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You should carefully consider the risks and uncertainties described under this section . The following discussion and analysis of our business, financial condition, and results of operations should be read in conjunction with our consolidated financial statements and the related notes thereto included in this Annual Report on Form 10- K. PART I Item 1. Business Company Overview We are a leading American solar technology company and global provider of photovoltaic ("PV ") solar energy solutions. Developed at our research and development ("R & D") labs in California and Ohio, we manufacture and sell PV solar modules with an advanced thin film semiconductor technology that provide a high-performance, lowercarbon alternative to conventional crystalline silicon PV solar modules. From raw material sourcing through end- of- life module recycling, we are committed to reducing the environmental impacts and enhancing the social and economic benefits of our products across their life cycle. We are the world's largest thin film PV solar module manufacturer and the largest PV solar module manufacturer in the Western Hemisphere. In addressing the overall global demand for electricity, our PV solar modules provide energy at a lower levelized cost of electricity ("LCOE"), meaning the net present value of a system's total life cycle costs divided by the quantity of energy that is expected to be produced over the system's life, when compared to traditional forms of energy generation. With over \$ 1 billion in cumulative R & D investments in the last 10 years alone, we have a demonstrated history of innovation and continuous improvement. We believe our strategies and points of differentiation provide the foundation for our competitive position and enable us to remain one of the preferred providers of PV solar modules. Business Strategy Advanced Module Technology Our current module semiconductor structure is a single-junction polycrystalline thin film that uses Cadmium Telluride ("CdTe") as the absorption layer. CdTe has absorption properties that are well matched to the solar spectrum and can deliver competitive wattage using approximately 2 % to 3 % of the amount of semiconductor material used to manufacture conventional crystalline silicon modules. In terms of performance, in many climates our solar modules provide certain energy production advantages relative to competing crystalline silicon modules. For example, our CdTe solar technology provides: • a superior temperature coefficient, which results in stronger system performance in typical high insolation climates as the majority of a system's generation, on average, occurs when module temperatures are well above 25 ° C (standard test conditions); • a superior spectral response in humid environments where atmospheric moisture alters the solar spectrum relative to standard test conditions; • a better partial shading response than competing crystalline silicon technologies, which may experience significantly lower energy generation than CdTe solar technologies when partial shading occurs; and • an immunity to cell cracking and its resulting power output loss, a common failure often observed in crystalline silicon modules caused by poor manufacturing, handling, weather, or other conditions. In addition to these technological advantages, we also warrant that our solar modules will produce at least 98 % of their labeled power output rating during the first year, with the warranty coverage reducing by a degradation factor between 0.3 % and 0.5 %, depending on the module series, every year thereafter throughout the limited power output warranty period of up to 30 years. As a result of these and other factors, our solar modules can produce more annual energy in real world operating conditions than conventional crystalline silicon modules with the same nameplate capacity. Manufacturing Process and Distributed Manufacturing **Presence** Our modules combine our leading- edge CdTe technology with the manufacturing excellence and quality control that comes from being the world's most experienced producer of thin film PV solar modules. With more than 50 GWDC 60 GW of modules sold worldwide, we have a demonstrated history of manufacturing success and innovation. Our global manufacturing footprint includes facilities in the United States, Malaysia, and Vietnam. We are in the process of expanding our manufacturing eapacity by approximately 11 GWDC, including the construction and India. During 2023, we commenced production of our Series 7TM ("Series 7") modules at our third manufacturing facility in Ohio and the United States, which commenced commercial production of modules in early 2023; our first manufacturing facility in India, which is expected to commence operations in the second half of 2023; our fourth manufacturing facility in the United States, which is expected to commence operations in late 2024; and the expansion of our manufacturing footprint at our existing facilities in Ohio. Our newest factory in the United States began producing and our newest factory in India is expected to produce our next generation Series 7 modules, which combine our thin film CdTe technology with a larger form factor and an innovative steel back rail mounting structure that reduces module installation time. Additionally, we are in the process of expanding our manufacturing capacity by approximately 8 GW, including the construction of our fourth U.S. manufacturing facility in Alabama, which is expected to commence operations in the second half of 2024; our fifth U. S. manufacturing facility in Louisiana, which is expected to commence operations in late 2025; and the expansion of our manufacturing footprint at our existing facilities in Ohio, which is expected to be completed in the first half of 2024. Our modules are manufactured in a high- throughput, automated environment that integrates all manufacturing steps into a continuous flow process. Such This process eliminates the multiple supply chain operators and resource- intensive batch processing steps that are used to produce crystalline silicon modules, which typically occur over several days and across multiple factories. At the outset of our module production, a sheet of glass enters the production line and in a matter of hours is transformed into a completed module ready for shipment. This proprietary production process includes the following three stages: (i) the deposition stage, (ii) the cell definition and treatment stage, and (iii) the assembly and test stage. In the deposition stage, panels of transparent oxide- coated glass are robotically loaded onto the production line where they are cleaned, laser- mark identified with a serial number, heated, and coated with thin layers of CdTe and other semiconductor materials using our vapor transport deposition technology, after which the semiconductor- coated plates are cooled rapidly to increase glass strength. In the cell definition and treatment stage, we use

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high- speed lasers to transform the large continuous semiconductor coating on the glass plate into a series of interconnected cells
that deliver the desired current and voltage output. In this stage, we also treat the semiconductor film using certain chemistries
and processes to improve the device's performance and apply a metal sputtered back contact. In the assembly and test stage, we
apply busbars, inter-layer material, and a rear glass cover sheet that is laminated to encapsulate the device. We then apply anti-
reflective coating material to the substrate glass to further improve the module's performance by increasing its ability to absorb
sunlight. Finally, junction boxes, termination wires, and a frame are applied to complete the module assembly. We maintain a
robust quality and reliability assurance program that monitors critical process parameters and measures product performance to
ensure that industry and more stringent internal standards are met. We also conduct acceptance testing for electrical leakage,
visual quality, and power measurement on a solar simulator prior to preparing a module for shipment. Our quality and reliability
tests complement production surveillance with an ongoing monitoring program, subjecting production modules to accelerated
life stress testing to help ensure ongoing conformance to requirements of the International Electrotechnical Commission and
Underwriters Laboratories Inc. These programs and tests help assure delivery of power and performance in the field with a high
level of product quality and reliability. Research and Development Our R & D model differentiates us from much of our
competition due to its vertical integration, from advanced research to product development, manufacturing, and applications. We
continue to devote substantial resources to our R & D efforts, which generally focus on continually improving the wattage and
energy yield of our solar modules. We also have R & D programs to improve module durability and manufacturing efficiencies,
including throughput, volume ramp, and material cost reduction. We continue to invest significant financial resources in such
initiatives, including approximately $ 0.3 billion for the construction of a dedicated perovskite development line and the
construction of a dedicated R & D facility in the United States to support the implementation of our technology roadmap. We
expect such this R & D facility to be completed in 2024 and to feature a high- tech pilot manufacturing line, enabling allowing
for the production of full- sized prototypes of thin film and tandem PV modules . Such R & D facility is expected to be
eompleted in 2024. Based on publicly available information, we are one of the leaders in R & D investment among PV solar
module manufacturers. In the course of our R & D activities, we explore various technologies in our efforts to sustain
competitive differentiation in our modules. We primarily conduct our R & D activities and qualify process and product
improvements for full production at our Perrysburg, Ohio plant and systematically deploy them to our other facilities. We
believe that our systematic approach to technology change management enables continuous improvements and ensures uniform
adoption across our production lines. In addition, our production lines are replicas or near replicas of each other and, as a result,
a process or production improvement on one line can be rapidly and reliably replicated across other production lines. We
regularly produce research cells in our laboratories, some of which are tested for performance and certified by independent labs,
such as the National Renewable Energy Laboratory. Cell efficiency measures the proportion of light converted to electricity in a
single solar cell at under standard test conditions. Our research cells are produced using laboratory equipment and methods and
are not intended to be representative of our manufacturing capability. Our module conversion efficiency has improved on
average more than half a percent every year for the last ten-10 years. We currently hold two world records for CdTe PV cell
efficiency, achieving an independently certified research cell efficiency of 22. 1-6 % and a module aperture area efficiency of
19. 7.9%. We continue to evaluate opportunities to develop and leverage other solar cell technologies in multi-junction
applications consisting of CdTe, silicon, or other materials. For example, during 2023 we acquired Evolar AB (" Evolar "), a
European developer of perovskite technology. This acquisition is expected to accelerate the development of high
efficiency multi- junction devices by integrating Evolar's know- how with First Solar's existing R & D capabilities,
intellectual property portfolio, and expertise in developing and commercially scaling thin film PV products. We believe
such multi-junction applications have the potential to significantly increase the enable our module conversion efficiency to
reach 28 % by 2030 of PV modules beyond the limits of traditional single-junction devices. Sustainability We are
committed to enhancing the social and economic benefits of our products and reducing our carbon footprint, even as we
continue to increase our manufacturing capacity and module throughput. Our thin film modules are manufactured through an
integrated process that uses less energy, water, and semiconductor material than conventional crystalline silicon modules.
Accordingly, our modules provide an ecologically leading solution to address climate change, energy security, and water
scarcity. Our On a lifecycle basis, our thin film module technology has the fastest energy payback time, smallest carbon
footprint, and lowest water use of any competing PV solar technology , measured on a lifecycle basis that accounts for the
energy, raw materials, water usage, and transportation across the supply chain, manufacturing process, and end- of- life
module recycling. The Our Series 7 module is our most eco- efficient product to date, with a carbon and water footprint
that is approximately four times lower than conventional crystalline silicon modules manufactured in China and an
energy payback time that of our module technology, which is the amount of time a module must operate to generate the energy
required to produce it, is facilitated by our proprietary and resource efficient production process. Our module energy payback
time is approximately four five times faster. In just two months under high irradiation conditions, which represents our
Series 7 modules produce more energy than was required to create them. This corresponds to a 90-180 - fold energy return
on investment over a theoretical 30- year system project lifetime and, providing an abundant net energy gain to the electricity
grid. Furthermore, our Our Series 7 modules have a carbon footprint that is 2-are also made of approximately 16 % recycled
content. First Solar 5 times lower and a water footprint that is three times lower than conventional crystalline silicon-modules
are designed, measured on a lifecycle basis that accounts for high the energy and water used for the raw materials, throughout
our manufacturing process, and during end-value of-life module recycling to maximize material recovery. Our in addition,
our industry-leading PV solar module recycling process further enhances our sustainability advantage by recovering recovers
approximately more than 90 % of the glass module materials for reuse in, providing high quality secondary resources for
new solar modules and other glass container products, rubber, and over 90 % of the semiconductor material for reuse in new
modules. The module frame is removed and recycled for reuse in aluminum products, and in Malaysia, the recovered laminate
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material is reused in rubber products. We are the only First Solar has a unique and long-standing leadership position in PV
solar module manufacturer with recycling, having established the industry's first global in- house recycling eapabilities
program in 2005 and recycled over 300, 000 metric tons of PV modules to date. Our Series 6TM ("Series 6") and Series 6
PlusTM ("Series 6 Plus") modules are the world's first and only PV products to be included in the Electronic Product
Environmental Assessment Tool ("EPEAT") Registry's Photovoltaic Modules and Inverters product category, and we expect
to register our Series 7 modules in the EPEAT Registry in the near term. The EPEAT Registry enables the identification of
credible sustainable electronic products from a broad range of manufacturers based on several factors, including the
management of substances in the product, manufacturing energy, water use, product packaging, end- of- life recycling, corporate
responsibility, and human rights. We are also currently working towards meeting the new ultra low- carbon solar criteria
published by the Global Electronics Council in 2023. In 2023, we became the first of the world's largest solar
manufacturers to have also committed to the RE100 campaign, a collaborative, global initiative of influential businesses
committed to 100 % renewable electricity, in which we plan to utilize renewable sources to power our manufacturing operations
science- based and net zero targets validated by <del>2028 the Science Based Targets Initiative</del>. We have set science- based
targets to reduce our absolute direct (scope 1) and indirect (scope 2) greenhouse gas ("GHG") emissions by 34 % by 2028,
from a 2020 baseline, and achieve net - zero GHG emissions by 2050, each relative to 2020. We have also committed to the
RE100 campaign, a collaborative, global initiative of influential businesses committed to 100 % renewable electricity, in
which we plan to utilize renewable sources to power our manufacturing operations by 2028. As a result of these
commitments and our engagement with key suppliers to minimize the carbon footprint of our module components, we expect to
reduce our module carbon footprint by more than 65 % by 2028, further enabling our customers to achieve their sustainability
objectives. Financial Stability In addition to our sustainability commitments, we are also committed to creating long-term
shareholder value through a decision- making framework that delivers a balance of growth, profitability, and liquidity. This
framework has enabled us to fund our module manufacturing and capacity expansion initiatives primarily using cash flows
generated by our operations and by maintaining appropriate debt levels based on cash flow expectations. Our financial stability
provides strategic optionality as we evaluate how to invest in our business and generate returns for our shareholders. Our
financial stability also enables us to offer meaningful warranties, which provide us with a competitive advantage relative to
many of our peers in the solar industry. Furthermore, we expect our financial discipline and ability to manage operating costs to
enhance our profitability as we continue to scale our business. Market Overview Solar energy is one of the fastest growing forms
of renewable energy with numerous economic and environmental benefits that make it an attractive complement to and / or
substitute for traditional forms of energy generation. In recent years, the cost of producing electricity from PV solar power
systems has decreased to levels that are competitive with or below the wholesale price of electricity in many markets. This price
decline has opened new possibilities to develop systems in many locations with limited or no financial incentives, thereby
promoting the widespread adoption of solar energy. Other technological developments in the industry, such as the advancement
of energy storage capabilities, have further enhanced the prospects of solar energy as an alternative to traditional forms of
energy generation. In addition to these economic benefits, solar energy has substantial environmental benefits. For example, PV
solar power systems generate no greenhouse gas or other emissions and use minimal amounts of water compared to traditional
energy generation assets. As a result of these and other factors, worldwide solar markets continue to develop and expand.
Recently enacted government support programs, such as the Inflation Reduction Act of 2022 (the "IRA"), have contributed and
are expected to continue to contribute to this momentum by providing solar module manufacturers, project developers, and
project owners with tax incentives to accelerate the ongoing transition to clean energy. The provisions of the IRA are generally
effective for tax years beginning after 2022 and, based on recent U. S. Treasury Department estimates, are expected to provide
aggregate funding of $ 369 billion to address climate change, of which $ 270 billion is expected in the form of various tax
incentives. Among other things, the IRA (i) reinstates the 30 % investment tax credit for qualifying solar projects that meet
certain wage and apprenticeship requirements, (ii) extends the production tax credit ("PTC") to include energy generated from
solar projects, (iii) provides incremental investment and production tax credits for solar projects that meet certain domestic
content and location requirements, and (iv) offers tax credits for solar modules and solar module components manufactured in
the United States and sold to third parties. In light of such regulatory developments, we have recently commenced or
completed certain manufacturing expansion activities in the United States and India and continue to evaluate opportunities for
future expansion <mark>worldwide , particularly within the United States</mark> , as described below under " Global Markets. " For more
information about certain risks associated with the IRA, see Item 1A. "Risk Factors - We expect certain financial benefits as a
result of tax incentives provided by the Inflation Reduction Act of 2022. If these expected financial benefits vary significantly
from our assumptions, our business, financial condition, and results of operations could be adversely affected." Although
module average selling prices in many global markets have generally declined for several years, recent-near-term module spot
pricing has increased, in part, due to trade measures and policies, government regulations, raw material availability, and supply
chain disruptions. For example, module spot pricing in the United States has increased, in part our primary market, remains
strong primarily due to elevated commodity and logistics costs and, more recently, due to the rising demand for domestically
manufactured modules manufactured in the United States as a result of the IRA <del>described above. The duration of this elevated</del>
period of pricing is uncertain. In light of such market realities, we continue to focus on our strategies and points of
differentiation, which include our advanced module technology, our manufacturing process and distributed manufacturing
presence, our R & D capabilities, the sustainability advantage of our modules, and our financial stability. We have established
and continue to develop a global business presence. Energy markets are, by their nature, localized, with different factors drivers
and market forces impacting electricity generation and demand in a particular region or for a particular application. Accordingly,
our business is evolving worldwide and is shaped by the varying ways in which our modules can provide compelling and
economically viable solutions to energy needs in various markets. We are currently focusing on markets, including those listed
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below, in which our CdTe solar modules provide certain advantages over conventional crystalline silicon solar modules, including high insolation climates in which our modules provide a superior temperature coefficient, humid environments in which our modules provide a superior spectral response, markets that favor the superior sustainability profile of our PV solar technology, and markets that value responsible sourcing through transparent supply chain reporting and ethical business practices, and markets that promote renewable energy investments through supportive policy environments. To the extent our production capacity expands in future periods, we have the potential to extend our focus to additional geographic markets. United States. Multiple markets within the United States, which accounted for 84-96 % of our 2022-2023 net sales, exemplify favorable characteristics for a solar market, including (i) sizeable electricity demand, particularly around growing population centers and industrial areas; (ii) strong demand for renewable energy generation; and (iii) abundant solar resources; and (iv) demand for domestically manufactured modules. In those areas and applications in which these factors are more pronounced, our PV solar modules compete favorably on an economic basis with traditional forms of energy generation. The market penetration of PV solar is also impacted by certain federal and state support programs described below under "Support Programs, "The United States currently has an installed solar generation capacity of approximately 140 GWD, 160 GW, which is expected to double by 2027 due, in part, to the economic incentives provided by the IRA. In addition, the government has established a net-zero carbon emissions target by 2050. As a result of such market opportunities and renewable targets, we are in the process of expanding our U. S. manufacturing capacity by approximately 8 GW 7.7 GWDC, including the construction of our third manufacturing facility in the U. S., which commenced commercial production of modules in early 2023, our fourth manufacturing facility in the United States U.S., which is expected to commence operations in the second half of 2024; our fifth manufacturing facility in the United States, which is expected to commence operations in late 2024 2025 ; and the expansion of our manufacturing footprint at our existing facilities in Ohio, which is expected to be completed in the first half of 2024. India. India continues to represent one of the largest and fastest growing markets for PV solar energy with an installed solar generation capacity of approximately 72 GW 63 GWAC, approximately 30 GWAC of projects under various stages of construction, and over 19 GWAC of new projects being contracted under active procurement programs. In addition, the government has established aggressive renewable energy targets, which include increasing the country's overall renewable energy capacity to 500 GWAC GW by 2030, becoming energy independent by 2047, and establishing a net-zero carbon emissions target by 2070. Based on these targets, it is projected that the installed solar energy generation capacity will be 350 **GWAC-GW** by 2030. The government has also announced a series of policy and regulatory measures to incentivize domestic manufacturing of PV solar modules, as described below under "Support Programs." These targets, policies, and regulatory measures are expected to help create significant and sustained demand for PV solar energy. In addition to these factors, our CdTe solar technology is well suited for the India market given its hot and humid climate conditions. As a result of such market opportunities and renewable targets, we recently commenced production are in the process of Series 7 modules at expanding our manufacturing capacity by an additional 3, 3 GWDC by constructing our first manufacturing facility in India, bringing which is expected to commence operations in the second half of 2023. Such expansion builds upon our existing presence of approximately total installed nameplate production capacity in the country to 3. 2 GW . 2 GWDC of modules sold in India. Europe. Most markets across Europe reflect strong demand for PV solar energy due to its ability to compete economically with more traditional forms of energy generation and, more recently, as a means to establish greater energy independence. During 2022-2023, European Union ("EU") member states added a combined 41 GWDC 56 GW of solar capacity, representing the largest annual solar deployment in the region in the last 10 years. Such expansion, which was primarily driven by solar capacity additions in Germany, Spain, **Italy**, Poland, the Netherlands, and France, brings the region's installed generation capacity to approximately 209 GWDC <mark>263 GW</mark> . We continue to pursue module sales activities in many of the countries mentioned above. Although we compete in markets that do not require solar-specific government subsidies or support programs, our net sales and profits remain subject to variability based on the scope of tax and production incentives, renewable portfolio standards, tendering systems, and other policies or support programs intended to stimulate economies, achieve decarbonization initiatives, and / or establish greater energy independence. Such programs continue to influence the demand for PV solar energy around the world. United States. In the United States, support programs exist at both the federal and state levels and can take the form of investment and production tax credits, sales and property tax exemptions and abatements, and / or renewable energy targets. Such incentives include the following: • Advanced Manufacturing Production Credit. In August 2022, the U. S. President signed the IRA into law, which is intended to accelerate the country's ongoing transition to clean energy. The provisions of the IRA are generally effective for tax years beginning after 2022. As discussed above, the IRA offers various tax credits, including the advanced manufacturing production credit, pursuant to Section 45X of the Internal Revenue Code (the "IRC"), for solar modules and certain solar module components manufactured in the United States and sold to third parties. Such credit, which may be refundable by the Internal Revenue Service ("IRS") or transferable to a third party, is available through 2032, subject to phase down beginning in 2030. For eligible components, the credit is equal to (i) \$ 12 per square meter for a PV wafer, (ii) 4 cents multiplied by the capacity of a PV cell, and (iii) 7 cents multiplied by the capacity of a PV module. Such credit is expected to increase domestic manufacturing of solar modules and solar module components in the near term. For more information about certain risks associated with the benefits available to us under the IRA, see Item 1A. "Risk Factors – We expect certain financial benefits as a result of tax incentives provided by the Inflation Reduction Act of 2022. If these expected financial benefits vary significantly from our assumptions, our business, financial condition, and results of operations could be adversely affected. "For more information about pending and ongoing developments related to the IRA, see Item 7. "Management's Discussion and Analysis of Financial Condition and Results of Operations- Certain Trends and Uncertainties." • Investment and Production Tax Credit Credits. At the federal level, investment and production tax credits for business and residential solar systems have gone through several cycles of enactment and expiration since the 1980s over several decades. The current federal energy investment tax credit ("ITC") for solar

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energy property requires projects to meet certain wage and apprenticeship requirements and to have commenced construction by
a certain date, which may be achieved by certain qualifying procurement activities. In 2020, the U. S. Congress extended the 26
% ITC through 2022 as part of its COVID- 19 relief efforts, and such credit was scheduled to step down to 22 % for projects
that commence construction in 2023. In However, during 2022, the U. S. Congress reinstated the 30 % ITC through 2032 as
part of the IRA discussed above. Such Similarly, the IRA extended the renewable electricity PTC, which provides a tax
credit for electricity generated by solar and other qualifying technologies for the first 10 years of a system's operations.
Both the ITC and PTC are available until a four- year phase down is currently scheduled to step down to 26 triggered,
which occurs at the later of 2032 or the year in which power- sector emissions are 25 % of 2022 levels for projects that
commence construction in 2033, 22 % for projects that commence construction in 2034, and will expire thereafter. The ITC has
and PTC have been an important economic driver of solar installations and qualifying procurement activities in the United
States , and its extension is expected to contribute to greater long-term demand. The positive impact of the ITC and PTC
depends on the availability of tax equity for project financing or the ability to transfer the ITC such credits to other taxpayers. •
R & D grants. In July 2022, the U. S. Department of Energy Solar Energy Technologies Office ("SETO") announced the 2022
Solar Manufacturing Incubator Funding Opportunity, which provides provided up to $27-24 million for qualifying solar R & D
projects, <del>particularly including</del> those related to CdTe . In April 2023, SETO announced the award recipients for this
funding opportunity, which included one of First Solar's R & D projects. In September 2023, SETO announced the
Advancing U. S. Thin- Film Solar Photovoltaics Funding Opportunity, which provides up to $ 36 million for qualifying
solar R & D projects relating to CdTe development and the manufacturing of perovskite tandem PV products. Award
recipients for this funding opportunity are expected to be announced in the first half of 2024. These grants are intended to
accelerate and expand domestic solar R & D to strengthen U. S. solar manufacturing and contribute to renewable energy targets
. Award recipients are expected to be announced in early 2023 . * Renewable portfolio standards. Many states have enacted
legislation adopting Renewable Portfolio Standard ("RPS") mechanisms. Under an RPS, regulated utilities and other load
serving entities are required to procure a specified percentage of their total retail electricity sales to end- user customers from
eligible renewable resources, such as solar energy generation facilities, by a specified date. For example, California's RPS
program, which is one of the most significant in the United States in terms of the volume of renewable electricity required to
meet its RPS mandate, currently requires utilities and other obligated load serving entities to procure 60 % of their total retail
electricity demand from eligible renewable resources by 2030 and 100 % of such electricity demand from renewable resources
and carbon- free resources by 2045. Some programs may further require that a specified portion of the total percentage of
renewable energy must come from solar generation facilities or other technologies. RPS mechanisms and other legislation vary
significantly from state to state, particularly with respect to the percentage of renewable energy required to achieve the state's
RPS, the definition of eligible renewable energy resources, and the extent to which renewable energy credits qualify for RPS
compliance. India, In India, incentives at both the federal and state levels have contributed to growth in domestic PV solar
module manufacturing and solar energy installations. Such incentives include the following: • Production Linked Incentive. In
September March 2022-2023, the Indian-government announced an expansion of India allocated financial incentives under
the Production Linked Incentive ("PLI") scheme to certain PV module manufacturers, including First Solar. The PLI
scheme is expected to provide aggregate funding of INR 195-185 billion ($ 2. 6-3 billion), which is intended to promote the
manufacturing of high efficiency solar modules in India and to reduce India's dependency on foreign imports of solar modules.
Under For more information about pending and ongoing developments related to the PLI scheme, manufacturers see Item
7. "Management's Discussion and Analysis of Financial Condition and Results of Operations- Certain Trends and
Uncertainties." • Green hydrogen targets.In January 2023,the Indian government announced its National Green Hydrogen
Mission ("NGHM"), which is intended to make India a hub for the production and export of green hydrogen and to contribute
to the broader energy transition from fossil fuels to renewable energy sources. The NGHM provides for an initial outlay of
approximately $ 225 million for pilot projects and R & D, which, among other program investments, is expected to result in 5
million metric tons of annual green hydrogen production capacity and 125 GWAC GW of incremental renewable energy
capacity, among other initiatives, by 2030. The Ministry of New and Renewable Energy ("MNRE") will be responsible for
overall coordination and implementation of the NGHM, including formulating programs for financial incentives, and other
central and state government agencies will be responsible for implementing various policies, regulations, and compliance
standards. Europe. In Europe, renewable energy targets, in conjunction with tenders for utility- scale PV solar and other support
measures, have contributed to growth in PV solar markets. Renewable energy targets prescribe how much energy consumption
must come from renewable sources, while incentive policies and competitive tender policies are intended to support new supply
development by providing certainty to investors. Such targets and policies include the following: REPowerEU plan are selected
intended to support new supply development by providing certainty to investors. Such targets and policies include the
following: REPowerEU plan. In May 2022, the European Commission set forth its REPowerEU plan, which aims to reduce
dependence on Russian fossil fuels by 2027. The REPowerEU plan supports the EU's rapid deployment of renewable energy
sources, including solar energy, as a means to establish greater energy independence. Such plan sets forth targets for all EU
member states, which includes an EU energy mix with a 45 % share of energy from renewable sources by 2030. Solar targets for
the same period include 300 GWAC GW installed by 2025 and 600 GWAC GW by 2030. The REPowerEU plan also aims to
facilitate solar deployment <del>through t</del>hrough <mark>easier access to a competitive bid process and land and receive certain eash</mark>
incentives over a five framework to expedite permitting at national and local levels. • Net - year period following Zero
Industry Act. In February 2024, the European commissioning--- Commission of , their-- the manufacturing facilities
European Council, and the European Parliament set forth the Net- Zero Industry Act ("NZIA"), which is designed to
bring 40 % of Europe's demand for clean technologies back to local supply chains. Among other things, the NZIA
provides for accelerated permitting, funding, and certain market access rules for public procurement and renewable
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auctions, such solar energy, as a means to establish greater energy independence. Such plan sets forth targets the introduction
of mandatory environmental criteria or,under certain conditions,local content requirements for public procurement or
all EU member states, which includes an EU energy mix with a 45 % share of energy from renewable auctions sources by
2030. Solar targets for the same period include 300 GWAC installed by 2025 and 600 GWAC by 2030. The NZIA is currently
pending adoption REPowerEU plan also aims to facilitate solar deployment through easier access to land and a framework to
expedite permitting at national and local levels. Renewable energy tenders. Certain markets in Europe, such as France, have
adopted regulations for public tenders of renewable energy to prioritize PV solar power systems that utilize solar modules
produced in low- carbon manufacturing processes. Such regulations require developers to provide information about the carbon
footprint of PV solar modules used in their utility- scale projects and precludes the use of module technology that does not meet
certain minimum carbon footprint thresholds. If the NZIA is adopted additional EU member states may introduce
sustainability and resilience criteria as requirements for public tenders of PV solar power systems. For example, in
January 2024, Spain adopted a law that its public tenders of PV solar power systems must include sustainability and
resilience criteria weighting at least 30 % of the pricing. Various proposed and contemplated environmental and tax policies
may create regulatory uncertainty in the renewable energy sector, including the solar energy sector, and may lead to a reduction
or removal of various clean energy programs and initiatives designed to curtail climate change. For more information about the
risks associated with these potential government actions, see Item 1A." Risk Factors – The modification,
reduction, elimination, or expiration of government subsidies, economic incentives, tax incentives, renewable energy targets
incentives economic incentives, tax incentives, renewable energy targets, and other support for on- grid solar electricity
applications, or the impact of other public policies, such as tariffs or other trade remedies imposed on solar cells and modules or
related raw materials, could negatively impact demand and / or price levels for our solar modules and limit our growth or lead
to a reduction in our net sales or increase our costs, thereby adversely impacting our operating results." Modules Business Our
primary segment is our modules business, which involves the design, manufacture, and sale of CdTe solar modules, which convert
sunlight into electricity. Since the inception of First Solar, our modules have used our advanced thin film semiconductor
technology. Our Each of our currently produced Series 6 and Series 6 Plus modules - module is a glass laminate approximately
4ft x 6ft in size that encapsulates thin film PV semiconductor materials. Our Series 7 modules module, which we began
producing in early 2023 at our newest manufacturing facility in the U.S. and expect to begin began producing in India in the
second half of 2023, has are expected to have a larger form factor of approximately 4ft x 7ft in size. At the end of <del>2022-</del>2023, our
Series 6 Plus and Series 7 modules had an average power output of 467 watts and 533 watts,respectively. Raw Materials Our
module manufacturing process uses approximately 30 types of raw materials and components to construct a solar
module, including CdTe, front glass coated with transparent conductive oxide, other semiconductor materials, organics such as
adhesives photo resist, tempered heat-strengthened back glass, frames, packaging components such as interlayer, cord plate
cord plate cap, lead wire, and solar connectors. Before we use these materials and components in our manufacturing process, a
supplier must undergo rigorous qualification procedures, and we continually evaluate new suppliers as part of our cost reduction
roadmap and expansion activities. When possible, we attempt to use suppliers that can provide a raw material supply source that
is near our manufacturing locations, reducing the cost and lead times for such materials. For more information about the risks
associated with our supply chain, see Item 1A." Risk Factors – Several of our key raw materials and components are either single
are .Raw Materials Our module manufacturing process uses approximately 30 types of raw materials and components to
construct a solar module, including CdTe, front glass coated with transparent conductive oxide, other semiconductor
materials, organies such as photo resist, tempered back glass, frames, packaging components such as interlayer, cord plate / cord
plate cap, lead wire and solar connectors. Before we use these materials and components in our manufacturing process a supplier
must undergo rigorous qualification procedures, and we continually evaluate new suppliers as part of our cost reduction roadmap
and expansion activities. When possible, we attempt to use suppliers that can provide a raw material supply source that is near
our manufacturing locations, reducing the cost and lead times for such materials. For more information about the risks associated
with our supply chain, see Item 1A." Risk Factors - Several of our key raw materials and components are either single-sourced
or sourced from a limited number of suppliers, and their failure to perform could cause manufacturing delays and impair our
ability to deliver solar modules to customers in the required quality and quantities and at a price that is profitable to us."
Customers Our customers include system developers and operators of systems, utilities, independent power producers, utilities,
commercial and industrial companies, and other system owners and operators. During 2022-2023, our third- party module sales
represented approximately 93-99 % of our total net sales, and we sold the majority of our solar modules to customers developers
and operators of systems in the United States. During 2022-2023, Intersect Power, Lightsource BP, and NextEra Energy each
was the only customer that accounted for more than 10 % of our modules business net sales. For more information about risks
related to our customers, see Item 1A." Risk Factors - The loss of any of our large customers, or the inability of our customers
and counterparties to perform under their contracts with us could significantly reduce our net sales and negatively impact our
results of operations. We continue to focus on certain key geographic markets, particularly in areas with abundant solar resources
and sizable electricity demand, and additional customer relationships to diversify our customer base. The wholesale commercial
and industrial market continues to represent a promising opportunity for the widespread adoption of PV solar technology as
corporations undertake certain sustainability commitments. The demand for corporate renewables continues to accelerate, with
corporations worldwide committing to the RE100 campaign. We believe we also have a competitive advantage in the
commercial and industrial market due to many customers' sensitivity to the sustainability, experience, and financial stability of
their suppliers and geographically diverse operating locations. With our sustainability advantage, financial strength, and global
footprint, we are well positioned to meet these needs. Additionally, the increase of utility-owned generation has expanded the
number of potential buyers of our modules as such utility customers benefit from a potentially low cost of capital available
through rate- based utility investments. Given their long- term ownership profile, utility- owned generation customers typically
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seek to partner with stable companies that can provide low- cost alternatives to, or replacements for, aging fossil fuel- based generation resources, including reliable PV solar technology, thereby mitigating their long-term ownership risks. Competition The solar energy and renewable energy sectors are highly competitive and continually evolving as participants in these sectors strive to distinguish themselves within their markets and compete within the larger electric power industry. Among PV solar module manufacturers, the principal method of competition is sales price per watt, which may be influenced by several module value attributes, including wattage (through a larger form factor or an improved conversion efficiency), energy vield, degradation, sustainability, and reliability. Sales price per watt may also be influenced by warranty terms and, customer payment terms and or module content attributes. We face intense competition for sales of solar modules, which may result in reduced selling prices and loss of market share. Our primary source of competition is crystalline silicon module manufacturers, the majority of which are linked to China. Allegations of forced labor in the Chinese solar supply chain have emerged in recent years, which means we also compete on our approach to responsible sourcing and supply chain due diligence. Our differentiated technology, integrated manufacturing process, and tightly controlled supply chain helps - help limit the risks associated with outsourcing and the multiple supply tiers of conventional crystalline silicon module manufacturing. We also expect to compete with future entrants into the PV solar industry and existing market participants that offer new or differentiated technological solutions. For additional information, see Item 1A." Risk Factors - Our failure to further refine our technology and develop and introduce improved PV products, including as a result of delays in implementing planned advancements, could render our solar modules uncompetitive and reduce our net sales, profitability, and / or market share." Certain of our existing or future competitors, including many linked to China, may have direct or indirect access to sovereign capital or other forms of state support, which could enable such competitors to operate at minimal or negative operating margins for sustained periods of time. Our results of operations could be adversely affected if competitors reduce module pricing to levels below their costs, bid aggressively low prices for module sale agreements, or are able to operate at minimal or negative operating margins for sustained periods of time. We believe the solar industry may experience periods of structural imbalance between supply and demand, which could lead to periods of pricing volatility. For additional information, see Item 1A. "Risk Factors -Competition in solar markets globally and across the solar value chain is intense and could remain that way for an extended period of time. The solar industry may experience periods of structural imbalance between global PV module supply and demand that result in periods of pricing volatility, which could have a material adverse effect on our business, financial condition, and results of operations." Limited Solar Module Warranties We provide a limited PV solar module warranty covering defects in materials and workmanship under normal use and service conditions for up to 12.5 years. We also typically warrant that modules installed in accordance with agreed-upon specifications will produce at least 98 % of their labeled power output rating during the first year, with the warranty coverage reducing by a degradation factor every year thereafter throughout the limited power output warranty period of up to 30 years. Among other things, our solar module warranty also covers the resulting power output loss from cell cracking. For additional information on our solar module warranty programs, refer to Item 1A." Risk Factors – Problems with product quality or performance may cause us to incur significant and / or unexpected contractual damages and / or warranty and related expenses, damage our market reputation, and prevent us from maintaining or increasing our market share." Solar Module Collection and Recycling We are committed to mitigating the environmental impact of our products over their entire life cycle. As part of such efforts, we offer recycling services to help module owners meet their end- of- life ("EOL") obligations. In 2005, we voluntarily established the industry's first global and comprehensive module collection and recycling program, and in 2013 we implemented a "pay- as- you- go" recycling service. We continue to invest in module recycling technology improvements to increase recycling efficiency and reduce recycling prices for our customers. Our module recycling process is designed to maximize the recovery of materials including the glass and encapsulated semiconductor material for use in new modules or other products and enhances the sustainability profile of our modules. Approximately 90 % of each collected First Solar module can be recycled into materials for reuse. We currently operate recycling facilities at our manufacturing sites in the United States, Malaysia, and Vietnam and at our former manufacturing facility in Germany. We expect to begin recycling activities at our India manufacturing facility in the first half of 2024. For certain legacy customer sales contracts that were covered under the 2005 module collection and recycling program, which has since been discontinued, we agreed to pay the costs for the collection and recycling of qualifying solar modules, and the end users agreed to notify us, disassemble their solar power systems, package the solar modules for shipment, and revert ownership rights over the modules back to us at the end of the modules' service lives. For modules covered under our program that were previously sold into and installed in the EU, we continue to maintain a commitment to cover the estimated collection and recycling costs consistent with our historical program. The EU's Waste Electrical and Electronic Equipment ("WEEE") Directive places the obligation of recycling (including collection, treatment, and environmentally sound disposal) of electrical and electronic equipment products upon producers and is applicable to all PV solar modules in EU member states. As a result of the transposition of the WEEE Directive by the EU member states, we have adjusted our recycling offerings, as required, to ensure compliance with specific EU member state WEEE regulations. Intellectual Property Our success depends, in part, on our ability to maintain and protect our proprietary technology and to conduct our business without infringing on the proprietary rights of others. We rely primarily on a combination of patents, trademarks, and trade secrets, as well as associate and third-party confidentiality agreements, to safeguard our intellectual property. We regularly file patent applications to protect inventions arising from our R & D activities in the United States and other countries. Our patent applications and any future patent applications may not result in a patent being issued with the scope of the claims we seek, or at all, and any patents we may receive may be challenged, invalidated, or declared unenforceable. In addition, we have registered and / or have applied to register trademarks and service marks in the United States and a number of foreign countries for "First Solar." With respect to proprietary know- how that is not patentable and processes for which patents are difficult to enforce, we rely on, among other things, trade secret protection and confidentiality agreements to safeguard our interests. We believe that many elements of our PV solar module manufacturing processes, including our unique

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materials sourcing, involve proprietary know-how, technology, or data that are not covered by patents or patent
applications, including technical processes, equipment designs, algorithms, and procedures. We have taken security measures to
protect these elements. Our R & D personnel have entered into confidentiality and proprietary information agreements with
us. These agreements address intellectual property protection issues and require our associates, to the extent permitted by law, to
assign to us all of the inventions, designs, and technologies they develop during the course of their employment with us that are
directed towards our actual or anticipated business. We also require our customers and business partners to enter into
confidentiality agreements before we disclose sensitive aspects of our modules, technology, or business plans.
Regulatory, Environmental, Health, and Safety Matters We are subject to various federal, state, local, and international laws and
regulations, and are often subject to oversight and regulation in accordance with national and local ordinances relating to
building codes, safety, and other matters. The impact of these laws and requirements may increase our overall costs and may
delay, prevent, or increase the cost of manufacturing PV modules. As we operate in the U.S. and internationally, we are also
subject to the application of U.S. trade laws and trade laws of other countries. Such tariffs trade laws and policies, or any other
U.S. or global trade remedies or other trade barriers that apply to us given our global operations, may directly or indirectly affect
our business, financial condition, and results of operations. See Item 1A. "Risk Factors – Existing regulations and policies, changes
thereto, and new regulations and policies may present technical, regulatory, and economic barriers to the purchase and use of PV
solar products, which may significantly reduce demand for our modules." We are also subject to the application of various anti-
bribery laws, some of which prohibit improper payments to government and non-government persons and entities, and others
(e.g., the U.S. Foreign Corrupt Practices Act (the "FCPA") and the U.K. Bribery Act) that extend their application to activities
outside their country of origin. We From time to time, we may compete against companies for contracts in China, India, South
America, and the Middle East, which or source materials from countries that require substantial government contact and
where norms can differ from U.S. standards, and not all competitors are subject to compliance with the same anti- bribery
laws.See Item 1A.Risk Factors - "We could be adversely affected by any violations of the FCPA,the U.K.Bribery Act, and other
foreign anti- bribery laws." We are also subject to various federal, state, local, and international laws and regulations relating to
the protection of the environment, including those governing the discharge of pollutants into the air and water; the
use, management, and disposal of hazardous materials and wastes; occupational health and safety; and the cleanup of contaminated
sites.Our operations include the use, handling, storage, transportation, generation, and disposal of hazardous materials and
wastes. Therefore, we could incur substantial costs, including cleanup costs, fines, and civil or criminal sanctions and costs arising
from third- party property damage or personal injury claims as a result of violations of, or liabilities under, environmental and
occupational health and safety laws and regulations or non- compliance with environmental permits required for our
operations. We believe we are currently in substantial compliance with applicable environmental and occupational health and
safety requirements and do not expect to incur material expenditures for environmental and occupational health and safety
controls in the foreseeable future. However, future developments such as the implementation of new, more stringent laws and
regulations, more aggressive enforcement policies, or the discovery of unknown environmental conditions may require
expenditures that could have a material adverse effect on our business, financial condition, or results of operations. See Item 1A."
Risk Factors – Environmental obligations and liabilities could have a substantial negative impact on our business, financial
condition, and results of operations." From time to time, we may also be subject to government policies or laws intended to
protect human rights. For example, in late 2021 the U.S. President signed the Uyghur Forced Labor Prevention Act, which bans
the import of goods from China's Xinjiang region into the United States due to concerns about forced labor practices in the
region, which provides approximately half more than a third of the world's polysilicon supply. While we do not use polysilicon
in our solar modules, which mitigates the potential supply chain disruptions and human rights risks associated with such import
ban, the implementation of similar restrictions or trade embargoes on the purchase of certain materials or equipment necessary to
sustain our manufacturing operations may require expenditures and process changes to ensure our supply chain remains free of
such materials, which could have a material adverse effect on our business, financial condition, or results of operations. We are
committed to protecting human rights,enforcing fair labor practices,and addressing the potential risks of forced labor
across our own operations and the operations of our suppliers. Human Capital As of December 31,2023, we had
approximately 6,700 associates (our term for full and part- time employees), the majority of which work in the United
States, Malaysia, Vietnam, and India. Our company's success depends, to a significant extent, on our ability to
attract,train,and retain management,operations,sales,and technical talent,including associates in foreign
jurisdictions. We strive to attract, hire, and retain qualified individuals globally to further our mission of providing cost-
advantaged solar technology through rigorous safety practices, innovation, customer engagement, industry leadership, and
operational excellence. We take a consciously inclusive approach to our hiring practices, which we monitor through a
review of applicant and new- hire metrics on a quarterly basis.We prohibit discrimination based on <del>customer</del>
engagement, industry leadership, and operational excellence. We take a consciously inclusive approach to our hiring
practices, which we monitor through a review of applicant and new-hire metrics on a quarterly basis. We prohibit discrimination
based on race, color, religion, sex, age, national origin, veteran status, disability, sexual orientation, or gender identity. As part of our
global talent management process, we engage in succession planning by prioritizing the development and retention of associates
in critical roles. We follow a pay- for- performance model in which associates are compensated for achieving goals and
associated metrics and demonstrating First Solar values. We review associate compensation on a regular basis to ensure internal
and external equity, including, among other things, minimum wage and living wage assessments across our global operations. We
offer competitive compensation and benefits to our associates, including, for example, health care and other insurance
benefits, retirement programs, paid time off, paid parental leave, flexible work schedules, and education assistance, depending on
eligibility. We are committed to developing and providing career growth opportunities for our associates. We believe a strong
values- based and inclusive culture of inclusiveness is essential to the success of our company. We gather and respond to
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associate feedback in a variety of ways, including through anonymous, periodic associate engagement and inclusion
surveys, pulse surveys, town halls, and one- on- one interactions. Additionally, we support have integrated career
advancement, mentorship, and leadership development programs to ensure the professional growth and development of our
diverse talent worldwide. Other than our associates in Vietnam and Sweden, None none of our associates are currently
represented by labor unions or covered by a collective bargaining agreement .Our associates in Vietnam are represented by
the Vietnam General Confederation of Labor. Our associates in Sweden are represented by the Engineers of Sweden As
we continue to expand domestically and internationally, we may encounter regional laws that mandate union representation or
associates who desire union representation or a collective bargaining agreement. We recognize that in the locations where we
operate, employees have the right to freely associate or not associate with third- party labor organizations, along with the right to
bargain or not to bargain collectively in accordance with local laws. Available Information We maintain a website at
www.firstsolar.com.We make available free of charge on our website our annual reports on Form 10- K, quarterly reports on
Form 10- Q, current reports on Form 8- K, proxy statements, and any amendments to those reports filed or furnished pursuant to
Section 13 (a) or 15 (d) of the Exchange Act, as soon as reasonably practicable after we electronically file such materials with, or
furnish <del>the them We make available free of charge on our website our annual reports on Form 10- K, quarterly reports on Form</del>
10-Q-current reports on Form 8-K, proxy statements, and any amendments to those reports filed or furnished pursuant to Section
13 (a) or 15 (d) of the Exchange Act, as soon as reasonably practicable after we electronically file such materials with, or furnish
them to, the SEC. The information contained in or connected to our website is not incorporated by reference into this report. We
use our website as one means of disclosing material non-public information and for complying with our disclosure obligations
under the SEC's Regulation FD. Such disclosures are typically included within the Investor Relations section of our website at
investor firstsolar com. Accordingly, investors should monitor such portions of our website in addition to following our press
releases,SEC filings,and public conference calls and webcasts. The SEC also maintains a website at www.sec.gov that contains
reports and other information regarding issuers, such as First Solar, that file electronically with the SEC. Information about Our
Executive Officers Our executive officers and their ages and positions as of February <del>28-</del>27, <del>2023-</del>2024 were as
follows:NameAgePositionMark R. <del>Widmar57Chief <mark>Widmar58Chief</mark> Executive OfficerAlexander R. <del>Bradley41Chief</del></del>
Bradley42Chief Financial OfficerGeorges Antoun60Chief Antoun61Chief Commercial Officer Michael Koralewski51Chief
Koralewski52Chief Supply Chain OfficerKuntal Kumar <del>Verma50Chief Verma51Chief</del> Manufacturing OfficerPatrick
Buchler45Chief Buehler46Chief Product OfficerMarkus Gloeckler49Chief Gloeckler50Chief Technology OfficerCaroline
Stockdale59Chief Stockdale60Chief People and Communications OfficerJason Dymbort45General Dymbort46General
Counsel and Secretary Mark R. Widmar was appointed Chief Executive Officer in July 2016. He joined First Solar in April 2011
as Chief Financial Officer and also served as First Solar's Chief Accounting Officer from February 2012 through June
2015. From March 2015 to June 2016, Mr. Widmar served as the Chief Financial Officer and through June 2018, served as a
director on the board of the general partner of 8point3 Energy Partners LP ("8point3"), the joint yieldco formed by First Solar
and SunPower Corporation in 2015 to own and operate a portfolio of selected solar generation assets. Prior to joining First
Solar, Mr. Widmar served as Chief Financial Officer of GrafTech International Ltd., a leading global manufacturer of advanced
carbon and graphite materials, from May 2006 through March 2011. Prior to joining GrafTech, Mr. Widmar served as Corporate
Controller of NCR Inc.from 2005 to 2006, and was a Business Unit Chief Financial Officer for NCR from November 2002 to his
appointment as Controller. He also served as a Division Controller at Dell, Inc. from August 2000 to November 2002. Mr. Widmar
also held various financial and managerial positions with Lucent Technologies Inc., Allied Signal, Inc., and Bristol Myers /
Squibb,Inc.He began his career in 1987 as an accountant with Ernst & Young, In February 2024, Mr.Widmar was appointed
to the board of directors of the American Clean Power Association.He holds a Bachelor of Science in business accounting
and a Master of Business Administration from Indiana University. Alexander R. Bradley was appointed Chief Financial Officer in
October 2016.He joined First Solar in May 2008, and previously served as Vice President of both Treasury and Project
Finance,leading or supporting the structuring,sale,and financing of over $ 10 billion and approximately 2.7 <del>GWDC GW</del> of the
Company's worldwide development assets, including several of the largest PV power plant projects in North America. From
June 2016 to June 2018, Mr. Bradley also served as an officer and board member of the general partner of 8point3. Prior to joining
First Solar, Mr. Bradley worked at HSBC in investment banking and leveraged finance, in London and New York, covering the
energy and utilities sector. He received his Master of Arts from the University of Edinburgh, Scotland. Georges Antoun was
appointed Chief Commercial Officer in July 2016. He joined First Solar in July 2012 as Chief Operating Officer before being
appointed as President, U.S. in July 2015. Mr. Antoun has over 30 years of operational and technical experience, including
leadership positions at several global technology companies. Prior to joining First Solar, Mr. Antoun served as Venture Partner at
Technology Crossover Ventures ("TCV"), a private equity and venture firm that he joined in July 2011. Before joining
TCV,Mr.Antoun was the Head of Product Area IP & Broadband Networks for Ericsson,based in San Jose,California.Mr.Antoun
joined Ericsson in 2007, when Ericsson acquired Redback Networks, a telecommunications equipment company, where
Mr.Antoun served as the Senior Vice President of World Wide Sales & Operations. After the acquisition, Mr.Antoun was
promoted to Chief Executive Officer of the Redback Networks subsidiary. Prior to Redback Networks, Mr. Antoun spent five
years at Cisco Systems, where he served as Vice President of Worldwide Systems Engineering and Field Marketing, Vice
President of Worldwide Optical Operations, and Vice President of Carrier Sales. Prior to Cisco Systems, he was the Director of
Systems Engineering at Newbridge Networks, a data and voice networking company. Mr. Antoun started his career at Nynex
(now Verizon Communications), where he was part of its Science and Technology Division. Mr. Antoun serves as a member of
the board of directors of Marathon Digital Holdings. He is also the Chairman of the University of Louisiana's College of
Engineering Dean's Advisory Council board. He earned a Bachelor of Science degree in engineering from the University of
Louisiana at Lafayette and a Master of Science 's degree-in information systems engineering from NYU Poly.Michael
Koralewski was appointed Chief Supply Chain Officer in November 2022 and is accountable for maintaining executive
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oversight of First Solar's strategic global supply chain. He previously served as First Solar's Chief Manufacturing Operations
Officer and provides over 25 years of global operational experience to the executive leadership team.Mr.Koralewski joined First
Solar in 2006, serving in several senior roles in operations and quality management, including Senior Vice President, Global
Manufacturing since 2015; Vice President, Global Site Operations and Plant Manager since 2011; and Vice President, Global
Quality since 2009. In all of these roles Mr. Koralewski has been significantly involved since the beginning of First Solar's
manufacturing scaling and expansion from site selection through sustaining operations and supply chain development. Prior to
joining First Solar, Mr. Koralewski worked at Dana Incorporated where he held several positions with global responsibility in
operations and quality management. He earned a Bachelor of Science in chemical engineering from Case Western Reserve
University and a Master of Business Administration from Bowling Green State University. Kuntal Kumar Verma was appointed
Chief Manufacturing Officer in November 2022 and previously served as First Solar's Chief Manufacturing Engineering
Officer.He is responsible for First Solar's global manufacturing operations and engineering, including its performance and
improvement roadmap, global technology scaling, new plant start- ups, and strategic initiatives. Mr. Verma joined First Solar in
2002, serving in progressively more senior roles in engineering and manufacturing, including Vice President, Global
Manufacturing Engineering since 2012. Prior to joining First Solar, Mr. Verma held several engineering and operations positions
at Reliance Industries Limited, India. He is a Master Black Belt in Six Sigma / Lean Manufacturing with an expert certification in
Taguchi Methods (Robust Engineering) and a Certification in Production and Inventory Management from American Production
and Inventory Control Society. He earned a Bachelor of Science in mechanical engineering from the National Institute of
Technology in India,a Master of Science in industrial engineering from the University of Toledo, and a Master of Business
Administration from Bowling Green State University. Patrick Buehler was appointed Chief Product Officer in December
2022, having previously served as Chief Quality and Reliability Officer. Mr. Buehler has over 20 years of operational and
technical experience. In his role, Mr. Buehler is responsible for all aspects of product lifecycle management, including
understanding market demands, technology trends, and competition to facilitate implementation of new or enhanced
products.Mr.Buehler maintains global leadership responsibility for quality and reliability, environmental, health, safety, and
security, recycling technology process development and operations, customer service, program management, and strategic
initiatives.Mr.Buehler joined First Solar in 2006, serving in progressively more senior technical and operations roles, including
Vice President, Quality and Reliability since 2019. Prior to joining First Solar, Mr. Buehler held several roles in
manufacturing, engineering, maintenance, and product development at DuPont de Nemours, Inc. and Cummins, Inc. He earned a
Bachelor of Science in mechanical engineering from the University of Cincinnati and a Master of Science in mechanical
engineering from Purdue University, Markus Gloeckler was appointed Chief Technology Officer in November 2020 after being
appointed Co- Chief Technology Officer in July 2020. He is focused on driving First Solar's thin film PV module
technology.Mr.Gloeckler has extensive experience guiding strategic research and development activities and served First
Solar as Vice President and Chief Scientist before being promoted to Senior Vice President, Module Research and
Development. He was instrumental in enabling First Solar's achievement of various world records relating to conversion
efficiency for CdTe solar cells. In his role as Vice President of Research, he led the thin film technology transfer from
General Electric to First Solar following the intellectual property acquisition in 2013. He joined First Solar in 2005 in and
- <mark>an temperature coefficient engineering function supporting First Solar's technology development after the initial launch</mark>
of Solar as Vice President and Chief Scientist before being promoted to Senior Vice President, Module Research and
Development. He was instrumental in enabling First Solar's achievement of various world records relating to conversion
efficiency for CdTe solar cells. In his role as Vice President of Research, he led the thin film technology transfer from General
Electric to First Solar following the intellectual property acquisition in 2013. He joined First Solar in 2005 in an engineering
function supporting First Solar's technology development after the initial launch of the Series 2 module. Mr. Gloeckler holds an
undergraduate degree in microsystems engineering from the Regensburg University of Applied Sciences in Germany, and a
Doctor of Philosophy in physics from Colorado State University. Caroline Stockdale joined First Solar in October 2019 as
Executive Vice President, Human Resources and Communications and was appointed Chief People and Communications Officer
in October 2020. Prior to joining First Solar, she served as the Chief Executive Officer for First Perform, a provider of human
resources services for a variety of customers, from Fortune 100 companies to cyber start- ups. Previously, she served as Chief
Human Resources Officer for Medtronic from 2010 to 2013 and Warner Music Group from 2005 to 2009. Before joining Warner
Music Group, she served as the senior human resources leader in global divisions of American Express from 2002 to 2005 and
General Electric from 1997 to 2002.Ms.Stockdale is a member of the Forbes Human Resources Council.Ms.Stockdale holds a
Bachelor of Arts in political theories and institutions, and philosophy, from the University of Sheffield, England, Jason Dymbort
joined First Solar in March 2008 and was serving in a broad range of legal roles before being appointed General Counsel and
Secretary in July 2020. <mark>He oversees First Solar' s legal department worldwide,including its transactional,trade,intellectual</mark>
property, compliance, and corporate governance functions. In addition to his duties as General Counsel and
Secretary, Mr. Dymbort directs the Company's advocacy strategies, defining its responses to challenges and opportunities
in areas such as trade and industrial policy. With over 15 years at First Solar, Mr. Dymbort's experience covers every
aspect of the solar value chain, from developing and constructing solar projects to marketing and selling utility- scale
solar assets to manufacturing and supply chains. Between 2015 and 2018,Mr.Dymbort served as General Counsel and
Secretary for the general partner of 8point3 Energy Partners, then a publicly- the then a publicly- traded yieldco and affiliate of
First Solar.Before joining First Solar, Mr. Dymbort was a corporate attorney at Cravath, Swaine & Moore LLP. He holds a Juris
Doctor degree from the University of Pennsylvania Law School, where he was a member of the Penn Law Review, and a
bachelor's degree from Brandeis University. Item 1A. Risk Factors An investment in our stock involves a high degree of
risk. You should carefully consider the following information, together with the other information in this Annual Report on Form
10- K, before buying shares of our stock. If any of the following risks or uncertainties occur, our business, financial condition, and
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results of operations could be materially and adversely affected and the trading price of our stock could decline. Summary of
Risk Factors The following is a summary of the principal risks and uncertainties that could materially adversely affect our
business, financial condition, and results of operations and make an investment in our stock speculative or risky. You should read
this summary together with the more detailed description of each risk factor contained below. Risks Related to Our Markets and
Customers • Competition in solar markets globally and across the solar value chain is intense and could remain that way for an
extended period of time. The solar industry may experience periods of structural imbalance between global PV module supply
and demand that result in periods of pricing volatility. If our competitors reduce module pricing to levels near or below their
manufacturing costs, or are able to operate at minimal or negative operating margins for sustained periods of time, or if global
demand for PV modules produced decreases relative to installed production capacity, our business, financial condition,
and results of operations could be adversely affected. • The modification, reduction, elimination, or expiration of
government subsidies, economic incentives, tax incentives, renewable energy targets, and the other proportion support for
on-grid solar electricity applications, or other public policies could negatively impact demand and / or price levels for
our solar modules. The imposition of tariffs on our products or their related raw materials and components could
materially increase our costs to perform under our contracts with customers, which could adversely affect our results of
operations. The loss of any of our large customers, or the inability of our customers and counterparties to perform under their
contracts with us could significantly reduce our net sales and negatively impact our results of operations. Risks Related to Our
Operations, Manufacturing, and Technology • We face intense competition from manufacturers of crystalline silicon solar
modules; if global supply exceeds global demand, it could lead to a further reduction in the average selling price for PV solar
modules, which could reduce our net sales and adversely affect our results of operations. Problems with product quality or
performance may cause us to incur significant and / or unexpected contractual damages and / or warranty and related
expenses, damage our market reputation, and prevent us from maintaining or increasing our market share. Our failure to further
refine our technology and develop and introduce improved PV products, including as a result of delays in implementing planned
advancements, could render our solar modules uncompetitive and reduce our net sales, profitability, and / or market share.
Several of our key raw materials and components, in particular CdTe and substrate glass, and manufacturing equipment are either
single-sourced or sourced from a sourced from or sourced from a limited number of suppliers, and their failure to perform could
cause manufacturing delays, especially as we expand or seek to expand our business, and / or impair our ability to deliver solar
modules to customers in the required quality and quantities and at a price that is profitable to us. Our failure to effectively
manage module manufacturing production and selling costs, including costs related to raw materials and logistics services, could
render our solar modules uncompetitive and reduce our net sales, profitability, and / or market share. Our future success depends
on our ability to effectively balance manufacturing production with market demand, effectively manage our cost per
watt, and, when necessary, continue to build new manufacturing plants over time in response to market demand, all of which are
subject to risks and uncertainties. We may be unable to generate sufficient cash flows or have access to the sources of external
financing necessary to fund planned capital investments in manufacturing capacity and product development. Risks Related to
Regulations • We expect certain financial benefits as a result of tax incentives provided by the Inflation Reduction Act of
2022. If these expected financial benefits vary significantly from our assumptions, our business, financial condition, and results of
operations could be adversely affected. Existing regulations and policies, changes thereto, and new regulations and policies may
present technical, regulatory, and economic barriers to the purchase and use of PV solar products, which may significantly reduce
demand for our modules. In the aggregate, we believe manufacturers of solar cells and modules have significant installed
production capacity relative to global demand, and the ability for additional capacity expansion. For example, we estimate that in
2022-2023 approximately 160 GWDC 305 GW of capacity was added by solar module manufacturers primarily in China. We
believe the solar industry may from time to time experience periods of structural imbalance between supply and demand, and that
excess capacity will continue to put pressure on pricing. Although module average selling prices in many global markets have
<mark>generally</mark> declined for several years, <del>recent-<mark>near- term</mark> module <del>spot-</del>pricing <del>has increased,</del> in <del>part the United States , <mark>our</mark></del></del>
primary market, remains strong primarily due to the rising demand for domestically manufactured modules as a result of
the IRA trade measures and policies,government regulations,raw material availability,and supply chain disruptions. There may
be additional pressure on global demand and average selling prices in the future resulting from fluctuating demand in certain
major solar markets, such as China. If our competitors reduce module pricing to levels near or below their manufacturing costs, or
are able to operate at minimal or negative operating margins for sustained periods of time, or if global demand for PV modules
decreases relative to installed production capacity, our business, financial condition, and results of operations could be adversely
affected. Although we believe that solar energy will experience widespread adoption in those applications where it competes
economically with traditional forms of energy without any support programs, in certain markets our net sales and profits remain
subject to variability based on the availability and size of government subsidies and economic incentives. Federal, state, and local
governmental bodies in many countries have provided subsidies in the form of feed- in- tariff structures, rebates, tax
incentives, and other incentives to end users, distributors, system integrators, and manufacturers of PV solar products. Many of
these support programs expire, phase down over time, require renewal by the applicable authority, or may be amended. A
summary of certain recent developments in the major government support programs that may impact our business appears under
Item 1." Business – Support Programs." To the extent these support programs are reduced earlier than previously expected, are
changed retroactively, or are not renewed, such changes could negatively impact demand and / or price levels for our solar
modules, lead to a reduction in our net sales, and adversely impact our operating results. Current regulatory policies, or any future
changes or threatened changes to such policies, may subject us to significant risks, including the following: • a reduction or
removal of clean energy programs and initiatives and the incentives they provide the they provide may diminish the market for
future solar energy off- take agreements, slow the retirement of aging fossil fuel plants, including the retirements of coal
generation plants, and reduce the ability for solar project developers to compete for off- take agreements, which may reduce PV
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solar module sales; any limitations on the value or availability to manufacturers or potential investors of tax incentives that
benefit solar energy production, sales, or projects, such as the Section 45X advanced manufacturing production credit, ITC, and
PTC, could result in reducing such manufacturers' or investors' economic returns and could cause a reduction in the availability
of financing, thereby reducing demand for PV solar modules; any incentives contingent upon domestic market production of
modules, such as tax incentives set forth under the extent IRA, could limit our ability to sell modules manufactured in
certain foreign jurisdictions, which may adversely impact our module average selling prices and could require us to
record significant charges to earnings should we determine that the manufacturer manufacturing manufacturing equipment
in such foreign jurisdictions is impaired; and • any effort to overturn federal and state laws, regulations, or policies that are
supportive of solar energy generation or that remove costs or other limitations on other types of electricity generation that
compete with solar energy projects could negatively impact our ability to compete with traditional forms of electricity
generation and materially and adversely affect our business. Application of trade laws may also impact, either directly or
indirectly, our operating results. In some instances, the application of trade laws is currently beneficial to the Company, and
changes in their application could have an adverse impact.Recent developments include the following: United States — Tariffs
on certain imported crystalline silicon PV cells and modules. The United States currently imposes different types of tariffs and /
or other trade remedies on certain imported crystalline silicon PV cells and modules from various countries. In February
2022, the U.S. President proclaimed a four-year extension of a global safeguard measure imposed pursuant to Section 201 of the
Trade Act of 1974 that provides for tariffs on imported crystalline silicon solar modules and a tariff- rate quota on imported
crystalline silicon solar cells. Thin film solar cell products, such as our CdTe technology, are specifically excluded from the
tariffs.Moreover, the extension measure does not apply tariffs to imports of bifacial modules. The extension measure 's tariff
rate was originally set at 14.75 %, with annual reductions of 0.25 percentage points over the remainder of its four-year term. The
current rate is 14. 5-25 %. The extension measure also provides an annual tariff- rate quota, whereby tariffs apply to imported
crystalline silicon solar cells above the first 5.0 GWDC-GW of imports. United States — Antidumping and countervailing
duties on certain imported crystalline silicon PV cells and modules. The United States currently imposes antidumping and
countervailing duties ("AD / CVD") on certain imported crystalline silicon PV cells and modules from China and Taiwan. Such
AD / CVD antidumping and countervailing duties can change over time pursuant to annual reviews conducted by the
U.S.Department of Commerce (" USDOC "),and a decline in duty rates or USDOC failure to fully enforce U.S. AD / CVD
antidumping and countervailing duty-laws could have an adverse impact on our operating results. In March August 2022-2023
the USDOC initiated inquiries concerning alleged circumvention of antidumping and countervailing duties on Chinese imports,
by crystalline silicon PV cells and module imports assembled and completed in Cambodia, Malaysia, Thailand, and Vietnam. In
June 2022, the U.S. President declared an emergency with respect to threats to electricity generation capacity and authorized the
U.S. Secretary of Commerce to consider permitting the importation of crystalline silicon PV products from those four countries
free of antidumping and countervailing duties for 24 months, or until the emergency has terminated. The USDOC has issued
regulations implementing that moratorium on antidumping and countervailing duties in the event that it finds circumvention
with respect to crystalline silicon PV products assembled and completed in those four countries. In December 2022, the USDOC
issued <mark>final</mark> affirmative <del>preliminary determinations-<mark>circumvention rulings,</mark> finding <del>" country that solar panels completed in</del></del>
Cambodia, Malaysia, Thailand, and Vietnam using parts and components produced in China circumvent the pre-wide."
existing AD / CVD orders on China.Such duties are set to apply to circumvention-circumventing with respect to those four
eountries imports on or after June 7, but it also found 2024, as well as any circumventing imports prior to that date in
violation of certain companies were not circumventing requirements, including that the they antidumping be imported, used,
and installed by certain dates countervailing duties. The USDOC is scheduled to issue its final circumvention determinations in
May 2023 2024 subject to possible extension. We cannot predict what further actions the USDOC will take with respect to these
eircumvention inquiries. Our operating results could be adversely impacted if the USDOC makes negative circumvention
determinations or refrains from imposing antidumping and countervailing duties on imports covered by other U.S.government
agencies do not enforce the affirmative circumvention determinations rulings as expected or if pending litigation challenges
result in a modification of the rulings. Conversely, effective enforcement affirmative final circumvention determinations
could positively impact our operating results .• United States — Antidumping and countervailing duties on certain
imported aluminum extrusions.In October 2023,a coalition of U.S.aluminum extruders and a labor union filed AD / CVD
petitions with the USDOC related to aluminum extrusions from 15 countries. The USDOC has initiated investigations
based on the petitions. First Solar imports certain items that appear to be within the scope of the investigations. Our
operating results could be adversely impacted if the USDOC imposes duties on such imports. • United States — Tariffs on
certain Chinese imports. The United States currently imposes tariffs on various articles imported from China at a rate of 25
%,including crystalline silicon solar cells and modules,based on an investigation under Section 301 of the Trade Act of 1974.In
May 2022, the Office of the United States Trade Representative initiated a statutory four-year review of those tariff
actions, which could result in the termination or modification of the tariffs. The review remains pending, and we cannot predict its
outcome. Our operating results could be adversely impacted if the review results in a termination or reduction in tariffs on
crystalline silicon solar cells and modules from China. United States — Tariffs on certain foreign- imported aluminum and
steel. The United States currently imposes tariffs on certain imported aluminum and steel articles from certain foreign
jurisdictions, generally at rates of 10 % and 25 %, respectively, under Section 232 of the Trade Expansion Act of 1962. Such
tariffs and policies, or any other U.S. or global trade remedies or other trade barriers, may directly or indirectly affect U.S. or
global markets for solar energy and our business,financial condition, and results of operations financial condition, and
results of operations. India — Domestic and foreign imports. The India maintains an Approved List of Module Manufacturers
("ALMM"), which is set by the MNRE was introduced in 2021 as a non-tariff barrier to incentivize domestic
manufacturing of PV modules .Only PV modules and module manufacturers listed on the ALMM can be used for certain solar
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projects in India,including government projects or government- assisted projects. In March 2023, Our ability to sell modules in
the government Indian market depends on the inclusion of our modules on India temporarily suspended the ALMM, and we
currently expect that we will be thereby exempting solar project developers from procuring modules from companies
included in the ALMM once we begin manufacturing solar panels in India. Our However, our operating results could be
adversely impacted if such suspension is extended in future periods or if the ALMM restriction is significantly relaxed to
allow modules to be imported from countries that are part of are fully integrated within part of the Association of Southeast
Asian Nations. In May 2023, the ALMM was amended to include a new minimum module efficiency threshold of 19 %
for most applications and 20 % for utility-scale applications. Our ability to sell modules in the Indian market depends
on the inclusion of our modules on the ALMM, and we currently expect that we will be included in the ALMM.
However, our modules may be initially precluded from utility-scale applications in India , and until we achieve the
minimum quantity of modules— module efficiency mentioned above sold from such manufacturing operations— • India—
Import duty tariffs. In April 2022, the Indian government began imposing import duty tariffs of 40 % on solar modules and 25 %
on solar cells. In connection with such tariffs, the Indian government has also implemented a regulation mandating that any solar
project with federal utility, state utility, or commercial and industrial off- takers that interconnects through government owned
transmission lines only use solar modules from an approved list of module manufacturers included in the ALMM, and a
requirement that all federal procurement of solar modules be only from cells and modules produced domestically . • Green
hydrogen targets. In..... of the Association of Southeast Asian Nations . • European Union — Foreign subsidies. In January
2023, the EU adopted the Foreign Subsidies Regulation ("FSR"), which was established to provide the European Commission
with authority to investigate financial contributions granted by foreign governments to businesses operating within the EU. In
Because the FSR is not effective until-July 2023, the FSR became effective, and the European Commission has not yet issued
any application guidance ; it. It is not currently clear whether, and to what extent, the FSR could impact our business, financial
condition, or results of operations. These examples show that established markets for PV solar development face uncertainties
arising from policy, regulatory, and governmental actions. While the expected potential of the markets we are targeting is
significant, policy promulgation and market development are especially vulnerable to governmental inertia, political instability,
the imposition or lowering of trade remedies and other trade barriers, geopolitical risk, fossil fuel subsidization, potentially
stringent localization requirements, and limited available infrastructure. Our customers include developers and operators of
systems, utilities, independent power producers, commercial and industrial companies, and other system owners, who may
experience intense competition at the system level, thereby constraining the ability for such customers to sustain meaningful and
consistent profitability. The loss of any of our large customers, their inability to perform under their contracts, or their default in
payment could significantly reduce our net sales and / or adversely impact our operating results. While our contracts with
customers typically have certain firm purchase commitments and may include provisions for the payment of amounts to us in
certain events of contract termination, these contracts may be subject to amendments made by us or requested by our customers.
These amendments may reduce the volume of modules to be sold under the contract, adjust delivery schedules, or otherwise
decrease the expected revenue under these contracts. Although we believe that we can mitigate this risk, in part, by reallocating
modules to other customers if the need arises, we may be unable, in whole or in part, to do so on similar terms or at all. We may
also mitigate this risk by requiring some form of payment security from our customers, such as cash deposits, parent guarantees,
bank guarantees, surety bonds, or commercial letters of credit. However, in the event the providers of such payment security fail
to perform their obligations, our operating results could be adversely impacted. An increase in interest rates or tightening of the
supply of capital in the global financial markets (including a reduction in total tax equity availability) could make it difficult for
customers to finance the cost of a PV solar power system and could reduce the demand for our modules and / or lead to a
reduction in the average selling price for our modules. Many of our customers depend on debt and / or equity financing to fund
the initial capital expenditure required to develop, build, and / or purchase a PV solar power system. As a result, an increase in
interest rates, or a reduction in the supply of project debt financing or tax equity investments, could reduce the number of solar
projects that receive financing or otherwise make it difficult for our customers to secure the financing necessary to develop,
build, purchase, or install a PV solar power system on favorable terms, or at all, and thus lower demand for our solar modules,
which could limit our growth or reduce our net sales. For additional information, see the Risk Factor entitled, "The
modification, reduction, elimination, or expiration of government subsidies, economic incentives, tax incentives, renewable
energy targets, and other support for on- grid solar electricity applications, or the impact of other public policies, such as tariffs
or other trade remedies imposed on solar cells and modules or related raw materials, could negatively impact demand and / or
price levels for our solar modules and limit our growth or lead to a reduction in our net sales or increase our costs, thereby
adversely impacting our operating results." In addition, we believe that a significant percentage of our customers install systems
as an investment, funding the initial capital expenditure through a combination of equity and debt. An increase in interest rates
could lower an investor's return on investment in a system, increase equity return requirements, or make alternative investments
more attractive relative to PV solar power systems and, in each case, could cause these customers to seek alternative
investments. We may be unable to fully execute on our long- term strategic plans, which could have a material adverse effect on
our business, financial condition, or results of operations. We face numerous difficulties in executing on our long- term strategic
plans, particularly in new foreign jurisdictions, including the following: • difficulty in competing against companies who may
have greater financial resources and / or a more effective or established localized business presence and / or an ability to operate
with minimal or negative operating margins for sustained periods of time; • difficulty in competing successfully with other
technologies, such as crystalline silicon, hybrid perovskites, tandem solar cells, or other thin films; • difficulty in accurately
prioritizing geographic markets that we can most effectively and profitably serve with our solar module offerings, including
miscalculations in overestimating or underestimating addressable market demand; • adverse public policies in countries we
operate in and / or are pursuing, including local content requirements, the imposition of trade remedies, the removal of trade
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barriers, or capital investment requirements; • business climates, such as that in China, that may have the effect of putting foreign companies at a disadvantage relative to domestic companies; • unstable or adverse economic, social, and / or operating environments, including social unrest, currency, inflation, and interest rate uncertainties; • the possibility of applying an ineffective commercial approach to targeted markets, including product offerings that may not meet market needs; • difficulty in generating sufficient sales volumes at economically sustainable profitability levels; • difficulty in timely identifying, attracting, training, and retaining qualified sales, technical, and other talent in geographies targeted for expansion; • difficulty in realizing the potential benefits of strategic acquisitions and investments; • difficulty in maintaining proper controls and procedures as we expand our business operations in terms of geographical reach, including transitioning certain business functions to low-cost geographies, with any material control failure potentially leading to reputational damage and loss of confidence in our financial reporting; • difficulty in competing successfully for market share in overall solar markets as a result of the success of companies participating in other solar segments in which we do not have significant historical experience, such as residential; • difficulty in establishing and implementing a commercial and operational approach adequate to address the specific needs of the markets we are pursuing; • difficulty in identifying effective local partners and developing any necessary partnerships with local businesses on commercially acceptable terms; and • difficulty in balancing market demand and manufacturing production in an efficient and timely manner, potentially causing our manufacturing capacity to be constrained in some future periods or over- supplied in others. Refer also to the Risk Factors entitled, "Our substantial international operations subject us to a number of risks, including unfavorable political, regulatory, labor, and tax conditions in the United States and / or foreign countries," "The modification, reduction, elimination, or expiration of government subsidies, economic incentives, tax incentives, renewable energy targets, and other support for on- grid solar electricity applications, or the impact of other public policies, such as tariffs or other trade remedies imposed on solar cells and modules or related raw materials, could negatively impact demand and / or price levels for our solar modules and limit our growth or lead to a reduction in our net sales or increase our costs, thereby adversely impacting our operating results," and "We may be unable to generate sufficient cash flows or have access to the sources of external financing necessary to fund planned capital investments in manufacturing capacity and product development. "The solar and renewable energy industries are highly competitive and are continually evolving as participants strive to distinguish themselves within their markets and compete with the larger electric power industry. Within the global PV solar industry, we face intense competition from crystalline silicon module manufacturers. Existing or future module manufacturers might be acquired by larger companies with significant capital resources, thereby further intensifying competition with us. In addition, the introduction of a low- cost disruptive technology could adversely affect our ability to compete, which could reduce our net sales and adversely affect our results of operations. We expect to compete with future entrants into the PV solar industry and existing market participants that offer new or differentiated technological solutions. For example, while conventional solar modules are monofacial, meaning their ability to produce energy is a function of direct and diffuse irradiance on their front side, most module manufacturers offer bifacial modules that also capture diffuse irradiance on the back side of a module. Such technology can improve the overall energy production of a module relative to nameplate efficiency when applied in certain applications, which could potentially lower the overall LCOE of a system when compared to systems using conventional solar modules, including the modules we currently produce. Additionally, certain module manufacturers have introduced n-type mono- crystalline modules, such as tunnel oxide passivated contact ("TOPCon") modules, which are expected to provide certain improvements to module efficiency, temperature coefficient, and bifacial performance, and claim to provide certain degradation advantages compared to other mono- crystalline modules. Finally, many of our competitors are promoting modules with larger overall area based on the use of larger silicon wafers. While the transition to such larger wafers would increase nameplate wattage, we believe the associated production cost would not improve significantly. Even if demand for solar modules continues to grow, the rapid manufacturing capacity expansion undertaken by many module manufacturers in China and certain parts of Southeast Asia, particularly manufacturers of crystalline silicon wafers, cells, and modules, has created and may continue to cause periods of structural imbalances between supply and demand. For additional information, see the Risk Factor entitled, "Competition in solar markets globally and across the solar value chain is intense and could remain that way for an extended period of time. The solar industry may experience periods of structural imbalance between global PV module supply and demand that result in periods of pricing volatility, which could have a material adverse effect on our business, financial condition, and results of operations." In addition, we believe any significant decrease in the cost of silicon feedstock or polysilicon would reduce the manufacturing cost of crystalline silicon modules and lead to further pricing pressure for solar modules and potentially an oversupply of solar modules. Our competitors could decide to reduce their sales prices in response to competition, even below their manufacturing costs, in order to generate sales, and may do so for a sustained period. Certain competitors, including many in China, may have direct or indirect access to sovereign capital or other forms of state support, which could enable such competitors to operate at minimal or negative operating margins for sustained periods of time. As a result, we may be unable to sell our solar modules at attractive prices, or for a profit, during any period of excess supply of solar modules, which would reduce our net sales and adversely affect our results of operations. Additionally, we may decide to lower our average selling prices to customers in certain markets in response to competition, which could also reduce our net sales and adversely affect our results of operations. We perform a variety of module quality and life tests under different environmental conditions upon which we base our assessments of future module performance over the duration of the warranty. However, if our thin film solar modules perform below expectations, we could experience significant warranty and related expenses, damage to our market reputation, and erosion of our market share. With respect to our modules, we provide a limited warranty covering defects in materials and workmanship under normal use and service conditions for up to 12. 5 years. We also typically warrant that modules installed in accordance with agreed-upon specifications will produce at least 98 % of their labeled power output rating during the first year, with the warranty coverage reducing by a degradation factor every year thereafter throughout the limited power output warranty period of up to 30 years. Among other things, our solar module warranty also covers the resulting

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power output loss from cell cracking. As an alternative form of our standard limited module power output warranty, we have
also offered an aggregated or system-level limited module performance warranty. This system-level limited module
performance warranty is designed for utility- scale systems and provides 25- year system- level energy degradation protection.
This warranty represents a practical expedient to address the challenge of identifying, from the potential millions of modules
installed in a utility- scale system, individual modules that may be performing below warranty thresholds by focusing on the
aggregate energy generated by the system rather than the power output of individual modules. The system-level limited module
performance warranty is typically calculated as a percentage of a system's expected energy production, adjusted for certain
actual site conditions, with the warranted level of performance declining each year in a linear fashion, but never falling below 80
% during the term of the warranty. As a result of these warranty programs, we bear the risk of product warranty claims long
after we have sold our solar modules and recognized net sales. If any of the assumptions used in estimating our module
warranties prove incorrect, we could be required to accrue additional expenses, which could adversely impact our financial
position, operating results, and cash flows. Although we have taken significant precautions to avoid a manufacturing excursion
from occurring, any manufacturing excursions, including any commitments made by us to take remediation actions in respect of
affected modules beyond the stated remedies in our warranties, could adversely impact our reputation, financial position,
operating results, and cash flows. Although our module performance warranties extend for up to 30 years, our oldest solar
modules manufactured during the qualification of our pilot production line have only been in use since 2001. Accordingly, our
warranties are based on a variety of quality and life tests that enable predictions of durability and future performance. These
predictions, however, could prove to be materially different from the actual performance during the warranty period, causing us
to incur substantial expense to repair or replace defective solar modules or provide financial remuneration in the future. For
example, our solar modules could suffer various failures, including breakage, delamination, corrosion, or performance
degradation in excess of expectations, and our manufacturing operations or supply chain could be subject to materials or process
variations that could cause affected modules to fail or underperform compared to our expectations. These risks could be
amplified as we implement design and process changes in connection with our efforts to improve our products and accelerate
module wattage as part of our long- term strategic plans. In addition, if we increase the number of installations in extreme
climates, we may experience increased failure rates due to deployment into such field conditions. Any widespread product
failures may damage our market reputation, cause our net sales to decline, require us to repair or replace the defective modules
or provide financial remuneration, and result in us taking voluntary remedial measures beyond those required by our standard
warranty terms to enhance customer satisfaction, which could have a material adverse effect on our operating results. In
resolving claims under both the limited defect and power output warranties, we typically have the option of either repairing or
replacing the covered modules or, under the limited power output warranty, providing additional modules to remedy the power
shortfall or making certain cash payments; however, historical versions of our module warranty did not provide a refund remedy.
Consequently, we may be obligated to repair or replace the covered modules under such historical programs. As our
manufacturing process may change from time- to- time in accordance with our technology roadmap, we may elect to stop
production of older versions of our modules that would constitute compatible replacement modules. In some jurisdictions, our
inability to provide compatible replacement modules could potentially expose us to liabilities beyond the limitations of our
module warranties, which could adversely impact our reputation, financial position, operating results, and cash flows. In
addition to our limited solar module warranties described above, for PV solar power systems we have constructed for customers
in prior periods, we have provided limited warranties for defects in engineering design, installation, and balance of systems ("
BoS") part workmanship for a period of one to two years following the substantial completion of a system or a block within the
system, BoS parts represent mounting, electrical, and other parts used in PV solar power systems. In resolving claims under such
BoS warranties, we have the option of remedying the defect through repair or replacement. As with our modules, these
warranties are based on a variety of quality and life tests that enable predictions of durability and future performance. Any
failures in BoS equipment beyond our expectations may also adversely impact our reputation, financial position, operating
results, and cash flows. In addition, our contracts with customers may include provisions with particular product specifications,
minimum wattage requirements, and specified delivery schedules. These contracts may be terminated, or we may incur
significant liquidated damages or other damages, if we fail to perform our contractual obligations. In addition, our costs to
perform under these contracts may exceed our estimates, which could adversely impact our profitability. Any failures to comply
with our contracts for the sale of our modules could adversely impact our reputation, financial position, operating results, and
cash flows. We need to continue to invest significant financial resources in R & D to further continue to improve the energy
vield of our module modules conversion efficiencies and otherwise keep pace with technological advances in the solar industry.
However, R & D activities are inherently uncertain, and we could encounter difficulties in commercializing our research results.
We seek to continuously improve our products and processes, including, for example, certain planned improvements to our
CdTe module technology and manufacturing capabilities, such as the increase to our module form factor (which we refer to as
Series 7), and the resulting changes carry potential risks in the form of delays, performance, additional costs, or other
unintended contingencies. For example, the successful launch of our Series 7 module technology, which we began producing at
our third manufacturing facility in the U. S. and we expect to complete produce at our first manufacturing facility lead line
<mark>implementation of the copper replacement (" CuRe ") program</mark> in <del>India,</del> the fourth quarter of 2024. The CuRe program
is <del>sensitive intended</del> to <del>changes in improve our current semiconductor structure by replacing copper with certain the</del>
<mark>other final product size and elements that are expected to enhance</mark> module <del>mounting structure performance by improving its</del>
bifaciality characteristics, among others improving its temperature coefficient, and improving its warranted degradation
. <mark>These technology attributes must While we believe that we will-</mark>be able-proven to <del>manage these uncertainties, we be</del>
effective in real world operating conditions. We may encounter unanticipated challenges as we implement design and process
changes in connection with this new module series the CuRe program and other technology improvements. We may expand
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our portfolio of offerings to include solutions that build upon our core competencies but for which we have not had significant
historical experience, including variations in our traditional product offerings or other offerings related to certain markets. There
can be no guarantee that our significant R & D expenditures will produce corresponding benefits. Other companies are
developing a variety of competing PV technologies, including advanced mono- crystalline silicon cells, advanced p- type
crystalline silicon cells, high- efficiency n- type crystalline silicon cells, and new emerging technologies such as hybrid
perovskites, tandem solar cells, or other thin films, which could result in solar modules that prove to be more cost- effective or
have better performance than our solar modules. If we are unable to achieve the necessary technology improvements to remain
competitive, our overall growth and financial performance may be limited relative to our competitors and our operating results
could be adversely impacted. We often forward price our products in anticipation of future technology improvements.
Furthermore, certain of our contracts with customers may include transaction price adjustments associated with future module
technology improvements, including new product designs and enhancements to certain energy related attributes. Accordingly, an
inability to further refine our technology and execute our module technology roadmap, or changes to the expected timing such
technology improvements are incorporated into our manufacturing process, could adversely affect our operating results. Some of
our manufacturing equipment is customized and sole sourced. If our manufacturing equipment fails or if our equipment
suppliers fail to perform under their contracts, we could experience production disruptions and be unable to satisfy our
contractual requirements. Some of our manufacturing equipment is customized to our production lines based on designs or
specifications that we provide to equipment manufacturers, which then undertake a specialized process to manufacture the
custom equipment. As a result, the equipment is not readily available from multiple vendors and would be difficult to repair or
replace if it were to become delayed, damaged, or stop working. If any piece of equipment fails, production along the entire
production line could be interrupted. In addition, the failure of our equipment manufacturers to supply equipment in a timely
manner or on commercially reasonable terms could delay our expansion or conversion plans, otherwise disrupt our production
schedule, and / or increase our manufacturing costs, all of which would adversely impact our operating results . Several of our
key raw materials and components are either single- sourced or sourced from a limited number of suppliers, and their failure to
perform could cause manufacturing delays and impair our ability to deliver solar modules to customers in the required quality
and quantities and at a price that is profitable to us. Our failure to obtain raw materials and components that meet our quality,
quantity, and cost requirements in a timely manner could interrupt or impair our ability to manufacture our solar modules, or
increase our manufacturing costs. Several of our key raw materials and components, in particular CdTe and substrate glass, are
either single- sourced or sourced from a limited number of suppliers. As a result, the failure of any of our suppliers to perform
could disrupt our supply chain and adversely impact our operations. In addition, some of our suppliers are smaller companies
that may be unable to supply our increasing demand for raw materials and components as we expand or seek to expand our
business. We may be unable to identify new suppliers or qualify their products for use on our production lines in a timely
manner and on commercially reasonable terms. A constraint on our production may result in our inability to meet our capacity
plans and / or our obligations under our customer contracts, which would have an adverse impact on our business. Additionally,
reductions in our production volume may put pressure on suppliers, resulting in increased material and component costs. A
disruption in our supply chain for CdTe, other key raw materials, or equipment could interrupt or impair our ability to
manufacture solar modules and could adversely impact our profitability and long- term growth prospects. A key raw material
used in our module production process is a CdTe compound. Tellurium, one of the main components of CdTe, is mainly
produced as a by-product of copper refining, and therefore, its supply is largely dependent upon demand for copper. If our
competitors begin to use or increase their demand for tellurium, our requirements for tellurium increase, new applications for
tellurium emerge, or adverse trade laws or policies restrict our ability to obtain tellurium from foreign vendors or make doing so
cost prohibitive, the supply of tellurium and related CdTe compounds could be reduced and prices could increase. Furthermore,
our supply chain could be limited if any of our current or future suppliers fail to perform or are unable to acquire an adequate
supply in a timely manner or at commercially reasonable prices. If our current or future suppliers cannot obtain sufficient raw
materials or key equipment, they could substantially increase prices or be unable to perform under their contracts. Additionally,
we may also be unable to effectively manage fluctuations in the availability and cost of logistics services associated with the
procurement of raw materials or equipment used in our manufacturing process. If we are unable to pass such cost increases to
our customers, a substantial increase in prices or any limitations or disruptions in our supply chain could adversely impact our
profitability and long- term growth objectives. Certain of our key raw material purchase contracts include variable pricing terms,
which are driven by underlying indices for certain commodities, including aluminum, steel, and natural gas, among others.
Fluctuations in such underlying commodity indices may increase our raw material costs. Additionally, an increase in price levels
generally, such as inflation related to the cost of raw materials, key manufacturing equipment, labor, and logistics services, could
adversely impact our profitability. From time to time, we may utilize derivative hedging instruments to mitigate price changes
related to our raw materials or key manufacturing equipment. Our profitability could be adversely impacted if we are unable to
effectively hedge such prices or pass these cost increases through to our customers. We often forward price our products in
anticipation of future cost reductions, and thus, an inability to execute our cost reduction roadmap could adversely affect our
operating results. Our future success depends on our ability to effectively balance manufacturing production with market
demand, effectively manage our cost per watt, and increase our manufacturing capacity in a cost- effective and efficient manner.
If we cannot do so, we may incur damages under our contracts with our customers or be unable to decrease our cost per watt,
maintain our competitive position, sustain profitability, expand our business, or create long-term shareholder value. Our ability
to effectively manage our cost per watt or successfully expand production capacity is subject to significant risks and
uncertainties, including the following: • failure to reduce manufacturing material, labor, or overhead costs; • an inability to
increase production throughput or the average power output per module, or minimize manufacturing yield losses; • failure to
effectively manage the availability and cost of logistics services associated with the procurement of raw materials or equipment
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used in our manufacturing process and the shipping, handling, storage, and distribution of our modules; • delays and cost
overruns as a result of a number of factors, many of which may be beyond our control, such as our inability to secure
economical contracts with equipment vendors; • our custom- built equipment taking longer and costing more to manufacture
than expected and not operating as designed; • delays or denial of required approvals by relevant government authorities; • an
inability to hire qualified staff; • capital expenditures exceeding our initial estimates with respect to expanding and building our
manufacturing and R & D facilities; • difficulty in balancing market demand and manufacturing production in an efficient and
timely manner, potentially causing our manufacturing capacity to be constrained in some future periods or over- supplied in
others; and • incurring manufacturing asset write- downs, write- offs, and other charges and costs, which may be significant,
during those periods in which we idle, slow down, shut down, or otherwise adjust our manufacturing capacity. If there is a
delay or disruption in the construction or expansion of our manufacturing facilities, we may incur costs due to the
postponed production generated by these facilities. Our business and our future plans for expansion are capital- intensive,
and we anticipate that our operating and capital expenditure requirements may increase. To develop new products, support
future growth, and maintain product quality, we may need to make significant capital investments in manufacturing technology,
facilities and capital equipment, and research and development. Consequently, we may seek to raise additional funds through
the issuance of equity, equity-related, or debt securities or, through obtaining credit from financial institutions to fund, together
with our traditional sources of liquidity, the costs of developing and manufacturing our current or future products, or through
the sale of tax credits. We cannot be certain that we will be able to generate sufficient cash flows, or that additional funds will
be available to us on favorable terms when required, or at all. If we cannot fund the required investments from our operating
cash flows or raise additional funds when we need them, we may be unable to fully execute our business plan and our financial
condition, results of operations, and business prospects could be materially and adversely affected. If our estimates regarding the
future costs of collecting and recycling CdTe solar modules covered by our solar module collection and recycling program are
incorrect, we could be required to accrue additional expenses and face a significant unplanned cash burden. As necessary, we
fund any incremental amounts for our estimated collection and recycling obligations on an annual basis based on the estimated
costs of collecting and recycling covered modules, estimated rates of return on our restricted marketable securities, and an
estimated solar module life of 25 years less amounts already funded in prior years. We estimate the cost of our collection and
recycling obligations based on the present value of the expected future cost of collecting and recycling the solar modules, which
includes estimates for the cost of packaging materials; the cost of freight from the solar module installation sites to a recycling
center; material, labor, and capital costs; by- product credits for certain materials recovered during the recycling process; the
estimated useful lives of modules covered by the program; and the number of modules expected to be recycled. We base these
estimates on our experience collecting and recycling solar modules and certain assumptions regarding costs at the time the solar
modules will be collected and recycled. If our estimates prove incorrect, we could be required to accrue additional expenses and
could also face a significant unplanned cash burden at the time we realize our estimates are incorrect or end users return their
modules, which could adversely affect our operating results. Participating end users can return their modules covered under the
collection and recycling program at any time. As a result, we could be required to collect and recycle covered CdTe solar
modules earlier than we expect. Our failure to protect or successfully commercialize our intellectual property rights may
undermine our competitive position, and litigation to protect our intellectual property rights or defend against third-party
allegations of infringement may be costly. Protection of our proprietary processes, methods, and other technology is critical to
our business. Failure to protect and monitor the use of our existing intellectual property rights or to successfully commercialize
future intellectual property rights could result in the loss of valuable technologies. We rely primarily on patents, trademarks,
trade secrets, copyrights, and contractual restrictions to protect our intellectual property. We regularly file patent applications to
protect certain inventions arising from our R & D and are currently pursuing such patent applications in various countries in
accordance with our strategy for intellectual property in that jurisdiction. Our existing patents and future patents could be
challenged, invalidated, circumvented, or rendered unenforceable. Our pending patent applications may not result in issued
patents, or if patents are issued to us, such patents may not be sufficient to provide meaningful protection against competitors or
against competitive technologies. We also rely on unpatented proprietary manufacturing expertise, continuing technological
innovation, and other trade secrets to develop and maintain our competitive position. Although we generally enter into
confidentiality agreements with our associates and third parties to protect our intellectual property, such confidentiality
agreements are limited in duration and could be breached and may not provide meaningful protection for our trade secrets or
proprietary manufacturing expertise. Adequate remedies may not be available in the event of unauthorized use or disclosure of
our trade secrets and manufacturing expertise. In addition, others may obtain knowledge of our trade secrets through
independent development or legal means. The failure of our patents or confidentiality agreements to protect our processes,
equipment, technology, trade secrets, and proprietary manufacturing expertise, methods, and compounds could have a material
adverse effect on our business. In addition, effective patent, trademark, copyright, and trade secret protection may be unavailable
or limited in some foreign countries, especially any developing countries into which we may expand our operations. In some
countries, we have not applied for patent, trademark, or copyright protection. Third parties may infringe or misappropriate our
proprietary technologies or other intellectual property rights, which could have a material adverse effect on our business,
financial condition, and operating results. Policing unauthorized use of proprietary technology can be difficult and expensive.
Additionally, litigation may be necessary to enforce our intellectual property rights, protect our trade secrets, or determine the
validity and scope of the proprietary rights of others. We cannot ensure that the outcome of such potential litigation will be in
our favor, and such litigation may be costly and may divert management attention and other resources away from our business.
An adverse determination in any such litigation may impair our intellectual property rights and may harm our business,
prospects, and reputation. In addition, we have no insurance coverage against such litigation costs and would have to bear all
costs arising from such litigation to the extent we are unable to recover them from other parties. If any future production lines
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are not built in line with committed schedules, it may adversely affect our future growth plans. If any future production lines do
not achieve operating metrics similar to our existing production lines, our solar modules could perform below expectations and
cause us to lose customers. If we are unable to systematically replicate our production lines over time and achieve operating
metrics similar to our existing production lines, our manufacturing capacity could be substantially constrained, our
manufacturing costs per watt could increase, our growth could be limited, and we may be in breach of our contracts with
customers for failure to deliver modules. Such factors may result in lower net sales, and / or lower net income than we
anticipate. Future production lines could produce solar modules that have lower conversion efficiencies, higher failure rates, and
or higher rates of degradation than solar modules from our existing production lines, and we could be unable to determine the
cause of the lower operating metrics or develop and implement solutions to improve performance. We are in the process of
expanding our manufacturing capacity by approximately 11 GWDC 8 GW including the construction of our third-fourth
manufacturing facility in the United States , which commenced commercial production of modules in early 2023; our first
manufacturing facility in India, which is expected to commence operations in the second half of 2023-2024; our fourth-fifth
manufacturing facility in the United States, which is expected to commence operations in late 2024-2025; and the expansion of
our manufacturing footprint at our existing facilities in Ohio, which is expected to be completed in the first half of 2024. If
we cannot successfully execute on our current capacity expansion plans, we may incur significant costs in excess of our
expected current plans to invest investment approximately $ 2.7 billion in the aggregate for these new facilities. If we are not
able to effectively manage current or future expansion activities or realize their anticipated benefits, it may adversely impact our
results of operations. Our substantial international operations subject us to a number of risks, including unfavorable political,
regulatory, labor, and tax conditions in the United States and / or foreign countries. We have significant manufacturing, sales,
and marketing operations both within and outside the United States and expect to continue to expand our operations worldwide.
Our global business requires us to respond to rapid changes in market conditions worldwide. Our overall success depends, in
part, on our ability to succeed in differing legal, regulatory, economic, social, and political conditions. We may not be able to
timely develop and implement policies and strategies that will be effective in each location where we do business. Risks
inherent to international operations include, but are not limited to, the following: • difficulty in enforcing agreements in foreign
legal systems; • varying degrees of protection afforded to foreign investments in the countries in which we operate and irregular
interpretations and enforcement of laws and regulations in such jurisdictions; • foreign countries may impose additional income
and withholding taxes or otherwise tax our foreign operations, impose tariffs, or adopt other restrictions on foreign trade and
investment, including currency exchange controls; • fluctuations in exchange rates may affect demand for our products and
services and may adversely affect our profitability and cash flows in U. S. dollars to the extent that our net sales or our costs are
denominated in a foreign currency and the cost associated with hedging the U.S. dollar equivalent of such exposures is
prohibitive; the longer the duration of such foreign currency exposure, the greater the risk; • anti- corruption compliance issues,
including the costs related to the mitigation of such risk; • risk of nationalization or other expropriation of private enterprises; •
changes in general economic and political conditions in the countries in which we operate, including changes in government
incentive provisions; • unexpected adverse changes in U. S. or foreign laws or regulatory requirements, including those with
respect to environmental protection, import or export duties, and quotas; • opaque approval processes in which the lack of
transparency may cause delays and increase the uncertainty of project approvals; • difficulty in staffing and managing
widespread operations; • difficulty in repatriating earnings; • difficulty in negotiating a successful collective bargaining
agreement in applicable foreign jurisdictions; • trade barriers such as export requirements, tariffs, taxes, local content
requirements, anti-dumping regulations and requirements, and other restrictions and expenses, which could increase the
effective price of our solar modules and make us less competitive in some countries or increase the costs to perform under our
existing contracts; and • difficulty of, and costs relating to, compliance with the different commercial and legal requirements of
the overseas countries in which we offer and sell our solar modules. Although we have implemented policies and procedures
designed to ensure compliance with the laws, regulations, and policies in each jurisdiction in which we operate, there can
be no assurance that all of our employees, contractors, service providers, business partners, and agents will comply with
these laws, regulations, and policies. In August 2022, the U.S. President signed the IRA into law, which is intended to
accelerate the country's ongoing transition to clean energy. The provisions of the IRA are generally effective for tax years
beginning after 2022. We continue to evaluate the extent of benefits available to us, which we expect will favorably impact our
results of operations in future periods. For example, we currently expect to qualify for the advanced manufacturing production
credit under Section 45X of the IRC, which provides certain specified benefits for solar modules and certain solar module
components manufactured in the United States and sold to third parties. For eligible components, the credit is equal to (i) $ 12
per square meter for a PV wafer, (ii) 4 cents multiplied by the capacity of a PV cell, and (iii) 7 cents multiplied by the capacity
of a PV module. Based on the current form factor of our modules, we expect to qualify for a credit of approximately 17 cents per
watt for each module produced in the United States and sold to a third party. Such credit may be refundable by the IRS or
transferable to a third party and is available from 2023 to 2032, subject to phase down beginning in 2030. On May 12, 2023,
There are currently several critical and complex aspects of the IRA pending technical guidance and regulations from the Internal
Revenue Service ("IRS") and U. S. Treasury Department and , including, but not limited to, the following: • Total-IRS issued
initial guidance in the form of an IRS notice providing initial guidance on the domestic content bonus credit under
Sections 45, 48, 45Y, and 48E of the IRC. No further guidance or regulation has been issued on the domestic content
bonus credit. On June 21, 2023, the U. S. Treasury Department and the IRS issued notices of proposed rulemaking and
public hearing and temporary regulations providing initial guidance on the direct payment election under Section 6417
of the IRC and the elective transfer provisions of Section 6418 of the IRC. On December 15, 2023, the U.S. Treasury
Department and the IRS issued a notice of proposed rulemaking and public hearing providing initial guidance on the
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Section 45X credit. The guidance is expected to confirm confirming key aspects of the credit, including (i) that a vertically-

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integrated solar module manufacturer is entitled to the sum of the credit amounts for each eligible component that is integrated
into the solar module, (ii) the determination of the credit amounts based on standard test conditions, and (iii) the
definition of a Section 45X manufacturing facility. The temporary or proposed regulations under Sections 45X, 6417,
and 6418 of the IRC have not been finalized. There are currently several critical and complex aspects of the IRA pending
further technical guidance and final regulations from the IRS and the U.S. Treasury Department, including, but not
limited to, the following: • Total credit under Section 45X. The final regulations are expected to confirm that a vertically-
integrated solar module manufacturer is entitled to the sum of the credit amounts for each eligible component that is
integrated into the solar module, including the credit amounts for the PV wafer, cell, and module, provided such components
are produced in the United States. This clarification may impact to what extent we qualify for a credit of approximately 17 cents
per watt based on the current form factor of our modules. • Standardization of per- watt measurements. The guidance is final
regulations are expected to confirm and / or clarify the method by which wattage is calculated to determine the applicable
credit amounts for PV cells and modules. Our current evaluation of the benefits available to us is based on the use of industry-
wide standard test conditions to determine the nameplate capacity of PV cells and modules. The guidance is final regulations
are expected to create meaningful consistency for credit calculation by standardizing the process for determining solar module
nameplate capacity. These clarifications may impact the extent of the credit available to us for eligible PV cells and modules. •
Direct payment and transfer elections. The <del>guidance is final regulations are expected to clarify whether a taxpayer's direct</del>
payment election with respect to the Section 45X credit applies only to a single 5- year period or whether the taxpayer is entitled
to make a second direct payment election for a subsequent 5- year period during the 10- year credit period. This clarification
will impact whether we can monetize the credit in the form of cash payments directly from the government throughout the 10-
year credit period, or whether we would be required to monetize the credit through a sale to another taxpayer or taxpayers
during the subsequent after a single 5- year period for the direct payment. The guidance is final regulations are also
expected to clarify the definition of a Section 45X manufacturing facility and whether the taxpayer is entitled to make the
direct payment election on a facility- by- facility basis, especially with respect to new manufacturing facilities that commence
production after the taxpayer has made the initial direct payment election. Such clarification may impact the extent to which we
will be able to make additional direct payment elections across multiple tax years for multiple manufacturing facilities.
Furthermore, the guidance is final regulations are expected to address (i) how and when the credit is claimed by the taxpayer,
including the type of information necessary to verify the credit amount, (ii) whether the credit must be applied as a reduction to
any quarterly estimated tax payments or as an offset to any taxes that are reported on the taxpayer's income tax return for any
taxable year in which a direct payment election is made, and (iii) the degree of review or examination by the IRS or any other
agency, including whether such review or examination would be a condition to receiving any direct payment. These
clarifications may impact the timing and extent of cash benefits available to us and, if the direct payment election cannot be
made a second time, our ability to transfer the tax credits to another taxpayer or taxpayers, which depends on the future demand
for such credits. • Domestic content requirements. The Further guidance (in the form of technical guidance or regulations) is
expected to confirm that domestic content rules are applied separately with respect to steel and iron as compared to
manufactured products, which would require that only a certain percentage of the total costs of such manufactured product
components are of U. S. origin. These clarifications may impact whether our modules meet domestic content requirements,
which is a key value proposition for current and future customers. Alternatively, if the domestic content rules as defined by the
final guidance are defined broadly, we may face significant additional competition for module sales within the U. S. If our
modules manufactured in the U. S. do not meet the domestic content requirements as defined by the final guidance or if the
guidance definition is defined broadly, this may adversely impact demand and or price levels for our solar modules and future
expansion plans within the United States. Any modifications to the law or its effects arising, for example, through (i) technical
guidance and regulations from the IRS and U. S. Treasury Department, including the certain aspects disclosed above, (ii)
subsequent amendments to or interpretations of the law by the IRS, and the U.S. Treasury Department, or the courts, (iii)
future laws or regulations rendering certain provisions of the IRA less effective or ineffective, in whole or in part, and / or (iv)
changes to U. S. government priorities, policies, and / or initiatives as a result of the 2024 election cycle, could result in
changes to the expected and / or actual benefits in the future, which could have a material adverse effect on demand and / or
price levels for our solar modules, our net sales, and future expansion plans within the United States, and / or otherwise
adversely impact our business, financial condition, and results of operations. The market for electricity generation products is
heavily influenced by federal, state, local, and foreign government regulations and policies concerning the electric utility
industry, as well as policies promulgated by electric utilities. These regulations and policies often relate to electricity pricing and
interconnection of customer- owned electricity generation. In the United States and certain other countries, these regulations and
policies have been modified in the past and may be modified again in the future, which could deter end-user purchases of PV
solar products. For example, without a mandated regulatory exception for PV solar power systems, system owners are often
charged interconnection or standby fees for putting distributed power generation on the electric utility grid. To the extent these
interconnection standby fees are applicable to PV solar power systems, it is likely that they would increase the cost of such
systems, which could make the systems less desirable, thereby adversely affecting our business, financial condition, and results
of operations. Another example is the effect of governmental land- use planning policies and environmental policies on utility-
scale PV solar development. The adoption of restrictive land- use designations or environmental regulations that proscribe or
restrict the siting of utility- scale solar facilities could adversely affect the marginal cost of such development. Our modules are
often subject to oversight and regulation in accordance with national and local ordinances relating to building codes, safety,
environmental protection, and other matters, and tracking the requirements of individual jurisdictions is complex. Any new
government regulations or utility policies pertaining to our modules may result in significant additional expenses to us or our
customers and, as a result, could cause a significant reduction in demand for our products. In addition, any regulatory
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compliance failure could result in significant management distraction, unplanned costs, and / or reputational damage. The FCPA generally prohibits companies and their intermediaries from making improper payments to non- U. S. government officials for the purpose of obtaining or retaining business. Other countries in which we operate also have anti- bribery laws, some of which prohibit improper payments to government and non-government persons and entities, and others (e.g., the FCPA and the U.K. Bribery Act) extend their application to activities outside their country of origin. Our policies mandate compliance with all applicable anti- bribery laws. We currently operate in, and may further expand into, key parts of the world that have experienced governmental corruption to some degree and, in certain circumstances, strict compliance with anti- bribery laws may conflict with local customs and practices. In addition, due to the level of regulation in our industry, our operations in certain jurisdictions where norms can differ from U. S. standards **may , including China, India, South America, and the Middle East,** require substantial government contact, either directly by us or through intermediaries over whom we have less direct control, such as subcontractors, agents, and partners (such as joint venture partners). Although we have implemented policies, procedures, and, in certain cases, contractual arrangements designed to facilitate compliance with these anti- bribery laws, our officers, directors, associates, subcontractors, agents, and partners may take actions in violation of our policies, procedures, contractual arrangements, and anti- bribery laws. Any such violation, even if prohibited by our policies, could subject us and such persons to criminal and / or civil penalties or other sanctions potentially by government prosecutors from more than one country, which could have a material adverse effect on our business, financial condition, cash flows, and reputation. Our operations involve the use, handling, generation, processing, storage, transportation, and disposal of hazardous materials and are subject to extensive environmental laws and regulations at the national, state, local, and international levels. These environmental laws and regulations include those governing the discharge of pollutants into the air and water, the use, management, and disposal of hazardous materials and wastes, the cleanup of contaminated sites, and occupational health and safety. As we expand our business into foreign jurisdictions worldwide, our environmental compliance burden may continue to increase both in terms of magnitude and complexity. We have incurred and may continue to incur significant costs in complying with these laws and regulations. In addition, violations of, or liabilities under, environmental laws or permits may result in restrictions being imposed on our operating activities or in our being subject to substantial fines, penalties, criminal proceedings, third-party property damage or personal injury claims, cleanup costs, or other costs. While we believe we are currently in substantial compliance with applicable environmental requirements, future developments such as more aggressive enforcement policies, the implementation of new, more stringent laws and regulations, or the discovery of presently unknown environmental conditions may require expenditures that could have a material adverse effect on our business, financial condition, and results of operations. Our solar modules contain CdTe and other semiconductor materials. Elemental cadmium and certain of its compounds are regulated as hazardous materials due to the adverse health effects that may arise from human exposure. Based on existing research, the risks of exposure to CdTe are not believed to be as serious as those relating to exposure to elemental cadmium due to CdTe's limited bioavailability. In our manufacturing operations, we maintain engineering controls to minimize our associates' exposure to cadmium compounds and require our associates who handle cadmium compounds to follow certain safety procedures, including the use of personal protective equipment such as respirators, chemical goggles, and protective clothing. Relevant studies and third- party peer reviews of our technology have concluded that the risk of exposure to cadmium or cadmium compounds from our end-products is negligible. In addition, the risk of exposure is further minimized by the encapsulated nature of these materials in our products, the physical properties of cadmium compounds used in our products, and the recycling or responsible disposal of our modules. While we believe that these factors and procedures are sufficient to protect our associates, end users, and the general public from adverse health effects that may arise from cadmium exposure, we cannot ensure that human or environmental exposure to cadmium or cadmium compounds used in our products will not occur. Any such exposure could result in future third- party claims against us, damage to our reputation, and heightened regulatory scrutiny, which could limit or impair our ability to sell and distribute our products. The occurrence of future events such as these could have a material adverse effect on our business, financial condition, and results of operations. The use of cadmium or cadmium compounds in various products is also coming under increasingly stringent governmental regulation. Future regulation in this area could impact the manufacturing, sale, collection, and recycling of solar modules and could require us to make unforeseen environmental expenditures or limit our ability to sell and distribute our products. For Examples - example, of such regulations include the following: • European Union Directive 2011 / 65 / EU on the Restriction of the Use of Hazardous Substances (" RoHS ") in electrical and electronic equipment (the "RoHS Directive") restricts the use of certain hazardous substances, including cadmium and its compounds, in all electronic equipment sold into the European market, unless excluded from the law. Currently, PV solar modules are explicitly excluded from the scope of RoHS (Article 2), as adopted in June 2011. Other jurisdictions have adopted similar legislation or are considering doing so. The next revision of the RoHS Directive is expected in 2025. If PV modules were to be included in the scope of future RoHS revisions without an exemption, we would be required to redesign our solar modules to reduce cadmium and other affected hazardous substances to the maximum allowable concentration thresholds in the RoHS Directive in order to continue to offer them for sale within the EU. As such actions would be impractical, this type of regulatory development would effectively close the EU market to us, which could have a material adverse effect on our business, financial condition, and results of operations. Our business - In November 2022, the government of India, through its - is Ministry of subject to evolving corporate governance and public disclosure regulations and expectations, including with respect to Environment environmental, social Forest and Climate Change and MNRE, introduced legislation intended and governance matters, that could expose us to expand numerous risks. Companies across many industries are facing increasing scrutiny related to the their scope of existing electronic waste environmental, social and governance ("ESG e-waste") practices. Investor advocacy groups, certain institutional investors, investment funds and other influential investors are also increasingly focused on ESG practices and in recent years have placed increasing importance on the non- financial impacts of their investments. While our vision is to lead the world's sustainable energy

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future through solar technology that is eco- efficient and socially responsible, if our ESG practices do not meet investor
or other industry stakeholder expectations, which continue to evolve, we may incur additional costs and our brand,
business, and ability to attract and retain qualified employees may be harmed. Furthermore, customer, investor,
regulatory, and employee expectations in areas such as ESG have been rapidly evolving and increasing. Specifically,
regulatory bodies around the globe continue to develop ESG reporting requirements, many of which will be subject to
independent audits. For example, the SEC, the EU, and other regulators are considering rules requiring the disclosure of
certain ESG matters, and California enacted new environmental disclosure laws in October 2023 that will generally
require additional disclosure and reporting by 2026. The new California laws, the Climate Corporate Data
Accountability Act and the Climate- Related Financial Risk Act, each impose additional climate- related reporting
requirements on large companies conducting business in the state of California. We expect we will be subject to these
new laws, which impose extensive reporting obligations about greenhouse gas emissions and climate- related financial
risks. We also expect to be subject to the EU Corporate Sustainability Reporting Directive, which requires companies
listed on an EU- regulated market to disclose information about various ESG matters. Our ability to compete and to
meet investor or other industry stakeholder expectations also depends on effectively executing on our approach to
responsible sourcing and supply chain due diligence. The enhanced stakeholder focus on ESG issues relating to First
Solar requires the continuous monitoring of various and evolving standards and the associated reporting requirements.
A failure to adequately meet regulatory requirements and stakeholder expectations or achieve our ESG- related goals
may result in the loss of business, diluted market valuation, an inability to attract customers, or an inability to attract
and retain top talent. As of the date of this filing, we have made several public commitments regarding our intended
reduction of greenhouse gas emissions and operating a responsible supply chain with zero tolerance for forced labor.
Although we intend to meet these commitments and deliver on our greenhouse gas emissions reduction and renewable
energy targets, we may be required to expend significant resources to do so, which could increase our operational costs.
Our ESG initiatives could be unsuccessful for various reasons, including due to our growing manufacturing footprint,
the lack of offsite renewable energy options in certain jurisdictions, and violations by our suppliers of applicable laws,
regulations, and our Supplier Code of Conduct. For example, in 2023 we identified that certain third- party service
providers at a foreign facility engaged in unethical labor practices. In line with our commitment to transparency and
zero tolerance for forced labor, we publicly disclosed the audit findings, corrective actions taken, and remedy provided
to the affected workers. Given the dynamic nature of ESG standards, expectations, and regulations, which may change
over time, we may from time to time need to update or otherwise revise our current targets, practices, and initiatives,
including PV in response to legislative or legal developments. Any actual or perceived inability to meet these
commitments and / or deliver on our targets could result in adverse publicity and reactions from investors, activist
groups, and other stakeholders, which could adversely impact the perception of First solar Solar modules. This regulation
and our products and services by current and potential customers, as <del>subsequently amended in January 2023, will well as</del>
investors also create extended producer obligations for mandatory recycling of PV solar waste at the end of its useful life. These
regulations are expected to come into effect on April 1, which 2023. At this time, the recycling targets, monitoring mechanism,
and determination of who finances the recycling costs are unclear, and, depending on the final procedures and rules, such
regulations could negatively in turn adversely impact our financial condition and results of operations in India. General Risk
Factors Cybersecurity incidents Cyber- attacks or other information or security breaches of our information systems, or
those of third parties with which we do business, could have a material adverse effect on our business, financial condition, and
results of operations. Our operations rely on our <del>computer information</del> systems, including hardware, software, and networks.
as well as on those -- the information systems of third parties with which we do business (including their upstream and / or
downstream service providers, as applicable), to securely process, store, and transmit proprietary, confidential, and other
information, including intellectual property and personally identifiable information. We also rely heavily on these information
systems to operate our manufacturing lines. These information systems may be compromised by cybersecurity incidents,
including those caused by computer viruses, malware, ransomware and other cyber- attacks, as well as computer viruses,
and other events, including information and security breaches, that could be materially disruptive to our business operations
and could put the security of our information, and that of the third parties with which we do business, at risk of misappropriation
or destruction. In recent years, such eyber cybersecurity incidents and events have become increasingly frequent and
sophisticated, targeting or otherwise affecting a wide range of companies. Recent developments in the threat landscape
include use of artificial intelligence and machine learning, as well as an increased number of cyber extortion attacks,
with higher financial ransom demand amounts and increasing sophistication and variety of ransomware techniques and
methodology. While we have instituted security measures and procured insurance to mitigate the likelihood and impact of a
eyber cybersecurity incident and other events, including information and security breaches, there is no assurance that
these measures, or those of the third parties with which we do business, will be adequate in the future. If these measures fail are
not adequate, among other impacts, valuable information may be lost; our operations may be disrupted; we may be unable to
fulfill our customer obligations; and our reputation may suffer. Additionally, any eyber-cybersecurity incident affecting our
automated manufacturing lines could adversely affect our ability to produce solar modules or otherwise affect the quality and
performance of the modules produced. We may also be subject to litigation, regulatory sanctions, enforcement action actions,
government fines, remedial expenses, and financial losses beyond the scope or limits of our insurance coverage. These
consequences of a failure of security measures could, individually or in the aggregate, have a material adverse effect on our
business, financial condition, and results of operations. The severity While we and duration of public health threats (including
pandemies such as COVID-19 or similarly infectious diseases) could materially impact our business, financial condition, and
results of operations. The COVID-19 pandemic continues to impact various countries throughout the world, including those --
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the <del>in third parties with</del> which we do business <del>or</del> have <mark>experienced and may continue to experience cybersecurity incidents</mark>
and other events, including information and security breaches, we have not experienced any material adverse effect on
our business, financial condition, or results of operations, though or any the other scope and severity material
consequences, relating to or as a result of <del>COVID a</del> cybersecurity incident or other such event, whether directed at us or
our third parties. Climate - <del>19 continues to evolve related physical risks, including weather events and natural disasters,</del>
may affect our manufacturing operations, supply chains, and customers, which could have a material adverse effect on
our business, financial condition, or results of operations. With Climate- related physical impacts of weather events and
natural disasters are highly uncertain, unpredictable, and varied by geographic location, including, but not limited to.
flooding, hurricanes, and tornadoes. Although we carry business interruption insurance coverage and typically have
provisions in our contracts that protect us in certain events, our coverage may not be adequate to compensate us for all
losses that may occur as a direct or indirect result of weather events or natural disasters. We have manufacturing
operations in regions that have experienced extreme weather such as flooding, hurricanes, and tornadoes. In case of the
these exception or other weather events or natural disasters, (i) our manufacturing and R & D equipment, on- site IT
facilities, and inventory, among other things, may be damaged or destroyed, which may result in significant write- offs or
significant expenses to repair or replace certain operations; (ii) the production and shipment of our solar modules may
be disrupted as a result of (a) the damage or destruction of our facilities and infrastructure, (b) power outages, (c)
delayed or cancelled deliveries of equipment and raw materials, and / or (d) the lack of clear and safe physical access to
and from our manufacturing facilities, among other things; and (iii) we may be unable to execute our technology
roadmap in a timely manner. We also consider the risks associated with weather eyents and natural disasters as part of
our manufacturing site selection, design, and construction process. Our suppliers may be adversely affected by weather
events and natural disasters, which could disrupt their ability to deliver certain manufacturing <del>charges <mark>equipment,</mark></del>
materials, and / or services for extended periods of time. Our suppliers may also incurred--- incur in 2020 and 2021
additional costs to repair or replace their own operations , <mark>which may cause <del>the</del> them <del>COVID t</del>o require higher prices as</mark>
part of current and future contracts and / or otherwise be unable to perform under their existing contract commitments.
For additional information regarding the risks related to the sourcing of our manufacturing equipment and raw
materials, respectively, see the Risk Factors entitled, "Some of our manufacturing equipment is customized and sole
sourced. If our manufacturing equipment fails or if our equipment suppliers fail to perform under their contracts, we
could experience production disruptions and be unable to satisfy our contractual requirements. " and " Several of our
key raw materials and components are either single - <del>19 pandemic s</del>ourced or sourced from a limited number of
suppliers, and their failure to perform could cause manufacturing delays and impair our ability to deliver solar modules
to customers in the required quality and quantities and at a price that its- is effects-profitable to us. " For additional
information regarding the risks related to supply chain disruptions, see the Risk Factor entitled, "A disruption in our
supply chain for CdTe, other key raw materials, or equipment could interrupt or impair our ability to manufacture solar
modules and could adversely impact our profitability and long- term growth prospects." Our customers may be
adversely affected by weather events and natural disasters, which could result in significant site damages, including
damages to our solar modules installed at those sites. Damages may adversely impact our customers financially, and
related business disruptions may delay or accelerate certain project timelines, which could result in an inability to
perform under their contracts or otherwise deliver timely payment to us, if at all. Further, as a result of our <del>on</del> own
potential operational delays mentioned aboye, our ability to fulfill customer orders may be impaired or delayed, and we
could incur significant losses. For additional information regarding the risks related to our customers, see the Risk
Factor entitled, "The loss of any of our large customers, or the inability of our customers and counterparties to perform
under the their economy did not contracts with us, could significantly reduce our net sales and negatively impact our
results of operations." The severity and duration of public health threats could materially impact our business, financial
condition, and for results of operations. The However, the extent to which public health threats (including pandemics such as
COVID- 19 or similarly infectious diseases) could impact us in the future is highly uncertain and unpredictable cannot be
predicted, and will depend largely on subsequent developments, including but not limited to (i) the severity and duration of any
public health threat, (ii) measures taken to contain the spread of any public health threat, such as restrictions on travel and
gatherings of people and temporary closures of or limitations on businesses and other commercial activities, (iii) the timing and
nature of policies implemented by governmental authorities, and (iv) any future variants of any the public health threat, which
may surge over time. As a result of any public health threat and any related containment measures and reopening policies, we.
our suppliers, or customers may be subject to significant risks, including to supply chain and business operations, which
have the potential to materially and adversely impact our business, financial condition, and results of operations, including the
following: • we may at any time be ordered by governmental authorities, or we may determine, based on our understanding of
the recommendations or orders of governmental authorities, that we have to curtail or cease business operations or activities,
including manufacturing and R & D activities; and • the failure of our suppliers or vendors to supply materials or equipment, or
the failure of our vendors to install, repair, or replace our specialized equipment, due to any public health threat and related
eontainment measures, may idle, slowdown, shutdown, or otherwise cause us to adjust our manufacturing capacity, and the
availability and cost of logistics services associated with the procurement of raw materials or equipment used in our
manufacturing process and the shipping, handling, storage, and distribution of our modules may require us to adjust our module
manufacturing plans or module delivery commitments, which may result in additional unplanned charges. If we are unable to
attract, train, retain, and successfully integrate key talent into our management team, our business may be materially and
adversely affected. Our future success depends, to a significant extent, on our ability to attract, train, and retain management,
operations, sales, and technical talent, including associates in foreign jurisdictions. Recruiting and retaining capable individuals,
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particularly those with expertise in the PV solar and related <del>industry i</del>ndustries across a variety of technologies, are vital to our
success. We are also dependent on the services of our executive officers and other members of our senior management team.
The loss of one or more of these key associates or any other member of our senior management team-could have a material
adverse effect on our business. We Although we have a comprehensive succession planning process in place, which
contemplates talent at all levels of the organization. However, we may not be able to retain or replace these key associates in
a timely manner. Although Several several of our current key associates, including our executive officers, are subject to
employment conditions or arrangements that contain post- employment non- competition provisions . However, these
arrangements permit the associates to terminate their employment with us upon little or no notice. In addition, on January 5,
2023, the U. S. Federal Trade Commission ("FTC") voted to issue a notice of proposed rulemaking that, if adopted, would ban
any non- competition provisions. The proposed rule would make it illegal for an employer to enter into, including attempt to
enter into, or maintain a non-competition provision provisions in . It would also require an employer to reseind any existing
employment agreements non-competition provisions. The proposed rule is subject to a public comment period through March
10, 2023, after which the FTC may vote to implement the proposed rule or may update or revise it based on the comments
received and the FTC's further analysis of the issue. Although it is uncertain if the rule will be adopted or what the final
language of the rule, if adopted, will be, the implementation of a ban on non-competition provisions could make it more
difficult for us to retain qualified associates. There is substantial competition for qualified technical and manufacturing
personnel, and while we continue to benchmark our organization against a broad spectrum of businesses in our market space to
remain economically competitive, there can be no assurances that we will be able to attract and retain technical personnel. As we
continue to expand domestically and internationally, we may encounter regional laws that mandate union representation or
associates who desire union representation or a collective bargaining agreement. If we are unable to attract and retain qualified
associates, or otherwise experience unexpected labor disruptions within our business, we may be materially and adversely
affected. We may be exposed to infringement or misappropriation claims by third parties, which, if determined adversely to us,
could cause us to pay significant damage awards or prohibit us from the manufacture and sale of our solar modules or the use of
our technology. Our success depends largely on our ability to use and develop our technology and know- how without infringing
or misappropriating the intellectual property rights of third parties. The validity and scope of claims relating to PV solar
technology patents involve complex scientific, legal, and factual considerations and analysis and, therefore, may be highly
uncertain. We may be subject to litigation involving claims of patent infringement or violation of intellectual property rights of
third parties. For example, during 2022, we received various indemnification demands from certain customers, for whom we
provided engineering, procurement, and construction (" EPC") services, regarding claims that such customers' PV tracker
systems infringe, in part, on patents owned by Rovshan Sade ("Sade"), the owner of a company called Trabant Solar, Inc. See
Note 12-14. "Commitments and Contingencies – Legal Proceedings" to our consolidated financial statements for more
information on our legal proceedings. The defense and prosecution of intellectual property suits, patent opposition proceedings,
and related legal and administrative proceedings can be both costly and time consuming and may significantly divert the efforts
and resources of our technical and management personnel. An adverse determination in any such litigation or proceedings to
which we may become a party could subject us to significant liability to third parties, require us to seek licenses from third
parties, which may not be available on reasonable terms, or at all, or pay ongoing royalties, require us to redesign our solar
modules, or subject us to injunctions prohibiting the manufacture and sale of our solar modules or the use of our technologies.
Protracted litigation could also result in our customers or potential customers deferring or limiting their purchase or use of our
solar modules until the resolution of such litigation. Currency translation and transaction risk may negatively affect our results
of operations. Although our reporting currency is the U. S. dollar, we conduct certain business and incur costs in the local
currency of most countries in which we operate. As a result, we are subject to currency translation and transaction risk. For
example, certain of our net sales in 2022 were denominated in foreign currencies, such as Japanese ven and Euro, and we expect
to continue to have net sales denominated in foreign currencies in the future, such as Indian rupee. Certain-business
arrangements outside the United States have involved and may involve significant investments denominated in local currencies.
Changes in exchange rates between foreign currencies and the U. S. dollar could affect our results of operations and result in
exchange gains or losses. We cannot accurately predict the impact of future exchange rate fluctuations on our results of
operations. We could also expand our business into emerging markets, many of which have an uncertain regulatory environment
relating to currency policy. Conducting business in such emerging markets could cause our exposure to changes in exchange
rates to increase, due to the relatively high volatility associated with emerging market currencies and potentially longer payment
terms for our proceeds. Our ability to hedge foreign currency exposure is dependent on our credit profile with the banks that are
willing and able to do business with us. Deterioration in our credit position or a significant tightening of the credit market
conditions could limit our ability to hedge our foreign currency exposures; and therefore, result in exchange gains or losses.
Unanticipated changes in our tax provision, the enactment of new tax legislation, or exposure to additional income tax liabilities
could affect our profitability. We are subject to income taxes in the various jurisdictions in which we operate. Accordingly, we
are subject to a variety of tax laws and interpretations of such laws by local tax authorities. For example, in January 2022, the U-
S. government published new regulations in the U. S. Federal Register to address various aspects of foreign tax credit regimes,
including, among other things, guidance related to the disallowance of credits or deductions for foreign income taxes. These
regulations, which became effective in March 2022, contain certain provisions that are applicable for periods prior to the
effective date, and the final effects could result in material income tax expense in future periods. Furthermore, longstanding
Longstanding international tax laws that determine each country's jurisdictional tax rights in cross-border international trade
continue to evolve as a result of the base erosion and profit shifting reporting requirements and the introduction of the global
minimum tax recommended by the Organization for Economic Co- operation and Development ("OECD"). For example, the
OECD Pillar Two framework introduces a global minimum corporate tax rate of 15 % for companies with global
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revenues above certain thresholds. While it is uncertain whether the U. S. will enact legislation to adopt Pillar Two,
certain jurisdictions in which we operate have adopted, and other jurisdictions are in the process of introducing,
legislation to implement Pillar Two. As these legislative changes develop and expand, our effective tax rate and tax
liabilities may be materially affected. Given the complexities of Pillar Two, we will continue to monitor these
developments and evaluate the potential impact to our results of operations. Additionally, in August 2022, the U. S.
President signed into law the IRA, which revised U. S. tax law by, among other things, including a new corporate alternative
minimum tax (the "CAMT") of 15 % on certain large corporations, imposing a 1 % excise tax on stock buybacks, and
providing various incentives to address climate change, including the introduction of the advanced manufacturing production
credit under Section 45X of the IRC. The provisions of the IRA are generally effective for tax years beginning after 2022.
Given the complexities of the IRA, which is pending technical guidance and regulations from the IRS and U. S. Treasury
Department, we will continue to monitor these developments and evaluate the potential future impact to our results of
operations. For further information, see the Risk Factor entitled, "We expect certain financial benefits as a result of tax
incentives provided by the Inflation Reduction Act of 2022. If these expected financial benefits vary significantly from our
assumptions, our business, financial condition, and results of operations could be adversely affected. "Changes to these and
other tax laws and regulations could have a material adverse impact on our business, financial condition, and results of
operations. We are subject to potential tax examinations in various jurisdictions, and taxing authorities may disagree with our
interpretations of U. S. and foreign tax laws and may assess additional taxes. We regularly assess the likely outcomes of these
examinations in order to determine the appropriateness of our tax provision; however, the outcome of tax examinations cannot
be predicted with certainty. Therefore, the amounts ultimately paid upon resolution of such examinations could be materially
different from the amounts previously included in our income tax provision, which could have a material adverse impact on our
business, financial condition, and results of operations. In addition, our future effective tax rate could be adversely affected by
changes to our operating structure, losses of tax holidays, changes in the jurisdictional mix of earnings among countries with tax
holidays or differing statutory tax rates, changes in the valuation of deferred tax assets and liabilities, changes in tax laws, and
the discovery of new information in the course of our tax return preparation process. Any changes in our effective tax rate may
have a material adverse impact on our business, financial conditions, and results of operations. We have been and may be
subject to or involved in litigation or threatened litigation, the outcome of which may be difficult to predict, and which may be
costly to defend, divert management attention, require us to pay damages, or restrict the operation of our business. From time to
time, we have been and may be subject to disputes and litigation, with and without merit, that may be costly and which may
divert the attention of our management and our resources in general, whether or not any dispute actually proceeds to litigation.
The results of complex legal proceedings are difficult to predict. Moreover, complaints filed against us may not specify the
amount of damages that plaintiffs seek, and we therefore may be unable to estimate the possible range of damages that might be
incurred should these lawsuits be resolved against us. Even if we are able to estimate losses related to these actions, the ultimate
amount of loss may be materially higher than our estimates. Any resolution of litigation, or threatened litigation, could involve
the payment of damages or expenses by us, which may be significant or involve an agreement with terms that restrict the
operation of our business. Even if any future lawsuits are not resolved against us, the costs of defending such lawsuits may be
significant. These costs may exceed the dollar limits of our insurance policies or may not be covered at all by our insurance
policies. Because the price of our common stock has been, and may continue to be, volatile, we can provide no assurance that
additional securities or other litigation will not be filed against us in the future. See Note 12-14. "Commitments and
Contingencies – Legal Proceedings "to our consolidated financial statements for more information on our legal proceedings."
Changes in, or any failure to comply with, privacy laws, regulations, and standards may adversely affect our business. Personal
privacy and data security have become significant issues in the United States, India, Europe, and in many other jurisdictions in
which we operate. The regulatory framework for privacy and security issues worldwide is rapidly evolving and is likely to
remain uncertain for the foreseeable future. Furthermore, federal, state, or foreign government bodies or agencies have in the
past adopted, and may in the future adopt, laws and regulations affecting data privacy, all of which may be subject to
invalidation by relevant foreign judicial bodies. Industry organizations also regularly adopt and advocate for new standards in
this area. In the United States, these include rules and regulations promulgated or pending under the authority of federal
agencies, state attorneys general, legislatures, and consumer protection agencies. Internationally, many jurisdictions in which we
operate have established their own data security and privacy legal framework with which we, relevant suppliers, and customers
must comply. For example, the General Data Protection Regulation, a broad-based data privacy regime enacted by the
European Parliament, which became effective in May 2018, imposed new requirements on how we collect, process, transfer,
and store personal data, and also imposed additional obligations, potential penalties, and risk upon our business. Additionally,
the California Consumer Privacy Act, which became effective in January 2020, imposed similar data privacy requirements. In
many jurisdictions, enforcement actions and consequences for noncompliance are also rising. In addition to government
regulation, privacy advocates and industry groups may propose new and different self- regulatory standards that either legally or
contractually apply to us. Although we have implemented policies, procedures, and, in certain cases, contractual arrangements
designed to facilitate compliance with applicable privacy and data security laws and standards, any inability or perceived
inability to adequately address privacy and security concerns, even if unfounded, or comply with applicable privacy and data
security laws, regulations, and policies, could result in additional fines, costs, and liabilities to us, damage our reputation, inhibit
sales, and adversely affect our business. Our Amended and Restated Bylaws designate a state or federal court located within the
State of Delaware as the exclusive forum for substantially all disputes between us and our stockholders, and the federal district
courts of the United States as the exclusive forum for the resolution of any complaint asserting a cause of action under the
Securities Act of 1933, which could limit our stockholders' ability to choose the judicial forum for disputes with us or our
directors, officers, employees, agents or stockholders. Our Amended and Restated Bylaws ("Bylaws") provide that, unless we
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consent in writing to the selection of an alternative forum, the Court of Chancery of the State of Delaware (or, if the Court of Chancery of the State of Delaware lacks subject matter jurisdiction, the federal district court for the District of Delaware) is the sole and exclusive forum for (i) any derivative action or proceeding brought on our behalf, (ii) any action or proceeding asserting a claim of breach of a fiduciary duty owed by any of our directors, officers, other employees, agents or stockholders to us or our stockholders, (iii) any action or proceeding against us or any of our directors, officers, other employees, agents or stockholders arising pursuant to any provision of the Delaware General Corporation Law ("DGCL"), our Amended and Restated Certificate of Incorporation or our Bylaws, (iv) any action or proceeding against us or any of our directors, officers or other employees asserting a claim that is governed by the internal affairs doctrine, or (v) any action or proceeding asserting an " internal corporate claim," as defined in the DGCL. Our Bylaws also provide that, unless we consent in writing to the selection of an alternative forum, the federal district courts of the United States are the exclusive forum for resolving any complaint asserting a cause of action under the Securities Act. Nothing in our Bylaws precludes stockholders that assert claims under the Exchange Act from bringing such claims in any court, subject to applicable law. Any person or entity holding, owning or otherwise acquiring any interest in any of our securities shall be deemed to have notice of and consented to these provisions. These exclusive forum provisions may limit a stockholder's ability to bring a claim in a judicial forum of its choosing for disputes with us or our directors, officers, other employees, agents or stockholders, which may discourage lawsuits against us and our directors, officers, other employees, agents or stockholders. The enforceability of similar choice of forum provisions in other companies' governing documents has been challenged in legal proceedings, and it is possible that a court could find these types of provisions to be inapplicable or unenforceable. For example, in December 2018, the Court of Chancery of the State of Delaware determined that a provision stating that federal district courts of the United States are the exclusive forum for resolving any complaint asserting a cause of action arising under the Securities Act is not enforceable. Although this decision was reversed by the Delaware Supreme Court in March 2020, courts in other states may still find these provisions to be inapplicable or unenforceable. If a court were to find the exclusive forum provisions in our Bylaws to be inapplicable or unenforceable in an action, we may incur additional costs associated with resolving the dispute in other jurisdictions, which could adversely affect our results of operations.