(21, 2) % 15, 5 % 45, 5 % 2022 2023 compared with 2021 2022 Sales increased decreased in 2023 compared to 2022
compared to 2021 by $ 261 412. 0 million (approximately 15-21%) due primarily to (i) net favorable unfavorable market-
based pricing (approximately 20.17 %) primarily reflecting reduced strength in our ammonium sulfate pricing amid lower
raw material input costs and a more stable global nitrogen fertilizer supply environment, as well as lower nylon product
lines, pricing due to unfavorable supply and demand conditions and (ii) unfavorable raw material the acquisition of U.S.
Amines (approximately 4%) and (iii) higher formula-based pass-through pricing (approximately 2.5%) as a result of a net
cost decrease in benzene and propylene (inputs to cumene which is a key feedstock to our products). This was partially
offset by lower sales volume the acquisition of U. S. Amines (approximately 10-1 %) driven primarily by lower production at
our manufacturing sites, resulting primarily from the impact of an extended multi- site third quarter 2022 plant turnaround and
delayed ramp up to full production. Cost of Goods Sold 202220212020Cost ---- 202320222021Cost of goods sold $ 1, 368, 511
§ 1, 631, 161 $ 1, 410, 503 $ 1, 024, 169% change compared with prior period 15 -- period (16. 1) % 15 . 6 % 37. 7 % (11. 9) %
Gross margin % 10.8 % 16.2 % 16.3 % 11.6 % Costs of goods sold increased decreased in 2023 compared to 2022
compared to 2021 by $ 220 262. 76 million (approximately 16 %) due primarily to (i) increased decreased prices of raw
materials including natural gas, sulfur, benzene and propylene (inputs to cumene which is a key feedstock to our
products) (approximately <del>12-</del>17 %) <mark>partially offset by <del>, (ii)</del> t</mark>he impact of the U. S. Amines acquisition (approximately <del>4-1</del> %)
and (iii) increased plant spend, particularly natural gas utility and turnaround costs (approximately 5 %) offset by lower sales
volume (approximately 5 %) as discussed above. Gross margin percentage decreased by approximately 5 0. 1% in 2023
compared to 2022 <del>compared to 2021</del> due primarily to the net impact of lower market pricing and formula- based raw
material pass- through pricing and increased market pricing (approximately 8 %) offset by sales volume (approximately 5 %)
and increased plant spend discussed above (approximately 3 %). Selling, General and Administrative Expenses
202220212020Selling --- 202320222021Selling, general and administrative expense $ 95, 538 $ 87, 748 $ 82, 985 $ 70, 870 %
of sales4-sales6.2 % 4.5 % 4.9 % 6.1 % Selling, general and administrative expenses increased in 2023 compared to 2022
compared to 2021 by $ 4.7. 8 million, or approximately 6.9 %, due primarily to the U. S. Amines acquisition and increased
functional support costs including upgrades to our enterprise resource planning system, costs associated with pursuing the
business interruption insurance claim in connection with the June 2019 shutdown of cumene supplier, Philadelphia
Energy Solutions, and a cash recovery in 2022 of a previously written off receivable. These increases were partially offset
by decreased lower incentive- based compensation expense costs. Interest Expense, Net 202220212020Interest -
202320222021Interest Expense, net $ 7, 485 $ 2, 781 $ 5, 023 <del>$ 7, 792</del> Interest expense, net, <del>decreased increased</del> in 2023
compared to 2022 <del>compared to 2021</del> by $ 2 <mark>4</mark> . 2 7 million, or approximately 45 169 %, due primarily to lower average
borrowings higher interest rates. Other Non- operating (Income) Expense (Income), Net 2022202120200ther-
202320222021Other non- operating (income) expense (income), net $ (7, 158) $ (1, 841) $ 998 <del>$ 53 The decrease in-</del>Other
non- operating expense income, net, increased in 2023 compared to 2022 compared to 2021 was by $ 5.3 million, or
approximately 289 %, due primarily to the exit from its alliance with Oben (approximately $ 11.4 million) offset by (i) the
exit from a <del>decrease in pension licensing agreement of certain legacy ammonium sulfate technology assets operated at the</del>
licensee' s fertilizer manufacturing facility, that it intends to close its facilities no later than August 2024 (approximately
$ 4.5 million) and environmental remediation expense (ii) the exit of production from certain low- margin oximes products
. Income Tax Expense <del>202220212020Income</del>---- <mark>202320222021Income</mark> tax expense $ 14,600 $ 53,905 $ 45,325 <del>$ 8,956</del>
Effective tax rate23 rate21 , 1 % 23 . 9 % 24. 5 % <del>16. 3 % Under a provision included in the Coronavirus Aid, Relief, and</del>
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Economic Security (" CARES") Act, the Company filed a Federal net operating loss (NOL) carryback claim in July 2020 which
generated a refund of previously paid taxes in the amount of $ 12. 3 million. The refund was received in the first quarter of
2021. The Company's effective income tax rate for each 2023 approximated the U. S. Federal statutory rate of 21 %.
Increases to the effective income tax rate, due primarily to state taxes and executive compensation limitations, were
materially offset by research tax credits, excess tax benefits of equity compensation and the foreign- derived intangible
income deduction. The Company's effective income tax rate for 2022 and 2021 was higher compared to the U. S. Federal
statutory rate of 21 % due primarily to state taxes and executive compensation deduction limitations partially offset by research
tax credits and the foreign- derived intangible income deduction. The Company's effective income tax rate for 2020 was lower
compared to the U. S. Federal statutory rate of 21 % due primarily to the impact of research and energy tax credits. This was
partially offset by state taxes, executive compensation deduction limitations and a shortfall on the vesting of equity
compensation. In February 2022, the Company acquired the stock of U.S. Amines. Under purchase accounting rules, a net
deferred tax liability of approximately $ 10. 1 million was recorded in the period related to the adjustment of the acquired assets
and liabilities to fair value. See" Note 18. Acquisitions" for further details. On August 16, 2022, the Inflation Reduction Act of
2022 (the" IRA") was signed into law. This legislation includes significant changes relating to tax, climate change, energy and
health care. Among other provisions, the IRA introduces a book-corporate alternative minimum tax assessed (CAMT) on
adjusted financial statement income of certain large corporations and and an at 2 we excise tax on share repurchases. The Company
is not currently subject to the CAMT which became effective for tax years beginning after December 31, 2022. The 1 \%
excise tax is generally applicable to publicly traded corporations for the net value of certain stock that the corporation
repurchases during the year and is also effective for tax years beginning after December 31, 2022. The impact of any
excise tax imposed on the Company for share repurchases is generally accounted for as an equity transaction with no
<mark>consequences to the Company' s results of operations, and this provision of the law</mark> does not <mark>currently <del>anticipate these</del></mark>
provisions will have a material impact on the Company's our results of operations or financial condition, when effective. The
IRA also includes significant extensions, expansions and enhancements related to climate and energy tax credits designed to
encourage investment in the adoption and expansion of renewable and alternative energy sources. The Company is continues to
evaluating evaluate these energy credit provisions of the law in relation to our sustainability and environmental, social and
governance initiatives. As of December 31, 2023 and 2022 and 2021, there were no unrecognized tax benefits recorded by
the Company. Although there are no unrecognized income tax benefits, when applicable, the Company's policy is to report
interest expense and penalties related to unrecognized income tax benefits in the income tax provision. For additional discussion
of income taxes and the effective income tax rate, see "Note 4. Income Taxes" in the Notes accompanying the audited
Consolidated Financial Statements included in Item 8 of this Form 10- K. Net Income 202220212020Net 202320222021Net
income $ 54, 623 $ 171, 886 $ 139, 791 $ 46, 077. As a result of the factors described above, net income was $ 54, 6 million in
2023 as compared to $ 171. 9 million in 2022 as compared to $ 139. 8 million in 2021. Non- GAAP Measures The following
tables set forth the non-GAAP financial measures of Adjusted EBITDA, Adjusted EBITDA Margin, Adjusted Net Income and
Adjusted Earnings Per Share. Adjusted EBITDA is defined as Net income before Interest, Income taxes, Depreciation and
amortization, Non- cash stock- based compensation, Non- recurring, unusual or extraordinary expenses, Non- cash amortization
from acquisitions and one-time merger and acquisition costs. Adjusted EBITDA Margin is equal to Adjusted EBITDA divided
by Sales. The following tables may also present each of these measures as further adjusted. The Company believes these non-
GAAP financial measures provide meaningful supplemental information as they are used by the Company's management to
evaluate the Company's operating performance, enhance a reader's understanding of the financial performance of the
Company, and facilitate a better comparison among fiscal periods and performance relative to the Company's competitors, as
the non- GAAP measures exclude items that management believes do not reflect the Company's ongoing operations. These
non-GAAP results are presented for supplemental informational purposes only and should not be considered a substitute for the
financial information presented in accordance with U. S. GAAP. Non- GAAP financial measures should be read only in
conjunction with the comparable U. S. GAAP financial measures. The Company's non- GAAP measures may not be
comparable to other companies' non- GAAP measures. The following is a reconciliation between the non- GAAP financial
measures of Adjusted Net Income, Adjusted EBITDA and Adjusted EBITDA Margin to their most directly comparable U. S.
GAAP financial measure: Twelve Months EndedDecember 31, 202220212020Net 202320222021Net income $ 1, 202220212020Net income $ 1, 20222021020Net income $ 20222021Net income $ 2022
$ 171, 886 $ 139, 791 <del>$ 46, 077</del>-Non- cash stock- based <del>compensation10</del>-compensation8 , 313 10 , 279 11, 299 Non-
recurring, unusual or extraordinary income * (4, <del>902-</del>472) — Non- cash amortization from <del>acquisitions1 acquisitions</del>2 ,
126 1, 815 239 — Non- recurring M & A <del>costs277</del>--- costs — 277 172 — Benefit from income taxes relating to reconciling
items ( 661) (1, 996) (1, 798) <del>(735</del>) Adjusted Net Income (non- GAAP) 59, 929 182, 261 149, 703 50, 244 Interest expense,
net2 net7, 485 2, 781 5, 023 7, 792 Income tax expense- adjusted 55 Adjusted 15, 261 55, 901 47, 123 9, 691 Depreciation
and amortization-adjusted67-Adjusted70, 884 67, 538 65, 101 60, 832-Adjusted EBITDA (non-GAAP) $ 153, 559 $ 308,
481 <mark>$</mark> 266, 950 <del>128, 559</del>-Sales $ 1, 533, 599 $ 1, 945, 640 $ 1, 684, 625 <del>$ 1, 157, 917</del> Adjusted EBITDA Margin * <mark>*</mark> (non-
GAAP) 10. 0 % 15. 9 % 15. 8 % * Includes a pre- tax gain of approximately $ 11. 1 % 4 million related to the Company's
exit from the Oben alliance, the unfavorable impact to pre- tax income of approximately $ 4.5 million associated with a
licensee of certain legacy ammonium sulfate fertilizer technology assets closing its facility, and the unfavorable impact to
pre- tax income of approximately $ 2. 4 million from the exit of certain low- margin oximes products. * * Adjusted
EBITDA Margin is defined as Adjusted EBITDA divided by Sales The following is a reconciliation between the non-GAAP
financial measures of Adjusted Earnings Per Share to its most directly comparable U. S. GAAP financial measure: Twelve
Months EndedDecember 31, <del>202220212020Net <mark>2</del>02320222021NumeratorNet</del> Income $ 54, 623 $ 171, 886 $ 139, 791 <del>$ 46,</del></del></mark>
077-Adjusted Net Income (non- GAAP) 59, 929 182, 261 149, 703 50, 244-DenominatorWeighted- average number of common
shares outstanding-basic 27, 302, 254 27, 969, 436 28, 152, 876 28, 048, 726 Dilutive effect of equity awards and other stock-
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based <del>holdings1-<mark>holdings705, 3761</mark>, 061, 671 892, 310 <del>108, 336</del>-Weighted- average number of common shares outstanding-</del>
diluted29 diluted28, 007, 630 29, 031, 107 29, 045, 186 28, 157, 062 EPS- Basic $ 2.00 $ 6.15 $ 4.97 $ 1.64 EPS- Diluted $
1. 95 $ 5. 92 $ 4. 81 <del>$ 1. 64</del> Adjusted EPS- Basic (non- GAAP) $ <mark>2. 20 $</mark> 6. 52 $ 5. 32 <del>$ 1. 79</del> Adjusted EPS- Diluted (non-
GAAP) $ 2.14 $ 6.28 $ 5.15 $ 1.78 Liquidity and Capital Resources We believe that cash balances and operating cash flows,
together with available capacity under our credit agreement, will provide adequate funds to support our current short-term
operating objectives as well as our longer-term strategic plans, subject to the risks and uncertainties outlined below and in the
risk factors as previously disclosed in in Item 1A, Risk Factors. Our principal source of liquidity is our cash flow generated from
operating activities, which is expected to provide us with the ability to meet the majority of our short-term funding requirements
for the next twelve months and beyond. Our cash flows are affected by capital requirements and production volume, which may
be materially impacted by unanticipated events such as unplanned downtime, material disruptions at our production facilities, as
well as the prices of our raw materials, general economic and industry trends and customer demand. The Company applies a
proactive and disciplined approach to working capital management to optimize cash flow and to enable capital allocation options
in support of the Company's strategy. We utilize supply chain financing and trade receivables discount arrangements with
third-party financial institutions which optimize terms and conditions related to accounts receivable and accounts payable
in order to enhance liquidity and enable us to efficiently manage our working capital needs. Although we continue to optimize
supply chain financing and trade receivable programs in the ordinary course, our utilization of these arrangements, both prior to
and during the COVID-19 pandemie, has not had a material impact on our liquidity. In addition, we monitor the third-party
depository institutions that hold our cash and cash equivalents. Our emphasis is primarily on the safety of principal and
secondarily on maximizing yield on those funds. We diversify our cash and cash equivalents among counterparties to minimize
exposure to any one of these entities. On a recurring basis, our primary future cash needs will be centered on operating activities,
working capital, and capital expenditures, dividends and liquidity reflecting disciplined capital deployment. Capital
expenditures are deployed for various ongoing investments and initiatives to improve reliability, yield and quality, expand
production capacity, as well as comply with HSE regulations and support sustainability initiatives. While current various
macroeconomic conditions have created and could continue to create volatility in funding markets, we expect believe that our
future cash from operations, together with cash on hand and our access to credit and capital markets, will provide adequate
resources to fund our expected operating and financing needs and obligations. Our ability to fund our capital needs, however,
will depend on our ongoing ability to generate cash from operations and access to credit and capital markets, both of which are
subject to the risk factors previously disclosed in Item 1A, Risk Factors, as well as general economic, financial, competitive,
regulatory and other factors that are beyond our control. At December 31, 2022 2023, the Company had approximately $ 31-30
million of cash on hand with approximately $ 384-329 million of additional capacity available under the revolving credit facility.
The Company's Consolidated Leverage Ratio financial covenant of its credit facility allows it to net up to $75 million of cash
with debt. Capital expenditures were approximately $ 107 million in 2023 compared to $ 89 million in 2022 compared to $ 57
million in 2021, reflecting driven by a planned increase increased in spend due to replacement maintenance, growth and
HSE cost savings projects . As noted in Note 4. Income Taxes," the Company filed a Federal net operating loss (NOL)
earryback claim under the CARES Act in July 2020 which generated a refund of previously paid taxes in the amount of $ 12.3
million received in the first quarter of 2021. Additionally, the Company deferred approximately $ 6.5 million of social security
taxes in 2020 under the CARES Act of which 50 % was paid on January 3, 2022 and enterprise programs the remaining 50 %
paid on January 3, 2023. We assumed from Honeywell all HSE liabilities and compliance obligations related to the past and
future operations of our current business as of the spin- off, as well as all HSE liabilities associated with our three current
manufacturing locations and the other locations assumed from Honeywell that are used in our current operations, including
any cleanup or other liabilities related to any contamination that may have occurred at such locations in the past. Honeywell
retained all HSE liabilities related to former business locations or the operation of our former businesses. Although we have
ongoing environmental remedial obligations at certain of our facilities, in the past three years, the associated remediation costs
have not been material, and we do not expect our known remediation costs to have a material adverse effect on our the
Company's consolidated financial position and results of operations. We expect that our primary cash requirements for 2023
2024 will be to fund costs associated with ongoing operations, capital expenditures and amounts related to contractual
obligations. See below under "Capital Expenditures" for more information regarding our capital expenditures in 2023, 2022;
and 2021 and 2020 and anticipated capital expenditures for 2023-2024. Amounts related to contractual obligations are related
to principal repayments and interest payments on leases, long- term debt, purchase obligations, estimated environmental
compliance costs, and postretirement benefit obligations. We anticipate that our estimated environmental compliance costs will
be approximately $ 1.87 million in aggregate for 2023-2024 through 2027-2028. This amount is related to what has been
accrued as probable and reasonably estimable as of December 31, 2022-2023. For information regarding material cash
requirements from known contractual obligations with respect to lease obligations, long- term debt principal repayments and
purchase obligations please refer to" Note 8. Leases"," Note 9. Long-term Debt and Credit Agreement" and" Note 13.
Commitments and Contingencies", respectively, to the Consolidated Financial Statements in Item 8 of this Form 10- K. Interest
payments are estimated based on the interest rate applicable as of December 31, <del>2022-</del>2023 and approximate $ <del>6-9</del> . <del>1-7</del> million
per year, subject to changes in variable interest rates and additional obligations. The Company made no cash contributions to
the defined benefit pension plan during the year ended December 31, 2023. Additional contributions may be made in
future years sufficient to satisfy pension funding requirements in those periods. The Company made cash contributions to
the defined benefit pension plan of $ 20.0 million during the year ended December 31, 2022 sufficient to satisfy pension
funding requirements for 2022 under the AdvanSix Retirement Earnings Plan. Cash contributions of $ 0 million, $ 10.0 million,
$ 5.0 million and $ 5.0 million were made in each of the four quarters of 2022, respectively. The Company plans to make each
contributions of between nil to $ 5, 0 million in 2023 and additional contributions in future years sufficient to satisfy pension
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funding requirements in those periods. The Company made cash contributions to the defined contribution plan of $ 5-6. 9-0
million and $ 5. 9 million for the years ended December 31, 2023 and 2022 and 2021, respectively. The On May 4, 2018, the
Company <mark>'s announced that the-</mark>Board <mark>of Directors (the" Board") has</mark> authorized <del>a</del>-share repurchase <del>program <mark>programs</mark> of up</del>
to $75 million of the Company's common stock. On February 22, 2019, the Company announced that the Board authorized a
share repurchase shares program of up to an additional $ 75 million of the Company's common stock, which was a as in
addition to the follows: Date of Authorization Authorized Amount (millions) Authorized Amount remaining Remaining
capacity available under the as of December 31, 2023 (millions) May 4, 2018 $ 75 share repurchase program. On 0 $ —
February 22, 201975, 0 — February 17, 2023-202375, 0 68, 2 Totals, the Company announced that the Board authorized a
share repurchase program of up to an additional $ 225 75 million of the Company's common stock, which was in addition to the
remaining capacity available under the previously approved share repurchase program. 0 \$ 68, 2 Repurchases may be made.
from time to time -on the open market in accordance with Rule 10b- 18 of the Exchange Act, including through the use of
trading plans intended to qualify under Rule 10b5-1 of the Exchange Act. The size and timing of these repurchases will depend
on pricing, market and economic conditions, legal and contractual requirements and other factors. The share repurchase program
has no expiration date and may be modified, suspended or discontinued at any time. The par value of the shares repurchased is
applied to Treasury stock and the excess of the purchase price over par value is applied to Additional paid- in capital. As of
December 31, 2022 2023, the Company had repurchased 4-5, 531-848, 073-475 shares of common stock, including 592-854,
976-340 shares withheld to cover tax withholding obligations in connection with the vesting of equity awards, for an aggregate
of $ <del>136</del> 182 . 1-0 million at a weighted average market price of $ 30-31 . 04-12 per share. As of December 31, 2022-2023 , $ 28
<mark>68</mark> . <mark>5-2</mark> million remained available for repurchase under the <del>previously currently</del> authorized repurchase program. During <del>2022</del>
and the period from January 1, 2023-2024 through February 3-2, 2023-2024, the Company repurchased an additional 12-64,
710 678 shares at a weighted average market price of $ 26. 39 . 96 per share under the previously currently authorized
repurchase program. At December 31, 2023, 2022, and 2021 and 2020, the Company did not have any off-balance sheet
arrangements as defined in Item 303 (a) (4) (ii) of Regulation S- K or financing activities with special-purpose entities. The
Company has not guaranteed any debt or commitments of other entities or entered into any options on non-financial assets. The
Company commenced the declaration of dividends on September 28, 2021 and has since declared and paid a dividend on
a quarterly basis. The Company increased its quarterly dividend by 10 % ($ 0. 145 to $ 0. 160) and 16 % ($ 0. 125 to $ 0.
145) during the third quarter of 2023 and 2022, respectively. On September 30, 2016, the Company as the borrower, entered
into a Credit Agreement with Bank of America, as administrative agent (the" Original Credit Agreement"), which was amended
on February 21, 2018 pursuant to Amendment No. 1 to the Original Credit Agreement (the" First Amended and Restated Credit
Agreement"), and further amended on February 19, 2020 pursuant to, Amendment No. 2 to the First Amended and Restated
Credit Agreement (after giving effect to the Second Amendment, the "Second Amended and Restated Credit Agreement"). The
Second Amended and Restated Credit Agreement <mark>had a five- year term contained revisions to various financial ratios,</mark>
eustomary covenants limiting the ability of the Company and its subsidiaries to, among other things, pay eash dividends, incur
debt or liens, redeem or repurchase stock of the Company, enter into transactions with affiliates, make investments, make capital
expenditures, merge or consolidate with others or dispose of assets, as well as financial covenants that require the Company to
maintain interest coverage and leverage ratios at levels specified in the Second Amended and Restated Credit Agreement. These
covenants placed limits on how we conduct our business, and in the event of certain defaults, our repayment obligations could
be accelerated. In addition, the Second Amendment also amended certain administrative provisions associated with the LIBOR
Successor Rate (as defined in the Second Amended and Restated Credit Agreement). The obligations under the Second
Amended and Restated Credit Agreement were secured by a pledge scheduled maturity date of February 21, 2023 assets and
liens on substantially all of the assets of AdvanSix. On October 27, 2021, the Company completed a refinancing of the Second
Amended and Restated Credit Agreement by entering into a new Credit Agreement (the "Credit Agreement"), among the
Company, the lenders party thereto, the swing line lenders party thereto, the letter of credit issuers party thereto and Truist Bank,
as administrative agent, which provides for a new senior secured revolving credit facility in an aggregate principal amount of $
500 million (the "Revolving Credit Facility"). The Revolving Credit Facility has a scheduled maturity date of October 27,
2026. The Credit Agreement permits the Company to utilize up to $ 40 million of the Revolving Credit Facility for the issuance
of letters of credit and up to $ 40 million for swing line loans. The Company has the option to establish a new class of term loans
and / or increase the amount of the Revolving Credit Facility in an aggregate principal amount for all such incremental term
loans and increases of the Revolving Credit Facility of up to the sum of (x) $ 175 million plus (y) an amount such that the
Company's Consolidated First Lien Secured Leverage Ratio (as defined in the Credit Agreement) would not be greater than 2.
75 to 1.00, in each case, to the extent that any one or more lenders, whether or not currently party to the Credit Agreement,
commits to be a lender for such amount or any portion thereof. With the cessation of LIBOR on June 30, 2023 and subject to
the First Amendment to the Credit Agreement, dated as of June 27, 2023, the Eurodollar Rate was replaced with the
Adjusted Term SOFR as an alternative benchmark rate for purposes of the Credit Agreement. The transition was
effective July 1, 2023. Borrowings under the Credit Agreement bear interest at a rate equal to either the sum of a base rate plus
a margin ranging from 0. 25 % to 1. 25 % or the sum of a Eurodollar an Adjusted Term SOFR rate plus a margin ranging from
1. 25 % to 2. 25 %, with either such margin varying according to the Company's Consolidated Leverage Ratio (as defined in the
Credit Agreement). The Company is also required to pay a commitment fee in respect of unused commitments under the
Revolving Credit Facility, if any, at a rate ranging from 0. 15 % to 0. 35 % per annum depending on the Company's
Consolidated Leverage Ratio. As In conjunction with the cessation of LIBOR October 27, as of July 1, 2021 2023, the
applicable margin under the Credit Agreement was 0. 375-25 % for base rate loans and 1. 375-25 % for Eurodollar-Adjusted
Term SOFR loans and the applicable commitment fee rate was 0. 175 - 15 % per annum . The Revolving Credit Facility also
contains certain administrative provisions regarding alternative rates of interest for LIBOR, as applicable. Substantially all
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tangible and intangible assets of the Company and its domestic subsidiaries are pledged as collateral to secure the obligations
under the Credit Agreement . As of October 27, 2021, the Company borrowed $ 150 million under the Revolving Credit
Facility. Borrowings under the Revolving Credit Facility are subject to customary borrowing conditions. The Credit Agreement
contains customary covenants limiting the ability of the Company and its subsidiaries to, among other things, pay cash
dividends, incur debt or liens, redeem or repurchase stock of the Company, enter into transactions with affiliates, make
investments, make capital expenditures, merge or consolidate with others or dispose of assets. The Credit Agreement also
contains financial covenants that require the Company to maintain a Consolidated Interest Coverage Ratio (as defined in the
Credit Agreement) of not less than 3, 00 to 1, 00 and to maintain a Consolidated Leverage Ratio of (i) 4, 00 to 1, 00 or less for
the fiscal quarter ended December 31, 2021, through and including the fiscal quarter ending September 30, 2023 and (ii) 3.75 to
1. 00 or less for each fiscal quarter thereafter (subject to the Company's option to elect a consolidated leverage ratio increase in
connection with certain acquisitions). If the Company does not comply with the covenants in the Credit Agreement, the lenders
may, subject to customary cure rights, require the immediate payment of all amounts outstanding under the Revolving Credit
Facility. We were in compliance with all of our covenants at December 31, 2022 2023 and through the date of the filing of this
Annual Report on Form 10- K. We had a borrowed balance of $ <del>135-</del>115 million under the Revolving Credit Facility <mark>at as of</mark>
December 31, <del>2021-2022</del>. We <del>repaid borrowed</del> an incremental net amount of $ <del>20-55</del> million during <del>2022-</del>2023 bringing the
balance under the Revolving Credit Facility to $ 115 170 million, and available credit for use of $ 384 329 million as of
December 31, 2022-2023. We expect that Cash provided by operating activities will fund future interest payments on the
Company's outstanding indebtedness. The Company had approximately $ 1 million of letter of credit agreements outstanding
under the Revolving Credit Facility at December 31, 2022-2023. There was no amount associated with bilateral letters of credit
outside the Revolving Credit Facility. Cash Flow Summary for the Years Ended December 31, 2023, 2022, and 2021 and 2020
Our cash flows from operating, investing and financing activities for the years ended December 31, 2023, 2022, and 2021 and
2020, as reflected in the audited Consolidated Financial Statements included in this Form 10- K, are summarized as follows:
Years Ended December 31, <del>202220212020 <mark>202320222021</del> (Dollars in thousands) Cash provided by (used for): Operating</del></del></mark>
activities $ 117, 550 $ 273, 601 $ 218, 849 $ 111, 847 Investing activities (110, 897) (189, 273) (67, 562) (84, 103) Financing
activities (7, 870) (68, 443) (146, 793) (24, 188) Net change in cash and cash equivalents $ (1, 217) $ 15, 885 $ 4, 494 $ 3, 556
2022-2023 compared with 2021-2022 Net cash provided by operating activities increased decreased by $54-156. 8-1 million
for the year ended December 31, <del>2022</del>-<mark>2023</mark> versus the prior year due primarily to (i) a $ <del>59-</del>117. 43 million decrease in net
income and (ii) a $ 63.1 million favorable unfavorable impact from working capital (comprised of Accounts and other
receivables, Inventories, Accounts payable and Deferred income and customer advances) year- over- year, with a $ 38.14.67
million unfavorable cash impact for the year ended December 31, 2023 compared to a $ 48, 3 million favorable cash impact
for the year ended December 31, 2022 compared to a $ 20. 8 million unfavorable cash impact in the prior year period due
primarily to the timing of payments, the unfavorable impact of customer advances and favorable inventory fluctuation,
and ( <del>ii iii</del> ) a $ <del>32 <mark>25</mark> . 1 <mark>6</mark> million <del>increase in net </del>unfavorable impact from Deferred income taxes . Included within the year-</del>
over- year favorability of working capital was a $ 31.7 million favorable impact due to the resurgence of our typical ammonium
sulfate pre- buy cash advances program during the fourth quarter of 2022. These net favorable unfavorable impacts were
partially offset by (i) a $ 20. 2-5 million unfavorable -- favorable eash impact from Taxes receivable (including a $ 12. 3 million
eash tax refund received in the first quarter of 2021), (ii) a $ 17.8 million unfavorable eash impact from Acerued liabilities
driven by the timing of payments and (iii) a $ 13.1 million unfavorable cash impact from Other assets and liabilities including
driven primarily by a decrease reduction in the net pension liability due to contributions to the defined benefit pension plan in the prior year, and (ii) the favorable cash impact of $5-17.57 million and (primarily reflecting the impact of eash
pension contributions), a decrease in a CARES Act liability of $ 3-17. 2 million from Taxes payable and a decrease in
<del>Deferred compensation Taxes receivable, respectively, driven by the timing of income tax payments $ 3, 2 million.</del> Cash
used for investing activities increased decreased by $ 121-78.74 million for the year ended December 31, 2022-2023 versus
the prior year period due primarily to cash paid for the acquisition of U. S. Amines for approximately $ 97.5 million during the
vear ended December 31, 2022, compared to no eash paid of approximately $ 9.5 million for the acquisition acquisitions of
Commonwealth Industrial Services made during the year ended December 31, and 2023 partially offset by an increase in
cash paid for capital expenditures of approximately $ 32-17.6-9 million driven by an a planned-increase in replacement
maintenance, growth and HSE cost savings projects, and enterprise programs. Cash used for financing activities decreased
by $ 78-60. 4-6 million for the year ended December 31, 2022-2023 versus the prior year due to net payments borrowings on
the credit facility of $ 20.55. 0 million for the year ended December 31, 2022-2023 compared to net payments of $ 140-20.0
million during the prior year. These net borrowings were partially offset by payments for share repurchases of $46.2
million and cash paid for dividends of approximately $ 16. 7 million During during the year ended December 31, 2022-2023
, the Company paid dividends of approximately compared to $ 33, 7 million and $ 15, 1 million during the prior year period,
respectively. Our operations are capital intensive, requiring ongoing investments that have consisted, and are expected to
continue to consist, primarily of capital expenditures required to maintain and improve equipment reliability, expand production
capacity, further improve mix, yield and cost position and comply with environmental and safety regulations and support
sustainability initiatives. The following table summarizes ongoing and expansion capital expenditures for the periods indicated.
Years Ended December 31, <del>202220212020 <mark>202320222021</del> (Dollars in thousands) Purchases of property, plant and equipment 5</del></mark>
107, 377 $ 89, 449 $ 56, 811 <del>$ 82, 918</del> Capital expenditures increased $ <del>32-17</del> . <del>6-9</del> million from <del>2021 to-</del>2022 to 2023
reflecting driven by a planned increase increased in spend due to replacement maintenance, growth and cost savings
projects, and enterprise programs. Capital expenditures are deployed for various ongoing investments and initiatives to
improve reliability, yield and quality, expand production capacity and comply with HSE <del>projects</del>-regulations. For <del>2023</del>
2024, we expect our total capital expenditures to be approximately $ <del>110 <mark>140</del> million to $ <del>120 150 million</del> reflecting increased</del></mark>
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spend to address critical enterprise risk mitigation and growth projects including our SUSTAIN (Sustainable U. S. Sulfate To Accelerate Increased Nutrition) program. Critical Accounting Policies and Estimates (Dollars in thousands, unless otherwise noted) The Company's significant accounting policies are more fully described in" Note 2. Summary of Significant Accounting Policies" to the Consolidated Financial Statements included in Item 8 of this Form 10- K. Management believes that the application of these policies on a consistent basis enables the Company to provide the users of the financial statements with useful and reliable information about the Company's operating results and financial condition. The preparation of our Consolidated Financial Statements in conformity with U. S. GAAP is based on the selection and application of accounting policies that require management to make significant estimates and assumptions about the effects of matters that are inherently uncertain and that affect the reported amounts, including, but not limited to, inventory valuations, impairment of goodwill, stockbased compensation, long- term employee benefit obligations, income taxes and environmental matters. Management's estimates are based on historical experience, facts and circumstances available at the time and various other assumptions that are believed to be reasonable. The Company reviews these matters and reflects changes in estimates as appropriate. Management believes that the following represents - represent some of the more critical judgment areas in the applications of the Company' s accounting policies which could have a material effect on the Company's financial position, results of operations or cash flows. Inventories – Substantially all of the Company's inventories are valued at the lower of cost or market using the last-in, first- out ("LIFO") method. The Company includes spare and other parts in inventory which are used in support of production or production facilities operations and are valued based on weighted average cost. Inventories valued at LIFO amounted to \$ 215-195 . 5 6 million and \$ 149-202 . 6-9 million at December 31, 2023 and 2022 and 2021, respectively. Had such LIFO inventories been valued at current costs, their carrying values would have been approximately \$ 95, 2 million and \$ 64.8 million and \$ 6.0 million higher at December 31, 2023 and 2022. Inventories valued at FIFO amounted to \$ 16.2 million and \$12.6 million at December 31, 2021 2023 and 2022, respectively. Goodwill – The Company had goodwill of \$56.2 million at and \$ 17. 6 million as of December 31, 2023 and 2022 and 2021, respectively. Goodwill is subject to impairment testing annually and has historically been tested as of March 31, or whenever events or changes in circumstances indicate that the carrying amount may not be fully recoverable. Management first assesses qualitative factors as described in ASC 350 to determine whether it is necessary to perform the quantitative goodwill impairment test . Potential impairment is identified by comparing the fair value of a reporting unit to the carrying value, including goodwill. The Company completed its annual goodwill impairment test as of March 31, 2022 2023 and, based on the results of the Company's assessment of qualitative factors, it was determined that it was not necessary to perform the quantitative goodwill impairment test. Beginning in the fourth quarter of 2023, and for subsequent annual periods thereafter, the Company voluntarily changed the annual impairment assessment date to the last day of our October close, and thus performed an additional impairment test during 2023 as of October 28, 2023. We believe this measurement date, which represents a change in the method of applying an accounting principle, better aligns with the timing of our strategic business planning process and financial forecasts, which are key components of the annual impairment tests and are typically completed in the fourth quarter of our fiscal year. Based on share price and current market trend, the Company determined it would not qualify for a qualitative analysis and thus performed a quantitative analysis. If the carrying amount of a reporting unit exceeds its estimated fair value, an impairment loss is recorded based on the difference between the fair value and the carrying amount, not to exceed the associated carrying value of goodwill. Fair value for the reporting unit was determined based on a combination of the discounted future cash flow model (income approach) and the application of current market multiples for comparable publicly- traded companies (market approach). Under the income approach, the fair value of the reporting unit is estimated based on the discounted present value of the projected future cash flows. Management's cash flow projections for the reporting unit included significant judgements and assumptions, including revenue growth rate, EBITDA margin and weighted average cost of capital (" WACC") rate. Under the market approach, management uses selected financial information of publicly- traded companies that compare to the reporting unit to derive a marketbased multiple. The Company completed its annual goodwill impairment test as of October 28, 2023 and, based on the results of the Company's assessment, it concluded that the estimated fair value of the reporting unit was in excess of its carrying value resulting in no impairment. Although management believes its estimate of fair value is reasonable, it is dependent on numerous economic and business assumptions and reflects management's best estimates at a particular point in time. Changes in the factors and assumptions used in assessing potential impairments can have a significant impact on the existence and magnitude of impairments, as well as the time in which such impairments are recognized. If future financial performance falls below the Company's expectations including prolonged unfavorable economic conditions, or there are negative revisions to significant assumptions, or if the Company's market capitalization declines, and if such a decline becomes indicative that the fair value of our reporting unit has declined below its carrying value, the Company may need to record a material, non- cash goodwill impairment charge in a future period. We performed a sensitivity analysis around these assumptions in order to assess the reasonableness of the assumptions and the resulting estimated fair value. Based on the sensitivity analysis performed for the reporting unit, a 50 basis point increase in the WACC or a 50 basis point decrease in the long- term growth rate, without any other changes to the valuation, would not result in the carrying value of the reporting unit being greater than the fair value. Finite- Lived Intangible Assets — Other intangible assets with determinable lives consist of customer relationships, trademarks, patents and other intangibles and are amortized over their estimated useful lives, ranging from 5 to 20 years. As described in "Note 18. Acquisitions" to the consolidated financial statements included in Item 8 of this Form 10-K, in February 2022, the Company acquired U. S. Amines Limited ("U.S. Amines") for a purchase price of approximately \$ 97 million, net of cash acquired. The acquisition included intangible assets of \$ 34 million consisting primarily of customer relationships, which reflects the value of the benefit derived from incremental revenue and related cash flows that are a direct result of the customer relationships in the amount of

approximately \$ 33 million. The fair value for the customer relationships intangible asset was determined by management using the multi- period excess earnings method. Management applied significant judgments and assumptions in determining the fair value of the customer relationships including gross margin rates, the discount rate, and customer attrition rate. Revenue Recognition - The Company recognizes revenue upon the transfer of control of goods or services to customers at amounts that reflect the consideration expected to be received. AdvanSix primarily recognizes revenues when title and control of the product transfers from the Company to the customer. Outbound shipping costs incurred by the Company are not included in revenues but are reflected as freight expense in Costs of goods sold in the Consolidated Statements of Operations. Sales of our products to customers are made under a purchase order, and in certain cases in accordance with the terms of a master services agreement. These agreements typically contain formula- based pass- through pricing tied to key feedstock materials and volume ranges, but often do not specify the goods, including the quantities thereof, to be transferred. Certain master services agreements (including with respect to our largest customer) may contain minimum purchase volumes which can be satisfied by the customer on a periodic basis by choosing from various products offered by the Company. In these cases, a performance obligation is created when a customer submits a purchase order for a specific product at a specified price, typically providing for delivery within the next 60 days. Management considers the performance obligation with respect to such purchase order satisfied at the point in time when control of the product is transferred to the customer, which is indicated by shipment of the product and transfer of title and risk of loss to the customer. Transfer of control to the customer occurs through various modes of shipment, including trucks, railcars, and vessels, and follows a variety of commercially acceptable shipping or destination point terms pursuant to the arrangement with the customer. Variable consideration is estimated for future volume rebates and early pay discounts on certain products and product returns. The Company records variable consideration as an adjustment to the sale transaction price. Since variable consideration is generally settled within one year, the time value of money is not significant. The Company applies the practical expedient in Topic 606 and does not include disclosures regarding remaining performance obligations that have original expected durations of one year or less, or amounts for variable consideration allocated to wholly- unsatisfied performance obligations or wholly- unsatisfied distinct goods that form part of a single performance obligation, if any. The Company also utilizes the practical expedient in Topic 606 and does not include an adjustment for the effects of a significant financing component given the expected period duration of one year or less. Stock- Based Compensation Plans - The principal awards issued under our stock- based compensation plans, which are described in" Note 16. Stock- Based Compensation Plans" to the Consolidated Financial Statements included in Item 8 of this Form 10- K, are non-qualified stock options, performance stock units and restricted stock units. The cost for such awards is measured at the grant date based on the fair value of the award. The value of the portion of the award that is ultimately expected to vest, including the impact of the Company's anticipated performance against certain metrics for performance stock units, is recognized as expense over the requisite service periods (generally the vesting period of the equity award) and is included in selling, general and administrative expenses. Estimates of future performance are utilized to determine the underlying expense for shares expected to vest. Forfeitures are estimated at the time of grant to recognize expense for those awards that are expected to vest and are based on our historical forfeiture rates. Pension Benefits – We have a defined benefit plan covering certain employees primarily in the U. S. The benefits are accrued over the employees' service periods. We use actuarial methods and assumptions in the valuation of defined benefit obligations and the determination of net periodic pension income or expense. Differences between actual and expected results or changes in the value of defined benefit obligations and fair value of plan assets, if any, are not recognized in earnings as they occur but rather systematically over subsequent periods when net actuarial gains or losses are in excess of 10 % of the greater of the fair value of plan assets or the plan's projected benefit obligation. A 25 basis point increase in the discount rate would result in a decrease of approximately \$ 0.1 million to the net periodic benefit cost for 2023-2024, while a 25 basis point decrease in the discount rate would result in an increase of approximately \$ 0.1 million to the net periodic benefit cost for 2023 2024. The resulting impact on the pension benefit obligation would be a decrease of \$ 2.79 million and an increase of \$ 23.6 1 million, respectively. Income Taxes – We account for income taxes pursuant to the asset and liability method which requires us to recognize current tax liabilities or receivables for the amount of taxes we estimate are payable or refundable for the current year and deferred tax assets and liabilities for the expected future tax consequences attributable to temporary differences between the financial statement carrying amounts and their respective tax bases of assets and liabilities and the expected benefits of net operating loss and credit carryforwards. Deferred tax assets and liabilities are measured using enacted tax rates expected to apply to taxable income in the years in which those temporary differences are expected to be recovered or settled. The effect on deferred tax assets and liabilities of a change in tax rates is recognized in operations in the period enacted. A valuation allowance is provided when it is more likely than not that a portion or all of a deferred tax asset will not be realized. The ultimate realization of deferred tax assets is dependent upon the generation of future taxable income and the reversal of deferred tax liabilities during the period in which related temporary differences become deductible. We adopted the provisions of ASC 740 related to the accounting for uncertainty in income taxes recognized in an enterprise's consolidated financial statements. ASC 740 prescribes a comprehensive model for the financial statement recognition, measurement, presentation and disclosure of uncertain tax positions taken or expected to be taken in income tax returns. The benefit of tax positions taken or expected to be taken in our income tax returns are recognized in the financial statements if such positions are more likely than not of being sustained upon examination by taxing authorities. Differences between tax positions taken or expected to be taken in a tax return and the benefit recognized and measured pursuant to the interpretation are referred to as "unrecognized benefits." -A liability is recognized (or amount of net operating loss carryover or amount of tax refundable is reduced) for an unrecognized tax benefit because it represents an enterprise's potential future obligation to the taxing authority for a tax position that was not recognized as a result of applying the provisions of ASC 740. Interest costs and related penalties related to unrecognized tax benefits are required to be calculated, if applicable. Our policy is to classify tax related interest and penalties, if any, as a component of income tax expense. No interest or penalties related to unrecognized income tax benefits were recorded during the years ended

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December 31, 2023, 2022 <del>, and</del> 2021 <del>and 2020</del>. As of December 31, 2023 and 2022 <del>and 2021</del>, no liability for unrecognized
tax benefits was required to be reported. We do not expect any significant changes in our unrecognized tax benefits in the next
year. Use of Estimates – The preparation of the Consolidated Financial Statements in conformity with U. S. GAAP requires
management to make estimates and assumptions that affect the reported amounts in the Consolidated Financial Statements and
related disclosures in the accompanying Notes. Actual results could differ from those estimates. Estimates and assumptions are
periodically reviewed and the effects of changes are reflected in the Consolidated Financial Statements in the period they are
determined to be necessary. Recent Accounting Pronouncements See "Note 2. Summary of Significant Accounting Policies" to
the Consolidated Financial Statements included in Item 8 of this Form 10- K. Item 7A. Quantitative and Qualitative Disclosures
About Market Risk Interest Rate Risk Our exposure to risk based on changes in interest rates relates primarily to our Revolving
Credit Facility. The Revolving Credit Facility bears interest at floating rates. For variable rate debt, interest rate changes
generally do not affect the fair market value of such debt assuming all other factors remain constant, but do impact future
earnings and cash flows. Accordingly, we may be exposed to interest rate risk on borrowings under the Revolving Credit
Facility. As of December 31, 2022, the Company had one interest rate swap agreement outstanding for a total notional amount
of $ 50 million to exchange floating for fixed rate interest payments for our LIBOR- based borrowings. The interest rate swap
had a fair value of zero at inception and was effective July 31, 2019 with a maturity date of February 21, 2023. The interest rate
swap has been designated as a cash flow hedge and converts the Company's interest rate payments on the first $ 50 million of
variable- rate, 1- month LIBOR- based debt to a fixed interest rate. As a result of this interest rate swap, interest payments on
approximately 43 % of our borrowings, as of December 31, 2022, have been swapped from floating rate to fixed rate for the life
of the swap, without an exchange of the underlying principal amount. A hedge effectiveness assessment was completed by
comparing the critical terms of the hedged items with the hedging instruments, and also by reviewing the credit standing of the
counterparties. As of December 31, 2022, it was determined that the critical terms continued to exactly match, and that the
counterparties still had the ability to honor their obligations. As a result, the hedges continue to be deemed effective. Based on
current borrowing levels at December 31, 2022 2023, net of the interest rate swap, a 25- basis point fluctuation in interest rates
for the year ended December 31, <del>2022-</del>2023 would have resulted in an increase or decrease to our interest expense of
approximately $ 0. 2-4 million. See "Note 12. Derivative and Hedging Instruments" to the Consolidated Financial Statements
included in Item 8 of this Form 10- K, for a discussion relating to credit and market, commodity price and interest rate risk
management. Item 8. Financial Statements and Supplementary Data Report of Independent Registered Public Accounting Firm
(PCAOB ID 238) To the Board of Directors and Stockholders of AdvanSix Inc. Opinions on the Financial Statements and
Internal Control over Financial Reporting We have audited the accompanying consolidated balance sheets of AdvanSix Inc. and
its subsidiaries (the "Company") as of December 31, 2023 and 2022 and 2021, and the related consolidated statements of
operations, of comprehensive income, of stockholders' equity and of cash flows for each of the three years in the period ended
December 31, 2022-2023, including the related notes (collectively referred to as the "consolidated financial statements"). We
also have audited the Company's internal control over financial reporting as of December 31, 2022 2023, based on criteria
established in Internal Control-Integrated Framework (2013) issued by the Committee of Sponsoring Organizations of the
Treadway Commission (COSO). In our opinion, the consolidated financial statements referred to above present fairly, in all
material respects, the financial position of the Company as of December 31, 2023 and 2021 and 2021, and the results of its
operations and its cash flows for each of the three years in the period ended December 31, 2022-2023 in conformity with
accounting principles generally accepted in the United States of America. Also in our opinion, the Company maintained, in all
material respects, effective internal control over financial reporting as of December 31, 2022-2023, based on criteria established
in Internal Control- Integrated Framework (2013) issued by the COSO, Basis for Opinions The Company's management is
responsible for these consolidated financial statements, for maintaining effective internal control over financial reporting, and
for its assessment of the effectiveness of internal control over financial reporting, included in Management's Report on Internal
Control Over Financial Reporting appearing under Item 9A. Our responsibility is to express opinions on the Company's
consolidated financial statements and on the Company's internal control over financial reporting based on our audits. We are a
public accounting firm registered with the Public Company Accounting Oversight Board (United States) (PCAOB) and are
required to be independent with respect to the Company in accordance with the U. S. federal securities laws and the applicable
rules and regulations of the Securities and Exchange Commission and the PCAOB. We conducted our audits in accordance with
the standards of the PCAOB. Those standards require that we plan and perform the audits to obtain reasonable assurance about
whether the consolidated financial statements are free of material misstatement, whether due to error or fraud, and whether
effective internal control over financial reporting was maintained in all material respects. Our audits of the consolidated
financial statements included performing procedures to assess the risks of material misstatement of the consolidated financial
statements, whether due to error or fraud, and performing procedures that respond to those risks. Such procedures included
examining, on a test basis, evidence regarding the amounts and disclosures in the consolidated financial statements. Our audits
also included evaluating the accounting principles used and significant estimates made by management, as well as evaluating
the overall presentation of the consolidated financial statements. Our audit of internal control over financial reporting included
obtaining an understanding of internal control over financial reporting, assessing the risk that a material weakness exists, and
testing and evaluating the design and operating effectiveness of internal control based on the assessed risk. Our audits also
included performing such other procedures as we considered necessary in the circumstances. We believe that our audits provide
a reasonable basis for our opinions. As described in Management's Report on Internal Control over Financial Reporting,
management has excluded U. S. Amines from its assessment of internal control over financial reporting as of December 31,
2022 because it was acquired by the Company in a purchase business combination during 2022. We have also excluded U. S.
Amines from our audit of internal control over financial reporting. U. S. Amines is a wholly-owned subsidiary whose total
assets and total revenues excluded from management's assessment and our audit of internal control over financial reporting
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represent 4.1 % and 3.0 %, respectively, of the related consolidated financial statement amounts as of and for the year ended
December 31, 2022. Definition and Limitations of Internal Control over Financial Reporting A company's internal control over
financial reporting is a process designed to provide reasonable assurance regarding the reliability of financial reporting and the
preparation of financial statements for external purposes in accordance with generally accepted accounting principles. A
company's internal control over financial reporting includes those policies and procedures that (i) pertain to the maintenance of
records that, in reasonable detail, accurately and fairly reflect the transactions and dispositions of the assets of the company; (ii)
provide reasonable assurance that transactions are recorded as necessary to permit preparation of financial statements in
accordance with generally accepted accounting principles, and that receipts and expenditures of the company are being made
only in accordance with authorizations of management and directors of the company; and (iii) provide reasonable assurance
regarding prevention or timely detection of unauthorized acquisition, use, or disposition of the company's assets that could have
a material effect on the financial statements. Because of its inherent limitations, internal control over financial reporting may not
prevent or detect misstatements. Also, projections of any evaluation of effectiveness to future periods are subject to the risk that
controls may become inadequate because of changes in conditions, or that the degree of compliance with the policies or
procedures may deteriorate. Critical Audit Matters The critical audit matter communicated below is a matter arising from the
current period audit of the consolidated financial statements that was communicated or required to be communicated to the audit
committee and that (i) relates to accounts or disclosures that are material to the consolidated financial statements and (ii)
involved our especially challenging, subjective, or complex judgments. The communication of critical audit matters does not
alter in any way our opinion on the consolidated financial statements, taken as a whole, and we are not, by communicating the
critical audit matter below, providing a separate opinion on the critical audit matter or on the accounts or disclosures to which it
relates. Quantitative Goodwill Impairment Assessment Valuation of the Customer Relationships Intangible Asset-
Acquisition of U. S. Amines Limited As described in Note 2 to the consolidated financial statements, in February 2022, the
Company <del>acquired U-'s goodwill balance was $ 56 million as of December 31, 2023</del>. S-Goodwill is subject to impairment
testing annually and has historically been tested as of March 31, or whenever events or changes in circumstances indicate
that the carrying amount may not be fully recoverable. Amines Management first assesses qualitative factors to
determine whether it is necessary to perform the quantitative goodwill impairment test. As of March 31, 2023, based on
the results of management's assessment of qualitative factors, it was determined that it was not necessary to perform the
quantitative goodwill impairment test. Beginning in the fourth quarter of 2023, management changed the annual
impairment assessment date to the last day of October close and performed an additional impairment assessment as of
October 28, 2023. Due to the share price and current market trend, management performed a quantitative impairment
assessment as of October 28, 2023. Potential impairment is identified by comparing the fair value of the reporting unit to
its carrying value, including goodwill. Fair value for the reporting unit is estimated by management based on a
<mark>combination purchase price-</mark>of <mark>the discounted future <del>approximately $ 97 million, net of</del> cash <mark>flow model (income approach)</mark></mark>
and acquired. The acquisition included a customer relationships intangible asset valued at $ 33 million, which reflects the
application of current market multiples for comparable publicly- traded companies (market approach). Under the
income approach, the fair value of the benefit derived from incremental revenue and related reporting unit is estimated
based on the discounted present value of the projected future cash flows that are a direct result of the customer relationships
. <del>The fair value <mark>Management's cash flow projections</mark> for the <mark>reporting unit included customer relationships intangible asset</del></del></mark>
was determined by management using the multi-period excess carnings method. Management applied significant judgments
and assumptions in determining the fair value of the customer relationships, including gross-revenue growth rate, EBITDA
margin rates, the discount and weighted average cost of capital rate and, Under the customer attrition rate market
approach, management uses selected financial information of publicly- traded companies that compare to the reporting
unit to derive a market- based multiple. The principal considerations for our determination that performing procedures
relating to the quantitative goodwill impairment assessment valuation of the customer relationships intangible asset-
acquisition of U. S. Amines Limited is a critical audit matter are (i) the significant judgment by management when determining
developing the fair value estimate of the reporting unit customer relationships intangible asset; (ii) a high degree of auditor
judgment, subjectivity, and effort in performing procedures and evaluating management 's significant assumptions related to
the gross-revenue growth rate, EBITDA margin rates-, the discount and weighted average cost of capital rate, and used in
the income approach customer attrition rate; and (iii) the audit effort involved the use of professionals with specialized skill
and knowledge. Addressing the matter involved performing procedures and evaluating audit evidence in connection with
forming our overall opinion on the consolidated financial statements. These procedures included testing the effectiveness of
controls relating to the acquisition accounting management's goodwill impairment assessment, including controls over the
management's valuation of the reporting unit customer relationships intangible asset acquired. These procedures also
included, among others, (i) reading the purchase agreement; (ii) testing management's process for determining developing
the fair value estimate of the reporting unit customer relationships intangible asset; (ii) evaluating the appropriateness of
the income approach; (iiii) evaluating the appropriateness of the multi-period excess carnings method; (iv) testing the
completeness and accuracy of the underlying data used in the method income approach; and (v-iv) evaluating the
reasonableness of the significant assumptions used by management related to the gross revenue growth rate, EBITDA margin
rates, the discount rate, and the customer attrition-weighted average cost of capital rate. Evaluating management's
assumptions related to the gross-revenue growth rate and EBITDA margin rates and the customer attrition rate involved
evaluating whether the assumptions used by management were reasonable considering (i) the current and past performance of
the reporting U. S. Amines and AdvanSix's most similar business unit; (ii) the consistency with external market and industry
data; and (iii) whether these--- the assumptions were consistent with evidence obtained in other areas of the audit. Professionals
with specialized skill and knowledge were used to assist in the evaluating (i) the appropriateness of the income approach multi-
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period excess carnings method and (ii) the discount reasonableness of the weighted average cost of capital rate and the
eustomer attrition rate assumptions - assumption . / s / PricewaterhouseCoopers LLP Florham Park, New Jersey February 16,
2024 We have served as the Company's auditor since 2015. ADVANSIX INC. CONSOLIDATED STATEMENTS OF
OPERATIONS (Dollars in thousands, except share and per share amounts) Years Ended December 31, 202220212020Sales-
202320222021Sales $ 1, 533, 599 $ 1, 945, 640 $ 1, 684, 625 <del>$ 1, 157, 917</del> Costs, expenses and other: Costs of goods sold1,
368, 511 1, 631, 161 1, 410, 503 <del>1, 024, 169</del>-Selling, general and administrative <del>expenses87 expenses95, 538 87, 748 82, 985</del>
70, 870 Interest expense, net2 net7, 485 2, 781 5, 023 7, 792 Other non-operating (income) expense, net (7, 158) (1, 841) 998
53-Total costs, expenses and other1, 464, 376 1, 719, 849 1, 499, 509 1, 102, 884 Income before taxes225 taxes69, 223 225,
791 185, 116 <del>55, 033</del>-Income tax <del>expense53 <mark>expense14 , 600 53</del> , 905 45, 325 <del>8, 956</del> Net income $ 54, 623 $ 171, 886 $ 139,</del></mark>
791 <del>$ 46, 977</del> Earnings per common share Basic $ <mark>2, 90 $</mark> 6, 15 $ 4, 97 Diluted $ 1, <mark>95 64 Diluted $</mark> 5, 92 $ 4, 81 <del>$ 1, 64</del>
Weighted average common shares outstanding Basic27, 302, 254 27, 969, 436 28, 152, 876 28, 048, 726 Diluted29 Diluted28,
007, 630 29, 031, 107 29, 045, 186 <del>28, 157, 062</del>. The accompanying Notes to Consolidated Financial Statements are an integral
part of this statement. CONSOLIDATED STATEMENTS OF COMPREHENSIVE INCOME Years Ended December 31,
202220212020Net 202320222021Net income $ 54, 623 $ 171, 886 $ 139, 791 $ 46, 077 Foreign exchange translation
adjustment14 adjustment63 14 (43)(49) Cash- flow hedges688--- hedges (150) 688 1, 789 (1, 028) Pension obligation
adjustments1-adjustments140 1, 640 7, 847 (5, 604) Other comprehensive income (loss), net of tax2-tax53 2, 342 9, 593 (6,
<del>681)</del> Comprehensive income $ 54, 676 $ 174, 228 $ 149, 384 <del>$ 39, 396</del> CONSOLIDATED BALANCE SHEETS December 31,
20222021ASSETS 20232022ASSETS Current assets: Cash and cash equivalents $ 29, 768 $ 30, 985 $ 15, 100 Accounts and
other receivables – net175 net165, 393 175, 429 178, 140 Inventories – net215 net211, 831 215, 502 149, 570 Taxes
receivable9 receivable1, 4349, 771 947 Other current assets9 assets11, 3789, 241 6, 097 Total current assets440 assets419,
<mark>804 440</mark> , 928 <del>349, 854 P</del>roperty, plant and equipment – <del>net811 <mark>net852, 642 811</mark> ,</del> 065 <del>767, 964 O</del>perating lease right- of- use
<del>assets114</del> assets95, 805 114, 688 <del>136, 207</del> Goodwill56, 192 <del>17 56</del>, <del>592</del> 192 Intangible assets49 assets46, 193 49, 242 <del>17, 980</del>
Other assets23 assets25, 384 23, 216 22, 402 Total assets $ 1, 495 496, 331 020 $ 1, 311 495, 999 331 LIABILITIES Current
liabilities: Accounts payable $ 259, 068 $ 272, 740 770 $ 221, 234 Accrued liabilities48 liabilities44, 086 48, 820 49, 712
Operating lease liabilities – short- term37 term32, 053 37, 472 36 Income taxes payable8, 127-033 30 Deferred income and
customer advances34-advances15, 678 34, 430 2, 749-Total current liabilities393 liabilities358, 918 393, 492 309, 822
Deferred income <del>taxes160 taxes151, 059 160</del>, 409 <del>133, 330</del>-Operating lease liabilities – long- <del>term77 <mark>term63, 961 77</mark>, 5</del>71
100, 580 Line of credit – long-term115 term170, 000 135-115, 000 Postretirement benefit obligations obligations 660
18, 243-Other liabilities 10 liabilities 9, 185 10, 679 13, 834-Total liabilities 757-liabilities 756, 783 757, 151 710, 809
COMMITMENTS AND CONTINGENCIES (Note 13) STOCKHOLDERS' EQUITY Common stock, par value $ 0.01; 200,
000, 000 shares authorized; 32, 598, 946 shares issued and 26, 750, 471 outstanding at December 31, 2023; 31, 977, 593
shares issued and 27, 446, 520 outstanding at December 31, 2022326 320 2022; 31, 755, 430 shares issued and 28, 139, 954
outstanding at December 31, 2021320 318-Preferred stock, par value $ 0.01; 50, 000, 000 shares authorized; 0 shares issued and
outstanding at December 31, 2023 and 2022 and 2021— — Treasury stock at par (5, 848, 475 shares at December 31, 2023;
4, 531, 073 shares at December 31, 2022 ) (58; 3, 615, 476 shares at December 31, 2021) (45) (45) (45) Additional paid-in
capital174 capital138, 046 174, 585 195, 931 Retained carnings567 -- carnings605, 067 567, 517 411, 516 Accumulated
other comprehensive loss (4, 144) (4, 197) (6, 539) Total stockholders' equity 738 equity 739, 237 738, 180 601, 190 Total
liabilities and stockholders' equity $ 1, 495, 496, 331,020 $ 1, 311,495, 999,331 CONSOLIDATED STATEMENTS OF CASH
FLOWS Years Ended December 31, <del>202222012020Cash-----</del> 202320222021Cash flows from operating activities: Net income $
54, 623 $ 171, 886 $ 139, 791 <del>$ 46, 077</del> Adjustments to reconcile net income to net cash provided by operating activities:
Depreciation and amortization 73, 010 69, 353 65, 340 <del>60, 832</del> Loss on disposal of assets 1, 281 1, 521 1, 711 <del>696</del> Deferred
income taxes (9, 347) 16, 228 4, 702 <del>17, 611-</del>Stock- based <del>compensation10 compensation8, 313 10</del>, 279 11, 299 <del>4, 902</del>
Amortization of deferred financing fees618 618 677 553 Operational asset adjustments (4, 472) — Changes in assets and
liabilities, net of business acquisitions: Accounts and other receivables 21, 489 17, 842 (53, 772) (18, 990) Inventories 3, 286
(57, 043) 31, 227 Taxes receivable 8, 337 (8, <del>375) Taxes receivable (8, 8</del>24) 11, 342 <del>(10, 242)</del> Accounts payable <del>46, 170 25, 393</del>
(4-20, 337-756) 55, 863 15, 676 Income taxes payable8, 003 (9, 693) 9, Accrued 717Accrued liabilities (5, 569) (3, 122) 14,
654 <del>13, 892</del>-Deferred income and customer advances (18, 752) 31, 681 (23, 630) <del>8, 456</del> Other assets and liabilities (2, 514) (22,
988) (9, 885 ) (2, 228) Net cash provided by operating activities 117, 550 273, 601 218, 849 111, 847 Cash flows from
investing activities: Expenditures for property, plant and equipment (107, 377) (89, 449) (56, 811) (82, 918). Acquisition of
businesses -(97, 456) (9, 523) -Other investing activities (3, 520) (2, 368) (1, 228) (1, 185) Net cash used for investing
activities (110, 897) (189, 273) (67, 562) (84, 103) Cash flows from financing activities: Borrowings from line of eredit434
credit437, 000 434, 500 176, 000 <del>364</del> Payments of line of credit (382, 000) Payments of line of credit (454, 500) (316, 000)
(386, 000) Payment of line of credit facility fees — (2, 442) (425) Principal payments of finance leases (938) (926) (735)
(710) Dividend payments (16, 657) (15, 073) (3, 518) — Purchase of treasury stock (46, 151) (33, 748) (652) (15, 073)
common stock876 1 . 055) Issuance of common stock1-, 304 554 2-Net cash used for financing activities (7, 870) (68, 443)
(146, 793 ) (24, 188) Net change in cash and cash equivalents (1, 217) 15, 885 4, 494 3, 556 Cash and cash equivalents at
beginning of period15 year30, 985 15, 100 10, 606 7, 050 Cash and cash equivalents at the end of period year $ 29, 768 $ 30,
985 $ 15, 100 $ 10, 606 Supplemental non- cash investing activities: Capital expenditures included in accounts payable $ 22,
660 $ 14, 879 $ 11, 720 $ 6, 178-Supplemental cash activities: Cash paid for interest $ 7, 086 $ 2, 239 $ 4, 459 <del>$ 7, 290</del> Cash
paid for income taxes $ <mark>7, 790 $</mark> 56, 170 $ 31, 000 <del>$ 2, 005</del>-CONSOLIDATED STATEMENTS OF STOCKHOLDERS'
EQUITY Common StockAdditionalPaid- InCapitalRetained Earnings (AccumulatedDeficit) Treasury StockAccumulated
Other Comprehensive Income (Loss) Total Equity Shares Amount Balance at December 31, 201931, 423...... — — 4, 902
Balance at December 31, 202031, 627, 139 316 184, 732 275, 243 (36) (16, 132) 444, 123 Net Income — — 139, 791 —
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139, 791 Comprehensive incomeForeign exchange translation adjustments — — — — (43) (43) Cash- flow hedges —
— 1, 789 1, 789 Pension obligation adjustments — — — 7, 847 7, 847 Other comprehensive income (loss), net of tax
   ———— 9, 593 9, 593 Issuance of common stock128, 291 2 552 — — 554 Acquisition of treasury shares (21, 564
shares) — — (652) — — — (652) Stock- based compensation — — 11, 299 — — — 11, 299 Dividends — — — (3, 518) —
— (3, 518) Balance at December 31, 202131, 755, 430 318 195, 931 411, 516 (36) (6, 539) 601, 190 Net Income — — 171,
886 — 171, 886 Comprehensive incomeForeign exchange translation adjustments — — — 14 14 Cash- flow hedges
tax — — — — 2, 342 2, 342 Issuance of common stock222, 163 2 1, 302 — — — 1, 304 Acquisition of treasury shares
(915, 597 shares) — (33, 739) — (9) — (33, 748) Stock- based compensation — 10, 279 — — 10, 279 Dividends —
-812(15, 885) - -(15, 073) Balance at December 31, 202231, 977, 593 314 $\frac{320}{320} 174,585 567,517 (45) (4,197) 738, 180
.884 \pm 229,166 \pm (35) \pm (9,451) \pm 400,878 Net Income — — .46.54, .977.623 — .46.54, .977.623 Comprehensive
incomeForeign exchange translation adjustments — — — 63 63 (49) (49) Cash- flow hedges — — — — (150 1,028)
(150 1,028) Pension obligation adjustments — — — — 140 140 (5,604) Other comprehensive income (loss), net of
\tan - - - - \frac{53}{53} \frac{(6,681)}{(6,681)} Issuance of common stock203-stock621, \frac{241}{2}-\frac{2353}{6} \frac{6}{870} - \frac{876}{2}
Acquisition of treasury shares (841, 791317,402 shares) — -(146, 054138) — (143) — (146, 055151) Stock- based
compensation — -48, \frac{902}{313} — -48, \frac{902}{313} Dividends — -416 (17,073) — -(16,657) Balance at December
<mark>31,202332,598,946</mark> $ <del>320-</del>326 $ <del>174-</del>138 , <del>585-046</del> $ <del>567-605</del> , <del>517-067</del> $ ( <del>45-58</del> ) $ (4, <del>197-</del>144 ) $ <del>738-</del>739 , <del>180-</del>237 NOTES
TO CONSOLIDATED FINANCIAL STATEMENTS (Dollars in thousands, except share and per share amounts or unless
otherwise noted) Note 1. Organization, Operations and Basis of Presentation Description of Business AdvanSix Inc. ("
AdvanSix", the "Company", "we, "us" or "our") plays is a diversified chemistry company playing a critical role in
global supply chains, innovating and delivering essential products for our customers in a wide variety of end markets and
applications that touch people's lives, such as building and construction, fertilizers, agrochemicals, plastics, solvents,
packaging, paints, coatings, adhesives and electronics. Our reliable and sustainable supply of quality products emerges from the
integrated value chain of our five U. S.- based manufacturing facilities. AdvanSix strives to deliver best- in- class customer
experiences and differentiated products in the industries of nylon solutions, plant nutrients and chemical intermediates and
plant nutrients-, guided by our core values of Safety, Integrity, Accountability and Respect. We evaluated segment reporting in
accordance with Accounting Standards Codification Topic ("ASC") 280. We concluded that AdvanSix is a single operating
segment and a single reportable segment based on the operating results available which are evaluated regularly by the chief
operating decision maker ("CODM") to make decisions about resource allocation and performance assessment on a
consolidated basis. Our larger manufacturing sites are vertically integrated and leverage cross- plant resources, including
centralized supply chain and procurement functions. This production process uses one key raw material, cumene, as the input to
products produced for sale through the sales channels and end- markets the Company serves. Production rates and output
volumes are managed across locations to align with the overall Company operating plan. AdvanSix operates through five U. S.-
based manufacturing sites located in Frankford, Pennsylvania, Chesterfield, Virginia, Hopewell, Virginia, Portsmouth, Virginia
and Bucks, Alabama. The Company's headquarters is located in Parsippany, New Jersey. Corporate History On October 1,
2016, Honeywell International Inc. ("Honeywell") completed the separation of AdvanSix. The separation was completed by
Honeywell distributing (the" Distribution") all of the then outstanding shares of common stock of AdvanSix on October 1, 2016
(the "Distribution Date") through a dividend in kind of AdvanSix common stock, par value $ 0.01 per share, to holders of
Honeywell common stock as of the close of business on the record date of September 16, 2016 who held their shares through
the Distribution Date . The Company's Consolidated Financial Statements reflect estimates and assumptions made by
management that affect the reported amounts of assets and liabilities and disclosure of contingent assets and liabilities at the date
of the Consolidated Financial Statements and reported amounts of revenue and expenses during the reporting periods presented.
The Company continues to consider the impact of COVID-19 on the estimates and assumptions used for the financial
statements. The Company experienced a material impact on its second quarter 2020 results of operations associated with lower
demand, particularly in nylon, caprolactam and phenol, and a decrease in overall sales volume related to global markets and the
economic impact of COVID-19. Starting in the second half of 2020, demand improved to pre-COVID-19 levels with states,
regions and countries in various phases of re- opening and continued administration of vaccines for COVID-19. The Company
will continue to monitor developments and execute operational and safety mitigation plans as necessary and previously
disclosed. Unless the context otherwise requires, references in these Notes to the Consolidated Financial Statements to "we," "
us, "" our, "" AdvanSix " and the "Company " refer to AdvanSix Inc. and its consolidated subsidiaries after giving effect to the
Spin- Off. All intercompany transactions have been eliminated. Accounting Principles – The financial statements and
accompanying Notes are prepared in accordance with accounting principles generally accepted in the United States of America.
The following is a description of AdvanSix's significant accounting policies. Principles of Consolidation – The Consolidated
Financial Statements include the accounts of AdvanSix and all of its subsidiaries in which a controlling financial interest is
maintained. Our consolidation policy requires equity investments that we exercise significant influence over but do not control
the investee and are not the primary beneficiary of the investee's activities to be accounted for using the equity method.
Investments through which we are not able to exercise significant influence over the investee and which we do not have readily
determinable fair values are accounted for under the cost method. All intercompany transactions and balances are eliminated in
consolidation. Cash and Cash Equivalents - Cash and cash equivalents include cash on hand and on deposit and highly liquid,
temporary cash investments with an original maturity to the Company of three months or less. We reduce cash and extinguish
liabilities when the creditor receives our payment and we are relieved of our obligation for the liability when checks clear the
Company's bank account. Liabilities to creditors to whom we have issued checks that remain outstanding aggregated $ 2.9.9.
million at December 31, 2022-2023 and are included in Cash and cash equivalents and Accounts payable in the Consolidated
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Balance Sheets. Fair Value Measurement – ASC 820, Fair Value Measurement defines fair value as the price that would be received to sell an asset or paid to transfer a liability in an orderly transaction between market participants at the measurement date (exit price). The Financial Accounting Standards Board's ("FASB") guidance classifies the inputs used to measure fair value into the following hierarchy: Level 1Unadjusted quoted prices in active markets for identical assets or liabilitiesLevel 2Unadjusted quoted prices in active markets for similar assets or liabilities, or Unadjusted quoted prices for identical or similar assets or liabilities in markets that are not active, or Inputs other than quoted prices that are observable for the asset or liabilityLevel 3Unobservable inputs for the asset or liability Derivative Financial Instruments – We minimize our risks from interest and foreign currency exchange rate fluctuations through our normal operating and financing activities and, when deemed appropriate, through the use of derivative financial instruments. Derivative financial instruments are used to manage risk and are not used for trading or other speculative purposes. Derivative financial instruments that qualify for hedge accounting must be designated and effective as a hedge of the identified risk exposure at the inception of the contract. Accordingly, changes in fair value of the derivative contract must be highly correlated with changes in fair value of the underlying hedged item at inception of the hedge and over the life of the hedge contract. All derivatives are recorded on the balance sheet as assets or liabilities and measured at fair value. For derivatives designated as hedges of the fair value of assets or liabilities, the changes in fair values of both the derivatives and the hedged items are recorded in current earnings. For derivatives designated as cash flow hedges, the changes in fair value of the derivatives are recorded in Accumulated other comprehensive income (loss) and subsequently recognized in earnings when the hedged items impact earnings. Cash flows of such derivative financial instruments are classified consistent with the underlying hedged item. For derivative instruments that are designated and qualify as a net investment hedge, the derivative's gain or loss is reported as a component of Other comprehensive income (loss) and recorded in Accumulated other comprehensive income (loss). The gain or loss will be subsequently reclassified into net earnings when the hedged net investment is either sold or substantially liquidated. Commodity Price Risk Management - The Company's exposure to market risk for commodity prices can result in changes in our cost of production. We primarily mitigate our exposure to commodity price risk by using long- term, formula- based price contracts with our suppliers and formula- based price agreements with customers. Our customer agreements provide for price adjustments based on relevant market indices and raw material prices, and generally they do not include take- or- pay terms. Instead, each customer agreement, the majority of which have a term of at least one year, is typically determined by monthly or quarterly volume estimates. We may also enter into forward commodity contracts with third parties designated as hedges of anticipated purchases of several commodities. Forward commodity contracts are marked- to- market, with the resulting gains and losses recognized in earnings, in the same category as the items being hedged, when the hedged transaction is recognized. At December 31, 2023 and 2022 and 2021, we had no contracts with notional amounts related to forward commodity agreements. Inventories valued at LIFO amounted to \$ 215-195. 5-6 million and \$ 149-202. 6-9 million at December 31, 2023 and 2022 and 2021, respectively. Had such LIFO inventories been valued at current costs, their carrying values would have been approximately \$ 95, 2 million and \$ 64.8 million and \$ 6.0 million higher at December 31, 2023 and 2022. Inventories valued at FIFO amounted to \$ 16.2 million and \$12.6 million at December 31, 2021-2023 and 2022, respectively. Property, Plant, Equipment – Property, plant, equipment asset values are recorded at cost, including any asset retirement obligations, less accumulated depreciation. For financial reporting, the straight-line method of depreciation is used over the estimated useful lives of 30-10 to 50-40 years for buildings and improvements and 5-3 to 40-35 years for machinery and equipment. Our machinery and equipment includes (1) assets used in short production cycles or subject to high corrosion, such as instrumentation, controls and insulation systems with useful lives up of 3 to 15 30 years, (2) standard plant assets, such as boilers and railcars, with useful lives ranging from 15 3 to 30 years and (3) major process equipment that can be used for long durations with effective preventative maintenance and repair, such as cooling towers, compressors, tanks and turbines with useful lives ranging from 5-3 to 40-35 years. Recognition of the fair value of obligations associated with the retirement of tangible long-lived assets is required when there is a legal obligation to incur such costs. Upon initial recognition of a liability, the cost is capitalized as part of the related long- lived asset and depreciated over the corresponding asset's useful life. Repairs and maintenance, including planned major maintenance, are expensed as incurred. Costs which materially add to the value of the asset or prolong its useful life are capitalized and the replaced assets are retired. Long- Lived Assets - The Company evaluates the recoverability of the carrying amount of longlived assets (including property, plant and equipment and intangible assets with determinable lives) whenever events or changes in circumstances indicate that the carrying amount of an asset may not be fully recoverable. The Company evaluates events or changes in circumstances based on several factors including operating results, business plans and forecasts, general and industry trends, and economic projections and anticipated cash flows. An impairment is assessed when the undiscounted expected future cash flows derived from an asset are less than its carrying amount. Impairment losses are measured as the amount by which the carrying value of an asset exceeds its fair value and are recognized in the Consolidated Statements of Operations. The Company also evaluates the estimated useful lives of long-lived assets if circumstances warrant and revises such estimates based on current events. Goodwill – The Company had goodwill of \$ 56. 2 million at and \$ 17. 6 million as of December 31, 2023 and 2022 and 2021, respectively. Goodwill is subject to impairment testing annually and has historically been tested as of March 31, or whenever events or changes in circumstances indicate that the carrying amount may not be fully recoverable. Management first assesses qualitative factors as described in ASC 350 to determine whether it is necessary to perform the quantitative goodwill impairment test . Potential impairment is identified by comparing the fair value of a reporting unit to the carrying value, including goodwill. The Company completed its annual goodwill impairment test as of March 31, 2022 2023 and, based on the results of the Company's assessment of qualitative factors, it was determined that it was not necessary to perform the quantitative goodwill impairment test . Beginning in the fourth quarter of 2023, and for subsequent annual periods thereafter, the Company voluntarily changed the annual impairment assessment date to the last day of our October close, and thus performed an additional impairment test during 2023 as of October 28, 2023. We believe this

measurement date, which represents a change in the method of applying an accounting principle, better aligns with the timing of our strategic business planning process and financial forecasts, which are key components of the annual impairment tests and are typically completed in the fourth quarter of our fiscal year. Based on share price and current market trend, the Company determined it would not qualify for a qualitative analysis and thus performed a quantitative analysis. If the carrying amount of a reporting unit exceeds its estimated fair value, an impairment loss is recorded based on the difference between the fair value and the carrying amount, not to exceed the associated carrying value of goodwill. Fair value for the reporting unit was determined based on a combination of the discounted future cash flow model (income approach) and the application of current market multiples for comparable publicly- traded companies (market approach). Under the income approach, the fair value of the reporting unit is estimated based on the discounted present value of the projected future cash flows. Management' s cash flow projections for the reporting unit included significant judgements and assumptions, including revenue growth rate, EBITDA margin and weighted average cost of capital rate. Under the market approach, management uses selected financial information of publicly- traded companies that compare to the reporting unit to derive a market- based multiple. The Company completed its annual goodwill impairment test as of October 28, 2023 and, based on the results of the Company's assessment, it concluded that the estimated fair value of the reporting unit was in excess of its carrying value resulting in no impairment. Although management believes its estimate of fair value is reasonable, it is dependent on numerous economic and business assumptions and reflects management's best estimates at a particular point in time. Changes in the factors and assumptions used in assessing potential impairments can have a significant impact on the existence and magnitude of impairments, as well as the time in which such impairments are recognized. If future financial performance falls below the Company's expectations including prolonged unfavorable economic conditions, or there are negative revisions to significant assumptions, or if the Company's market capitalization declines, and if such a decline becomes indicative that the fair value of our reporting unit has declined below its carrying value, the Company may need to record a material, non- cash goodwill impairment charge in a future period. Finite- Lived Intangible Assets – Other intangible assets with determinable lives consist of customer relationships, trademarks, patents and other intangibles and are amortized over their estimated useful lives, ranging from 5 to 20 years. As described in" Note 18. Acquisitions" to the consolidated financial statements included in Item 8 of this Form 10-K, in February 2022, the Company acquired U. S. Amines Limited ("U.S. Amines") for a purchase price of approximately \$ 97 million, net of cash acquired. The acquisition included intangible assets of \$ 34 million consisting primarily of customer relationships, which reflects the value of the benefit derived from incremental revenue and related cash flows that are a direct result of the customer relationships in the amount of approximately \$ 33 million. The fair value for the customer relationships intangible asset was determined by management using the multi- period excess earnings method. Management applied significant judgments and assumptions in determining the fair value of the customer relationships including gross margin rates, the **discount rate, and customer attrition rate**. Environmental – The Company accrues costs related to environmental matters when it is probable that we have incurred a liability related to a contaminated site and the amount can be reasonably estimated. Deferred Income and Customer Advances – AdvanSix typically has an annual pre- buy program for ammonium sulfate that is classified as deferred income and customer advances in the Consolidated Balance Sheets. Customers pay cash in advance to reserve capacity for ammonium sulfate to guarantee product availability during peak planting season. The Company recognizes a customer advance when cash is received for the advanced buy. Revenue is then recognized and the customer advance is relieved upon title transfer of ammonium sulfate. Trade Receivables and Allowance for Doubtful Accounts - Trade accounts receivables are recorded at the invoiced amount as a result of transactions with customers. AdvanSix maintains allowances for doubtful accounts for estimated losses based on a customer's inability to make required payments. AdvanSix estimates anticipated losses from doubtful accounts based on days past due, as measured from the contractual due date and historical collection history and incorporates changes in economic conditions that may not be reflected in historical trends such as customers in bankruptcy, liquidation or reorganization. Receivables are written- off against the allowance for doubtful accounts when they are determined uncollectible. Such determination includes analysis and consideration of the particular conditions of the account, including time intervals since last collection, customer performance against agreed upon payment plans, success of outside collection agencies activity, solvency of customer and any bankruptcy proceedings. The Company adopted ASU 2016-13 effective January 1, 2020, using a modified retrospective approach, which did not have a material impact on the Company's consolidated financial position or results of operations upon adoption. Research and Development - AdvanSix conducts research and development ("R & D") activities, which consist primarily of the development of new products and product applications consisting primarily of labor costs and depreciation and maintenance costs. R & D costs are charged to expense as incurred. Such costs are included in costs of goods sold and were \$ 9.8 million, \$ 12.5 million, and \$ 14.0 million, and \$ 11.8 million for the years ended December 31, 2023, 2022, and 2021 and 2020, respectively. Debt Issuance Costs – Debt issuance costs are capitalized as a component of Other assets and are amortized through interest expense over the related term. Dividend Equivalents - If a dividend is authorized by the Board for stockholders of common stock, holders of unvested RSUs and unvested PSUs will have their accounts credited with dividend equivalents in the form and in an amount equal to the dividend that the holder would have received had the shares underlying the RSUs and PSUs been distributed at the time that such dividend was paid. Dividend equivalents are subject to the same vesting, forfeiture, performance and payment restrictions as the respective equity award for which it is attributable. Since the dividend equivalents are forfeitable, there is no impact on the basic earnings per share calculation. Foreign Currency Translation - Assets and liabilities of subsidiaries operating outside the United States with a functional currency other than U. S. dollars are translated into U. S. dollars using year- end exchange rates. Sales, costs and expenses are translated at the average exchange rates in effect during the year. Foreign currency translation gains and losses are included as a component of Accumulated other comprehensive income (loss) in our Consolidated Balance

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Sheets. Income Taxes – We account for income taxes pursuant to the asset and liability method which requires us to
recognize current tax liabilities or receivables for the amount of taxes we estimate are payable or refundable for the
current year and deferred tax assets and liabilities for the expected future tax consequences attributable to temporary
differences between the financial statement carrying amounts and their respective tax bases of assets and liabilities and
the expected benefits of net operating loss and credit carryforwards. Deferred tax assets and liabilities are measured
using enacted tax rates expected to apply to taxable income in the years in which those temporary differences are
expected to be recovered or settled. The effect on deferred tax assets and liabilities of a change in tax rates is recognized
in operations in the period enacted. A valuation allowance is provided when it is more likely than not that a portion or
all of a deferred tax asset will not be realized. The ultimate realization of deferred tax assets is dependent upon the
generation of future taxable income and the reversal of deferred tax liabilities during the period in which related
temporary differences become deductible. Leases – The Company enters into agreements to lease transportation equipment,
storage facilities, office space, dock access and other equipment. Operating leases have initial terms of up to 20 years with some
containing renewal options subject to customary conditions. An arrangement is considered to be a lease if the agreement
conveys the right to control the use of the identified asset in exchange for consideration. Operating leases, which are reported as
Operating lease right- of- use assets, and Operating lease liabilities - short- term and Operating lease liabilities - long- term are
included in our Consolidated Balance Sheets. Finance leases are included as a component of Property, plant and equipment –
net, Accounts payable and Other liabilities in our Consolidated Balance Sheets. The Company adopted ASU 2016-02, Leases
(Topic 842) effective January 1, 2019 and has elected the following practical expedients available in Topic 842: • the package of
three expedients which allows the Company to not re- assess (i) whether any expired or existing contracts are, or contain, leases,
(ii) lease classification for any expired or existing leases, and (iii) initial direct costs for any expired or existing leases; • the
short- term lease practical expedient, which allows the Company to exclude leases with an initial term of 12 months or less ("
short- term leases") from recognition in the unaudited Consolidated Balance Sheets; • the bifurcation of lease and non-lease
components practical expedients, which did not require the Company to bifurcate lease and non-lease components for real estate
leases; and • the land easements practical expedient, which allows the Company to carry forward the accounting treatment for
land easements on existing agreements. Earnings Per Share - Basic earnings per share is based on the weighted average number
of common shares outstanding. Diluted earnings per share is based on the weighted average number of common shares
outstanding and all dilutive potential common shares outstanding. Treasury Stock - The Company has elected to account for
treasury stock purchased under the constructive retirement method. For shares repurchased in excess of par, the company
Company will allocate the excess value to additional paid- in capital, Reclassifications – Certain prior period amounts have
been reclassified for consistency with the current period presentation. All reclassified amounts have been immaterial. Recent
Accounting Pronouncements - The Company considers the applicability and impact of all Accounting Standards Updates ("
ASUs ") issued by the Financial Accounting Standards Board (" FASB "). <del>Any</del>-ASUs not <del>currently adopted-<mark>discussed below</mark></del>
were assessed and determined to be either not applicable or are expected to have minimal impact on our consolidated financial
position or results of operations. On December <del>21-</del>13 , <del>2022-</del>2023 , the FASB issued ASU <del>No. 2022-2023</del> - <del>06-</del>09 , <mark>Income</mark>
Taxes Reference Rate Reform (Topic 848-740): Improvements to Income Tax Disclosures Deferral of the Sunset Date of
Topic 848. When the FASB issued The amendments in this ASU require that public business entities No. 2020-04 in 2020
, <del>the Board included a sunset provision within Topic 848 based</del> on <mark>an annual basis, disclose specific categories in</mark> the
expectation rate reconciliation and provide additional information for reconciling items that LIBOR would cease being
published on December 31 are equal to or greater than 5 percent of the amount computed by multiplying pretax income
(or loss) by the applicable statutory income tax rate. The amendments also require that the Company disclose the
following (net of refunds received): (1) the amount of income taxes paid disaggregated by federal (national), <del>2021</del> state,
and foreign taxes and (2) the amount of income taxes paid disaggregated by individual jurisdictions in which income
taxes paid is equal to or greater than 5 percent of total income taxes paid. Additionally, the amendments in thus this, the
board set a sunset provision date update eliminate the requirement for December 31, 2022-all entities to disclose the nature
and estimate of the range of the reasonably possible change in the unrecognized tax benefits balance in the next 12 months
or to make a statement that after the expected cessation date of LIBOR. However, in March 2021, the Board accounted the
intended cessation date of the overnight 1-, 3-, 6-, and an estimate 12- month tenors of LIBOR would the range cannot be
made June 30, 2023, which and remove the requirement to disclose the cumulative amount of each type of temporary
difference when a deferred tax liability is not recognized beyond the previously established sunset provision date of
December 31, 2022. Therefore, the amendments in ASU 2022-06 address this, and defer the sunset date of Topic 848 from
December 31, 2022 to December 31, 2024. The amendments in ASU 2022-06 apply to all entities, subject to meeting certain
eriteria, that have contracts, hedging relationships, and other transactions that reference LIBOR or another reference rate
expected to be discontinued because of reference rate reform the exceptions to comprehensive recognition of deferred taxes
<mark>related to subsidiaries and corporate joint ventures</mark> . The guidance is effective for <del>all-<mark>public business</mark> entities <del>upon issuance</del></del>
for annual periods beginning after December 15, 2024. Early adoption of the amendments in this update are permitted for
annual financial statements that have not yet been issued . The Company is evaluating the pronouncement and does
adopted ASU 2022-06 effective December 21, 2022, which did not expect adoption to have any a material impact on the
Company's consolidated financial position or results of operations upon. In November 2023, the FASB issued ASU 2023-07,
Segment Reporting (Topic 280). The amendments in this ASU require incremental disclosures about the Company's
reportable segments, but do not change the definition of a segment or the guidance for determining reportable segments.
The incremental disclosures should include (1) significant segment expenses that are regularly provided to the CODM
and included within each reported measure of segment profit or loss, (2) an amount for other segment items by
reportable segment and a description of its composition, (3) profit or loss and assets currently required by Topic 280 in
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interim periods, (4) clarification if the CODM uses more than one measure of a segment's profit or loss in assessing
segment performance and deciding how to allocate resources and (5) the title and position of the CODM and an
explanation of how the CODM uses the reported measure (s) of segment profit or loss in assessing segment performance
and deciding how to allocate resources. The guidance is effective for public entities with fiscal years beginning after
December 15, 2023, and interim periods within fiscal years beginning after December 15, 2024. Early adoption is
permitted. Additionally, public entities should apply the amendments retrospectively to all prior periods presented in the
financial statements, unless impractical. The Company is evaluating the pronouncement and does not expect adoption to
have a material impact on the Company's consolidated financial position or results of operations. In September 2022, the
FASB issued ASU No. 2022- 04, Liabilities- Supplier Finance Programs (Subtopic 405- 50): Disclosure of Supplier Finance
Program Obligations. The amendments in this ASU require that a buyer in a supplier finance program disclose sufficient
quantitative and qualitative information about its supplier finance programs to allow a user of the financial statements to
understand the program's nature, activity during the period, changes from period to period and potential magnitude. On a
retrospective basis, for each annual reporting period, an entity should disclose the key terms of the program, including a
description of the payment terms, assets pledged as security or other forms of guarantees, the confirmed amount outstanding that
remains unpaid, a description of where the obligations are presented in the balance sheet and a roll- forward of those obligations
confirmed as well as the amount of obligations subsequently paid. In each interim reporting period, an entity should disclose the
amount of confirmed obligations outstanding. The guidance is effective for fiscal years beginning after December 15, 2022,
including interim periods within those fiscal years, except for the amendment on roll- forward information, which is effective
for fiscal years beginning after December 15, 2023. Early adoption of the amendments in this update is permitted. The
Company will adopt-adopted ASU 2022-04, effective January 1, 2023, and does which did not expect adoption to have a
material impact on the Company's consolidated financial position or results of operations upon adoption. On August 5, 2020,
the FASB issued ASU No. 2020- 06, Debt - Debt with Conversion and Other Options (Subtopic 470- 20) and Derivatives and
Hedging - Contracts in Entity's Own Equity (Subtopic 815-40). The amendments in the ASU remove certain separation
models for convertible debt instruments and convertible preferred stock that require the separation of a convertible debt
instrument into a debt component and an equity or derivative component. Therefore, the embedded conversion features no
longer are separated from the host contract for convertible instruments with conversion features that are not required to be
accounted for as derivatives under Topic 815, Derivatives and Hedging, or that do not result in substantial premiums accounted
for as paid- in- capital. This will result in more convertible debt instruments being accounted for as a single liability measured at
its amortized cost and more convertible preferred stock being accounted for as a single equity instrument measured at its
historical cost, as long as no other features require bifurcation and recognition as derivatives. The ASU also amends the
derivative scope exception guidance for contracts in an entity's own equity. The amendments remove three settlement
conditions that are required for equity contracts to qualify for the derivative scope exception. The guidance is effective for
public business entities for fiscal years, and interim terms within those fiscal years, beginning after December 15, 2021. Early
adoption of the amendments in this update is permitted, but no earlier than fiscal years, including interim periods within those
fiscal years, beginning after December 15, 2020. The Company adopted ASU 2020-06 effective January 1, 2022, which did not
have any impact on the Company's consolidated financial position or results of operations upon adoption. In March 2020, the
FASB issued ASU No. 2020-04, Reference Rate Reform (Topic 848): Facilitation of the Effects of Reference Rate Reform on
Financial Reporting. The amendments of ASU No. 2020-04 are effective for companies as of March 12, 2020 through
December 31, 2022. An entity may elect to apply the amendments for contract modifications by Topic or Industry Subtopic as
of any date from the beginning of an interim period that includes or is subsequent to March 12, 2020, or prospectively from a
date within an interim period that includes or is subsequent to March 12, 2020, up to the date that the financial statements are
available to be issued. The amendments in this update apply only to contracts, hedging relationships and other transactions that
reference LIBOR or another reference rate expected to be discontinued because of reference rate reform and provide optional
expedients and exceptions for applying U. S. GAAP to contracts, hedging relationships and other transactions affected by
reference rate reform if certain criteria are met. The Company adopted ASU 2020-04 effective September 30, 2021, which did
not have a material impact on the Company's consolidated financial position or results of operations upon adoption. On
December 18, 2019, the FASB issued ASU No. 2019-12, Income Taxes (Topic 740): Simplifying the Accounting for Income
Taxes. The ASU removes the exception to the general principles in FASB Accounting Standards Codification ("ASC") 740,
Income Taxes, associated with the incremental approach for intra-period tax allocation, accounting for basis differences when
there are ownership changes in foreign investments and interim-period income tax accounting for year- to- date losses that
exceed anticipated losses. In addition, the ASU improves the application of income tax related guidance and simplifies U.S.
GAAP when accounting for franchise taxes that are partially based on income, transactions with government resulting in a step-
up in tax basis goodwill, separate financial statements of legal entities not subject to tax, and enacted changes in tax laws in
interim periods. Different transition approaches, retrospective, modified retrospective, or prospective, will apply to each income
tax simplification provision. The guidance is effective for public business entities for fiscal years, and interim periods within
those fiscal years, beginning after December 15, 2020. Early adoption of the amendments in this update is permitted, including
adoption in any interim period. The Company adopted ASU 2019-12 effective January 1, 2021, which did not have a material
impact on the Company's consolidated financial position or results of operations upon adoption. Note 3. Revenue We serve
approximately 400 customers annually in approximately 50 countries and across a wide variety of industries. For 2023, 2022,
and 2021 <del>and 2020</del>, the Company's ten largest customers accounted for approximately 39 %, <mark>39 % and</mark> 40 <del>% and 43</del> % of
total sales, respectively. We typically sell to customers under master services agreements, with primarily one- year terms, or by
purchase orders. We have historically experienced low customer turnover and have an average customer relationship of
approximately 20 years. Our largest customer is Shaw Industries Group Inc. ("Shaw"), a significant consumer of caprolactam
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and Nylon 6 resin. We sell caprolactam and Nylon 6 resin to Shaw under a long-term agreement. Sales to Shaw were 12-11 %
of our total sales for the year ended December 31, 2022 2023, 12 % for the year ended December 31, 2021 2022 and 144 12 %
for the year ended December 31, <del>2020</del> 2021. The Company's revenue by product line, and related approximate percentage of
total sales for 2023, 2022, and 2021 and 2020 were as follows: Years Twelve Months Ended December 31,
<del>202220212020Nylon</del> 2023 and 2022202320222021Nylon $ 356, 632 23 % $ 485, 241 25 % $ 422, 897 25 % Caprolactam298
<del>$ 284, 701 24 375 19</del> % <del>Caprolactam319 319</del>, 863 16 % 316, 132 19 % <del>216 Ammonium Sulfate440</del>, <del>268 19 915 29 % 629,</del>
021 33 % 401, 092 24 % Chemical Intermediates 511 Intermediates 437, 677 29 % 511, 515 26 % 544, 504 32 % 369 $ 1.
130 32 % Ammonium Sulfate629, 021 33 533 % 401 , 599 100 092 24 % 287, 818 25 % $ 1, 945, 640 100 % $ 1, 684, 625 100
% $ 1, 157, 917-100 % The Company's revenues by geographic area, and related approximate percentage of total sales for
2023, 2022 - and 2021 and 2020-were as follows: Years Twelve Months Ended December 31, 202220212020United 2023 and
2022202320222021United States $ 1, 250, 094 82 % $ 1, 622, 537 83 % $ 1, 382, 464 82 % International283 <del>$ 890 , 776 77</del>
505 18 % International323-323 , 103 17 % 302, 161 18 % <del>267 Total $ 1</del> , <del>141 23 533, 599 100</del> % <del>Total </del>$ 1, 945, 640 100 % $ 1,
684, 625 100 % $ 1, 157, 917-100 % The Company defers revenues when cash payments are received in advance of our
performance. Customer advances relate primarily to sales from the ammonium sulfate business. Below is a roll- forward of
Deferred income and customer advances for the twelve months ended December 31, 2022-2023: Deferred Income and
Customer Advances2022Opening Advances2023Opening balance January 1, 2022 2023 $ 2 34, 749 430 Additional cash
advances35-advances21, 406-916 Less amounts recognized in revenues (3-40, 725-668) Ending balance September 30
December 31, 2022 2023 $ 34 15, 430 678 The Company expects to recognize as revenue the December 31, 2022 2023 ending
balance of Deferred income and customer advances within one year or less. Years Ended December 31, 202220212020Income-
--- <mark>202320222021Income</mark> before taxes U. S. $ <mark>69, 055 $</mark> 225, 640 $ 184, 963 <del>$ 54, 902</del>-Non- U. S. <mark>168</mark> 151 153 <del>131 </del>$ 69, 223 $
225, 791 $ 185, 116 <del>$ 55, 033</del>-Income tax expense (benefit) consists of: Years Ended December 31, 202220212020Current---
202320222021Current Provision <mark>(benefit)</mark> : Federal $ <mark>20, 707 $</mark> 31, 165 $ 34, 079 <del>$ (10, 289) State6 <mark>S</mark>tate3 , 159 6 , 463 6, 504</del>
1, 605-Non- U. S. 47 48 35 20-Total current provision (benefit) $ 23, 913 $ 37, 676 $ 40, 618 $ (8, 664)-Deferred Provision
(benefit): Federal $ (8, 886) $ 13, 874 $ 2, 256 $ 17, 853 State2 - State (427) 2, 355 2, 445 (240) Non- U. S. — 6 7 Total
deferred provision 16 -- provision (benefit) (9, 313) 16, 229 4, 707 17, 620 Total income tax expense (benefit) $ 14, 600 $ 53,
905 $ 45, 325 $ 8, 956 The U. S. federal statutory income tax rate is reconciled to the effective income tax rate as follows: Years
income <del>taxes3 taxes2 . 9 % 3</del> . 1 % 3 <del>. 0 % 2 .</del> 0 % U. S. state income tax rate <del>change change0 . 2 % —</del> % 0. 8 % — Excess tax
benefits of equity compensation (1. 5) % Energy credit — % — % Executive (6. 2) % Forfeitures, cancellations and shortfalls
of equity-compensation ——— limitations 1.0 % 0.3 % Executive compensation limitations 0.7 % 1.0 % 0.9 % Research
and other tax credits (1.3) % (0.3) % (0.3) % (0.3) % Foreign derived intangible income deduction (0.9) % (0.7) % (0.9)
<del>% ---</del>% Other, <del>net0</del>-- <mark>net (0. 3) % 0</mark> . 1 % (0. 1) % <del>0</del>-21 . <del>9-1</del> % 23. 9 % 24. 5 <del>% 16. 3</del> % The Company' s effective income tax
rate for <del>2022-<mark>2023 approximated and 2021 was higher compared to</del> the U. S. Federal statutory rate of 21 % . Increases to the</del></mark>
effective income tax rate due primarily to state taxes and executive compensation deduction limitations partially, were
materially offset by research tax credits, excess tax benefits of equity compensation and the foreign-derived intangible
income deduction. Under On August 16, 2022, the Inflation Reduction Act of 2022 (the" IRA") was signed into law. This
legislation includes significant changes relating to tax, climate change, energy and health care. Among other provisions,
the IRA introduces a corporate alternative minimum tax provision included in the Coronavirus Aid, Relief, and Economic
Security (" CARES-CAMT") Act, the on adjusted financial statement income of certain large corporations and a 1 %
excise tax on share repurchases. The Company is not currently subject to the CAMT filed a Federal net operating loss
(NOL) carryback claim in July 2020 which became effective for generated a refund of previously paid taxes in the amount of $
12. 3 million. The refund was received in the first quarter of 2021. Although the carryback claim generated a $ 12. 3 million
refund, it also resulted in the loss of prior year permanent tax benefits, the impact of which, is reflected in the above table
under" Other, net" above, for the year years ended beginning after December 31, 2020 2022. The 1 % excise tax is generally
applicable to publicly traded corporations for the net value of certain stock that the corporation repurchases during the
year and is also effective for tax years beginning after December 31, 2022. The impact of any excise tax imposed on the
Company for share repurchases is generally accounted for as an equity transaction with no consequences to the
Company's results in operations, and this provision of the law does not currently have a material impact on the
Company' s financial condition. The IRA also includes significant extensions, expansions and enhancements related to
climate and energy tax credits designed to encourage investment in the adoption and expansion of renewable and
alternative energy sources. The Company uses continues to evaluate the these flow energy credit provisions of the law in
relation to our sustainability and environmental, social and governance initiatives. The Pillar Two Global Anti - Base
Erosion rules issued by the Organization for Economic Co-operation and Development ("OECD"), a global policy
forum, introduced a global minimum tax of 15 % which would apply to multinational groups with consolidated financial
statement revenue in excess of EUR 750 million. Nearly all OECD member jurisdictions have agreed in principle to
adopt these provisions and numerous jurisdictions, including jurisdictions where the Company operates, have enacted
these rules effective January 1, 2024. The Company has evaluated the impact of these rules and currently believes they
will not have any material impact on financial results through method-2026 due to account for investment tax credits,
including certain energy credits transitional safe harbors. Under this method, investment tax credits are recognized We will
<mark>continue to monitor and refine our assessment</mark> as <mark>further guidance is made available <del>a reduction to income tax expense in</del></mark>
the year they are earned. The Company is subject to taxation in the United States and various states and foreign jurisdictions.
The company closed its federal tax examination for periods 2017 through 2019 in January 2023. There are no current material
tax examinations by state or foreign tax authorities; however, tax years <del>2018-2019</del> through <del>2022-2023</del> generally remain open
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under the statute of limitations and are subject to examination by the tax authorities. Deferred tax assets (liabilities) The tax
effects of temporary differences which give rise to future income tax benefits and expenses are as follows: December 31,
20222021Deferred ---- 20232022Deferred tax assets: Net operating loss $ 36 $ 44 $ 51 Accruals and reserves4 reserves2, 943
<mark>4</mark> , 197 <del>7, 040</del> Capitalization of research expenses <mark>6, 624</mark> 4, 234 <mark>Inventory9, 394 1, 094 Pension obligation1, 726</mark> —
Inventory 1, 094 5, 934 Pension obligation — 2, 500 Operating lease liability 27 liability 23, 031 27, 551 32, 902 Equity
compensation 2 compensation 3, 025 2, 800 2, 584 Other 421 Total gross deferred tax assets 46, 779 39, 920 51,
432-Less: Valuation Allowance — Total deferred tax assets $ 46, 779 $ 39, 920 $ 51, 432-Deferred tax liabilities: Property,
plant & equipment $ (160, <mark>071) $ (160,</mark> 019) <del>$ (146, 717)</del> Intangibles (11, <mark>156) (11,</mark> 164 <del>) (3, 721</del>) Operating lease asset ( 22,
981) (27, 466) <del>(32, 782)</del> Other (3, 630) (1, 680) (1, 542)</del> Total deferred tax liabilities (197, 838) (200, 329) (184, 762) Net
deferred taxes $ (151,059) $ (160,409) $ (133,330) The net deferred taxes are primarily related to U. S. operations. As of
2022, we recognized a state NOL carryforward in Illinois for $ 0. 6 million which begins to expire in 2031. The Company has no
material state net operating losses (NOL) carryforwards and no federal or state tax credit carryforwards remaining as of
December 31, 2022-2023. We believe that the state NOL carryforward, tax credit carryforwards and other deferred tax assets
are more likely than not to be realized and we have not recorded a valuation allowance against the deferred tax assets. In
February 2022, the Company acquired the stock of U. S. Amines. Under purchase accounting rules, a net deferred tax liability
of approximately $ 10. 1 million was recorded in the period related to the adjustment of the acquired assets and liabilities to fair
value. See "Note 18. Acquisitions" for further details. As of December 31, <mark>2023 and</mark> 2022, there was a $ 6. 6 million <del>an</del> and
increase of $ 4.2 million in our Deferred tax assets asset, respectively noted in the table above as Capitalization of research
expenses. This relates to a provision within the Tax Cuts and Jobs Act, which requires, for tax purposes, the capitalization and
amortization of research and development expenses effective for years beginning after December 31, 2021. There continues to
be potential legislation surrounding this provision in the law that we monitor. On January 31, 2024, the U.S. House of
Representatives approved a tax bill, which among other provisions, aims to reinstate 100 % bonus depreciation for
property placed in service in 2023 and through 2025 and to allow taxpayers to expense domestic research costs
retroactively back to 2022 and prospectively through tax years beginning before 2026. Enactment remains uncertain and
the Company continues to monitor the ongoing developments in the proposed legislation. The Company's accounting
policy is to record the tax impacts of Global intangible low- taxed income as a period cost. As of December 31, 2023 and 2022
and 2021, there were no material undistributed earnings of the Company's non- U. S. subsidiaries and, as such, we have not
provided a deferred tax liability for undistributed earnings. Note 5. Accounts and Other Receivables – Net December 31,
<del>20222021Accounts ----</del> 20232022Accounts receivables $ 155, 267 $ 171, 923 $ 175, 584 Other4 Other10, 959 4</del>, 100 4, 051
Total accounts and other <del>receivables176</del>- <mark>receivables166, 226 176</mark>, 023 <del>179, 635</del>-Less – allowance for doubtful accounts (
833) (594<del>) (1, 495</del>) Total accounts and other receivables – net $ 165, 393 $ 175, 429 <del>$ 178, 140</del> The roll- forward of
allowance for doubtful accounts are summarized in the table below: Balance atBeginning ofYearCharged / (Credited)
toCostsCharged toOtherAccounts (1) Bad Debt Write- Offs (1) Balance atEnd of YearYear ended December 31, 2022-2023 $
594 $ 458 $ 47 $ (266) $ 833 Year ended December 31, 20221, 495 (1, <del>495 $ (1,</del> 122) <del>$---- $ 2</del>21 <del>$-</del>594 Year ended December
31, 20211, 471 — 24 1, 495 Year ended December 31, 20202, 323 33 (559) (326) 1, 471 (1) No Impact to Statement of
Operations Note 6. Inventories December 31, 20222021Raw 20232022Raw materials $ 159, 240 $ 126, 060 $ 56, 961 Work in
<del>progress64</del>-progress54, 936 64, 669 43, 526-Finished goods60-goods61, 891 60, 711 27, 961-Spares and other28-other30,
<mark>931 28</mark> , 892 <del>27 <mark>306 , 150 998</del> 280, 332 <del>155, 598</del> Reduction to LIFO cost basis ( <mark>95, 167) (</mark> 64, 830 <del>) (6, 028</del>-) Total inventories $</del></mark>
211, 831 $ 215, 502 <del>$ 149, 570</del> Substantially all of the Company's inventories at December 31, <del>2022 2023 and December 31, 2022 2020 and December 31, 2</del>
2021-2022 are valued at the lower of cost or market using the last- in, first- out ("LIFO") method. However, approximately 6-8
% was valued at average cost using the first- in, first- out ("FIFO") method at December 31, 2022 2023. The excess of
replacement cost over the carrying value of total inventories subject to LIFO was $ 65, 3 million and $ 58, 2 million and $ 29, 4
million at December 31, 2022 2023 and December 31, 2021 2022, respectively. Note 7. Property, Plant, Equipment – Net
December 31, <del>20222021Land</del> <mark>20232022Land</mark> and improvements $ 11, 761 $ <mark>6-</mark>11 , <del>566-761</del> Machinery and equipment1, <mark>621,</mark>
636 1, 561, 714 Buildings and improvements228, 379 219, 417 Construction in progress66, 875 34, 761 1, 476 928, 651
896 Buildings and improvements219, 417 209, 604 Construction in progress34, 761 44, 414-1, 827, 653 1, 737, 480-Less –
accumulated depreciation (1, 076, 009) (1, 016, 588) (969, 516) Total property, plant, equipment – net $ 852, 642 $ 811, 065 $
767, 964 Capitalized interest was $2.3, 589.375, $2, 589 and $2, 565 and $5, 580 for the years ended December 31, 2023,
2022 <mark>-and</mark> 2021 <del>and 2020</del>-, respectively. Depreciation expense was $ <mark>67, 528, $</mark> 64, 087 <del>-and</del> $ 61, 405 <del>and $ 57, 240</del>-for the
years ended December 31, 2023, 2022, and 2021 and 2020, respectively. We determine if an arrangement is a lease at
inception. Operating leases, which are reported as Operating lease right- of- use assets ("ROU"), Operating lease liabilities -
short- term, and Operating lease liabilities - long- term are included in our Consolidated Balance Sheets. Finance leases are
included in Property, plant and equipment – net, Accounts payable, and Other liabilities in our Consolidated Balance Sheets.
ROU assets represent our right to use an underlying asset for the lease term and lease liabilities represent our obligation to make
lease payments arising from the lease. Operating lease ROU assets and liabilities are recognized at commencement date based
on the present value of lease payments over the lease term. As most of our leases do not provide an implicit rate, we use our
incremental borrowing rate based on the information available at commencement date in determining the present value of lease
payments. We use the implicit rate when readily determinable. The operating lease ROU asset also includes any lease pre-
payments made and excludes lease incentives. Our lease terms may include options to extend or terminate the lease and, when it
is reasonably certain that such an option will be exercised, it is included in the determination of the corresponding assets and
liabilities. Short-term leases are not recognized on our Consolidated Balance Sheets. Lease expense for all operating lease
payments is recognized on a straight-line basis over the lease term. We have lease agreements with lease and non-lease
components, which are generally accounted for separately. Additionally, for certain equipment leases, we apply a portfolio
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approach to effectively account for the operating lease ROU assets and liabilities. The Company has entered into agreements to
lease transportation equipment, storage facilities, office space, dock access and other equipment. The operating leases have
initial terms of up to 20 years with some containing renewal options subject to customary conditions. The term and length of the
various agreements, as well as the timing of any renewals, will impact the ROU asset calculation and related liability. The
components of lease expense were as follows: Years Ended December 31, <del>20222021Finance <mark>20232022Finance</mark> l</del>ease cost:
Amortization of right- of- use asset $ 932 $ 917 $ 706 Interest on lease liabilities53 liabilities106 33 53 Total finance lease
cost970 739 cost1, 038 970 Operating lease cost43 cost47, 148 43, 668 40, 994 Short-term lease cost5, 415 5, 338 10, 632
Total lease cost $ 53,601 $ 49,976 $ 52,365-Supplemental cash flow information related to leases was as follows: Years Ended
December 31, <del>20222021Cash-<mark>20232022Cash</mark> paid for amounts included in the measurement of lease liabilities; Operating cash</del>
flows from operating leases $ 47, 196 $ 42, 715 $ 40, 888 Operating cash flows from finance leases49 31 leases106 49
Financing cash flows from finance leases926 leases938 735 926 Non- cash information: Right- of- use assets obtained in
exchange for lease obligations: Operating leases 14, 818 14, 124 41, 132-Finance leases 1, 325 1, 223 1, 352-Supplemental
balance sheet information related to leases was as follows: Years Ended December 31, 20222021Operating --
20232022Operating LeasesOperating lease right- of- use assets $ 95, 805 $ 114, 688 $ 136, 207 Operating lease liabilities —
short term37 term32, 053 37, 472 36, 127 Operating lease liabilities – long term77 term63, 961 77, 571 100, 580 Total
operating lease liabilities $ 96,014 $ 115,043 $ 136,707 Finance Leases Property, plant and equipment – gross $ 2-3, 338 528
$ 2, <del>663-<mark>338</del> Accumulated depreciation ( 1, 369) ( 572 <del>) (1, 274-</del>) Property, plant and equipment – net $ <mark>+2</mark> , <del>766-</del>159 $ 1, <del>389</del></del></mark>
<mark>766</mark> Accounts <del>payable770</del>--- <mark>payable <del>600 $</del> 797 $ 770</mark> Other <del>liabilitics988 <mark>liabilities1 741 , 400 988</del> Total finance lease</del></mark>
liabilities $ 1-2, 758-197 $ 1, 341-758 Weighted Average Remaining Lease TermOperating leases8 leases9 . 1 years8 . 5 years8.
2-yearsFinance leases2-leases3 . 3 years2 . 9 years2. 8-yearsWeighted Average Discount RateOperating leases5 leases6 . 40 %
5. 61 % 5 Finance leases6. 32 71 % 4 Finance leases4. 04 % 2. 75 % Maturities of lease liabilities are as follows: Year Ending
December 31, Operating LeasesFinance Leases2023 Leases2024 $ 43-37, 177-517 $ 928 831 202430, 548 560 202521 202525,
283 313 730 673 202611 202615 , 360 105 021 429 20275 20278 , 089 38 211 309 20285, 714 143 Thereafter 42 Thereafter 41
, <del>451-28-<mark>413 —</mark> Total lease <del>payments153</del> - payments133, <del>908-1-<mark>606-2</mark>, <del>875-</del>482 Less imputed interest ( <del>38-</del>37, <del>865-</del>592 ) ( <del>117</del>-</del></del>
285 ) Total $ <del>115 <mark>96 , 043-014</del> $ 1-2 , <del>758-197</del> As of December 31, <del>2022-</del>2023 , we have additional operating <del>and finance</del> leases</del></mark>
that have not yet commenced for approximately $ 5-114.8-2 million and $ 0.7 million, respectively. These leases will
commence during 2023 with lease terms of up to 7 years. The Company's debt at December 31, <del>2022 2023 consisted of the</del>
following: Total term loan outstanding $ — Amounts outstanding under the Revolving Credit Facility115 Facility170, 000
Total outstanding <del>indebtedness115 <mark>indebtedness170</mark> ,</del> 000 Less: amounts expected to be repaid within one year — Total long-
term debt due after one year $\frac{115}{170}$, 000 At December 31, \frac{2022}{2023}$, the Company assessed the Revolving Credit Facility
(defined below) and determined that such amounts approximated fair value. The fair values of the debt are based on quoted
inactive market prices and are therefore classified as Level 2 within the valuation hierarchy. Scheduled principal repayments
under the Long- term Debt and Credit Agreement subsequent to December 31, 2022 are as follows: 2023 $ - 2024 - 2025
2026115, 000 2027 — Thereafter — Total $ 115, 000 On September 30, 2016, the Company as the borrower, entered into a
Credit Agreement with Bank of America, as administrative agent (the" Original Credit Agreement"), which was amended on
February 21, 2018 pursuant to Amendment No. 1 to the Original Credit Agreement (the" First Amended and Restated Credit
Agreement"), and further amended on February 19, 2020 pursuant to, Amendment No. 2 to the First Amended and Restated
Credit Agreement (after giving effect to the Second Amendment, the "Second Amended and Restated Credit Agreement"). The
Second Amended and Restated Credit Agreement had a five-year term with a scheduled maturity date of February 21, 2023. On
October 27, 2021, the Company completed a refinancing of its existing senior secured revolving credit facility under the Second
Amended and Restated Credit Agreement by entering into a new Credit Agreement (the "Credit Agreement"), among the
Company, the lenders party thereto, the swing line lenders party thereto, the letter of credit issuers party thereto and Truist Bank,
as administrative agent, which provides for a new senior secured revolving credit facility in an aggregate principal amount of $
500 million (the "Revolving Credit Facility"). Note 10. Postretirement Benefit Obligations Defined Contribution Benefit Plan
On January 1, 2017, the Company established a defined contribution plan which covers all eligible U. S. employees. Our plan
allows eligible employees to contribute a portion of their cash compensation to the plan on a tax- deferred basis to save for their
future retirement needs. The Company matches 50 % <mark>or 75 %</mark> of the first 8 % of contributions for employees covered by a
collective bargaining agreement, dependent upon the terms of the respective collective bargaining agreement and matches
75 % of the first 8 % of the employee's contribution election for all other employees. The plan's matching contributions vest
after three years of service with the Company. The Company may also provide an additional discretionary retirement savings
contribution which is at the sole discretion of the Company. The Company made contributions to the defined contribution plan
of $ <del>5.6</del>, <del>920-028</del>, $ 5, 920 and $ 5, 874 and $ 6, 142 for the years ended December 31, 2023, 2022, and 2021 and 2020,
respectively. Defined Benefit Pension Plan Prior to the Spin-Off certain of our employees participated in a defined benefit
pension plan (the "Shared Plan") sponsored by Honeywell which includes participants of other Honeywell subsidiaries and
operations. We accounted for our participation in the Shared Plan as a multi- employer benefit plan. Accordingly, we did not
record an asset or liability to recognize the funded status of the Shared Plan. The related pension expense was allocated based on
annual service cost of active participants and reported within Costs of goods sold and Selling, general and administrative
expenses in the Statements of Operations. As of the date of separation from Honeywell, these employees' entitlement to benefits
in Honeywell's plans was frozen and they will accrue no further benefits in Honeywell's plans. Honeywell retained the liability
for benefits payable to eligible employees, which are based on age, years of service and average pay upon retirement. Upon
consummation of the Spin-Off, AdvanSix employees who were participants in a Honeywell defined benefit pension plan
became participants in the AdvanSix defined benefit pension plan ("AdvanSix Retirement Earnings Plan"). The AdvanSix
Retirement Earnings Plan has the same benefit formula as the Honeywell defined benefit pension plan. Moreover, vesting
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service, benefit accrual service and compensation credited under the Honeywell defined benefit pension plan apply to the
determination of pension benefits under the AdvanSix Retirement Earnings Plan. Benefits earned under the AdvanSix
Retirement Earnings Plan shall be reduced by the value of benefits accrued under the Honeywell plans. The following tables
summarize the balance sheet impact, including the benefit obligations, assets and funded status associated with the AdvanSix
Retirement Earnings Plan. Change in benefit obligation: <del>202220212020Benefit</del>---- <mark>202320222021Benefit</mark> obligation at January
1, $ <mark>80, 174 $</mark> 91, 389 $ 89, 137 <del>$ 69, 281</del>-Service <del>Cost6 <mark>Cost4 , 906 6</del> , 860 7, 817 <del>8, 021</del> Interest <del>Cost2 <mark>Cost4 , 048 2</del> , 436 2,</del></del></mark></del></mark>
071 <del>2, 175</del>-Actuarial losses (gains) 6, 636 (18, 665) (6, 342) <del>10, 507</del> Benefits Paid (2, 494) (1, 846) (1, 294) (847) Benefit
obligation at December 31, $ 93, 270 $ 80, 174 $ 91, 389 $ 89, 137 Change in plan assets: Fair value of plan assets at January 1,
$\frac{77, 362}{1, 252} \frac{48, 444}{535, 979} Actual return on plan assets assets 11, 216 (12, 044) 6, 572 5, 212 Benefits paid (2, 494) (
1, 846) (1, 294) <del>(847)</del> Company <del>Contributions20</del>--- Contributions — 20, 000 17, 530 <del>8, 100</del> Fair value of plan assets at
December 31, 86, 084 77, 362 71, 252 48, 444 Under-Funded status of plan $ 7, 186 $ 2, 812 $ 20, 137 $ 40, 693 Amounts
recognized in Balance Sheet consists of: Accrued pension liabilities- current (1) $ 3,526 $ 2,812 $ 1,894 $ 1,525 Accrued
pension liabilities- noncurrent (2) 3,660 — 18,243 39,168 Total pension liabilities recognized $ 7,186 $ 2,812 $ 20,137 $ 40,
693-(1) Included in accrued liabilities on Balance Sheet (2) Included in postretirement benefit obligations on Balance Sheet
Pension amount recognized in accumulated other comprehensive loss (income) associated with the Company's pension plan are
as follows for: Years Ended December 31, 202220212020Transition ---- 202320222021Transition obligation $ -- $ -- $
Prior service cost — — Net actuarial (gain) loss (1, 271) (1, 087) 1, 071 11, 405 Pension amounts recognized in other
comprehensive loss (income) $ (1, 271) $ (1, 087) $ 1, 071 $ 11, 405. The components of net periodic benefit cost and other
amounts recognized in other comprehensive income for our pension plan include the following components: Years Ended
December 31, <del>202220212020Net <mark>202320222021Net</mark> p</del>eriodic pension cost (benefit) Service cost $ <mark>4, 906 $</mark> 6, 860 $ 7, 817 <del>$ 8,</del>
<del>021</del> Interest <del>cost2</del> <del>cost4</del> , 048 2 , 436 2, 071 <del>2, 175</del> Expected return on plan assets (4, <del>396) (4, 463)</del> (2, 924 <del>) (2, 098 )</del>
Recognition of actuarial losses — 345 —Net periodic Pension Cost4, 558 4, 833 7, 309 8, 098 Other changes in benefits
obligations recognized in other comprehensive loss (income) Actuarial losses (gains) (184) (2, 157) (10, 335) 7, 393-Total
recognized in other comprehensive income (184) (2, 157) (10, 335) 7, 393-Total net periodic pension cost (benefit) recognized
in Other comprehensive income $ 4,374 $ 2,676 $ (3,026) $ 15,491 The estimated actuarial loss (gain) that will be amortized
from accumulated other comprehensive income (loss) into net periodic benefit cost in 2023 and 2022 and 2021 was nil.
Significant actuarial assumptions used in determining the benefit obligations and net periodic benefit cost for our pension plan
were as follows: Key actuarial assumptions used to determine benefit obligations at December 31, 202220212020Effective-
202320222021Effective discount rate for benefit obligation5. 1 % 5, 3 % 3. 1 % 2. 9 % Expected annual rate of compensation
increase 2.9 % 2.4 9 % 2.4 % Key actuarial assumptions used to determine the net periodic benefit cost for the years ended
December 31, <del>202220212020Effective ----</del> 20232022021Effective discount rate for service eost3-cost5 . 3 % 3 . 1 % 2. 9 <del>% 3 .</del>
5-% Effective discount rate for interest cost2-cost5.1 % 2.7 % 2.3 % 3.2 % Expected long-term rate of return6.5 % 6.8-5 %
6. 8 % Expected annual rate of compensation increase2. 49 % 2. 4 % 2. 4 % The discount rate for our pension plan reflects the
current rate at which the associated liabilities could be settled at the measurement date of December 31 of a given year. To
determine discount rates for our pension plan, we use a modeling process that involves matching the expected cash outflows of
our benefit plan to a yield curve constructed from a portfolio of high quality, fixed- income debt instruments. We use the single
weighted- average yield of this hypothetical portfolio as a discount rate benchmark. The long- term expected rate of return on
funded assets is developed by using forward-looking long- term return assumptions for each asset class. Management
incorporates the expected future investment returns on current and planned asset allocations using information from external
investment consultants as well as management judgment. A single rate is then calculated as the weighted average of the target
asset allocation percentages and the long- term return assumption for each asset class. The accumulated benefit obligation for
our pension plan was $ 69.81.3 million, $ 69.3 million and $ 79.6 million and $ 73.2 million as of December 31, 2023, 2022
, and 2021 and 2020, respectively. Benefit payments, including amounts to be paid from Company assets, and reflecting
expected future service, as appropriate, are expected to be paid during the following years: 2023-2024 $ 2-3, 821 526 20243-
20254, 079 331 20253, 846-20264, 336-657 20274 20275, 818-174 20285, 618 Thereafter30 Thereafter35, 847-010 Our
general funding policy for our pension plan is to contribute amounts at least sufficient to satisfy regulatory funding standards.
The Company made pension plan contributions sufficient to satisfy pension funding requirements under the AdvanSix
Retirement Earnings Plan as follows: Years Ended December 31, <del>2022202120201st</del> 2023202220211st Quarter $ — $ <mark>— 1, 200</mark>
$ 1, <del>700-<mark>200</mark> 2nd <del>Quarter10</del>--- <mark>Quarter — 10</mark> , 000 3, 620 <mark>3rd Quarter — 5 <del>3rd Quarter5-</del>, 000 12, 710 <mark>4th Quarter — 5 4th</mark></del></mark>
<del>Quarter5 ,</del> 000 — <del>6, 400</del> Total $ — $ 20, 000 $ 17, 530 <del>$ 8, 100</del> The Company <del>plans <mark>expects</mark> to make pension plan</del>
contributions during 2023-2024 sufficient to satisfy pension funding requirements of nil to $ 5.0 million as well as additional
evaluate contributions in future years sufficient to satisfy pension funding requirements in those periods. The pension plan
assets are invested through a master trust fund. The strategic asset allocation for the trust fund is selected by the Company's
Investment Committee reflecting the results of comprehensive asset and liability modeling. The Investment Committee
establishes strategic asset allocation percentage targets and appropriate benchmarks for significant asset classes with the aim of
achieving a prudent balance between return and risk. The target asset allocation percent for the Company's pension plan assets
is summarized as follows: Years Ended December 31, <del>20222021Cash</del> <mark>20232022Cash</mark> and cash <del>equivalents2</del> equivalents3 % 2
% US and non- US equity securities65-securities64 % 65 % Fixed income / real estate / other securities33 % 33 % Total Pension
Assets 100 % 100 % Fixed income and other securities include investment grade securities covering the Treasury, agency, asset-
backed, mortgage- backed and credit sectors of the U. S. Bond Market, as well as listed real estate companies and real estate
investment trusts located in both developed and emerging markets. Fair Value at December 31, Fair Value
Measurements2022202110vestments valued using NAV per shareEmerging
Markets Region Equities $ 4, 839 $ 4, 427 $ 4, 249 <del>$ 3, 199</del>-International Region <del>Equities14</del> Equities16 , 975 14 , 370 13, 303
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9, 274-United States Equities 31 Equities 38, 324 31, 235 34, 273 20, 528-United States Bonds 20, Bonds 20, 987 20, 115 17,
357 <del>12, 506</del> Real Estate1, 391 1, 563 599 <del>2, 312</del> Cash <del>Fund5</del> Fund1 , 567 5 , 652 1, 471 <del>625</del> Total Pension Plan Assets at Fair
Value $ 86, 083 $ 77, 362 $ 71, 252 <del>$ 48, 444</del> The pension plan assets are invested in collective investment trust funds as shown
above. These investments are measured at fair value using the net asset value per share practical expedient and have not been
classified in the fair value hierarchy. Note 11. Fair Value Measurements Financial and non-financial assets and liabilities are
classified in their entirety based on the lowest level of input that is significant to the fair value measurement. In July 2019, the
Company entered into an interest rate swap transaction related to its credit agreement. The fair value of the interest rate swaps at
December 31, 2022, 2021 and 2020 was a gain of approximately $ 0. 2 million, and losses of approximately $ 0. 7 million and $
3. 1 million, respectively, and is considered a Level 2 liability. The pension plan assets are invested in collective investment trust
funds. These investments are measured at fair value using the net asset value per share practical expedient. Investments valued
using the net asset value method (NAV) (or its equivalent) practical expedient are excluded from the fair value hierarchy
disclosure. The Company's Consolidated Balance Sheets also include Cash and cash equivalents, Accounts receivable and
Accounts payable all of which are recorded at amounts which approximate fair value. The Company also has assets that are
required to be recorded at fair value on a non-recurring basis. These assets are evaluated when certain triggering events occur
(including a decrease in estimated future cash flows) that indicate the asset should be evaluated for impairment. Goodwill and
indefinite lived intangible assets must be evaluated at least annually. The specific credit and market, commodity price and
interest rate risks to which the Company is exposed in connection with its ongoing business operations are described below. This
discussion includes an explanation of the hedging instrument and interest rate swap agreements, used to manage the Company's
interest rate risk associated with a fixed and floating- rate borrowing. For cash flow hedges, the entire change in the fair value of
the hedging instrument included in the assessment of hedge effectiveness is recorded in Other comprehensive income. Those
amounts are reclassified to earnings in the same income statement line item that is used to present the earnings effect of the
hedged item when the hedged item affects earnings. Credit and Market Risk - Financial instruments, including derivatives,
expose the Company to counterparty credit risk for non-performance and to market risk related to changes in commodity prices,
interest rates and foreign currency exchange rates. The Company manages its exposure to counterparty credit risk through
specific minimum credit standards, diversification of counterparties, and procedures to monitor concentrations of credit risk. The
Company's counterparties in derivative transactions are substantial investment and commercial banks with significant
experience using such derivative instruments. The Company monitors the impact of market risk on the fair value and cash flows
of its derivative and other financial instruments considering reasonably possible changes in commodity prices, interest rates and
foreign currency exchange rates and restricts the use of derivative financial instruments to hedging activities. The Company
continually monitors the creditworthiness of its customers to which it grants credit terms in the normal course of business. The
terms and conditions of credit sales are designed to mitigate or eliminate concentrations of credit risk with any single customer.
The Company did not have any customers with significant concentrations of trade accounts receivable – net at December 31,
2022-2023 and December 31, 2021-2022, respectively. Allowance for doubtful accounts is calculated based upon the Company
s estimate of expected credit losses over the life of exposure based upon both historical information as well as future expected
losses. Commodity Price Risk Management - The Company's exposure to market risk for commodity prices can result in
changes in the cost of production. We primarily mitigate our exposure to commodity price risk by using long-term, formula-
based price contracts with our suppliers and formula- based price agreements with customers. Our customer agreements provide
for price adjustments based on relevant market indices and raw material prices and generally do not include take- or- pay terms.
We may also enter into forward commodity contracts with third- parties designated as hedges of anticipated purchases of several
commodities. Forward commodity contracts are marked- to- market, with the resulting gains and losses recognized in earnings.
in the same category as the items being hedged, when the hedged transaction is recognized. At December 31, 2023 and 2022
and 2021-, we had zero contracts with notional amounts related to forward commodity agreements, Interest Rate Risk
Management – The As of December 31, 2022, the company Company had one entered into an interest rate swap agreement
outstanding-for a total notional amount of $ 50 million to exchange floating for fixed rate interest payments for our LIBOR-
based borrowings. The interest rate swap had a fair value of zero at inception and, was effective July 31, 2019 and matured on
with a maturity date of February 21, 2023. The In accordance with ASC 815, the Company designated the interest rate swap
has been designated as a cash flow hedge and of floating-rate borrowings. The interest rate swap converts converted the
Company's interest rate payments on the first $ 50 million of variable- rate, 1- month LIBOR- based debt to a fixed interest rate.
The As a result of this-interest rate swap , involved the receipt of floating rate amounts in exchange for fixed rate interest
payments over the life on approximately 43 % of the interest our borrowings, as of December 31, 2022, have been swapped
from floating-rate to fixed rate for the life of the swap, without an exchange of the underlying principal amount. Liability
Derivatives202220212020Balance Sheet ClassificationFair ValueBalance S
ClassificationFair ValueDerivatives At December 31, 2023, the Company has no derivatives designated as hedging
instruments under ASC 815 : Interest Rate Contracts Accounts and has had no fair value other receivables, net $ 197 Accrued
liabilities and Other liabilities $ (708) Accrued liabilities and Other liabilities $ (3, 063) Total Derivatives $ 197 $ (708) $ (3,
063) The following table summarizes adjustments related to cash flow hedging for the year ended December 31, 2023. For
the year ended December 31, 2023, the Company reclassified a gain of $ 0. 2 million on the cash flow hedge included in "
Cash flow hedges", in the Consolidated Statements of Comprehensive Income: December 31, 2022Loss on derivative
instruments included in Accumulated other comprehensive loss at December 31, 2021 $ (708) Fair value adjustment905 Gain
on derivative instruments included in Accumulated other comprehensive loss at December 31, 2022 $ 197 At December 31,
2022, the Company expects to reclassify approximately $ 0. 2 million of net losses on derivative instruments-from Accumulated
other comprehensive income ("AOCI") to earnings during the next 12 months due to the payment of variable interest associated
with the floating rate debt with the remainder recognized in future periods through the expiration date. The following table
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summarizes the reclassification of net losses on derivative instruments from AOCI into earnings: Amount of Loss Recognized in
Earnings Twelve Months Ended December 31, 20222021 Derivatives: Interest Rate Contracts $ (671) $ 1, 836 Total Derivatives
$\(\frac{\pmaths(671) 1, 836}{\pmaths26}\) Litigation The Company is subject to a number of lawsuits, investigations and disputes, some of which involve
substantial amounts claimed, arising out of the conduct of the Company or other third- parties in the normal and ordinary course
of business. A liability is recognized for any contingency that is probable of occurrence and reasonably estimable. The Company
continually assesses the likelihood of adverse judgments or outcomes in these matters, as well as potential ranges of possible
losses (taking into consideration any insurance recoveries), based on an analysis of each matter with the assistance of legal
counsel and, if applicable, other experts, Given the uncertainty inherent in such lawsuits, investigations and disputes, the
Company does not believe it is possible to develop estimates of reasonably possible loss in excess of current accruals for these
matters. Considering the Company's past experience and existing accruals, the Company does not expect the outcome of these
matters, either individually or in the aggregate, to have a material adverse effect on the Company's Consolidated Balance
Sheets, results of operations or cash flows. Potential liabilities are subject to change due to new developments, changes in
settlement strategy or the impact of evidentiary requirements, which could cause the Company to pay damage awards or
settlements (or become subject to equitable remedies) that could have a material adverse effect on the Company's consolidated
results of operations, balance sheet and / or operating cash flows in the periods recognized or paid. We assumed from Honeywell
all health, safety and environmental ("HSE") liabilities and compliance obligations related to the past and future operations of
our current business, as well as all HSE liabilities associated with our three current manufacturing locations and the other
locations used in our current operations, including any cleanup or other liabilities related to any contamination that may have
occurred at such locations in the past. Honeywell retained all HSE liabilities related to former business locations or the operation
of our former businesses. Although we have ongoing environmental remedial obligations at certain of our facilities, in the past
three years, the associated remediation costs have not been material, and we do not expect our known remediation costs to be
material for 2023-2024. Unconditional Purchase Obligations In the normal course of business, the Company makes
commitments to purchase goods with various vendors in the normal course of business which are consistent with our expected
requirements and primarily relate to cumene, sulfur and natural gas as well as a long- term agreement for loading, unloading and
the handling of a portion of our ammonium sulfate export volumes. Future minimum payments for these unconditional purchase
obligations as of December 31, 2022 2023 are as follows (dollars in thousands): YearAmount2023 YearAmount2024 $ 479 432
, <del>178 2024279 <mark>233 202514</del> , <mark>884 168 20255, 968 20265 <mark>20267 , 969 695 20275 20276</mark> , <del>970 787 20285, 940 Thereafter77</del></del></mark></mark>
Thereafter 71, <del>220 280</del> $ <del>853 538</del>, 473 819 Note 14. Changes in Accumulated Other Comprehensive Income (Loss) The
components of accumulated other comprehensive income (loss) are as follows:
CurrencyTranslationAdjustmentPostretirementBenefitObligationsAdjustmentChanges inFair Value ofEffective CashFlow
HedgesAccumulatedOtherComprehensiveIncome (loss) Balance at December 31, 2019 2020 $ (5, 020 069) $ (3-8, 125-729) $
(1-2, 306-334) $ (9, 451) Other comprehensive income (loss) (49) (7, 393) (3, 586) (11, 028) Amounts reclassified from
accumulated othercomprehensive income (loss) -
                                                      -2, 240 2, 240 Income tax expense (benefit) — 1, 789 318 2, 107 Current
period change (49) (5, 604) (1, 028) (6, 681) Balance at December 31, 2020 (5, 069) (8, 729) (2, 334) (16, 132) Other
comprehensive income (loss) (43) 10, 334 519 10, 810 Amounts reclassified from accumulated othercomprehensive income
(loss) — — 1, 836 1, 836 Income tax expense (benefit) — (2, 487) (566) (3, 053) Current period change (43) 7, 847 1, 789 9,
593 Balance at December 31, 2021 (5, 112) (882) (545) (6, 539) Other comprehensive income (loss) 14 2, 158 1, 576 3, 748
Amounts reclassified from accumulated othercomprehensive income (loss) — — (671) (671) Income tax expense (benefit) —
(518) (217) (735) Current period change14 1, 640 688 2, 342 Balance at December 31, 2022 (5, 098) 758 143 (4, 197) Other
comprehensive income (loss) 63 184 (197) 50 Amounts reclassified from accumulated othercomprehensive income (loss)
— — — Income tax expense (benefit) — (44) 47 3 Current period change63 140 (150) 53 Balance at December 31,
<mark>2023</mark> $ (5, <del>098 <mark>035</mark> )</del> $ <del>758 898 $ <del>143 (7)</del> $ (4, <del>197 <mark>144</del> ) Note 15. Earnings Per Share The details of the earnings per share</del></del></mark>
calculations for the years ended December 31, 2023, 2022 <del>, and 2021 <del>and 2020</del> are as follows: Years Ended December 31,</del>
202220212020Basic ---- 202320222021Basic Net Income $ 54, 623 $ 171, 886 $ 139, 791 $ 46, 077 Weighted average common
shares outstanding27, 302, 254 27, 969, 436 28, 152, 876 <del>28, 048, 726</del>-EPS — Basic $ 2. 00 $ 6. 15 $ 4. 97 <del>$ 1. 64</del> Years Ended
December 31, <del>202220212020Diluted ----</del> 202320222021Diluted Net Income $ 54, 623 $ 171, 886 $ 139, 791 $ 46, 077
Weighted average common shares outstanding – Basic27, <mark>302, 254 27,</mark> 969, 436 28, 152, 876 <del>28, 048, 726</del> Dilutive effect of
univested equity awards1-awards705, 3761, 061, 671 892, 310 108, 336-Weighted average common shares outstanding –
<del>Diluted29 Diluted28, 007, 630 29, 031, 107 29, 045, 186 28, 157, 062 EPS – Diluted $ 1.95 $ 5.92 $ 4.81 $ 1.64 Diluted</del>
EPS is computed based upon the weighted average number of common shares outstanding for the year plus the dilutive effect of
common stock equivalents using the treasury stock method and the average market price of our common stock for the year. The
diluted EPS calculations exclude the effect of stock options when the options' assumed proceeds exceed the average market
price of the common shares during the period. For the years ended December 31, 2023, 2022, and 2021 and 2020, stock
options of 475, 359, 172, 808, and 400, 205 and 951, 607, respectively, were anti-dilutive and excluded from the
computations of dilutive EPS. In September 2017, the Board of Directors (the" Board") adopted the AdvanSix Inc. Deferred
Compensation Plan (the "DCP"), effective January 1, 2018. Pursuant to the DCP, our directors may elect to defer their cash
retainer fees and allocate their deferrals to the AdvanSix stock unit fund. Each unit allocated under the stock unit fund
represents the economic equivalent of one share of common stock. Units are paid out in shares of AdvanSix common stock
upon distribution. As of December 31, 2022-2023, a total of 83-75, 256-669 units were allocated to the AdvanSix stock unit
fund under the DCP. On May 4, 2018, the Company announced that the Board authorized a share repurchase program of up to $
75 million of the Company's common stock. On February 22, 2019, the Company announced that the Board authorized a share
repurchase program of up to an additional $ 75 million of the Company's common stock, which was in addition to the remaining
capacity available under the May 2018 share repurchase program. Repurchases may be made, from time to time, on the open
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market, including through the use of trading plans intended to qualify under Rule 10b5-1 of the Exchange Act of 1934, as
amended (the" Exchange Act"). The size and timing of these repurchases will depend on pricing, market and economic
conditions, legal and contractual requirements and other factors. The share repurchase program has no expiration date and may
be modified, suspended or discontinued at any time. The par value of the shares repurchased is applied to Treasury stock and the
excess of the purchase price over par value is applied to Additional paid in capital. During <del>2022-2023</del>, the Company had
repurchased 915 1, 597-317, 402 shares of common stock, including 67-261, 262-364 shares withheld to cover the tax
withholding obligations in connection with the vesting awards, for an aggregate of $ 33-45. 7.9 million at a weighted average
market price of $ 36-34. 84-86 per share. The purchase of shares reduces the weighted average number of shares outstanding in
the basic and diluted earnings per share calculations. On September 8, 2016, prior to the Spin- Off, our Board adopted, and
Honeywell, as our sole stockholder, approved, the 2016 Stock Incentive Plan of AdvanSix Inc. and its Affiliates, and the
material terms of performance-based compensation were approved by the Company's stockholders for tax purposes at our 2017
annual meeting of stockholders (the" Original Plan"). The Original Plan was amended and restated as the 2016 Stock Incentive
Plan of AdvanSix Inc. and its Affiliates, as Amended and Restated, which was approved by stockholders of the Company at the
Annual Meetings of Stockholders held on June 23, 2020 and subsequently on June 15, 2022 (the "Equity Plan"). As a result,
no further grants will be made under the Original Plan. The Equity Plan provides for the grant of stock options, stock
appreciation rights, performance awards, restricted stock units, restricted stock, other stock-based awards and non-share-based
awards. The maximum aggregate number of shares of our common stock that may be issued under all stock- based awards
granted under the Equity Plan is 2, 615, 100, subject to adjustment in accordance with the terms of the Equity Plan. Under the
Equity Plan, the shares underlying all full- value awards, including those granted to non- employee directors, will be counted
against the share reserve on a 1.55- for- one basis. Shares underlying stock option awards and SARs will be counted against the
share reserve on a one- for- one basis. Under the terms of the Equity Plan, there were approximately 2, 700-200, 000 shares of
AdvanSix common stock available for future grants of full- value awards at December 31, <del>2022 2023 .</del> Restricted Stock Units –
The Company may grant RSUs to key management employees and directors that generally vest over periods ranging from 1 to 3
years. In the event cash dividends are paid to shareholders of common stock, dividend equivalents accrue on all unvested RSUs.
Dividend equivalents are subject to the same termination and vesting terms as the underlying RSU. Upon vesting, the RSUs and
related dividend equivalents entitle the holder to receive one share of AdvanSix common stock for each RSU and dividend
equivalent at time of vesting and are payable in AdvanSix common stock upon vesting. The fair value of all stock- settled RSUs
is based upon the market price of the underlying common stock as of the grant date. The following table summarizes
information about RSU activity related to the Equity Plan: Number of RestrictedStock Units (In Thousands) Weighted Average
Grant Date Fair Value (Per Share) Non- vested at December 31, <del>2019254 <mark>2020432</mark> $ 30. 97 Granted331 13. 11 Vested (120) 24.</del>
28 Forfeited (33) 32. 11 Non-vested at December 31, 2020432-18. 94 Granted 153 29. 64 Vested (115) 23. 51 Forfeited (28) 11.
07 Non-vested at December 31, 2021442 22. 11 Granted129 39. 44 Vested (110) 30. 00 Forfeited (65) 22. 25 Non-vested at
December 31, 2022396 25, 53 Granted 178 $ 25-34. 53 As of 75 Vested (218) $ 15, 83 Forfeited (19) $ 38, 92 Non-vested at
December 31, 2023337 $ 35. 97 As of December 31, 2022 2023, there was approximately $ 4.5.8 million of total
unrecognized compensation cost related to non-vested RSUs granted under the Equity Plan which is expected to be recognized
over a weighted- average period of 1. 2 years. The following table summarizes information about the income statement impact
from RSUs for the Years Ended December 31, <mark>2023,</mark> 2022 <del>, and</del> 2021 <del>and 2020</del> : Years Ended December 31,
<del>202220212020Compensation</del>---- 202320222021Compensation expense $ 4, 049 $ 3, 471 $ 3, 544 $ 3, 018 Future income tax
benefit recognized $ 1, 107 $ 927 $ 887 $ 1, 025 Stock Options – The exercise price, term and other conditions applicable to
each option granted under the Equity Plan are generally determined by the Compensation Committee of the Board. The exercise
price of stock options is set on the grant date and may not be less than the fair market value per share of our stock on that date.
The fair value is recognized as an expense over the employee's requisite service period (generally the vesting period of the
award). Options generally vest over periods ranging from 1 to 3 years. The following table summarizes information about the
income statement impact from stock options for the years ended December 31, 2023, 2022, and 2021 and 2020. Years Ended
December 31, <del>202220212020Compensation----</del> 202320222021Compensation expense $ 1, 651 $ 1, 467 $ 1, 410 <del>$ 1, 520</del>
Future income tax benefit recognized $ 1, 215 $ 1,033 $ 1,030 $ 441. The fair value related to stock options granted was
determined using Black- Scholes option pricing model and the weighted average assumptions are shown in the table below:
Years Ended December 31, Key Black- Scholes <del>Assumptions202220212020Risk----</del> Assumptions202320222021Risk - free
interest <del>rate1 rate4 , 1 % 1</del> . 8 % . 8 <del>% 1 . 2</del> % Expected term (years) <del>666Volatility40 <mark>666Volatility46 , 5 % 40</mark> . 2 % 35 . 6 % <del>32 .</del></del>
<del>2 %</del>-Dividend yield1. 4 % 1. 3 % —— Fair value per stock option $ 18. 04 $ 14. 01 $ 10. 34 $ 4. 74-The fair value of each
option award is estimated on the date of grant using the Black- Scholes option pricing model. Volatility is determined based on
the average volatility of peer companies with similar option terms. The expected term is determined using a simplified
approach, calculated as the mid-point between the vesting period and the contractual term of the award. The risk- free interest
rate is determined based upon the yield of an outstanding U. S. Treasury note with a term equal to the expected term of the
option granted. The following table summarizes information about stock option activity related to the Equity Plan: Number of
Shares (In Thousands) Weighted Average Exercise Price (Per Share) Weighted Average Remaining Contractual Term (Years)
Aggregate Intrinsic ValueOutstanding at December 31, 2020759 2019491 33. 28 8. 22-$ — Exercisable at December 31,
2019156 $ 30. 83 7. 45 $ — Granted306 14. 29 Exercised –
                                                               - Forfeited (38) 35. 53 Expired -
                                                                                                   - Outstanding at December
31, 2020759-25. 44 7. 97 $ — Exercisable at December 31, 2020326 $ 32. 16 6. 84 $ — Granted160 29. 21 Exercised20 27. 55
Forfeited (33) 21. 29 Expired — Outstanding at December 31, 2021906 26, 13 7, 42 $ 19, 123 Exercisable at December 31,
2021443 $ 29. 42 6. 54 $ 7, 895 Granted 123 39. 13 Exercised (69) 24. 23 Forfeited (21) 27. 81 Expired (56) 30. 94 Outstanding
at December 31, 2022883 27. 97 6. 81 $ 8, 870 Exercisable at December 31, 2022578 $ 27. 49 6. 06 $ 6, 082 Granted86 41. 15
Exercised (9) 28. 14 Forfeited — — Expired (3) 33. 27 Outstanding at December 31, 2023957 29. 26 6. 17 $ 4, 446
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Exercisable at December 31, 2023728 $ 26. 47 5. 46 $ 4, 412 The aggregate intrinsic values in the table above represent the
total pre- tax intrinsic value (the difference between the Company's closing stock price on the last trading day of the year and
the exercise price, multiplied by the number of in- the- money options) that would have been received had all option holders
exercised their in- the- money options at year- end. The amount changes based on the fair market value of the Company's
stock. As of December 31, 2022-2023, there was $1. \(\frac{1}{2}\) million of unrecognized stock- based compensation expense related to
stock options that is expected to be recognized over a weighted average period of approximately 0. 7-8 years. Performance Stock
Units – The Company may issue PSUs to key senior management employees which, upon vesting, convert one- for- one to
AdvanSix common stock. In the event cash dividends are paid to shareholders of common stock, dividend equivalents will
accrue on all unvested PSUs. Dividend equivalents are subject to the same termination, vesting and performance terms as the
underlying PSU award. The actual number of shares an employee receives for each PSU and related dividend equivalent
depends on the Company's performance against certain metrics, including cumulative Earnings Per Share and average annual
Return on Investment goals over three- year performance and vesting periods. Commencing with the 2021 awards, a market-
based factor has the potential to increase or decrease the performance award by 10 %. This metric is calculated based upon how
the Company's Total Shareholder Return compares compared to that of its peer group over the vesting period. Each grantee is
granted a target level of PSUs and may earn between 0 % and 200 % of the target level depending on the Company's
performance against the financial goals. The following table summarizes information about PSU activity related to the Equity
Plan: Number of PerformanceStock Units (In Thousands) Weighted Average Grant Date Fair Value (Per Share) Non-vested at
December 31, 2019230 $ 30. 03 Granted248 13. 99 Vested (91) 26. 66 Forfeited (40) 35. 72 Non-vested at December 31,
2020347 20. 77 Granted128 29. 21 Vested (6) 9. 47 Forfeited (65) 32. 25 Non-vested at December 31, 2021404 20. 04
Granted101 41. 63 Vested (78) 30. 69 Forfeited (32) 22. 30 Non-vested at December 31, 2022395 23. 04 Granted93 42. 63
Vested (193) 14. 29 Forfeited (1) 38. 84 Non- vested at December 31, 2023294 $ 23-37. 04-77 The fair value of the PSUs is
principally based on the fair market value of the Company's stock at the grant date. The number of underlying shares to be
issued will be based on actual performance achievement over the performance period. The accrual of compensation costs is
based on our estimate of the probable expected value of the award. The fair value of each PSU grant is amortized monthly into
compensation expense on a straight-line basis over a vesting period of 36 months. Changes in expected probable value are
recorded as compensation expense on a catch- up basis in the month in which the change is identified. Any remaining balance is
amortized monthly into compensation expense on a straight-line basis over the remaining vesting period. The Company
assumes that forfeitures will be minimal, and estimates forfeitures at time of issuance, which results in a reduction in
compensation expense. As the payout of PSUs includes dividend equivalents, no separate dividend yield assumption is required
in calculating the fair value of the PSUs. The Company initiated a dividend during the fourth quarter of 2021. As of December
31, <del>2022-2023 , there was approximately $ <mark>5-3</mark> . <del>7-3</del> million of total unrecognized compensation cost related to non-vested PSUs</del>
granted under the Equity Plan which is expected to be recognized over a weighted- average period of 1. 1 years. The following
table summarizes information about the income statement impact from PSUs for the year ended December 31, 2023, 2022, and
2021 <del>and 2020</del>. Years Ended December 31, <del>202220212020Compensation</del>---- 202320222021Compensation expense $ 2, 612 $
5, 343 $ 6, 345 <del>$ 366</del> Future income tax benefit recognized $ <mark>703 $</mark> 840 $ 667 <del>$ 327</del> Note 17. Goodwill and Intangible Assets
Intangible assets with finite lives acquired through a business combination are recorded at fair value, less accumulated
amortization. Customer relationships and trade- names are amortized on a straight- line basis over their expected useful lives of
15 to 20 years and 5 years, respectively. The There was no change in the carrying amount of goodwill for the year ended was
as follows: TotalBalance atDecember -- December 31, 2021 2023 $ 17, 592 Acquisition of U. S. Amines 38, 600 Balance
atDecember 31, 2022 $ 56, 192 Intangible assets subject to amortization were as follows: December 31, 2022December
2023December 31, 2021Gross 2022Gross Carrying AmountAccumulated AmortizationNet Book ValueGross Carrying
AmountAccumulated AmortizationNet Book ValueCustomer relationships $ 36, 820 $ ( 3, 760) $ 33, 060 $ 36, 820 $ ( 1, 854) $
34, 966 $ 3, 920 $ (240) $ 3, 680 Licenses 18, 451 (5, 996) 12, 455 18, 451 (5, 074) 13, 377 18, 451 (4, 151) 14, 300 Trade
names1, 100 (422) 678 1, 100 (201) 899 ———Total $ 56, 371 $ (10, 178) $ 46, 193 $ 56, 371 $ (7, 129) $ 49, 242 $ 22,
371 $ (4, 391) $ 17, 980 For the years twelve months ended December 31, 2023 and 2022 and 2021, the Company recorded
amortization expense on intangible assets of $ 3.0 million and $ 2.7 million and $ 1.2 million, respectively. The estimated
aggregate amortization expense for each of the next five years is as follows: YearAmount2023-YearAmount2024 $ 3, 049
20243, 049 20253, 049 20263, 049 20272, 866 20282, 829 In February 2022, the Company acquired the stock of U. S. Amines,
a leading North American producer of alkyl and specialty amines serving high-value end markets such as agrochemicals and
pharmaceuticals for a an estimated purchase price of approximately $ 97.5 million, net of cash acquired. U. S. Amines employs
approximately 50 people in the United States at manufacturing facilities in Bucks, AL and Portsmouth, VA. In accordance with
ASC 805, this transaction has been accounted for as a business combination. The Company used its best estimates and
assumptions for items including, but not limited to, corporate name recognition, strong, long-lasting customer relationships and
potential revenue growth from existing customers to assign fair value to the tangible and identifiable intangible assets acquired
and liabilities assumed at the acquisition date based on the information that was available as of the acquisition date. The
transaction resulted in the Company acquiring tangible assets and finite-lived intangible assets, comprised of customer
relationships (approximately $ 33 million) and trademarks (approximately $ 1 million) which reflect the value of the benefit
derived from incremental revenue and related cash flows as a direct result of the customer relationships and name brand. These
intangible assets are being amortized on a straight-line basis over their estimated useful lives of 20 years and 5 years,
respectively. The residual amount of the purchase price in excess of the value of the tangible and definite-lived intangible assets
was allocated to goodwill. Factors considered when identifying goodwill included, but are not limited to, a complementary
business model and formula pricing mechanisms with a business that is adjacent to our ammonium sulfate adjuvant and solvent
businesses, the enhancement of the Company's value chain through internal supply of products and raw materials, a new
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unique platform in the agrochemicals space as well as a number of opportunities to support further penetration into high-value
applications. The U. S. Amines acquisition was not significant to our Consolidated Financial Statements, therefore, pro forma
and post- acquisition results of operations have not been presented. The following table summarizes the allocation of the
purchase price consideration as of the acquisition date for the transaction noted above: Initially Reported as of March 31, 2022
(Preliminary) Measurement Period AdjustmentDecember 31, 2022Cash $ 22, 887 $ — $ 22, 887 Accounts receivable 15, 117 -
15, 117 Inventories 11, 937 (3, 048) 8, 889 Other current assets 1, 876 (167) 1, 709 Property, plant and equipment 13, 600 (8) 13,
592 Intangible assets 31, 400 2, 600 34, 000 Accounts payable (1, 487) (88) (1, 575) Accrued liabilities (2, 760) — (2, 760)
Deferred income taxes (12, 243) 2, 127 (10, 116) Net tangible and intangible assets80, 327 1, 416 81, 743 Goodwill40, 271 (1,
671) 38, 600 Total purchase price $ 120, 598 $ (255) $ 120, 343 Total purchase price $ 120, 598 $ (255) $ 120, 343 Less: Cash
acquired (22, 887) — (22, 887) Total purchase price, net of cash received 97, 711 (255) 97, 456 Estimated working capital
adjustment due from seller878 (878) — Net cash paid $ 98, 589 $ (1, 133) $ 97, 456 Goodwill deductible for tax purposes $
$ — $ — The preliminary amounts presented in the table above pertained to the preliminary purchase price allocation reported
in the Company's Form 10- Q for the first quarter ended March 31, 2022. The measurement period adjustment was primarily
associated with the inventory valuation and a change to the deferred income tax liability. The Company does not believe that the
measurement period adjustment had a material impact on its consolidated statements of operations, balance sheets or cash flows
in the prior period previously reported. In January 2021, the Company acquired certain assets associated with ammonium sulfate
packaging, warehousing and logistics services in Virginia from Commonwealth Industrial Services, Inc. ("CIS") for
approximately $ 9, 5 million. Note 19. Supplier Finance Programs The Company has entered into a supply chain finance
program with a financial intermediary providing participating suppliers the option to be paid by the intermediary
earlier than the original invoice due date. AdvanSix's responsibility is limited to making payments to the intermediary
based upon payment terms negotiated with the suppliers, regardless of whether the intermediary pays the supplier in
advance of the original due date. The Company's payment terms with suppliers are consistent, regardless of whether a
vendor participates in the supply chain finance program or not. All related agreements are terminable by either party
upon at least 30 days' notice. The total amount due to the financial intermediaries to settle supplier invoices under all of
its supplier finance programs was approximately $ 17 million at December 31, 2023 and 2022. These amounts
outstanding are included in Accounts payable. Note 20. Other Non- operating (Income) Expense, Net For the year ended
December 31, 2023, Other non- operating (income) expense, net primarily includes a pre- tax gain of approximately $ 11.
4 million related to the Company's exit from the Oben alliance, the unfavorable impact to pre- tax income of
approximately $ 4.5 million associated with a licensee of certain legacy ammonium sulfate fertilizer technology assets
closing its facility and the unfavorable impact to pre- tax income of approximately $ 2. 4 million from the exit of certain
low-margin oximes products. Note 21. Subsequent Events As announced on February 17-16, 2023-2024, the Board declared
a quarterly cash dividend of $0.145160 per share on the Company's common stock, payable on March 17-18, 2023-2024 to
stockholders of record as of the close of business on March 3-4, 2023-2024. Item 9. Changes in and Disagreements with
Accountants on Accounting and Financial Disclosure Not Applicable. Item 9A. Controls and Procedures Evaluation of
Disclosure Controls and Procedures The Company maintains disclosure controls and procedures designed to provide reasonable
assurance that information required to be disclosed in reports filed or submitted under the Exchange Act, is recorded, processed,
summarized and reported within the time periods specified in the rules and forms of the SEC and that such information is
accumulated and communicated to management, including the Chief Executive Officer and Chief Financial Officer, as
appropriate, to allow timely decisions regarding required disclosures. Management recognizes that any disclosure controls and
procedures, no matter how well designed and operated, can provide only reasonable assurance of achieving their objectives.
Because there are inherent limitations in all control systems, no evaluation of controls can provide absolute assurance that all
control issues and instances of fraud have been, or will be, detected. Our Chief Executive Officer and Chief Financial Officer,
with the assistance of other members of our management, conducted an evaluation of the effectiveness of the Company's
disclosure controls and procedures (as such term is defined in Rules 13a-15 (e) and 15d-15 (e) under the Exchange Act) as of
the end of the period covered by this report. Based upon such evaluation, our Chief Executive Officer and Chief Financial
Officer have concluded that our disclosure controls and procedures are effective at a reasonable assurance level as of December
31, <del>2022 <mark>2023</del> , the end of the period covered by this report. <mark>Management's Report on <del>We excluded U. S. Amines from our</del></del></mark></mark>
assessment of internal Internal control over financial Financial reporting Reporting as of December 31, 2022 as it
was acquired by the Company in a transaction which has been accounted for as a business combination in February of 2022. The
total assets and total revenues of U. S. Amines, a wholly owned subsidiary, represent approximately 4.1 % and 3.0 %,
respectively, of the related consolidated financial statement amounts as of, and for the year ended, December 31, 2022. The
Company's management is responsible for establishing and maintaining adequate internal control over financial reporting as
defined in Rules 13a-15 (f) and 15d-15 (f) under the Exchange Act, and for its assessment of the effectiveness of internal
control over financial reporting. The Company's internal control over financial reporting is a process designed to provide
reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external
purposes in accordance with generally accepted accounting principles. The Company's internal control over financial reporting
includes those policies and procedures that (i) pertain to the maintenance of records that, in reasonable detail, accurately and
fairly reflect the transactions and dispositions of the assets of the Company; (ii) provide reasonable assurance that transactions
are recorded as necessary to permit preparation of financial statements in accordance with generally accepted accounting
principles, and that receipts and expenditures of the Company are being made only in accordance with authorizations of
management and directors of the Company; and (iii) provide reasonable assurance regarding prevention or timely detection of
unauthorized acquisition, use, or disposition of Company assets that could have a material effect on the financial statements.
Management assessed the effectiveness of the Company's internal control over financial reporting as of December 31, 2022
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2023. In making this assessment, management used the criteria set forth by the Committee of Sponsoring Organizations of the
Treadway Commission (COSO) in Internal Control- Integrated Framework (2013). Based on this assessment, management
determined that the Company maintained effective internal control over financial reporting as of December 31, 2022-2023.
PricewaterhouseCoopers LLP, the Company's independent registered public accounting firm, has audited the effectiveness of
the Company's internal control over financial reporting as of December 31, 2022 2023, as stated in their report, which is
included in" Item 8. Financial Statements and Supplementary Data" of this Form 10- K. Changes in Internal Control over
Financial Reporting Management has not identified any change in the Company's internal control over financial reporting that
occurred during the quarter ended December 31, 2022-2023 that has materially affected, or is reasonably likely to materially
affect, the Company's internal control over financial reporting. Item 9B. Other Information Insider Trading Arrangements
On November 9, 2023, Achilles B. Kintiroglou, the Company's Senior Vice President, General Counsel and Corporate
Secretary, entered into a trading plan intended to satisfy the affirmative defense conditions of Rule 10b5-1 (c) under the
Exchange Act. The plan provides for the sale of 17, 518 shares and 8, 130 stock options. Mr. Kintiroglou's plan will
expire on February 28, 2025. On December 8, 2023, Erin N. Kane, the Company's President and Chief Executive
Officer, entered into a trading plan intended to satisfy the affirmative defense conditions of Rule 10b5-1 (c) under the
Exchange Act. The plan provides for the sale of 60, 000 shares. Ms. Kane's plan will expire on March 7, 2025. Item 9C.
Disclosure Regarding Foreign Jurisdictions that Prevent Inspections PART III. Item 10. Directors, Executive Officers and
Corporate Governance Information relating to the directors and executive officers of the Company, as well as information
relating to compliance with Section 16 (a) of the Securities Exchange Act of 1934, as required by this Item 10, will be contained
in our definitive Proxy Statement to be filed with the SEC in connection with our <del>2023-<mark>2024</del> annual meeting of stockholders</del></del></mark>
pursuant to Regulation 14A not later than 120 days after December 31, 2022-2023 (the" 2023-2024 Proxy Statement"), and such
information is incorporated herein by reference. Certain other information relating to the Executive Officers of AdvanSix
appears in Part I of this Annual Report on Form 10- K under the heading" Information about our Executive Officers". The
members of the Audit Committee of our Board of Directors (the" Board") are: Daniel F. Sansone (Chair), Farha Aslam and
Darrell K. Hughes, Sharon S. Spurlin and Farha Aslam. The Board has determined that each of Mr. Sansone, Ms. Aslam and
Ms. Spurlin <del>and Ms. Aslam</del> has been designated as an audit committee financial expert as defined by applicable SEC rules and
that each of Mr. Sansone, Mr. Hughes, Ms. Aslam and Ms. Spurlin satisfies the accounting or related financial management
expertise criteria established by the NYSE. All members of the Audit Committee are independent as that term is defined in
applicable SEC rules and NYSE listing standards. AdvanSix's corporate governance policies and procedures, including the
Code of Business Conduct, Corporate Governance Guidelines and Charters of the Committees of the Board are available, free of
charge, on our website under the heading Investor Relations (see Corporate Governance) at https://investors.advansix.com/
corporate- governance / governance- documents, or by writing to AdvanSix Inc., 300 Kimball Drive, Suite 101, Parsippany,
New Jersey 07054, c / o Corporate Secretary. AdvanSix's Code of Business Conduct applies to all AdvanSix directors, officers
(including the Chief Executive Officer, Chief Financial Officer and Controller) and employees. Amendments to or waivers of
the Code of Business Conduct granted to any of AdvanSix's directors or executive officers will be published on our website
within four business days of such amendment or waiver. Item 11. Executive Compensation Information relating to executive
compensation and the Compensation Committee, as required by this Item 11, will be contained in the 2023-2024 Proxy
Statement, and such information is incorporated herein by reference. Item 12. Security Ownership of Certain Beneficial Owners
and Management and Related Stockholder Matters Information relating to certain beneficial ownership of certain stockholders
and management, as well as certain other information required by this Item 12, will be contained in the 2023 2024 Proxy
Statement, and such information is incorporated herein by reference. Item 13. Certain Relationships and Related Transactions
and Director Independence Information relating to certain relationships and related transactions, as required by this Item 13, will
be contained in the 2023-2024 Proxy Statement, and such information is incorporated herein by reference. Item 14. Principal
Accounting Fees and Services Information relating to fees paid to and services performed by PricewaterhouseCoopers LLP and
our Audit Committee's pre-approval policies and procedures with respect to non-audit services, as required by this Item 14,
will be contained in the 2023 2024 Proxy Statement, and such information is incorporated herein by reference. PART IV. Item
15. Exhibits and Financial Statement Schedules (a) (1) Consolidated Financial StatementsPage NumberReport of Independent
Registered Public Accounting <del>Firm39Consolidated Firm42Consolidated</del> Statements of Operations for the years ended
December 31, <mark>2023,</mark> 2022 <del>, 2021</del> and <del>202041Consolidated <mark>202144Consolidated</mark> Statements of Comprehensive Income for the</del>
years ended December 31, <mark>2023,</mark> 2022 <del>, 2021</del> and <del>202042Consolidated <mark>202145Consolidated</del> B</del>alance Sheets at December 31,</del></mark>
<del>2022-</del>2023 and <del>202143Consolidated </del>202246Consolidated Statements of Cash Flows for the years ended December 31, 2023,
2022 <del>, 2021</del> and <del>202044Consolidated <mark>202147Consolidated</del> Statements of Stockholders' Equity for the years ended December</del></mark>
31, <mark>2023,</mark> 2022 <del>, 2021</del>-and <del>202045Notes <mark>202148Notes</mark> t</del>o Consolidated Financial <del>Statements46 <mark>Statements49</mark> (</del>a) (2) Financial
Statement Schedules None (a) (3) Exhibits See the Exhibit Index of this Annual Report on Form 10- K Item 16. Form 10- K
Summary The Company has elected not to include a Form 10- K summary under this Item 16. EXHIBIT INDEXExhibit No.
Description 2. 1Separation and Distribution Agreement, dated as of September 22, 2016, between Honeywell International Inc.
and AdvanSix Inc. (incorporated by reference to Exhibit 2. 1 to the Company's Current Report on Form 8- K filed on
September 28, 2016). 3. 1 Amended and Restated Certificate of Incorporation of AdvanSix Inc. (incorporated by reference to
Exhibit 3. 1 to the Company's Quarterly Report on Form 10-Q filed on August 1, 2019). 3. 2Amended and Restated By-laws
of AdvanSix Inc. (incorporated by reference to Exhibit 3. 2-1 to the Company - s Quarterly Current Report on Form 10-8 - Q
K filed on August 1-June 20, 2019-2023. -4. 1Description of Securities of the Registrant (incorporated by reference to Exhibit
4. 1 to the Company's Annual Report on Form 10-K filed on February 21, 2020). 10. 1Transition Services Agreement, dated as
of September 28, 2016, between Honeywell International Inc. and AdvanSix Inc. (incorporated by reference to Exhibit 10. 1 to
the Company's Current Report on Form 8-K filed on September 28, 2016). 10. 2Tax Matters Agreement, dated as of
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September 22, 2016, between Honeywell International Inc. and AdvanSix Inc. (incorporated by reference to Exhibit 10. 2 to the
Company's Current Report on Form 8- K filed on September 28, 2016). 10. 3Offer 3Employee Matters Agreement, dated as of
Employment Letter September 22, 2016, between Honeywell International Inc. and <del>AdvanSix Inc</del>Erin N . Kane, dated April
19, 2016 (incorporated by reference to Exhibit 10. 3-9 to the Company's Current Report on Amendment No. 1 to Form 10 8-K
filed on <del>September 28</del> July 25 , 2016). † 10. 4Offer 4Chesterfield Site Sharing and Services Agreement, dated as of
Employment Letter October 1, 2016, between Honeywell International Inc. and AdvanSix Resins & Chemicals LLC Michael
Preston, dated May 13, 2016 (incorporated by reference to Exhibit 10. 11 to the Company's Amendment No. 1 to Form 10
filed on July 25,2016), † 10.5Offer of Employment Letter between AdvanSix Inc. and Achilles B.Kintiroglou, dated February
24,2020 (incorporated by reference to Exhibit 10.2 to the Company's Quarterly Report on Form 10- Q filed with the SEC on
May 1,2020) † 10. 38Employment Separation Agreement and Release between AdvanSix Inc. and Jonathan Bellamy, dated
March 12,2020 (incorporated by reference to Exhibit 10.3 to the Company's Quarterly Report on Form 10-Q filed with the
SEC on May 1,2020) † 10.39Offer of Employment Letter between AdvanSix Inc. and Kelly Slieter, dated May 25,2020
(incorporated by reference to Exhibit 10.2 to the Company's Quarterly Report on Form 10- Q filed with the SEC on July 31,
2020) † 10.7Offer of Employment Letter between AdvanSix Inc. and Christopher Gramm, dated as of August 19,2016
(incorporated by reference to Exhibit 10.5 to the Company's Current Report on Form 8-K filed on October 3, 2016). † 10.
5Colonial Heights Site Sharing and Services Agreement, dated as of October 1, 2016 82016, between Honeywell International
Stock Incentive Plan of AdvanSix Inc. and its Affiliates AdvanSix Resins & Chemicals LLC (incorporated by reference to
Exhibit 10. 2-6 to the Company's Current Report on Form 8-K filed on October 3, 2016). † 10. 6Pottsville Site Sharing 92016
Stock Incentive Plan of AdvanSix Inc. and <del>Services Agreement its Affiliates</del> , <del>dated</del> as <mark>Amended of October 1, 2016, between</mark>
Honeywell International Inc. and Restated AdvanSix Resins & Chemicals LLC (incorporated by reference to Exhibit 10. 3-1 to
the Company's Current Report on Form 8- K filed on June 23, 2020). 10. 102016 Stock Incentive Plan of AdvanSix Inc.
and its Affiliates, as Amended and Restated (effective June 15, 2022) (incorporated by reference to the Company' s
Current Report on Form 8- K filed on June 16, 2022) † 10. 11Form of Restricted Stock Unit Agreement for Non-
Employee Directors under the AdvanSix Inc. 2016 Stock Incentive Plan (incorporated by reference to Exhibit 10. 8 to the
Company's Current Report on Form 8- K filed on October 3, 2016). 10.7 Teredit Agreement, dated as of September 30, 2016,
among AdvanSix Inc., each lender from time to time party thereto, each swing line lender party thereto, each L/C issuer party
thereto and Bank of America, N. A. as the administrative agent (incorporated by reference to Exhibit 10. 4 to the Company's
Current Report on Form 8- K filed on October 3, 2016). 10. 8Amendment No. 1 to Credit Agreement, dated as of February 21,
2018, among AdvanSix Inc., the guarantors, the lenders signatory thereto and Bank of America, N. A., as the administrative
agent (with annexed Amended and Restated Credit Agreement) (incorporated by reference to Exhibit 10. 1 to the Company's
Current Report on Form 8-K filed on February 23, 2018). 10. 9Amendment No. 2 to Credit Agreement, dated as of February
19, 2020, among AdvanSix Inc., the guarantors, the lenders signatory thereto and Bank of America, N. A., as the administrative
agent (with annexed Amended and Restated Credit Agreement) (incorporated by reference to Exhibit 10. 1 to the Company's
Current Report on Form 8- K filed on February 21, 2020). 10. 10Offer of Employment Letter between Honeywell International
Inc. and Erin N. Kane, dated April 19, 2016 (incorporated by reference to Exhibit 10, 9 to the Company's Amendment No. 1 to
Form 10 filed on July 25, 2016). † Exhibit No. Description 10. 110ffer of Employment Letter between Honeywell
International....., 2022) † 10. 19Form 12Form of Restricted Stock Unit Agreement for Non-Employee Directors under the
AdvanSix Inc. 2016 Stock Incentive Plan (incorporated by reference to Exhibit 10. 8 to the Company's Current Report on Form
8-K filed on October 3, 2016). † 10. 20Form of Restricted Stock Unit Agreement for Executive Officers under the AdvanSix
Inc. 2016 Stock Incentive Plan (incorporated by reference to Exhibit 10, 3 to the Company's Quarterly Report on Form 10-O
filed on May 11, 2017), † 10, <del>21Form</del> - <mark>13Form of Restricted Stock Unit Agreement for Executive Officers under the</mark>
AdvanSix Inc. 2016 Stock Incentive Plan, as Amended and Restated (incorporated by reference to Exhibit 10. 1 to the
Company's Quarterly Report on Form 10- Q filed on May 5, 2023). † 10. 14Form of Performance Stock Unit Agreement
under the AdvanSix Inc. 2016 Stock Incentive Plan (incorporated by reference to Exhibit 10. 4 to the Company's Quarterly
Report on Form 10- Q filed on May 11, 2017). † 10. 15Form of Performance Stock Unit Agreement for Executive Officers
under the AdvanSix Inc. 2016 Stock Incentive Plan, as Amended and Restated (incorporated by reference to Exhibit 10.
2 to the Company's Quarterly Report on 22Form--- Form 10- Q filed on May 5, 2023). † 10. 16Form of Stock Option
Award Agreement under the AdvanSix Inc. 2016 Stock Incentive Plan (incorporated by reference to Exhibit 10. 5 to the
Company's Quarterly Report on Form 10-Q filed on May 11, 2017). † 10. 17Form of Stock Option Award Agreement for
Executive Officers under the 23AdvanSix -- AdvanSix Inc. 2016 Stock Incentive Plan, as Amended and Restated
(incorporated by reference to Exhibit 10. 3 to the Company's Quarterly Report on Form 10- Q filed on May 5, 2023). †
10. 18AdvanSix Inc. Deferred Compensation Plan (incorporated by reference to Exhibit 10. 1 to the Company's Current Report
on Form 8- K filed on September 26, 2017). † 10. 24Executive 19Executive Severance Pay Plan of AdvanSix Inc. (incorporated
by reference to Exhibit 10. 1 to the Company's Current Report on Form 8- K filed on November 15, 2017). † 10. 25Form
20Form of Noncompete Agreement for Senior Executives (incorporated by reference to Exhibit 10. 1 of the Company's
Quarterly Report on Form 10- Q filed on August 3, 2018). † 10. <del>26Amended <mark>21Amended</mark> a</del>nd Restated Caprolactam and
Polymer Supply Agreement dated as of <del>April <mark>Jan</mark> 1, <mark>2013-2019</mark> ,</del> by and between <del>Honeywell-<mark>AdvanSix</mark> Resins & Chemicals</del>
LLC and Shaw Industries Group, Inc. (incorporated by reference to Exhibit 10. 31 4 to Amendment No. 1 to the Registration
Statement of AdvanSix Inc. on Form 10 dated and filed with the SEC on July 25, 2016). * Exhibit No. Description 10. 27First
Amendment to the Amended and Restated Caprolactam and Polymer Supply Agreement dated as of July 18, 2013, by and
between Honeywell Resins & Chemicals LLC and Shaw Industries Group, Inc. (incorporated by reference to Exhibit 10. 5 to
Amendment No. 1 to the Registration Statement of AdvanSix Inc. on Form 10 dated and filed with the SEC on July 25, 2016). *
10. 28Second Amendment to the Amended and Restated Caprolactam and Polymer Supply Agreement dated as of November
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15, 2013, by and between Honeywell Resins & Chemicals LLC and Shaw Industries Group, Inc. (incorporated by reference to
Exhibit 10. 6 to Amendment No. 1 to the Registration Statement of AdvanSix Inc. on Form 10 dated and filed with the SEC on
July 25, 2016). * 10. 29Third Amendment to the Amended and Restated Caprolactam and Polymer Supply Agreement dated as
of December 12, 2014, by and between Honeywell Resins & Chemicals LLC and Shaw Industries Group, Inc. (incorporated by
reference to Exhibit 10. 7 to Amendment No. 1 to the Registration Statement of AdvanSix Inc. on Form 10 dated and filed with
the SEC on July 25, 2016). * 10. 30Fourth Amendment to the Amended and Restated Caprolactam and Polymer Supply
Agreement dated as of January 13, 2016, by and between Honeywell Resins & Chemicals LLC and Shaw Industries Group, Inc.
(incorporated by reference to Exhibit 10. 8 to Amendment No. 1 to the Registration Statement of AdvanSix Inc. on Form 10
dated and filed with the SEC on July 25, 2016), * 10, 31Fifth Amendment to the Amended and Restated Caprolactam and
Polymer Supply Agreement dated as of March 1, 2017, by and between AdvanSix Resins & Chemicals LLC and Shaw
Industries Group, Inc. (incorporated by reference to Exhibit 10. 21 to the Company's Annual Report on Form 10-K dated and
filed with the SEC on March 6, 2017). * 10. 32Sixth Amendment to the Amended and Restated Caprolactam and Polymer
Supply Agreement dated as of March 1, 2017, by and between AdvanSix Resins & Chemicals LLC and Shaw Industries Group,
Inc. (incorporated by reference to Exhibit 10. 22 to the Company's Annual Report on Form 10-K dated and filed with the SEC
on March 6, 2017). * 10. 33Seventh Amendment to the Amended and Restated Caprolactam and Polymer Supply Agreement
dated as of February 22, 2018, by and between AdvanSix Resins & Chemicals LLC and Shaw Industries Group, Inc.
(incorporated by reference to Exhibit 10. 28 to the Company's Annual Report on Form 10-K filed with the SEC on February
27-22, 2018-2019 * 10. 34Eighth-22Amendment No. 1 and Amendment No. 2 to the Amended and Restated Caprolactam
and Polymer Supply Agreement, dated as of February 22 October 1, 2018 - 2021 and January 1, 2023, respectively, by and
between AdvanSix Resins & Chemicals LLC and Shaw Industries Group, Inc. (incorporated by reference to Exhibit 10. <del>29-36</del> to
the Company's Annual Report on Form 10- K filed with the SEC on February 17 27, 2018) * 10. 35 Amended and Restated
Caprolactam and Polymer Supply Agreement dated as of Jan 1, 2019, by and between AdvanSix Resins Chemicals LLC and
Shaw Industries Group, Inc. (incorporated by reference to Exhibit 10. 31 to the Company's Annual Report on Form 10-K filed
with the SEC on February 22, 2019) * 10. 36Amendment No. 1 and Amendment No. 2 to Amended and Restated Caprolactam
and Polymer Supply Agreement, dated as of October 1, 2021 and January 1, 2023 ), respectively, by and between AdvanSix
Resins Chemicals LLC and Shaw Industries Group, Inc. * * 10. 370ffer of Employment Letter between AdvanSix Inc....., 2020)
† 10. 40Credit 23Credit Agreement, dated as of October 27, 2021, among AdvanSix Inc., the lenders party thereto and Truist
Bank, as administrative agent (incorporated by reference to Exhibit 10. 1 to the Company's Current Report on Form 8-K filed
on October 29, 2021). Exhibit No. Description 10. 41Employment Separation 24First Amendment to Credit Agreement and
Release between, dated as of June 27, 2023, among AdvanSix Inc. and Willem L. Blindenbach, dated June 15 the lenders
party thereto and Truist Bank, 2022-as administrative agent (with annexed Amended and Restated Credit Agreement)
(incorporated by reference to Exhibit 10. 2-1 to the Company's Quarterly Report on Form 10-Q filed with the SEC on August 5
4, <del>2022-</del>2023) +, 21. 1List of subsidiaries of AdvanSix Inc. (incorporated by reference to Exhibit 21. 1 to Amendment No. 4 to
the Registration Statement of AdvanSix Inc. on Form 10 dated and filed with the SEC on August 31, 2016 and effective as of
September 8, 2016). 23. 1 Consent of Pricewaterhouse Coopers LLP. 24. 1 Power of Attorney (included on the signature page of
this Annual Report on Form 10- K). 31. 1Rule 13a- 14 (a) / 15d- 14 (a) Certification of the Company's Principal Executive
Officer. 31. 2Rule 13a- 14 (a) / 15d- 14 (a) Certification of the Company's Principal Financial Officer. Exhibit No.
Description 32. 1Section 1350 Certification of the Company's Principal Executive Officer. The information contained in this
Exhibit shall not be deemed filed with the SEC nor incorporated by reference in any registration statement filed by the registrant
under the Securities Act of 1933, as amended, 32, 2Section 1350 Certification of the Company's Principal Financial Officer.
The information contained in this Exhibit shall not be deemed filed with the SEC nor incorporated by reference in any
registration statement filed by the registrant under the Securities Act of 1933, as amended. 97, 1AdvanSix Inc. Incentive
Compensation Recovery Policy, effective as of September 20, 2023. † 99. 1Information Statement of AdvanSix Inc.
(incorporated by reference to Exhibit 99. 1 to Amendment No. 5 to the Registration Statement of AdvanSix Inc. on Form 10
dated and filed with the SEC on September 7, 2016 and effective as of September 8, 2016), 99. 2Pertinent pages from
Honeywell International Inc.'s Proxy Statement, dated March 10, 2016, filed pursuant to Rule 14a-6 of the Securities Exchange
Act of 1934 (incorporated by reference to Exhibit 99. 2 to the Registration Statement of AdvanSix Inc. on Form 10 dated and
filed with the SEC on May 12, 2016). 99. 3Pertinent pages from the Annual Report of Honeywell International Inc. on Form 10-
K for the fiscal year ended December 31, 2015, filed pursuant to Section 13 (a) or 15 (d) of the Securities Exchange Act of 1934
(incorporated by reference to Exhibit 99, 3 to the Registration Statement of AdvanSix Inc. on Form 10 dated and filed with the
SEC on May 12, 2016). 101. INSInline XBRL Instance Document- The instance document does not appear in the interactive
data file because its XBRL tags are embedded within the Inline XBRL document. 101. SCHInline XBRL Taxonomy Extension
Schema101, CALInline XBRL Taxonomy Extension Calculation Linkbase101, DEFInline XBRL Taxonomy Extension
Definition Linkbase101. LABInline XBRL Taxonomy Extension Label Linkbase101. PREInline XBRL Taxonomy Extension
Presentation Linkbase104Cover Page Interactive Data File (formatted as Inline XBRL and contained in Exhibit 101) † Indicates
management contract or compensatory plan. * Confidential treatment has been granted for certain information contained in
Exhibits - Exhibit 10. 21 26 through 10. 35, and the omitted portions have been filed separately with the SEC. * * Portions of
this exhibit have been redacted in compliance with Item 601 (b) (10) of Regulation S- K. Signatures Pursuant to the
requirements of Section 13 or 15 (d) of the Securities Exchange Act of 1934, the registrant has duly caused this report to be
signed on its behalf by the undersigned thereunto duly authorized, ADVANSIX INC. Date: February 17-16, 2023By 2024By:
s / Michael Preston Michael Preston Senior Vice President and Chief Financial Officer (on behalf of the registrant and as the
registrant's Principal Financial Officer) POWER OF ATTORNEY KNOW ALL PERSONS BY THESE PRESENTS, that each
person whose signature appears below constitutes and appoints Erin N. Kane, Michael Preston, and Achilles Kintiroglou, or any
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of them, his or her attorneys- in- fact, for such person in any and all capacities, to sign any amendments to this report and to file
the same, with exhibits thereto, and other documents in connection therewith, with the Securities and Exchange Commission,
hereby ratifying and confirming all that either of said attorneys- in- fact, or substitute or substitutes, may do or cause to be done
by virtue hereof. Pursuant to the requirements of the Securities Exchange Act of 1934, this annual report has been signed below
by the following persons on behalf of the registrant and in the capacities and on the date indicated: /s/Erin N. KaneErin N.
KaneChief Executive Officer and Director (Principal Executive Officer) / s / Michael L Todd D. MarberryMichael L
KarranTodd D. MarberryIndependent -- KarranIndependent Chairman of the Board / s / Farha AslamFarha AslamDirector /
s / Darrell K. HughesDarrell K. HughesDirector / s / Todd D. KarranTodd D. KarranDirector / s / Gena C. LovettGena C.
LovettDirector / s / Daniel F. SansoneDaniel F. SansoneDirector / s / Sharon S. SpurlinSharon S. SpurlinDirector / s / Patrick S.
WilliamsPatrick S. WilliamsDirector / s / Michael PrestonMichael PrestonSenior Vice President and Chief Financial Officer
(Principal Financial Officer) / s / Christopher GrammChristopher GrammVice President and Controller (Principal Accounting
Officer) February 17-16, 2023-2024 Exhibit 10. 36 CERTAIN IDENTIFIED INFORMATION HAS BEEN EXCLUDED
FROM THE EXHIBIT BECAUSE IT IS BOTH NOT MATERIAL AND IS THE TYPE THAT THE REGISTRANT TREATS
AS PRIVATE OR CONFIDENTIAL. REDACTED INFORMATION IS INDICATED BY [ * * * ]. AMENDMENT TO
AMENDED AND RESTATEDCAPROLACTAM AND POLYMER SUPPLY AGREEMENT THIS AMENDMENT TO
AMENDED AND RESTATED CAPROLACTAM AND POLYMER SUPPLY AGREEMENT (this "Amendment") is entered
into as of October 1, 2021 (the "Effective Date"), by and between AdvanSix Resins & Chemicals LLC, a Delaware limited
liability company ("Seller"), and Shaw Industries Group, Inc., a Georgia corporation ("Buyer"). Recitals WHEREAS, on
January 1, 2019, Seller and Buyer entered into that certain Amended and Restated Caprolactam and Polymer Supply Agreement
(the "Agreement"); WHEREAS, the parties desire to amend certain provisions of the Agreement; and WHEREAS, capitalized
terms not otherwise defined herein shall have the meanings ascribed to them in the Agreement. NOW, THEREFORE, in
eonsideration of the mutual terms, conditions and other agreements set forth herein, the parties, intending to be legally bound
hereby, agree as follows: 1. Effective as of the Effective Date, the definition of "[***]" set forth in Schedule 2. 1 (I) shall be
deleted in its entirety, and inserted in lieu thereof is a new definition, as follows: 2. All capitalized terms used, but not defined,
herein shall have the meaning set forth in the Agreement. 3. This Amendment may be executed in counterparts, each of which
shall be deemed an original but all of which shall constitute one and the same agreement. 4. Except as expressly modified in this
Amendment, the Agreement remains in full force and effect. The Agreement and this Amendment together constitute the entire
agreement between the Parties with respect to the subject matter hereof, and supersede all prior agreements or understandings
between the Parties as to the subject matter hereof. [ The Remainder of this Page has been Intentionally Left Blank ] IN
WITNESS WHEREOF, the parties have executed this Amendment to Caprolactam and Polymer Supply Agreement as of the
date first above written. ADVANSIX RESINS & CHEMICALS LLCSHAW INDUSTRIES GROUP, INC. By: / s / Erin N.
KaneBy: /s / David MorganName: Erin N. KaneTitle: President and CEOName: David MorganTitle: Executive Vice President,
Operations AMENDMENT NO. 2 TO AMENDED & RESTATED CAPROLACTAM & POLYMER SUPPLY AGREEMENT
This AMENDMENT NO. 2 TO AMENDED AND RESTATED CAPROLACTAM AND POLYMER SUPPLY AGREEMENT
("Am. No. 2") is dated as of January 1, 2023 ("Am. No. 2 Effective Date") and is made by and between AdvanSix Resins &
Chemicals LLC ("Seller") and Shaw Industries Group, Inc. ("Buyer"). Seller and Buyer are collectively referred to as the "
Parties ". WHEREAS, the Parties entered into that certain Amended and Restated Caprolactam and Polymer Supply Agreement
effective January 1, 2019 (the "Agreement"); WHEREAS, the Parties amended the Agreement effective October 1, 2021 to
revise the [***] definition in accordance with Section 9. 4 therein ("Am. No. 1"); WHEREAS, effective as of October 1,
2022, Seller consolidated several [ * * * ] products with similar, overlapping specifications [ * * * ] into a single product family,
referred to as [ * * * ]; and WHEREAS, Buyer and Seller wish to amend the Agreement in accordance with Section 9. 4 therein
and agree upon certain additional terms with respect to the foregoing product simplification and [***] as detailed below, as
set forth in this Am. No. 1. NOW, THEREFORE, in consideration of the mutual covenants herein contained and other good and
valuable consideration, the receipt and sufficiency of which is hereby acknowledged, Buyer and Seller agree as follows: 1.
Product Definition. a. The defined terms for "[***] Polymer" and "[***] Polymer" shall be deleted in their entirety. The
following new definitions shall be inserted: "'[***]' means [***].""'[***]' means polymer meeting the
specifications set forth in Exhibit D." b. Section 1. 6 [ Product Definition ] of the Agreement shall be deleted in its entirety and
replaced with the following: "1. 6. Product Definition. [ * * * ] Caprolactam, [ * * * ] Caprolactam, [ * * * ], [ * * * ] Polymer,
and [ * * * ] Polymer shall be referred to herein collectively as " Product ". The parties agree that, at Seller's sole discretion,
Seller may [ * * * ] Caprolactam to [ * * * ] Caprolactam hereunder. "c. Throughout the Agreement, all references to [ * * * ]
Polymer and [***] Polymer, individually or collectively, shall thereafter be deleted and replaced with [***] Polymer. The
Parties agree and acknowledge that reasonable and necessary but minor, grammatical edits shall likewise be implemented
mutatis mutandis to facilitate the replacement of two product references ([***] Polymer and [***] Polymer) with the single
product reference ([***] Polymer). 2. Product Specifications. The product specification exhibits for [***] Polymer and [*
* * | Polymer attached respectively as Exhibits D and E to the Agreement shall be deleted and replaced respectively with the
product specification for [ * * * ] Polymer as a revised Exhibit D, in the form appended hereto as Schedule 1. Exhibit E shall be
reserved. 3. Caprolactam Pricing. At the end of Section 2. 1 [Caprolactam Pricing] of the Agreement, the following text shall
be inserted as a new subsection 2. 1 (a): "(a) [ *** ] Pricing. From [ *** ] through [ * ** ], the price for each pound of [ * **
] shall be calculated as follows: Volume [***] Pricing ($/lb.) [***] up to [***] lbs. ("[***]") Price = $[***] - $[
***] Caprolactam Index Amount (as defined in Schedule 2. 1 (1)) [***] to <[***] lbs. ("[***]") Price = $[***] - $
[***] Caprolaetam Index Amount (as defined in Schedule 2. 1 (1)) [***] For purposes of clarification, the above $ [***] represents the [***]. For purposes of this Agreement, "[***] "shall mean the following: Fiscal Year [***] [***]
<u>* | [ * * * | [ * * * | [ * * * | (per lb.) [ * * * | [ * * * | [ * * * | [ * * * | [ * * * | Seller may [ * * * | the [ * * * ]</u>
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for Fiscal Year [ * * * ] up to [ * * * ] % of the [ * * * ] for Fiscal Year [ * * * ]. The distribution of [ * * * ] shall be initially
taken by Buyer and supplied by Seller in the first calendar month of each Fiscal Year. For example, for Fiscal Year [ * * * ], the
supply of [ * * * ] shall commence in [ * * * ], thus the distribution of the maximum volume obligation per Section 1. 2 (f) shall
be allocated as set forth in the table below for Fiscal Year [ * * * ] and for the balance of the Term. 4. Purchase and Sale of [ * *
*]. Section 1. 2 [ Purchase and Sale of Product ] of the Agreement shall be revised with deletion and replacement of the text at
subsection (d) in its entirety and insertion of a new subsection (f) as follows: "(d) The maximum total volume of [***]
Caprolactam, [***] Caprolactam, [***] is [***] pounds ""(f) a minimum of [***] ([***]) pounds and a maximum
of [ * * * ] ([ * * * ]) pounds of [ * * * ] per Fiscal Year " 5. [ * * * ]. At the end of Section 2. 7 [ Taxes, Duties, Etc. ], the
following text shall be inserted in its entirety: "Notwithstanding the foregoing, [ * * * ]. "6. Deliveries. The first sentence of
Section 4. 1 [ Deliveries ] shall be deleted and replaced with the following: "All deliveries of [ * * * ] Caprolactam, [ * * * ]
Caprolactam, [***] shall be [***] Incoterms @ 2020 (as modified by Article 4. 2 below). "7. [***]. Section 5. 3 [
Covenants and Agreements of the Agreement shall be revised with the insertion of the following new subsection (g) in its
entirety: "(g) [ * * * ] 8. Miscellaneous. a. Defined Terms. Capitalized terms used herein and not otherwise defined shall have
the respective meanings set forth in the Agreement. b. Effect on the Agreement. The Agreement shall continue in full force and
effect as amended by this Am. No. 2 and this Am. No. 2, together with the Agreement and Am. No. 1, constitutes the entire
agreement of the Parties with respect to the matters set forth herein and there are no other agreements, commitments or
understandings among the Parties with respect to the matters set forth herein. In the event of any conflict or inconsistency
between the provisions of this Am. No. 2 and the provisions of the Agreement and Am. No. 1, the provisions of this Am. No. 2
shall govern and control. Each and every other term, condition, covenant, representation, warranty and provision set forth in the
Agreement shall remain in full force and effect in accordance with the terms of the Agreement. From and after the date hereof,
all references in the Agreement to the "Agreement" shall be deemed to mean the Agreement as amended by Am. Nos. 1 and 2.
e. Counterparts. This Am. No. 2 may be executed in any number of counterparts, each of which will be deemed an original, but
all of which together will constitute one and the same instrument. A signed copy of this Am. No. 2 delivered by facsimile, e-
mail or other means of electronic transmission shall be deemed to have the same legal effect as delivery of an original signed
copy of this Am. No. 2. [ Signatures appear on following page. ] NOW THEREFORE, Buyer and Seller have signed this Am.
No. 2 as of the Am. No. 2 Effective Date. Seller: AdvanSix Resins & Chemicals LLCBuyer: Shaw Industries Group, Inc. By: / s
/Erin KaneBy: /s / David MorganName: Erin KaneName: David MorganTitle: President & CEOTitle: Executive Vice
President, Operations | Signature page of Amendment No. 2 to Amended & Restated Caprolactam & Polymer Supply
Agreement, effective January 1, 2023 | [ * * * ] Product Specification Exhibit 23. 1 CONSENT OF INDEPENDENT
REGISTERED PUBLIC ACCOUNTING FIRM We hereby consent to the incorporation by reference in the Registration
Statements on Form S-8 (Nos. 333-213914, 333-220643, 333-239394, and 333-265659) of AdvanSix Inc. of our report dated
February 17-16, 2023-2024 relating to the financial statements and the effectiveness of internal control over financial reporting,
which appears in this Form 10- K. Exhibit 31. 1 CERTIFICATIONS I, Erin N. Kane, certify that: 1. I have reviewed this
Annual Report on Form 10-K of AdvanSix Inc.; 2. Based on my knowledge, this report does not contain any untrue statement
of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under
which such statements were made, not misleading with respect to the period covered by this report; 3. Based on my knowledge,
the financial statements, and other financial information included in this report, fairly present in all material respects the
financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report; 4.
The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and
procedures (as defined in Exchange Act Rules 13a-15 (e) and 15d-15 (e)) and internal control over financial reporting (as
defined in Exchange Act Rules 13a-15 (f) and 15d-15 (f)) for the registrant and have: a. Designed such disclosure controls and
procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material
information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities,
particularly during the period in which this report is being prepared; b. Designed such internal control over financial reporting,
or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance
regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance
with generally accepted accounting principles; c. Evaluated the effectiveness of the registrant's disclosure controls and
procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of
the end of the period covered by this report based on such evaluation; and d. Disclosed in this report any change in the
registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the
registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially
affect, the registrant's internal control over financial reporting; and 5. The registrant's other certifying officer and I have
disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the
audit committee of the registrant's board of directors (or persons performing the equivalent functions): a. All significant
deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably
likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and b. Any
fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's
internal control over financial reporting. / s / Erin N. KaneErin N. KanePresident and Chief Executive Officer Exhibit 31. 2 I,
Michael Preston, certify that: 3. Based on my knowledge, the financial statements, and other financial information included in
this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as
of, and for, the periods presented in this report; / s / Michael PrestonMichael PrestonChief Financial Officer Exhibit 32. 1
CERTIFICATION PURSUANT TO 18 U.S. C. SECTION 1350 AS ADOPTED PURSUANT TO SECTION 906 OF THE
SARBANES- OXLEY ACT OF 2002 In connection with the Annual Report of AdvanSix Inc. (the "Company") on Form 10- K
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for the period ended December 31, <del>2022-</del>2023, as filed with the Securities and Exchange Commission on the date hereof (the "
Report "), the undersigned hereby certifies, pursuant to 18 U. S. C. Section 1350, as adopted pursuant to Section 906 of the
Sarbanes-Oxley Act of 2002, that, to the best of her knowledge: 1. the Report fully complies with the requirements of Section
13 (a) or 15 (d) of the Securities Exchange Act of 1934, as amended; and 2. the information contained in the Report fairly
presents, in all material respects, the financial condition and results of operations of the Company. Date: February 17-16, 2023
2024 / s / Erin N. KaneErin N. KanePresident and Chief Executive Officer Exhibit 32. 2 In connection with the Annual Report
of AdvanSix Inc. (the "Company") on Form 10-K for the period ended December 31, 2022 2023, as filed with the Securities
and Exchange Commission on the date hereof (the "Report"), the undersigned hereby certifies, pursuant to 18 U. S. C. Section
1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002, that, to the best of his knowledge: Date: February
17 16, 2024 Exhibit 97, 1 I. Purpose The purpose of this Incentive Compensation Recovery Policy, as may be amended
from time to time ("Policy"), is to describe the circumstances under which the Covered Executives (as defined below)
will be required to repay or return Incentive Compensation (as defined below) to AdvanSix Inc., (the "Company").
Each Covered Executive is required to sign and return to the Company the acknowledgement form attached to this
Policy pursuant to which such Covered Executive will agree to be bound by, and to abide by, the terms of this Policy (
Acknowledgement Form "). This Policy is effective as of September 20, 2023 (the "Effective Date"). II. Administration
This Policy shall be administered by the Compensation & Leadership Development Committee (the "Committee") of
the Company's Board of Directors (the "Board"). The Committee is authorized to interpret and construe this Policy
and to make all determinations necessary, appropriate, or advisable for the administration of this Policy. Any
determinations made by the Committee shall be final and binding on all affected individuals. III. Definitions For
purposes of this Policy, the following capitalized terms have the meanings set forth below. Other defined terms not
defined in this section are defined elsewhere in this Policy. A. " Accounting Restatement " means an accounting
restatement due to the material noncompliance of the Company with any financial reporting requirement under the
securities laws, including any required accounting restatement (a) to correct an error in previously issued financial
statements that is material to the previously issued financial statements (a "Big R" restatement), or (b) that corrects an
error that is not material to previously issued financial statements, but would result in a material misstatement if the
error were corrected in the current period or left uncorrected in the current period (a " little r " restatement). The
following types of changes to financial statements do not represent error corrections, and therefore would not trigger
application of this Policy: (a) retrospective application of a change in accounting principle; (b) retrospective revision to
reportable segment information due to a change in the structure of the Company's internal organization; (c)
retrospective reclassification due to a discontinued operation; (d) retrospective application of a change in reporting
entity, such as from a reorganization of entities under common control; (e) retrospective revision for stock splits, reverse
stock splits, stock dividends or other changes in capital structure. The foregoing list is not intended to be exhaustive and
is subject to any changes in applicable accounting standards. B. "Covered Executive" has the meaning set forth in
Section IV below. C. " Eligible Incentive Compensation " means all Incentive Compensation (as defined below) that is
Received (as defined below) by a Covered Executive (a) on or after the Effective Date, (b) who served as a Covered
Executive at any time during the performance period for that Incentive Compensation, (c) while the Company has a
class of securities listed on the NYSE or other national securities exchange or national securities association, and (d)
during the applicable Recovery Period (as defined below). For purposes of clarity, in order for Incentive Compensation
to qualify as Eligible Incentive Compensation, all four of the conditions listed in this Section III. C must be satisfied. D. "
Excess Compensation "means, with respect to each Covered Executive in connection with an Accounting Restatement,
the amount of Eligible Incentive Compensation that exceeds the amount of Incentive Compensation that otherwise would
have been Received had it been determined based on the restated amounts, computed without regard to any taxes paid,
as determined by the Committee. E. "Financial Reporting Measures" are measures that are determined and presented
in accordance with the accounting principles used in preparing the Company's financial statements, and all other
measures that are derived wholly or in part from such measures. Stock price and total shareholder return (and any
measures that are derived wholly or in part from stock price or total shareholder return) are considered Financial
Reporting Measures for purposes of this Policy. For the avoidance of doubt, a Financial Reporting Measure need not be
presented in the Company's financial statements or included in a filing with the Securities and Exchange Commission ("
SEC"). F. "Incentive Compensation" means any compensation that is granted, earned or vested based wholly or in
part upon the attainment of a Financial Reporting Measure. G. Incentive Compensation shall be deemed "Received" by
a Covered Executive in the Company's fiscal period during which the Financial Reporting Measure applicable to such
Incentive Compensation is attained, even if payment or grant of the Incentive Compensation occurs after the end of that
period. H. "Recovery Period" means, with respect to any Accounting Restatement, the Company's three completed
fiscal years immediately preceding the Restatement Date (as defined below) and any transition period (that results from
a change in the Company's fiscal year) of less than nine months within or immediately following those three completed
fiscal years. I. "Restatement Date" means the earlier to occur of (a) the date the Board, a committee of the Board or the
officers of the Company authorized to take such action if Board action is not required, concludes, or reasonably should
have concluded, that the Company is required to prepare an Accounting Restatement, or (b) the date a court, regulator
or other legally authorized body directs the issuer to prepare an Accounting Restatement. IV. Covered Executives This
Policy applies to each individual who is or was designated as an "officer" of the Company under Rule 16a-1 (f) under
the Securities Exchange Act of 1934, as amended (each a "Covered Executive"), whether or not such Covered Executive
is serving at the time the Excess Compensation is required to be repaid to the Company. This Policy will apply without
regard to whether any misconduct occurred or whether the Covered Executive had any individual knowledge or
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responsibility related to the erroneous financial statements necessitating the relevant Accounting Restatement. V. Recoupment of Excess Compensation; Accounting Restatement A. In the event of an Accounting Restatement, the Company will recover reasonably promptly any Excess Compensation in accordance with this Policy. Accordingly, the Committee will promptly determine the amount of any Excess Compensation for each Covered Executive in connection with such Accounting Restatement and will promptly thereafter provide each Covered Executive with a written notice regarding the required repayment or return, as applicable, and setting forth the amount of Excess Compensation due. For Eligible Incentive Compensation based on (or derived from) stock price or total shareholder return where the amount of Excess Compensation is not subject to mathematical recalculation directly from the information in the applicable Accounting Restatement, the amount will be determined by the Committee based on a reasonable estimate of the effect of the Accounting Restatement on the stock price or total shareholder return upon which the Eligible Incentive Compensation was Received (in which case, the Company will maintain documentation of the determination of such reasonable estimate and provide such documentation to the New York Stock Exchange ("NYSE")). B. The Committee has broad discretion, based on all applicable facts and circumstances, including consideration of pursuing an appropriate balance of cost and speed of recovery, to determine the appropriate means of recovery of Excess Compensation, subject to it occurring reasonably promptly. To the extent that the Committee determines that a method of recovery other than repayment by the Covered Executive in a lump sum in cash or property is appropriate, the Company will, subject to Section V. D, determine alternative means of recovery, which may include an offer to enter into a repayment agreement (in a form reasonably acceptable to the Committee) with the Covered Executive. For the avoidance of doubt, except as set forth in Section V. D below, in no event may the Company accept an amount that is less than the amount of Excess Compensation in satisfaction of a Covered Executive' s obligations under this Policy, C. To the extent that a Covered Executive fails to repay all Excess Compensation to the Company when due (as determined in accordance with Section V. B above), the Company will take all actions reasonable and appropriate to recover such Excess Compensation from the applicable Covered Executive. The applicable Covered Executive may, in the discretion of the Committee, be required to reimburse the Company for any and all expenses reasonably incurred (including legal fees) by the Company in recovering such Excess Compensation in accordance with the immediately preceding sentence. D. Notwithstanding anything in this Policy to the contrary, the Company will not be required to take the actions contemplated by this Section V if the following conditions are met and the Committee determines that recovery would be impracticable: 1. The direct expenses paid to a third party to assist in enforcing the Policy against a Covered Executive would exceed the amount to be recovered, after the Company has made a reasonable attempt to recover the applicable Excess Compensation, documented such attempts and provided such documentation to NYSE: 2. Recovery would violate home country law where that law was adopted prior to November 28, 2022, provided that, before determining that it would be impracticable to recover any amount of Excess Compensation based on violation of home country law, the Company has obtained an opinion of home country counsel, acceptable to the NYSE, that recovery would result in such a violation and a copy of the opinion is provided to NYSE; or 3. Recovery would likely cause an otherwise tax- qualified retirement plan, under which benefits are broadly available to employees of the Company, to fail to meet the requirements of Sections 401 (a) (13) or 411 (a) of the Internal Revenue Code of 1986, as amended, and regulations thereunder. VI. Indemnification Prohibition The Company is prohibited from indemnifying any Covered Executive against the loss of any Excess Compensation that is repaid, returned or recovered in accordance with the terms of this Policy or any claims relating to the Company's enforcement of its rights under this Policy. This prohibition also applies to payment to, or reimbursement of, a Covered Executive for premiums for any insurance policy covering any potential losses under this Policy. Further, the Company may not enter into any agreement that exempts any Incentive Compensation from the application of this Policy or that waives the Company's right to recovery of any Excess Compensation, and this Policy will supersede any such agreement (whether entered into before, on or after the Effective Date). VII. Amendment; Termination The Committee may amend or terminate this Policy from time to time in its discretion. Notwithstanding anything in this section to the contrary, no amendment or termination of this Policy will be effective if such amendment or termination would (after taking into account any actions taken by the Company contemporaneously with such amendment or termination) cause the Company to violate any federal securities laws, SEC rule or the rules of the NYSE or any national securities exchange or national securities association on which the Company's securities are then listed. VIII. Other Recoupment Rights; No Additional Payments The Committee intends that this Policy will be applied to the fullest extent of the law. The Committee may require, through execution of the Acknowledgment Form or otherwise, that any employment agreement, equity award agreement, or any other agreement, plan or arrangement entered into or adopted on or after the Effective Date will, as a condition to the grant of any benefit thereunder, require a Covered Executive to agree to abide by the terms of this Policy. Any right of recoupment under this Policy is in addition to, and not in lieu of, any other remedies or rights of recoupment that may be available to the Company under the Sarbanes- Oxley Act of 2002 or other applicable law, regulation, rule, or Company policy, or pursuant to the terms of any employment agreement, equity award agreement, or similar agreement, plan or arrangement and any other legal remedies available to the Company. IX. Successors This Policy shall be binding and enforceable against all Covered Executives and their beneficiaries, heirs, executors, administrators or other legal representatives. Appendix By signing below, the undersigned acknowledges and confirms that the undersigned has received and reviewed a copy of the Company's Incentive Compensation Recovery Policy, as may be amended from time to time (the "Policy"). Capitalized terms used but not otherwise defined in this Acknowledgement Form have the meaning set forth in the Policy. By signing this Acknowledgement Form, the undersigned acknowledges and agrees that the undersigned is and will continue to be subject to the Policy both during and after the undersigned's employment

with the Company and that the terms of the Policy are hereby incorporated by reference in any agreement, plan or arrangement providing for payment of Incentive Compensation to any Covered Executive. Further, by signing below, the undersigned agrees to abide by the terms of the Policy, including, without limitation, by returning or repaying any Excess Compensation (as defined in the Policy) to the Company to the extent required by, and in a manner permitted by, the Policy. Printed Name , 20 Dated