Legend: New Text Removed Text Unchanged Text Moved Text Section

The following is a summary of the significant risk factors that could materially impact our business, financial condition or future results, including risks related to our businesses, our international operations, our regulatory environments, ownership of our common stock, COVID-19, and other general risks: • Management previously identified material weaknesses in our internal control over financial reporting that, some of which resulted in errors in previously issued financial statements. Although If we fail to remediate these material weaknesses have all been remediated as of December 31, 2023, should they recur, or if we experiences additional material weaknesses in the future, we may be unable to accurately and timely report financial results or comply with the requirements for of being a public company companies, which could cause the price of our common stock to decline and harm our or business limit our access to the capital markets. • We restated certain of our previously issued consolidated financial statements, which resulted in unanticipated costs and may affect investor confidence and raise reputational issues. • We may be subject to additional litigation and regulatory examinations, investigations. proceedings or court orders as a result of or relating to our the 2022 internal investigation which included certain financial reporting matters, which is now complete, and if any of these items are resolved adversely against us, it could harm our business, financial condition and results of operations. • Our failure to timely file our periodic reports with the SEC limits our access to the public markets to raise debt or equity capital, and restricts our ability to issue equity securities. • Lack of global standardized processes, centralization of transaction management and / or failures to execution execute could result in control deficiencies and adversely impact management's assertions and financial reporting. • We rely heavily on information and technology to operate both our businesses and our technology dependent product solutions portfolios, and any continued cyber incidents with respect to our supporting information and technology infrastructure, whether by deliberate attacks or unintentional events, could harm our operations and have a material impact on our business and financial results. • Privacy concerns and laws, evolving Evolving regulation governmental oversight of the use of personal information, cross-border data transfer restrictions and the use of AI, as well as other technology regulations, may adversely affect our business. • We may be unable to develop innovative products and solutions or to stimulate customer demand. • Damage to our reputation or brand could negatively impact our business, financial condition or results of operations. • Our ongoing business operations may be disrupted for a significant period of time, resulting in material operating costs and financial losses. • We may be unable to execute key strategic initiatives due to competing priorities and strategies of our distribution partners and other factors, which may result in financial losses and operational inefficiencies. • The success of our business depends in part on achieving our strategic objectives, including through acquisitions, dispositions, and strategic investments and initiatives. • We may fail to realize the expected benefits of our strategic initiatives, including announced recently executed or potential future restructuring and other business transformation efforts. • We have recognized substantial goodwill and indefinite- lived intangible asset impairment charges, most recently in Q3 and Q4 2022, and may be required to recognize additional goodwill and indefinitelived intangible asset impairment charges in the future. • Our failure to obtain patents and, consequently, to protect our proprietary technology could have an adverse impact on our competitive position. • Our financial results may be adversely **impacted** profitability could suffer if third parties infringe upon our intellectual property rights or if our products are found to infringe upon the intellectual property rights of others. • Changes in our credit ratings or macroeconomic impacts on credit markets may increase our cost of capital and limit financing options. • A breach of the covenants under our debt instruments outstanding from time to time could result in an event of default under the applicable agreement. • We may not be able to repay our outstanding debt if in the event that we do not generate sufficient cash flow to service our debts and cross default provisions may be triggered due to a breach of covenants under our existing indebtedness. • Our foreign currency hedging and cash management transactions may be ineffective or only partially mitigate the impact of exchange rate fluctuations, exposing us to unexpected interest rate volatility. • Due to the international global nature of our business, including increasing exposure to markets outside of the United States U.S., political or economic changes or other factors could harm our business and financial performance. • Due to our international operations, we are exposed to the risk of changes in foreign exchange rates. • Changes in or interpretations of tax rules, operating structures, transfer pricing regulations, country profitability mix and regulations may adversely affect our effective tax rate. • We may be unable to obtain necessary product approvals and marketing clearances. • Our doctor- directed, direct to customer clear aligner business could be adversely affected by challenges to our business model or by new state actions restricting our ability to provide our products and services in certain states. Inadequate levels of reimbursement from governmental or other third- party payers-payors for procedures using our products may cause our revenue to decline. • Challenges may be asserted against our products due to real or perceived quality, health or environmental issues. • If we fail to comply with laws and regulations relating to health care fraud, we could suffer penalties or be required to make significant changes to our operations, which could adversely affect our business. • Our business is subject to extensive, complex and changing domestic and foreign laws, rules, regulations, self- regulatory codes, directives, circulars and orders that failure to comply with which, if not complied with, could subject subjects us to civil or criminal penalties or other liabilities. • Our The market price for our common stock may continue to be volatile as a result of a number of factors, **including** quarterly operating results and market price for our common stock may continue to be volatile. • Certain provisions in our governing documents, and of Delaware law, may make it more difficult for a third party to acquire us. • Our revenue, results of operations, eash flow, and liquidity may be materially adversely impacted by the ongoing COVID-19 outbreak. • Our business may be adversely affected by changes in global economic conditions, including inflation, rising interest rates, and

```
supply chain shortages. • The loss of members of our senior management and the resulting management transition might have an
adverse impact on our future operating results. • Talent gaps and failure to manage and retain top talent may impact our ability
to manage our operations, execute strategic initiatives and grow the business. • We face the inherent risk of legal actions,
including litigation and, product liability claims, and other regulatory or compliance matters. • Climate change and
related natural disasters could negatively impact our business and financial results. • Expectations relating to environmental,
social and governance considerations may expose us to potential liabilities, increased costs, reputational harm, and other adverse
effects on our business. Below is a full description of each of such significant risk factors. RISKS RELATED TO OUR
RESTATEMENT AND-INTERNAL CONTROLS Management identified material weaknesses in internal controls over
financial reporting in conjunction with the Audit and Finance Committee's investigation as described in the Explanatory Note
of Amendment No. 1 to the Annual Report on Form 10-K for the fiscal year ended December 31, 2021 (the "2021 Form 10-K
+A "). The description of the material weaknesses that were remediated during fiscal year determined to exist as of December
31, 2021 2023 is included under Item 8 of this Form 10- K. Management began implementing the remediation efforts in 2022;
however, as of December 31, 2022, the material weaknesses previously identified have not yet been remediated. A material
weakness is a deficiency, or a combination of deficiencies, in internal control over financial reporting such that there is a
reasonable possibility that a material misstatement of our annual or interim financial statements will not be prevented or detected
in a timely basis. While Although we devoted are devoting substantial resources to the planning and ongoing implementation of
remediation efforts to address the identified material weaknesses and prevent additional material weaknesses from occurring, it
cannot be assured that the measures we have taken to date, and are continuing to implement, will be sufficient to remediate these
material weaknesses or to avoid potential future material weaknesses. We cannot estimate how long the remediation process
will take at this time, and may identify deficiencies or other material weaknesses, in addition to the ones already identified, that
we may not be able to remediate in a timely manner. Accordingly, there is a reasonable possibility that a reoccurrence of the
material weaknesses identified under Item 8 on this Form 10-K, or other material weaknesses or deficiencies identified in the
future, could result in a misstatement of accounts or disclosures that would result in a material misstatement of our financial
statements that would not be prevented or detected on a timely basis or cause us to fail to meet our obligations under securities
laws, stock exchange listing rules, or debt instrument covenants to file periodic financial reports on a timely basis. Further,
because of its inherent limitations, including the possibility of human error, the circumvention or overriding of controls, or
fraud, even our remediated and effective internal control over financial reporting may not prevent or detect all misstatements
and may not provide reasonable assurances with respect to the preparation and presentation of financial statements. In addition,
projections of any evaluation of effectiveness of internal control over financial reporting to future periods are subject to the risk
that the control may become either obsolete or inadequate as a result of changes in conditions, or that the degree of compliance
with the policies or procedures may deteriorate. Any of these failures could result in adverse consequences that could materially
and adversely affect our business, including an adverse impact on the market price of our common stock, potential action by the
SEC, shareholder lawsuits, delisting of our stock, and general damage to our reputation. We have incurred and expect to incur
additional costs to rectify the material weaknesses identified in or new issues that may emerge, and the existence of these--- the
issues future could adversely affect our reputation or investor confidence in perceptions. We maintain director and officer
liability insurance, for which we must pay substantial premiums. The additional reporting and other obligations resulting from
these material weaknesses, including any litigation or our regulatory inquiries that may result therefrom, increase legal and
financial compliance costs and the costs of related legal, accounting and administrative activities. We restated previously issued
consolidated-financial statements, which resulted in unanticipated costs and may affect investor confidence and raise
reputational issues. As disclosed in Note 1, Significant Accounting Policies and Restatement of the 2021 Form 10- K / A, we
restated our consolidated financial statements and related disclosures for the three and nine months ended September 30, 2021
and for the year ended December 31, 2021 following the identification of certain misstatements contained in those financial
statements, which resulted in an and cause overstatement of Net sales for the price fiscal year ended December 31, 2021 by
approximately $ 20 million. We determined that it was appropriate to correct the misstatements in our previously issued
financial statements by amending and restating the Annual Report on Form 10-K for the fiscal year ended December 31, 2021,
originally filed with the SEC on March 1, 2022. The restatement also included corrections for additional identified out- of-
period and uncorrected misstatements in the impacted periods. As a result, we incurred unanticipated costs for accounting and
legal fees in connection with or our related common stock to decline the restatement, and became subject to a number of
additional risks and uncertainties, which may affect investor confidence in the accuracy of our- or limit financial disclosures
and may raise reputational issues for our business access to the capital markets. As previously disclosed in 2022, we
voluntarily contacted the SEC to advise that the Audit and Finance Committee was conducting an independent investigation
regarding certain financial reporting matters, and we are continuing to cooperate with the SEC. The SEC ''s investigation is
ongoing and was not resolved when the Audit and Finance Committee completed the internal investigation or when the 2021
Form 10- K / A was filed. We intend to fully cooperate with the SEC regarding this matter. Additionally, several securities class
action lawsuits were filed against us following our announcement on May 10, 2022 of the Audit and Finance Committee -:
internal investigation. Our As a result of the previously reported material weaknesses in internal control over financial
reporting subjects us to which have been remediated as of December 31, 2023, we may face additional litigation and
regulatory examinations, investigations, proceedings or court orders, including additional cease and desist orders, the suspension
of trading of our securities, delisting of our securities, the assessment of civil monetary penalties and other equitable remedies.
Our management has devoted and may be required to further devote significant time and attention to these matters. If any of
these matters are resolved adversely against us, it could harm our reputation, business, financial condition and results of
operations. Additionally, while we cannot estimate our potential exposure to these matters at this time, we have already
expended a significant amount of time and resources investigating the claims underlying and defending these matters and expect
```

```
to continue to need to expend our resources to conclude these matters. Accordingly, the ongoing SEC investigation and any
potential related litigation could result in distraction to management and entail risks and uncertainties, the outcome of which
could adversely affect our results of operations and our reputation. For further information, see Note 22-21, Commitments and
Contingencies, discussing the securities class action lawsuits, in the Notes to Consolidated Financial Statements in Item 8 of this
Form 10- K. We did not timely file our Quarterly Reports on Form 10- Q for the fiscal quarters ended March 31, 2022 and June
30, 2022 within each respective timeframe required by the SEC. This limits our ability to access the public markets to raise debt
or equity capital, which could prevent us from pursuing transactions or implementing business strategies that we might
otherwise believe are beneficial to our business. We are not currently eligible to use a registration statement on Form S-3 that
allows us to continuously incorporate by reference our SEC reports into the registration statement, or to use "shelf" registration
statements to conduct offerings, until approximately one year from the date we regained status as a current filer. If we wish to
pursue a public offering now, we would be required to file a registration statement on Form S-1 and have it reviewed and
declared effective by the SEC. Doing so would take significantly longer than using a registration statement on Form S-3 and
would increase our transaction costs, and the necessity of using a Form S-1 for a public offering of registered securities could,
to the extent we are not able to conduct offerings using alternative methods, adversely impact our ability to raise capital or
complete acquisitions of other companies in a timely manner. Our implementation of our business plans, restructuring plans and
compliance with regulations requires that we effectively manage our financial infrastructure, including standardizing processes,
maintaining proper financial reporting and internal controls. We continue to focus on standardizing our processes, improving
our financial systems, maintaining effective internal controls and centralizing transaction management and / or execution so as to
provide continued assurance with respect to our financial reports, support the continued growth of the business, and prevent
financial misstatement or fraud. Non-standardized processes and ineffective controls could result in an inability to aggregate
and analyze data in a timely and accurate manner and may lead to inaccurate or incomplete financial and management reporting
and delays in financial reporting to management, regulators and / or shareholders. Inaccurate or incomplete financial reporting
and disclosures could also result in noncompliance with applicable business and regulatory requirements and the incurring of
related penalties. For further information in connection with the risks of inaccurate or incomplete financial reporting and
disclosures, see Item 1A. Risk Factors — Risks Related to Our Restatement and Internal Controls — "Management identified
material weaknesses in our internal control over financial reporting that resulted in errors in financial statements. If we fail to
remediate these material weaknesses or experiences additional material weaknesses in the future, we may be unable to
accurately and timely report financial results or comply with the requirements of being a public company, which could cause the
price of our common stock to decline and harm our business." Further, we currently have disparate systems, including
enterprise Enterprise resource Planning Planning ("ERP") systems, across the organization which may result in
the potential inability to obtain and analyze business data and increases in budgets due to higher costs stemming from system
upgrades, and may pose business partner connection challenges. Non-standardized processes and ineffective controls could
result in an inability to aggregate and analyze data in a timely and accurate manner and may lead to inaccurate or
incomplete financial and management reporting and delays in financial reporting to management, regulators and / or
shareholders. Inaccurate or incomplete financial reporting and disclosures could also result in noncompliance with
applicable business and regulatory requirements and the incurring of related penalties or fines. As a result, the data
required to manage the business may not be complete, accurate or consistent, resulting in the potential for misleading or
inaccurate reporting for key business decisions. We continue to focus on standardizing our processes, improving our
financial systems, maintaining effective internal controls and centralizing transaction Management management and
execution so as to provide continued assurance with respect to our financial reports, support the continued growth of the
business, and prevent financial misstatement or fraud. In 2023, we began a process of implementing a new global ERP
system, which will upgrade and standardize our existing information systems. However, this new ERP system will take
several years to implement, will require significant resources to integrate with the Company's planned efforts to
implement a more centralized enterprise resource planning system across the other organization business processes, and even
at its completion may not be fully successful in part providing standardization sufficient to alleviate address these risks will
result in additional costs in once completed. For further information, refer to the risk factor titled "We may fail to realize
the expected benefits of our strategic initiatives, including recently executed or potential future restructuring periods, and
any cost overrun or any disruptions, delays or complications in the other course of making this transition could compound those
costs, distract from operation of our core business, or result in failures to produce financial information transformation efforts
accurately and timely. "RISKS RELATED TO OUR BUSINESSES We are exposed to the risk of cyber incidents, which can
result from deliberate attacks or unintentional events, in the normal course of business. We use web- enabled and other
integrated information and technology systems in to manage our business, and delivering --- deliver our products and services
and to customers. In particular, the 2022 launch of our cloud solution DS Core, a platform that integrates digital
dentistry workflows across devices, has introduced new potential vulnerabilities to cyber attacks within our service
delivery model. We expect that the breadth and complexity of our information and technology systems will increase as we
expand the services enabled by the DS Core platform and further develop our ERP systems and product offerings to utilize
artificial intelligence ("AI") and analytics. As a result, we will increasingly be exposed to risks inherent in the development,
integration and operation of our the evolving information and technology supporting our product platforms, as well as our own
internal infrastructure, including: • security breaches, viruses, cyberattacks, ransomware or other malware or other failures or
malfunctions; • disruption, impairment or failure of data centers or hardware, telecommunications facilities or other
infrastructure platforms; • failures during the process of upgrading or replacing software, databases or components contained in
the information and technology infrastructure; • the compromise or unauthorized disclosure of sensitive or proprietary
information related to our business and customers; • excessive costs, excessive delays or other deficiencies in systems
```

```
development and deployment; and • an unintentional event that involves a third- party gaining unauthorized access to our
systems or proprietary information. We also utilize systems, applications and data storage provided and maintained by
third parties, including those delivered through cloud- based solutions. Any disruptions to or deterioration of our
distribution partners' or service providers' information and technology infrastructures could pose a threat to our operations
and harm our business. We continue to observe experience an increase in levels of cyber threats focused on gaining
unauthorized access to our information and technology infrastructure for purposes of misappropriating assets or sensitive
information, corrupting data, or causing operational disruption. Although we take measures designed to protect such information
from unauthorized access, use or disclosure, our and our service providers' infrastructures and storage applications may be
impaired due to unauthorized access by hackers, ransomware, phishing attacks, human error, malfeasance, natural disasters,
telecommunications and electrical failures and other disruptions. Cyber threats are rapidly evolving and are becoming
increasingly sophisticated, with an increase in the frequency of cyber incidents that appear to be associated with the Ukraine-
Russia military conflict. Like other large, global companies, during the normal course of business, we have experienced and
expect to continue to experience cyber threats, attacks and other attempts to compromise our information system, although none,
to our knowledge, has had a material adverse effect on our business, financial condition or results of operations to date. Anyone
who circumvents our security measures could misappropriate proprietary information, including information regarding us, our
employees, our service providers and / or our elients-customers, or cause interruptions in our operations. We cannot provide
assurances that, although past cybersecurity incidents have not had a material effect on our business or operations to date and
despite our efforts to ensure the integrity of our systems and the measures that we or our service providers take to anticipate,
detect, avoid or mitigate such threats, a future cyberattack cyber-attack would not result in material harm to us or our business
and results of operations. For example, certain techniques used to obtain unauthorized access, introduce malicious software,
disable or degrade service, or sabotage systems may be designed to remain dormant until a triggering event occurs and we may
be unable to anticipate these techniques or implement adequate preventive measures since techniques change frequently or are
not recognized until launched, and because cyberattacks eyber attacks can originate from a wide variety of sources. These data
breaches and any unauthorized access or disclosure of our information could compromise intellectual property and expose
sensitive business information. Our policies, employee training (including phishing prevention training), procedures and
technical safeguards may be insufficient to prevent or detect improper access to confidential, proprietary or sensitive data,
including personal data. Cyberattacks Cyber attacks could also cause us to incur significant remediation costs to recover from
breaches, disrupt key business operations and divert attention of management and key information technology resources. We
also face the ongoing challenge of managing access controls to our information and technology infrastructure. We have
experienced various types of cyber incidents in the past and as the result of such incidents, we have implemented new controls,
governance, technical protections and other procedures. If we do not successfully manage these access controls, it could expose
us to risk of security breaches or disruptions. Any such security breaches or disruptions could compromise the security or
integrity of our networks or result in the loss, misappropriation, and / or unauthorized access, use, modification or disclosure of,
or the prevention of access to, sensitive data or confidential information (including trade secrets or other intellectual property,
proprietary business information, and personal information). If our information systems are breached again, sensitive and
proprietary data is compromised, surreptitiously modified, rendered inaccessible for any period of time or made public, or if we
fail to make adequate or timely disclosures to affected individuals, appropriate state and federal regulatory authorities or law
enforcement agencies, it could result in significant fines, penalties, court orders, sanctions and proceedings or actions against us
by governmental or other regulatory authorities, customers or third parties. We may incur substantial costs and suffer other
negative consequences such as liability, reputational harm and significant remediation costs and experience material harm to our
business and financial results if we experience cyber incidents in the future. AI- based platforms and tools are increasingly
being used in the consumer health industries, and our use of this technology, as well as its use by our business partners
with access to our confidential information, including trade secrets, may continue to increase and could lead to the
unintentional release of such information, which could negatively impact us, including our ability to realize the benefits
of our intellectual property. Additionally, the advancement of AI and large language models has given rise to additional
vulnerabilities and potential entry points for cyber threats. With generative AI tools, threat actors may have additional
tools to automate breaches or persistent attacks, evade detection, or generate sophisticated phishing emails. Our use of
AI and the use of AI by our business partners may lead to novel and urgent cybersecurity risks, which could have a
material adverse effect on our operations and reputation as well as the operations of any of our business partners. The
materialization of any of these risks may impede the utilization of the Company's product offerings, the processing of data and
the day- to- day management of our business and could result in the corruption, loss or unauthorized disclosure of proprietary,
confidential or other data. Disaster recovery plans, where in place, might not adequately protect us in the event of a system
failure. Further, we currently do not have excess or standby computer processing or network capacity everywhere in the world to
avoid disruption in the receipt, processing and delivery of data in the event of a system failure. Despite any precautions we take,
damage from fire, floods, hurricanes, power loss, telecommunications failures, computer viruses, break- ins, human error and or
similar events at our various computer facilities could result in interruptions in the flow of data to our servers, although we
have not yet experienced such an interruption. Additionally, we seek to maintain insurance coverage for risks associated
with cybersecurity, but such insurance has become increasingly difficult to secure and, in some cases, policies may not provide
adequate coverage for possible losses. Further, as cybersecurity risks evolve, such insurance may not be available to us on
commercially reasonable terms or at all. Uninsured losses or operational losses that result from large deductible payments under
commercial insurance coverage might have an adverse impact on our business operations and our financial position or results of
operations. The legislative and regulatory framework Any of the foregoing incidents could also subject us to liability, expose
us to significant expense, for- or <del>privacy cause significant harm to our reputation</del> and result in lost revenue. While we
```

```
have invested and continue to invest in information technology risk management and disaster recovery plans, these
measures cannot fully insulate us from cyber incidents, technology disruptions or data protection issues worldwide
continues to evolve loss and the resulting adverse effect on our operations and financial results. We collect personally
identifiable information ("" PII "") and other data as part of our business processes and activities. This data is subject to a
variety of U. S. and foreign laws and regulations, including oversight by various regulatory or other governmental bodies. Many
foreign countries and governmental bodies have laws and regulations concerning the collection and use of PII and other data
obtained from their residents or by businesses operating within their jurisdictions. The EU General Data Protection Regulation (
""GDPR ""), for example, imposes stringent data protection requirements and provides significant penalties for
noncompliance. Any inability, or perceived inability, to adequately address privacy and data protection concerns, even if
unfounded, or comply with applicable laws, regulations, policies, industry standards, contractual obligations, or other legal
obligations (including at newly acquired companies) could result in additional cost and liability to us or our officials officers,
damage our reputation, inhibit sales, and otherwise adversely affect our business. Any of the foregoing incidents could also
subject us to liability, expose us to significant expense, or cause significant harm to our reputation, all of which could result in
lost revenue. While we have invested and continue to invest in information technology risk management and disaster recovery-
Moreover plans, these measures cannot fully insulate us from eyber incidents, technology disruptions or data loss and the
resulting adverse effect on our operations and financial results. Global global regulation related to the provision of services on
the Internet is increasing, as federal, state and foreign governments continue to adopt new laws and regulations addressing data
privacy and the collection, processing, storage and use of personal information. Such laws and regulations are subject to new
and differing interpretations and may be inconsistent among jurisdictions. These and other requirements could reduce demand
for our products or services or restrict our ability to store and process data or, in some cases, impact our ability to offer future
digital dentistry products and services in certain locations or our ability to deploy our solutions globally. The costs of
compliance with and other burdens imposed by these types of laws, regulations and standards may limit the use and adoption of
our products or services, reduce overall demand for our products or services, lead to significant fines, penalties or liabilities for
noncompliance, any of which could harm our business. The importance of privacy laws, rules and regulations specifically for
the healthcare and medical device med-tech-industry is constantly growing, as personal data has become an integral part of
doing business in our sector, and the legal standards are evolving and becoming more complex worldwide. For instance, the
GDPR, applicable as of 2018 and still one of the strictest and most comprehensive privacy laws in the world, is being
continuously enforced, and increasingly heavy fines are now increasingly being levied on businesses. Fines for noncompliance
with the GDPR can amount to up to € 20 million or 4 % of the total worldwide annual <del>turnover <mark>sales</mark> from the preceding</del>
financial year (whichever is higher) and may be imposed in conjunction with the exercise of the authority 's investigatory and
corrective powers. The GDPR '-'s extraterritorial scope makes it applicable to our U. S. - based legal entities whenever our
business activities, systems and products process the personal data of EU residents. Additionally, privacy laws, rules and
regulations are also rapidly developing in other regions, including China, Brazil -and South Korea, and is expanding through
the United States U.S., state by state (e.g., California, Virginia, Colorado, Connecticut, and Utah), in parallel with federal
privacy laws protecting sensitive health information. These varying laws, rules, regulations and industry standards impact our
businesses to the extent we rely on the use of personal data and create significant compliance challenges while maintaining our
global reach. In addition, certain privacy and data protection laws may apply to us indirectly through our customers,
manufacturers, suppliers or other third- party partners. For example, non- compliance with applicable laws or regulations by a
third- party partner that is processing personal data on our behalf may be deemed non- compliance by us or a failure by us to
conduct proper due diligence on the third party. In We also could be subject to additional -- addition, expenses and liabilities in
the legal event of an and information security incident, regulatory landscape surrounding AI technologies is rapidly
evolving and uncertain including a in the areas of intellectual property, cybersecurity breach, or the failure of an and
information technology system owned privacy and data protection, or For operated example, there is uncertainty around
the validity and enforceability of intellectual property rights related to the use, development, and deployment of AI by us
and by or our business partners. Compliance with new or changing laws, regulations or industry standards relating to AI
may impose significant operational costs and may limit the ability of the Company and our business partners to develop,
deploy or use AI technologies. Failure to appropriately respond to this evolving landscape may result in legal liability,
regulatory action, or brand and reputational harm. New and more stringent multinational, national and state technology
legislation and regulations may be adopted in 2024 and beyond. We cannot predict all the jurisdictions in which new
legislation, regulation or enforcement might arise, the scope of such legislation, regulation and enforcement, or the
potential impact to our business and operations of any such changes. Failure to comply with U. S. and international
technology laws and regulations could result in government enforcement actions (which could include substantial civil
and / or criminal penalties and injunctive relief), private litigation and / or adverse publicity and could have a material
adverse impact on third party with which we partner or our its vendor business, financial condition or results of operations.
The worldwide markets for dental and medical continence care products is are highly competitive and is driven by are subject
<mark>to rapid and significant technological <mark>disruption through new product introductions, <del>change c</del>hanges , <del>change i</del>n consumer</mark></mark>
preferences, and new intellectual property associated with that technological change, evolving industry standards, and best
practices new product introductions. Additionally, some markets for products are also subject to significant negative price
pressures. Our patent portfolio continues to change with patents expiring through the normal course of their life. There can be
no assurance that our products will not lose their competitive advantage or become noncompetitive or obsolete as a result of such
factors, or that we will be able to generate any economic return on our investment in product development. If product demand
decreases, or if our newly introduced products are not accepted by our customers, our revenue and profit could be negatively
impacted. Important factors that could cause demand for our products to decrease include changes in: • business conditions,
```

```
including downturns in the dental industry, regional economies, and the overall economy; • the level of customers' inventories; •
competitive and pricing pressures, including actions taken by competitors; and • customer product needs and customer / patient
lifecycle. If we fail to further innovate existing technologies or develop our innovation efforts new technologies through or
<mark>our research and development process consistent with changing if our R & D does not effectively respond to changes in </u></mark>
consumer preferences or market to differentiate our products relative to our competition leading to, our technology or
product-products obsolescence, we may become obsolete and cause us to lose market share and revenue. Additionally, if our
products or technologies lose their competitive advantage or become noncompetitive or obsolete, our business could be
negatively affected. We have identified the development of new technologies and products as an important part of our growth
opportunities strategy. There is no assurance that entirely new technology or approaches to dental treatment or competitors'
new products will not be introduced that could render our products obsolete, and there is no assurance that capital allocated
to R & D will yield expected benefits. Additionally, the rapid pace of technological advancements may accelerate
amortization the need to amortize or impair investments in our software technology faster than we anticipated or impair
investments in our software technology, which could negatively impact our results. We seek to maintain our reputation
for delivering innovative and effective solutions to advance patient care and deliver better, safer, and faster dentistry and
continence care under a strong portfolio of world- class brands. Successful promotion of our brand depends on multiple
factors, including our marketing efforts and our ability to deliver a superior customer experience, develop innovative
products, and successfully differentiate our offerings from those of our competitors. Additionally, the strength of our
brand relies on continued effective use of our distribution network and customer service platforms. The promotion of
our brand requires us to make substantial expenditures, including recent investments in enhancing customer experience,
and we anticipate the need for such expenditures to continue. Our brand promotion activities may not be successful in
maintaining our current level of revenue or yielding increased revenue. If we do not successfully position our brand and
reputation as an industry leader, our business and operating results may be adversely affected. Additionally, our brand
depends on our reputation for offering high- quality solutions meeting the highest of safety standards. To safeguard that
reputation, we have adopted rigorous quality assurance and quality control procedures which are designed to ensure the
safety of our products, including incremental investments in improved quality control during the course of 2023. A
serious breach of our quality assurance or quality control procedures, deterioration of our quality image, impairment of
our customer or consumer relationships or failure to adequately protect the relevance of our brands may lead to
litigation, customers purchasing from our competitors, or consumers purchasing other brands or private label items not
manufactured by us, any of which could have a material negative impact on our business, financial condition or results
of operations. We operate in more than 150 countries and our and our suppliers' manufacturing facilities are located in multiple
locations around the world. Potential events such as extreme weather, natural disasters, regional epidemics or global
pandemics, worker strikes and social and political actions, such as trade wars, <mark>regional wars or conflicts</mark> or other events
beyond our control, could impact our ongoing business operations, including potential critical third- party vendor disruptions or
failure to adhere to contractual obligations affecting our supply chain and manufacturing needs or the loss of critical information
technology and telecommunications systems. Although we maintain multiple manufacturing facilities, a large number of the
products manufactured by us are manufactured in facilities that are the sole source of such products. As there are a limited
number of alternative suppliers for these products, any disruption at a particular Company manufacturing facility could lead to
delays, increased expenses, and may damage our business and results of operations. If our incident response, disaster recovery
and business continuity plans do not resolve these issues in an effective and timely manner, such events could result in an
interruption in our operations and could cause material negative impacts to our product availability and sales, the efficiency of
our operations and our financial results. Additionally, a significant portion of our injectable anesthetic products, orthodontic
products, certain dental cutting instruments, catheters, nickel titanium products and certain other products and raw materials are
purchased from a limited number of suppliers and in certain cases single source suppliers pursuant to agreements that are subject
to periodic renewal, some of which may also compete with us. As there are a limited number of suppliers for these products,
there can be no assurance that we will be able to obtain an adequate supply of these products and raw materials in the future.
Any delays in delivery of or shortages in these products could interrupt and delay manufacturing of our products and result in
the cancellation of orders for these products. In addition, these suppliers could discontinue the manufacture or supply of these
products to us at any time or supply products to competitors. We may not be able to identify and integrate alternative sources of
supply in a timely fashion or at all. Any transition to alternate suppliers may result in delays in shipment and increased expenses
and may limit our ability to deliver products to customers. We continue to generate a substantial portion of our revenue through
a limited number of distributors that provide important sales, distribution and service support to the end-user customers.
Together, our two largest distributors, Patterson and Henry Schein, accounted for approximately <del>17-</del>21 % of our annual revenue
for the year ended December 31, 2022-2023, and it is anticipated that they will continue to be the largest distribution
contributors to our revenue through 2023 2024. We may be unable to execute our key strategic activities and investments due to
operation disruptions impacting our distributors or the competing priorities of our distribution partners which may introduce
additional competing private label, generic, or low- cost products that compete with our products at lower price points,
particularly in the Technologies & Equipment segment products that are sold and serviced through distributor channels. If these
competing products capture significant market share or result in a decrease in market prices overall, this could have a negative
impact on our results of operations and financial condition. Additionally, some parts of the dental market continue to be
impacted by price competition that is driven in part by the consolidation of dental practices, the growing significance of DSOs,
innovation and product advancements, and the price sensitivity of end- user customers. There can be no assurance that our
distribution partners will purchase any specified minimum quantity of products from us or that they will continue to purchase
any products at all. If Patterson or Henry Schein ceases to purchase a significant volume of products from us, or if changes in
```

```
our promotional strategies and investments result in changes in our distributor relationships or short-term uneven growth, it
could have a material adverse effect on our results of operations and financial condition. We rely in part on our dealer
distributor and customer relationships and predictions of <del>dealer distributor</del> and customer inventory levels in projecting future
demand levels and financial results. These inventory levels may fluctuate, and may differ from our predictions, resulting in our
projections of future results being different than expected. These changes may be influenced by changing relationships with
distributors the dealers and customers, economic conditions and customer preference for particular products. There can be no
assurance that dealers distributors and customers will maintain levels of inventory in accordance with our predictions or past
history, or that the timing of customers' inventory build-up or liquidation will be in accordance with our predictions
expectations or past history historical experience. Additionally, we periodically upgrade or replace our various software
systems, including our customer relationship management systems. If we encounter unforeseen problems with new systems or
in migrating away from our existing applications and systems, our operations and our ability to manage our business could be
negatively impacted. Any disruptions to our distributors' operations or systems may result in delays in orders and
shipments, and prevent our products from being timely delivered to the market. We utilize and intend to continue utilizing
acquisitions and dispositions of assets and businesses, and strategic investments as part of our strategy. We may not achieve
expected returns and benefits in connection with this strategy as a result of various factors, including integration and
collaboration challenges, such as personnel and technology. In addition, we may not achieve the full revenue growth
expectations and cost synergies anticipated to result from related integration activities. Further, acquisitions Acquisitions,
dispositions and strategic investments may distract our management's time and attention and disrupt our ongoing business
operations or relationships with customers, employees, suppliers or other parties. We continue to evaluate the potential
disposition of assets and businesses that may no longer help us achieve our strategic objectives, and to view acquisitions as a key
part of our growth strategy. After reaching an agreement with a seller for the acquisition or buyer for the disposition of assets or
a business, the transaction may remain subject to necessary regulatory and governmental approvals on acceptable terms as well
as the satisfaction of pre-closing conditions, which may prevent us from completing the transaction in a timely manner, or at
all. From a workforce perspective, risks associated with acquisitions and dispositions include, among others, delays in
anticipated workforce reductions, additional unexpected costs, changes in restructuring plans that increase or decrease the
number of employees affected, negative impacts on our relationship with labor unions, adverse effects on employee morale, and
the failure to meet operational targets due to the loss of employees, any of which may impair our ability to achieve anticipated
cost reductions or may otherwise harm our business, and could have a material adverse effect on our competitive position,
results of operations, eash flows or financial condition. When we decide to sell assets or a business, we may encounter difficulty
in finding buyers or executing alternative exit strategies on acceptable terms in a timely manner, which could delay the
accomplishment of our strategic objectives. Alternatively, we may dispose of a business at a price valuation or on terms that are
less favorable than we had anticipated, or with the exclusion of select assets. Dispositions may also involve continued financial
involvement in a divested business, such as through continuing equity ownership, transition service agreements, guarantees,
indemnities or other current or contingent financial obligations. Under these arrangements, the performance by of the acquired
or divested business, or other conditions outside our control, could affect our future financial results. Additionally, if we make
acquisitions, it-they may incur debt, assume contingent liabilities and / or additional risks, or create additional expenses, any of
which might adversely affect our financial results. Any financing that we might need for acquisitions may only be available on
terms that restrict our business or that impose additional costs that reduce our operating results. In order to operate more
efficiently and control costs, during the course of 2023, we recently announced our plans to make made organizational
restructuring changes in order to simplify structure, enhance profitability, improve operational performance and drive growth.
These plans included included implementation of a new operating model with five global business units designed to drive
enterprise integration and align the product portfolio with our growth strategy, commencement of our central functions and
infrastructure optimization to support efficiency of the overall organization, ereation of a Senior Vice President of Quality and
Regulatory role, designed to elevate the quality and regulatory affairs function within the management team, simplification of
the management structure to bring the Company in-line with the industry best practices, and other initiatives aimed at
delivering cost savings to fund critical investments in 2023 and to position the Company for sustainable future growth. The
failure to efficiently execute such initiatives as part of our business strategy could minimize the expected benefits to the
organization resulting in potential adverse impacts to ongoing operations and cost overruns. As part of these initiatives, we
are in the process of implementing a new global ERP system, which will upgrade and standardize our existing
information systems. In 2023, we started to make capital investments in this system which has resulted in significant
costs and uses of cash, and which will continue to result in additional costs and uses of cash in future periods.
Implementation is expected to take several years to complete. Cost overruns or any disruptions, delays or complications
in the course of making this transition could lead to higher than anticipated capital investments and related costs,
distract from the operation of our core business, or result in failures to produce financial information accurately and
timely. Additionally, any delay or other failure to achieve our implementation goals may adversely impact our financial
results. The failure to either deliver the application on time or anticipate the necessary readiness and training needs
could lead to business disruption and loss of business. Failure or abandonment of any part of the ERP system could
result in a write- off of part or all of the costs that have been capitalized on the project. Additionally, our ability to achieve
the benefits from these any of our strategic initiatives within the expected time frame is subject to many estimates and,
assumptions and other factors that we may not be able to control. We may also incur significant charges related to restructuring
plans that are higher than anticipated, which would reduce our profitability in the periods such charges are incurred. Due to
the complexities inherent in implementing these types of cost reduction and restructuring activities, and the timing quarterly
phasing of related strategic investments, we may fail to realize expected efficiencies and benefits, such as the goals for net sales
```

```
growth or operating margins, or may experience a delay in realizing such efficiencies and benefits, and our operations and
business could be disrupted. Company management may be required to divert their focus to managing these disruptions, and
implementation may require the agreement of third parties, such as labor unions or works councils. Risks associated with these
actions and other workforce management issues include delays in implementation of anticipated workforce reductions,
additional unexpected costs, changes in restructuring plans that increase or decrease the number of employees affected, negative
impact on our relationship with labor unions or works councils, adverse effects on employee morale, and the failure to meet
operational targets due to the loss of employees, any of which may impair our ability to achieve anticipated cost reductions or
may otherwise harm our business, and could have a material adverse effect on our sales growth and other results of operations.
cash flows or financial condition, or competitive position. We review amortizable intangible assets for impairment when events
or changes in circumstances indicate the carrying value may not be recoverable. We test goodwill and indefinite-lived
intangibles for impairment at least annually. The valuation models used to determine the fair value of goodwill or indefinite-
lived intangible assets are dependent upon various assumptions and reflect management 's best estimates. We have acquired
other companies and intangible assets and may not realize all the economic benefit from those acquisitions, which could cause
an impairment of goodwill or intangibles. In preparing the financial statements for the quarter ended September 30, 2022, we
identified a triggering event and recorded a $ 1, 187 million non- eash goodwill impairment charge associated with two
reporting units within the Technologies & Equipment segment. At December 31, 2022, the remaining goodwill related to the
Digital Dental Group and Equipment & Instruments reporting units was $ 235 million and $ 193 million, respectively. As the
fair value of these reporting units approximate carrying value as of December 31, 2022, any further decline in key assumptions
could result in additional impairment in future periods. In addition, we tested the indefinite-lived intangible assets related to
these businesses, along with certain indefinite-lived intangibles related to the Consumables segment, and determined that
eertain tradenames and trademarks were impaired, resulting in the recording of an impairment charge of $ 94 million for the
three months ended September 30, 2022. During the quarter ended December 31, 2022, we identified a triggering event due to
reductions of near-term forecasts for specific tradenames and continued adverse macroeconomic factors, including the impact
of foreign exchange rates, resulting in the recording of an impairment charge of $ 6 million for the three months ended
December 31, 2022. As the fair value of these indefinite-lived intangible assets impaired in the third and fourth quarters
approximate carrying value as of December 31, 2022, any further decline in key assumptions could result in additional
impairment in future periods. At December 31, 2022, we have $ 455 million in indefinite-lived intangible assets and $ 2.7
billion of goodwill recorded on our balance sheet. The goodwill and indefinite-lived intangible asset impairment analyses are
sensitive to changes in key assumptions used, such as discount rates, revenue growth rates, perpetual revenue growth rates,
royalty rates, and operating margin percentages of the business as well as current market conditions affecting the dental and
medical device industries in both the United States U.S. and globally. Given the uncertainty in the marketplace and other
factors affecting management's assumptions underlying our discounted cash flow model, the assumptions and projections used
in the analyses may not be realized deviate materially from future assumptions and projections and our current estimates
could vary significantly in the future, which may result in an additional goodwill or indefinite- lived intangible asset impairment
charge at that time, others, or that the patents will not be successfully challenged or circumvented by third parties, including our
competitors. The protective steps that we have taken may be inadequate to deter misappropriation of our proprietary
information. We may be unable to detect or protect against the unauthorized use or misappropriation of, or take appropriate steps
to enforce, our intellectual property rights. Effective patent, trademark and trade secret protection may not be available in every
country in which we will offer, or intend to offer, our products. Any failure to adequately protect our intellectual property rights
could devalue our proprietary content and impair our ability to compete effectively. Further, defending our intellectual property
rights could result in the expenditure of significant financial and managerial resources Our success will depend in part on our
ability to obtain and enforce claims in our patents directed to for technology in our products and defend infringement on our
patents by third parties that relate to our products, technologies and processes, both in the United States U.S. and in other
countries. Risks and uncertainties that we face with respect to our patents and patent applications include the following: • the
pending patent applications that we have filed, or to which we have exclusive rights, may not result in issued patents or may take
longer than we expect to result in issued patents; • the allowed claims of any patents that are issued may not provide meaningful
protection; • we may be unable to develop additional proprietary technologies that are patentable; • the patents licensed or
issued to us may not provide a competitive advantage; - other companies may challenge patents licensed or issued to us; .
disputes may arise regarding inventions and corresponding ownership rights in inventions and know- how resulting from the
joint creation or use of intellectual property by us and our respective licensors; and • other companies may design around the
technologies patented by us. Our profitability could suffer if From time to time, third parties may claim that one or more of
our products or services infringe their upon our intellectual property rights or misappropriate our technologies and trademarks
for their own businesses. To protect our rights We analyze and take action in response to such claims our intellectual
property, we rely on a case-combination of patent and trademark law, trade secret protection, confidentiality agreements and
contractual arrangements with our employees, strategic partners and others. We cannot assure you that any of our patents, any of
the patents of which we are a licensee or any patents which may be issued to us or which we may license in the future, will
provide us with a competitive advantage or afford us protection against infringement by - case basis others, or that the patents
will...... expenditure of significant financial and managerial resources. Litigation may also be necessary to enforce our
intellectual property rights or to defend against any such claims of infringement of rights owned by third parties that are asserted
against us. In addition, we it may have be necessary to participate in one or more interference proceedings declared by the U.S.
Patent and Trademark Office, the European Patent Office or other foreign patent governing authorities, to determine the priority
of inventions, which could result in substantial costs. Acquisitions by us of products, technologies or processes, either
through acquisitions of businesses or assets, that are found to infringe upon the intellectual property rights of others and the
```

resulting changes to the competitive landscape of the industry could further increase this risk. If we become involved in litigation or interference proceedings, we may incur substantial expense, and the proceedings may divert the attention of key our technical and management personnel, even if we ultimately prevail. An adverse determination in proceedings of this type could subject us to significant liabilities, allow our competitors to market competitive products without obtaining a license from us, prohibit us from marketing our products or require us to seek licenses from third parties that may not be available on commercially reasonable terms, if at all. If we cannot obtain such licenses, we may be restricted or prevented from commercializing our products. The enforcement, defense and prosecution of intellectual property rights, including the U.S. Patent and Trademark Office's, the European Patent Office's and other foreign patent offices' interference proceedings, and related legal and administrative proceedings in the United States U.S. and elsewhere, involve complex legal and factual questions. As a result, these proceedings are costly and time- consuming, and their outcome is uncertain. Litigation may be necessary to: * assert against others or defend us against claims of patent or trademark infringement; * enforce patents owned by, or licensed to us from, another party; * protect our trade secrets or know- how; or * determine the enforceability, scope and validity of our proprietary rights or the proprietary rights of others. We utilize the short and long-term debt markets to obtain capital from time to time. Our continued access to sources of liquidity depends on multiple factors, including global economic conditions, the condition of global credit markets, the availability of sufficient amounts of financing, operating performance, and credit ratings. Macroeconomic impacts, including natural disasters, pandemics, geopolitical conditions or, such as the other catastrophic events COVID-19 pandemic, may result in significant disruption in the credit markets, which may adversely affect our ability to refinance existing debt or obtain additional financing to support operations or to fund new acquisitions or capital- intensive internal initiatives. Any adverse changes in our credit ratings may result in increased borrowing costs for future long- term debt or short- term borrowing facilities which may in turn limit financing options, including access to the unsecured borrowing market. There is no guarantee that additional debt financing will be available in the future to fund obligations, or that it will be available on commercially reasonable terms, in which case we may need to seek other sources of funding. In addition, the terms of future debt agreements could include additional restrictive covenants that would reduce flexibility. We have debt securities outstanding of approximately \$1.89 billion as of December 31, 2023. We also can have the ability to incur up to \$ 700 million of indebtedness under the multi-currency revolving credit facility ("2018-2023 Credit Facility"), as discussed below, and may incur significantly more indebtedness in the future. Our current debt agreements contain a number of covenants and financial ratios, which we are required to satisfy. Under the Note Purchase Agreement dated December 11, 2015, we are required to maintain ratios of debt outstanding to total capital not to exceed the ratio of 0. 6 to 1. 0, and operating income excluding depreciation and amortization to interest expense of not less than 3, 0 times, in each case, as such terms are defined in the Note Purchase Agreement. Many of our subsequent private outstanding debt agreements have been amended to reflect these covenants. We may need to reduce the amount of our indebtedness outstanding from time to time in order to comply with such ratios, though no assurance can be given that we will be able to do so. Our failure to maintain such ratios or a breach of the other covenants under our debt agreements outstanding from time to time could result in an event of default under the applicable agreement. Such a default may allow the creditors to accelerate the related indebtedness and may result in the acceleration of any other indebtedness. Any future violations of the covenants under our debt agreements may hurt our reputation and credibility with our stockholders and our debt holders and may compromise our future ability to finance our operations through the public equity or debt markets. Breach of covenants could have additional negative consequences including, but not limited to the following: • increased making it more difficult difficulty for us to satisfy our obligations with respect to our indebtedness; • requiring us to dedicate significant cash flow from operations to the payment repayment of principal and interest **payments** on our indebtedness, which would reduce the funds we have available for other purposes. including working capital, capital expenditures, R & D research and development, dividends, share repurchases and acquisitions; and • reducing our flexibility in planning for or reacting to changes in our business and market conditions. Even absent a breach of covenants, there. There is no guarantee that we will be able to renew or replace our existing debt agreements as they become due, including the 2018 Credit Facility debt instruments with principal of \$ 74 million maturing in October 2024, which would harm our overall liquidity. Our ability to make payments on our indebtedness and contractual obligations, and to fund our operations depends on our future performance and financial results, which, to a certain extent, are subject to general economic, financial, competitive, regulatory and other factors and the interest rate environment that are beyond our control. Although management believes that we have and will continue to have sufficient liquidity, there can be no assurance that our business will generate sufficient cash flow from operations in the future to service our debt, pay our contractual obligations and operate our business. Our Due to the global nature of our business, movements in foreign currency hedging exchange rates may impact our consolidated statements of operations, consolidated balance sheets and cash management transactions flows. With approximately two-thirds of our sales located outside the United States, our consolidated net sales are impacted negatively by the strengthening or positively by the weakening of the U. S. dollar as compared to certain foreign currencies. Additionally, movements in certain foreign exchange rates may impact our results of operations, financial condition and liquidity since a number of our manufacturing and distribution operations are located outside of the United States. Although we currently use and may in the future use certain financial instruments to attempt to mitigate market fluctuations in foreign exchange rates, there can be no assurance that such measures will be ineffective -- effective, available through financial markets or that only partially mitigate the they will not impact of exchange rate create fluctuations, exposing additional financial obligations for us to unexpected interest rate volatility. We As part of our risk management program, we use foreign currency exchange forward contracts. While intended to reduce the effects of exchange rate fluctuations, which these transactions may limit our potential gains or expose us to losses. Should our counterparties to such transactions or the sponsors of the exchanges through which these transactions are offered fail to honor their obligations due to financial distress or otherwise, we would be exposed to potential losses or the inability to recover

```
anticipated gains from these transactions. We enter into foreign currency exchange forward contracts as economic hedges of
trade commitments or anticipated commitments denominated in currencies other than the functional currency to mitigate the
effects of changes in currency rates. Although we do not enter into these instruments for trading purposes or speculation, and
although our management believes all of these instruments are economically effective for accounting purposes as hedges of
underlying physical transactions, these foreign exchange commitments are dependent on timely performance by our
counterparties. Their failure to perform could result in us having to close these hedges without the anticipated underlying
transaction and could result in losses if foreign currency exchange rates have changed. We enter into interest rate swap
agreements from time to time to manage some of our exposure to interest rate volatility. These swap agreements involve risks,
such as the risk that counterparties may fail to honor their obligations under these arrangements. In addition, these arrangements
may not be effective in reducing our exposure to changes in interest rates. If such events occur, our results of operations may be
adversely affected. Most of our cash deposited with banks is not insured and would be subject to the risk of bank failure. Our
total liquidity also depends in part on the availability of funds under our <del>2018</del> 2023 Credit Facility. The failure of any bank in
which we deposit our funds or that is part of our 2018-2023 Credit Facility could reduce the amount of cash we have available
for operations and additional investments in our business. RISKS RELATED TO OUR <del>INTERNATIONAL <mark>G</del>LOBAL</del></del></mark>
OPERATIONS Approximately two-thirds of our sales are located in regions outside the United States U.S. In addition, we
anticipate that sales outside of the United States U. S. will continue to expand and account for a significant portion of our
revenue. Operating internationally is subject to a number of uncertainties, including, but not limited to, the following: •
economic and political instability; • import or export licensing requirements; • additional compliance- related risks; • trade
restrictions and tariffs; • product registration requirements; • longer payment cycles; • changes in regulatory requirements and
tariffs, including recent restrictions in China on the proportion of certain medical equipment which can be imported; •
potentially adverse tax consequences; and • trade policy changes . Changes in or the imposition of tariffs could make it more
difficult or costly for us to export our products to other countries. These measures could also result in increased costs for
goods imported into the United States. This in turn could require us to increase prices to our customers which may
reduce demand, or, if we are unable to increase prices, result in lowering our margin on products sold. We cannot
predict future trade policy or the terms of any renegotiated trade agreements and their impact on our business. The
adoption and expansion of trade restrictions, the occurrence of a trade war, or other governmental action related to
tariffs or trade agreements or policies has the potential to adversely impact demand for our products, our costs, our
customers and our suppliers, which in turn could adversely impact our business, financial condition and results of
operations. Specifically, the Chinese government has implemented a volume-based procurement process designed to decrease
prices for medical devices and other products, which has in the past resulted in, and could in the future result in, reduced
margins on covered devices and products, required renegotiation of distributor arrangements, or an incurrence of inventory-
related charges. For further information, please see Part 1. Item 1, "" Business- Regulation. "" As a result of such program,
which took is anticipated to take effect in the first half of 2023, the Company expects that experienced a temporary reduction
in net sales of our Implants - implant products in China will be negatively affected by, in part due to price reductions, which
was offset. Sales in China have also been negatively affected by purchasing behavior higher net sales volumes in anticipation
of government regulations which will require certain amounts of medical equipment purchased by state enterprises to be sourced
locally. Additionally, changes in or the imposition of tariffs could make it more difficult or costly for us to export our products
to other-- the second half of 2023 countries. These measures could also result in increased costs for goods imported into the U.
S. This in turn could require us to increase prices to our customers which may reduce demand, or, if we are unable to increase
prices, result in lowering our margin on products sold. We cannot predict future trade policy impacts of the volume-based
procurement program on or our the terms of business, including any renegotiated trade agreements and their impact on our
business. The adoption and expansion of trade restrictions, the occurrence of a trade war, or other--- the program governmental
action related to include additional tariffs or trade agreements or policies has the potential to adversely impact demand for our
products , within our portfolio costs, our customers and our suppliers, which in turn could adversely impact our business,
financial condition and results of operations. Certain of these risks may be heightened because as a result of changing political
climates which may lead to changes in areas such as trade restrictions and tariffs, regulatory requirements and exchange rate
fluctuations, which may adversely affect our business and financial performance. For example, due to as a result of escalating
tensions and the subsequent invasion of Ukraine by Russia, the United States U.S., other North Atlantic Treaty Organization
member states, the EU and other countries have imposed sanctions on Russia, including its major financial institutions and
certain other businesses and individuals, Belarus, the Crimea Region of Ukraine, the so- called Donetsk People's Republic and
the so- called Luhansk People's Republic. Russia also imposed significant currency control measures aimed at restricting the
outflow of foreign currency and capital from Russia, imposed various restrictions on transacting with non-Russian parties,
banned exports of various products, and imposed other economic and financial restrictions. These include restrictions on the
ability of companies to repatriate or otherwise remit cash from their Russian-based operations to locations outside of Russia.
Russia may further respond in kind, and the continuation of the conflict may result in additional sanctions being enacted by the
United States U. S., other North Atlantic Treaty Organization member states, the EU or other countries. The length, impact,
and outcome of this ongoing military conflict is highly unpredictable and could lead to significant market and other disruptions,
which, along with the spillover effect of ongoing civil, political and economic disturbances on surrounding areas, may
significantly devalue currencies utilized by us or have other adverse impacts including increased costs of raw materials and
inputs, manufacturing or shipping delays or increases in inflation rate, cyberattacks eyber attacks and supply chain challenges.
Export controls implemented as part of sanctions could also restrict the sale of equipment or products containing U. S.
developed software and technology into Russia. For the year ended December 31, 2022-2023, net sales in Russia and Ukraine
were approximately <del>3-</del>2 % of our consolidated net sales, and net assets in these countries were $ <del>83-78</del> million <del>as of December</del>
```

```
31, 2022. These net assets include $ 71-42 million of cash and cash equivalents , which held within Russia as a result of
December 31, 2023. Due to current currency control measures imposed by the Russian government, which include
restrictions on the ability of companies to repatriate or otherwise remit cash from their Russian- based operations to
locations outside of Russia, we are may be limited in our ability to transfer this cash balance out of Russia without incurring
substantial costs, if at all. The recent terrorist attacks by Hamas militants crossing the border from Gaza to Israel in
October 2023 and the subsequent military response by the Israeli government has resulted in significant unrest and
uncertainty within that region, including the possibility that escalating violence and involvement of other terrorist
groups from neighboring countries may further impact our employees and operations. The Company's operations in
Israel consist of two manufacturing facilities for implants products, with one site in northern Israel and one in southern
Israel, and combined they employ approximately 300 associates. These facilities remain open and continue to operate.
We may, however, determine to discontinue production for the safety of our employees, or we could face future
production slowdowns or interruptions at either location due to the impacts of the war including personnel absences as
several of our employees were called to active military duty, or due to other resource constraints such as the inability to
source materials for production. For the year ended December 31, 2023, net sales of products manufactured at these sites
comprised approximately 3 % of our consolidated net sales and 13 % of the net sales attributed to our Orthodontic and
Implant Solutions segment. Net assets within Israel totaled $ 197 million as of December 31, 2023, consisting primarily of
acquired technology, cash, inventory, and property, plant and equipment associated our operations in country. The full
impact of these events on economic conditions in the these region regions is currently unknown and could have a material
adverse effect on our results of operations, cash flows or financial condition. Due to Additionally, the other international nature
events such as the outbreak of a global pandemic, including new variants of COVID- 19, or other adverse public health
developments could materially affect our business <del>, movements</del> in foreign exchange rates may impact our consolidated
statements of operations, consolidated balance sheets and eash flows. With approximately two-thirds of our sales located
outside the U. S., our consolidated net sales are impacted negatively by the strengthening or positively by the weakening of the
U. S. dollar as compared to certain foreign currencies. Additionally, movements in certain foreign exchange rates may
unfavorably or favorably impact our results of operations, financial condition and liquidity as a number of ways, including
reduced demand for our products in certain regions our - or manufacturing and distribution operations are located outside of
our inability to timely meet our customer's orders, the <del>U. S. Although failure of third parties on which</del> we <del>currently rely,</del>
including our suppliers, customers, contractors, commercial banks, transportation service providers and external
business partners, to meet their respective obligations to use- us and may, or significant disruptions in the their future use
ability to do so and certain uncertainty in the global financial <del>instruments to attempt to mitigate market <mark>markets fluctuations</mark></del>
in foreign exchange rates, there can be no assurance that such measures will be effective or that they will not create additional
financial obligations for us. RISKS RELATED TO OUR REGULATORY ENVIRONMENTS As a company with international
global operations, we are subject to income taxes, as well as non- income- based taxes, in the United States U.S. and various
foreign jurisdictions. Significant judgment is required in determining our worldwide tax liabilities. Although we believe our
estimates are reasonable at the time made, the actual outcome could differ from the amounts recorded in our financial statements
(and such differences may be material). If the IRS -or other tax authorities, disagree with the positions we take, we could have
additional tax liability, and this could have a material impact on our results of operations and financial position. Our effective
tax rate could be adversely affected by changes in the mix of earnings in countries with different statutory tax rates, changes in
the valuation of deferred tax assets and liabilities, changes in tax laws and regulations, and changes in interpretations of tax
laws. Due to economic and political conditions, tax rates in various jurisdictions may be subject to significant change and could
materially impact our effective tax rate. Our corporate structure is intended to enhance our operational and financial efficiency
and increase our overall profitability. The tax authorities of the countries in which we operate may challenge our methodologies
for transfer pricing or change the way in which certain transactions are taxed which could materially increase our effective tax
rate (and such increase may be material). In addition, certain governments are considering, and may adopt, tax reform measures
that could significantly increase our worldwide tax liabilities. The Organization for Economic Co-operation and Development
("OECD") and other government bodies have focused on issues related to the taxation of multi- multinational----- national
corporations, including; in the area of "base erosion and profit shifting," where payments are made from affiliates in
jurisdictions with high tax rates to affiliates in jurisdictions with lower tax rates. Some of these proposals include a two-pillar
approach to global taxation, focusing on global profit allocation and a global minimum tax rate ("Pillar Two"). On December
12, 2022, the European Union member states agreed to implement the OECD's global corporate minimum tax rate of 15 %, to
be effective as of January 2024. Other countries have made, or are also actively considering, changes to their tax laws to adopt
certain parts of the OECD's proposals. <del>In December 2022, South Korea enacted new Due to the large scale of our U. S. and</del>
global business activities, the minimum tax rules to align with Pillar Two. The enactment of Pillar Two legislation in other
eountries could increase tax uncertainty and could also have a material effect on the Company 's effective tax rate, financial
position, results of operations, and cash flows. The Company will continue to monitor and reflect the impact of such legislative
changes in future financial statements as appropriate. We must obtain certain approvals by, and marketing clearances from,
governmental authorities, including the FDA and similar health authorities in foreign countries to market and sell our select
products in those countries. These agencies regulate the marketing, manufacturing, labeling, packaging, advertising, sale sales
and distribution of medical devices. The FDA enforces additional regulations regarding the safety of X- ray emitting devices -
Our products are currently regulated by such authorities and our new products require approval by, or marketing clearance from,
various governmental authorities, including the FDA. Various U. S. states also impose manufacturing, licensing, and
distribution regulations. The FDA review process typically requires extended proceedings pertaining to the safety and efficacy
of new products. A 510 (k) application is required in order to market certain classes of new or modified medical devices. If
```

```
specifically required by the FDA, a pre-market approval, or PMA, may be necessary. Such proceedings, which must be
completed prior to marketing a new medical device, are potentially expensive and time consuming. They may delay or hinder a
product's timely entry into the marketplace. Moreover, there can be no assurance that the review or approval process for these
products by the FDA or any other applicable governmental authority will occur in a timely fashion, if at all, or that additional
regulations will not be adopted or current regulations amended in such a manner as will adversely affect us. The FDA also
oversees the content of advertising and marketing materials relating to medical devices which have received FDA clearance.
Failure to comply with the FDA's advertising guidelines may result in the imposition of penalties. We are also subject to other
federal, state and local laws, regulations and recommendations relating to safe working conditions, laboratory and
manufacturing practices. The extent of government regulation that might result from any future legislation or administrative
action cannot be accurately predicted and inadequate employee training for critical compliance and regulatory requirements may
result in the failure to adhere to applicable laws, rules and regulations. Similar to the FDA review process, the EU review
process typically requires extended proceedings pertaining to the safety and efficacy of new products. Such proceedings, which
must be completed prior to marketing a new medical device, are potentially expensive and time consuming and may delay or
prevent a product's entry into the marketplace. Our products that fall into the category of Class I as classified by the EU MDD
were mandated to be certified under the new EU MDR. These regulations as well applied to all medical device manufacturers
who market their medical devices in the EU and all had manufacturers were required to perform significant upgrades to
quality systems and processes including technical documentation and obtain subject them to new certification under the EU
MDR in order to continue to sell those products in the EU. Although all medical device manufacturers were required to certify
their Class I products by May 2021, the EU MDR regulations for additional Classes of medical devices is are mandated to be
fully <del>enforceable <mark>enforced</mark> by May 2024. This also includes completion of certified quality management systems to</del>
manufacturers quality management systems . On January 6, 2023, the EU Commission submitted a proposed amendment to
extend the MDR transitional periods until December 31, 2027 for higher risk devices and December 31, 2028, for other
medical devices to ensure continued access to medical devices for patients and to allow medical devices already placed on
the market in accordance with the current legal framework to remain on the market. We remain focused on ensuring that
all our products that are considered to be medical device-devices will be fully certified as required by the EU MDR deadlines
dates and timelines. Additionally, the UK has negotiated an exit from the EU, (commonly referred to as Brexit) and, as a result,
the EU CE marking will be recognized in the UK through the earlier of the expiration of the product's CE certificate or
June 2023-2028. After which Following June 2023, the UK may impose its own differing regulatory requirements for products
being imported from the EU into the UK. Failure to comply with these rules, regulations, self- regulatory codes, circulars and
orders could result in significant civil and criminal penalties and costs, including the loss of licenses and the ability to participate
in federal and state health care programs, and could have a material adverse impact on our business. Also, these regulations may
be interpreted or applied by a prosecutorial, regulatory or judicial authority in a manner that could require us to make changes in
operations or incur substantial defense and settlement expenses. Even unsuccessful challenges by regulatory authorities or
private regulators could result in reputational harm and the incurring of substantial costs. In addition, many of these laws are
vague or indefinite and have not been interpreted by the courts and have been subject to frequent modification and varied
interpretation by prosecutorial, or regulatory authorities, increasing compliance risks. Inadequate levels of reimbursement from
governmental or Some state legislatures have passed legislation and other third-state legislatures have proposed legislation
designed to preclude or significantly limit teledentistry. Furthermore, our ability to conduct business in each state is
dependent, in <del>party</del>- part <del>payors</del>-, upon that particular state's treatment of remote healthcare and that state dental
board's regulation of the practice of dentistry, each of which is subject to changing political, regulatory, and other
influences. Some state dental boards established rules in a manner that purports to limit for- or procedures using restrict
our ability to conduct our business as currently conducted. It is possible that the laws, rules and regulations governing
the practice of dentistry and orthodontics in one our- or products-more states may cause change our- or revenue be
<mark>interpreted in a manner unfavorable</mark> to <del>decline <mark>our business. If adverse laws or regulations are adopted or any such</del></del></mark>
claims are successful, and we were unable to adapt our business model accordingly, our operations in such states would
be disrupted, which could have a material adverse effect on our business, financial condition, and results of operations.
Third- party payors, including government health administration authorities, private health care insurers and other organizations
regulate the reimbursement of fees related to certain diagnostic procedures or medical treatments. Third- party payors are
increasingly challenging the price and cost- effectiveness of medical products and services. While we cannot predict what effect
the policies of government entities and other third-party payors will have on future sales of our products, there can be no
assurance that such policies would not cause our revenue to decline. We manufacture and sell a wide portfolio of dental and
medical device products. While we endeavor to ensure that our products are safe and effective, there can be no assurance that
there may not be challenges from time to time regarding the real or perceived quality, health or environmental impact of our
products or certain raw material components of our products. We manufacture and sell dental filling materials that may contain
bisphenol- A, commonly called BPA. BPA is found in many everyday items, such as plastic bottles, foods, detergents and toys,
and may be found in certain dental composite materials or sealants either as a by-product of other ingredients that have
degraded, or as a trace material left over from the manufacture of other ingredients used in such composites or sealants. The
FDA currently allows the use of BPA in dental materials, medical devices, and food packaging. Nevertheless, public reports and
concerns regarding the potential hazards of BPA could contribute to a perceived safety risk for our products that contain
mercury or BPA. Adverse publicity about the quality or safety of our products, whether or not ultimately based on fact, may
have an adverse effect on our brand, reputation and operating results and legal and regulatory developments in this area may
lead to litigation and or product limitations or discontinuation. We are subject to federal, state, local and foreign laws, rules,
regulations, self- regulatory codes, circulars and orders relating to health care fraud, including, but not limited to, the U.S.
```

Federal Anti- Kickback Statute, the UK Bribery Act 2010 (c. 23), Brazil's Clean Company Act 2014 (Law No. 12, 846) and China's National Health and Family Planning Commission ("NHFPC") circulars No. 49 and No. 50. Some of these laws, referred to as "false claims laws," prohibit the submission or causing the submission of false or fraudulent claims for reimbursement to federal, state and other health care payors and programs. Other laws, referred to as "anti-kickback laws," prohibit soliciting, offering, receiving or paying remuneration in order to induce the referral of a patient or ordering, purchasing, leasing or arranging for or recommending ordering, purchasing or leasing, of items or services that are paid for by federal, state and other health care payors and programs. The U. S. government has expressed concerns about financial relationships between suppliers on the one hand and physicians and dentists on the other. As a result, we regularly review and revise our marketing practices as necessary to facilitate compliance. In addition, under the reporting and disclosure obligations of the U. S. Physician Payment Sunshine Act and similar foreign laws, rules, regulations, self-regulatory codes, circulars and orders, such as France's Loi Bertrand and rules issued by Denmark's Health and Medicines Authority, the general public and government officials will be provided with access to detailed information with regard to payments or other transfers of value to certain practitioners (including physicians, dentists and teaching hospitals) by applicable drug and device manufacturers subject to such reporting and disclosure obligations, which includes us. This information may lead to greater scrutiny, which may result in modifications to established practices and additional costs. Failure to comply with health care fraud laws, rules, regulations, self-regulatory codes, circulars and orders could result in significant civil and criminal penalties and costs, including the loss of licenses and the ability to participate in federal and state health care programs, and could have a material adverse impact on our business. Also, these laws may be interpreted or applied by a prosecutorial, regulatory or judicial authority in a manner that could require us to make changes in our operations or incur substantial defense and settlement expenses. Even unsuccessful challenges by regulatory authorities or private relators could result in reputational harm and the incurring of substantial costs. In addition, many of these laws are vague or indefinite and have not been interpreted by the courts, and have been subject to frequent modification and varied interpretation by prosecutorial, and regulatory authorities, increasing compliance risks. We cannot predict whether changes in applicable laws, rules, regulations, self-regulatory codes, circulars and orders, or the interpretation thereof, or changes in our services or marketing practices in response, could adversely affect our business. We are subject to extensive domestic and foreign laws, rules, regulations, self- regulatory codes, circulars and orders which are administered by various international, federal and state governmental authorities, including, among others, the FDA, the Office of Foreign Assets Control of the U. S. Department of the Treasury ("OFAC"), the Bureau of Industry and Security of the U. S. Department of Commerce ("BIS"), the U. S. Federal Trade Commission, the U. S. Department of Justice, the Environmental Protection Agency ("EPA"), and other similar domestic and foreign authorities. These laws, rules, regulations, self-regulatory codes, circulars and orders include, but are not limited to, the U. S. Food, Drug and Cosmetic Act, the EU European Council Directive 93 / 42 / EEC on Medical Devices ("-MDD") (1993) (and implementing and local measures adopted thereunder), the Federal Health Information Technology for Economic and Clinical Health Act ("HITECH Act"), the Federal Health Insurance Portability and Accountability Act of 1996 ("HIPAA"), France's Data Protection Act of 1978 (rev. 2004), the U.S. Foreign Corrupt Practices Act (the "FCPA"), the U. S. Federal Anti- Kickback Statute and similar international anti- bribery and anticorruption laws, the Physician Payments Sunshine Act, regulations concerning the supply of conflict minerals, various environmental regulations such as the Federal Water Pollution Control Act (the "Clean Water Act"), the Patient Protection and Affordable Care Act, as amended by the Health Care and Education Reconciliation Act (the "Health Care Reform Law"), and regulations relating to trade, import and export controls and economic sanctions. Such laws, rules, regulations, self-regulatory codes, circulars and orders are complex and are subject to change. The FCPA generally prohibits companies and their affiliates from making improper payment to non- U. S. officials for the purpose of obtaining or retaining business, and also includes certain books and records and internal accounting controls requirements. Our internal policies, procedures and Code of Ethics and Business Conduct mandate compliance with these anti-corruption laws. However, we operate in some countries known to experience corruption. Despite our training and compliance programs, we cannot provide assurance that our internal policies and procedures will always protect us from violation of such anti- corruption laws committed by our employees or affiliated entities or their respective officers, directors, employees and agents. Failure to comply If we are not in compliance with the FCPA and other laws governing the conduct of business with government entities (including local laws), will we may be subject us to criminal and civil penalties and other remedial measures, which could have a material adverse impact on our business, financial condition, results of operations and liquidity. Any ongoing investigation of any potential violations of the FCPA or other anti- corruption laws by the U. S. or foreign authorities could harm our reputation and have an adverse impact on our business, financial condition and results of operations. On December 31, 2020, we acquired Byte, a leading provider in the direct- to- consumer, doctor- directed aligner market. Byte's business in the United States U. S. is subject to various state laws, rules and policies which govern the practice of dentistry within such state. Byte contracts with an expansive nationwide network of independent licensed dentists and orthodontists for the provision of clinical services, including which includes the oversight and control of each customer's clinical treatment; however, there can be no assurance that such business model will not be challenged as the corporate practice of dentistry by state governmental authorities, trade associations, or others. Additionally, future legislative or regulatory changes within such states may have a negative impact on Byte's business model. Compliance with the numerous applicable existing and new laws, rules, regulations, self- regulatory codes, circulars and orders could require us to incur substantial regulatory compliance costs. There can be no assurance that governmental authorities will not raise compliance concerns or perform audits to confirm compliance with such laws, rules, regulations, self-regulatory codes, circulars and orders. For example, most of our products are classified as medical devices or pharmaceuticals, which are subject to extensive regulations promulgated by the U. S. federal government, state governments and comparable regulatory agencies in other countries, including the requirement to obtain licenses for the manufacture or distribution of such products. Failure to comply with applicable laws, rules, regulations, self-regulatory codes, circulars or orders could result in a range of

```
governmental enforcement actions, including fines or penalties, injunctions and / or criminal or other civil proceedings. Any
such actions could result in higher than anticipated costs or lower than anticipated revenue and could have a material adverse
effect on our reputation, business, financial condition and results of operations. RISKS RELATED TO OWNERSHIP OF OUR
COMMON STOCK We experience significant fluctuations in quarterly sales and earnings due to several a number of factors,
some of which are substantially outside of our control, including but not limited to: • general economic conditions, as well as
those specific to the healthcare industry and related industries; • changes in income tax laws and incentives that could create
adverse tax consequences; • the execution of restructuring plans; • the complexity of our organization; • our ability to supply
products to meet customer demand; • the timing of new product introductions by us and our competitors; • the timing of industry
trade shows; • changes in customer inventory levels; • developments in government or third party payor reimbursement policies;
• changes in customer preferences and product mix; • fluctuations in manufacturing costs; • competitors' sales promotions; and
• fluctuations in currency exchange rates ; and • the impact of COVID-19. As a result, we may fail to meet the expectations of
investors and securities analysts, which could cause our stock price to decline. Certain provisions of our Certificate of
Incorporation and By- laws and of Delaware law could have the effect of making it difficult for a third party to acquire a
controlling interest in us. Such provisions include, among others, a provision allowing the Board of Directors to issue preferred
stock having rights senior to those of the common stock and certain requirements which make it difficult for stockholders to
amend our By- laws and prevent them from calling special meetings of stockholders. Delaware law imposes some restrictions on
mergers and other business combinations between us and any "interested stockholder" with beneficial ownership of 15 % or
more of our outstanding common stock. GENERAL RISKS Our revenue, results of operations, eash flow and liquidity may be
materially adversely impacted by the ongoing COVID-19 outbreak. We continue to closely monitor the global impacts of the
COVID- 19 pandemic. The COVID- 19 pandemic has negatively impacted business and healthcare activity globally and has
ereated significant volatility, uncertainty and economic disruption in the U. S. and international markets and within the markets
in which we operate. The pandemic has adversely affected and is likely to further adversely affect nearly all aspects of our
business and markets, including our sales, operations, eash flow and workforce and the operations of our customers, suppliers,
vendors and business partners. Specifically, authorities in China periodically re-imposed severe restrictions on individual and
business activities during 2022, resulting in a loss of sales due to distribution constraints and lower demand from reduced patient
traffic locally. Although certain of these restrictions were lifted late in the year, this also coincided with resurgence of COVID-
19 infections from variants of the virus. Adverse trends in certain regions and particularly China could persist if these
restrictions are renewed as a result of additional outbreaks. More generally, the impact of the pandemic may increase the
possibility of uncertainty in the global financial markets, high inflation and extended economic downturn, which could reduce
our ability to incur debt or access capital and impact our results and financial condition even after local conditions improve.
There are no assurances that the credit markets or the capital markets will be available to us in the future or that the lenders
participating in our credit facilities will be able to provide financing in accordance with their contractual obligations. We do not
yet know the full extent of the ultimate impact of the continued COVID-19 pandemic on our business, operations, or the global
economy. The extent of such impact will depend on future developments, including the severity and frequency of any future
COVID-19 variants and related outbreaks, and actions taken to address the impacts, among others. Even after the COVID-19
pandemic has subsided, we may continue to experience materially adverse effects on our results of operations and financial
condition. To the extent that the COVID-19 outbreak continues to adversely affect the business and financial performance, it
could also heighten many of the other risks described in this report. Our business, operating results, financial condition and
liquidity may be adversely affected by changes in global economic conditions including inflation, supply chain disruptions.
credit market conditions, levels of consumer and business confidence, and other factors that are generally beyond our control.
The current global supply chain and labor market challenges and inflationary pressures have negatively affected, and we expect
will continue to negatively affect, our results of operations, Specifically, the Company <del>has recently continues to experienced</del>-
<mark>experience</mark> higher prices and supply chain <del>disruption <mark>disruptions</mark> f</del>or certain of our raw materials, particularly for electronic
components used in our products, as well as wage inflation for direct labor. As it pertains to demand for our products, certain
dental specialty products and dental equipment and related products that support discretionary dental procedures, especially
elective procedures in implants and aligners, may also be susceptible to unfavorable changes in economic conditions. Decreases
in consumer discretionary spending could negatively affect our business and result in a decline in sales and financial
performance. Additionally, interest rate increases have created financial market volatility which could further negatively impact
financial markets, lead to an economic downturn or recession, and tighten availability of, and increase the costs of capital for the
Company. These and any other unfavorable economic conditions could increase our funding costs, limit our access to the capital
markets or result in a decision by lenders not to extend credit to us. Tightening of credit in financial markets has also eould
adversely affect the impacted our customers' and suppliers' ability of our customers and suppliers to obtain financing for
significant purchases and operations, with acceptable terms and could result in additional or worsening impacts in the
future, including a decrease in or cancellation of orders for our products and services, could impact the ability inability of our
customers to make payments, and could increase increased the risk of supplier financial distress. The Company has sought to
offset the elevated costs resulting from raw material cost inflation with annual price increases but has been only partially
successful. Should the higher inflationary environment continue, we may not be able to increase the prices of our offerings
sufficiently to keep up with the rate of inflation. Any of the above factors could individually or in combination have a material
adverse effect on our operating results, financial condition and liquidity. On April 11, 2022, we announced that our Executive
Vice President, Chief Financial Officer resigned from his position effective May 6, 2022. Additionally, on April 19, 2022, we
announced that we terminated our Chief Executive Officer, effective immediately. The Board of Directors appointed an Interim
Chief Executive Officer, effective as of April 19, 2022, and Interim Chief Financial Officer which became effective on May 6,
2022. On August 25th, we announced the appointment of our new Chief Executive Officer, which became effective on
```

```
September 12, 2022, and on September 22, 2022, we announced the appointment of our new Chief Financial Officer, which
became effective on September 26, 2022. These leadership transitions along with other senior management changes may be
inherently difficult to manage and cause operational and administrative inefficiencies, added costs, decreased employee morale,
uncertainty and decreased productivity among our employees, increased likelihood of turnover, and the loss of personnel with
deep institutional knowledge, which could result in significant disruptions to our operations. In addition, we must successfully
integrate the new management team members within our organization in order to achieve our operating objectives, and changes
in key management positions may temporarily affect our financial performance and results of operations as new management
becomes familiar with our business. These changes could also increase the volatility of our stock price. If we are unable to
mitigate these or other similar risks, our business, results of operations and financial condition may be adversely affected. Our
success is dependent on our ability to successfully manage our human capital through talent acquisition, engagement,
development, and retention. To achieve our strategic initiatives, we need to attract, manage, and retain employees with the right
skills, competencies and experiences to execute our strategy and support the growth of the business and the. The failure to
attract and retain such employees to fill key roles may adversely affect our business performance, competitive position and
future prospects. We also must retain a pipeline of team members to provide for continuity of succession for senior executive
positions. To In order to attract and retain qualified employees, we must offer competitive compensation and benefits and
effectively manage employee performance and development. The recent leadership Leadership transitions or along with other
senior management changes may adversely affect our ability to attract and retain talent. Our inability to attract and retain talent
may negatively impact business continuity, new product launches, and innovation initiatives. Further, such organizational
challenges may make it difficult to maintain our culture, resulting in employees not adhering to the desired values of the
organization. We face the inherent risk of legal actions or claims, including purported securities class actions, investigations
by governmental agencies, product liability claims, product recall actions, antitrust suits, customs proceedings, tax actions,
commercial or contractual claims, employee benefit or discrimination lawsuits, actions based in environmental laws, and
other types matters. These actions or claims, regardless of their factual bases, might result in substantial costs,
restrictions, or otherwise materially injure our business by harming our reputation or distracting our officers,
management, and employees. The penalties imposed as a result of legal actions or claims , might including include possible
fines, civil penalties, criminal penalties, injunctions, recall recalls, and other actions sanctions affecting that may
materially harm our business by reducing our ability to sell or promote our products or reducing our profits . We have
insurance policies, including directors' and officers' insurance and product liability insurance, covering these risks in amounts
that are considered adequate; however, we cannot provide assurance that the maintained coverage is sufficient to cover future
claims or that the coverage will be available in adequate amounts or at a reasonable cost. Also, other types of claims asserted
against us may not be covered by insurance. A successful claim brought against us in excess of available insurance, or another
type of claim which is uninsured or that results in significant adverse publicity against us, could harm our business and our
overall cash flows. Additionally Various parties, including us, own and maintain patents and other intellectual property rights
applicable to the dental and medical device fields. Although we include believe that we operate in a manner that does not
infringe upon any third- party intellectual property rights, it is possible that a party could assert that one or more of our products
infringe upon such party's intellectual property and force us to pay damages and / or discontinue the sale of certain products.
Additionally, we generally warrant warranties on select each of our products against defects in materials and workmanship,
which are generally for a period of one year from the date of shipment or installation plus any extended warranty period
purchased by the customer. The future costs associated with providing product warranties could be material. Successful product
warranty claims brought against us could reduce our profits and / or impair our financial condition - and damage our reputation.
We <del>operate have sales or operations</del> in more than 150 countries and our suppliers' manufacturing facilities are <del>located i</del>n
multiple locations around the world. While we seek to mitigate our business-risks associated with climate events, we recognize
that there are inherent climate- related risks regardless of where we conduct our businesses. Global climate change is expected
to result in certain types of natural disasters occurring more frequently or with more intense effects. Any natural disaster, power
outages or other climate events in such a location or the increased frequency of extreme weather could disrupt the production
and distribution of our products in these locations. Current or future insurance arrangements may not provide protection for
costs that may arise from such events, particularly if such events are catastrophic in nature or occur in combination.
Accordingly, a natural disaster has the potential to disrupt our and our <del>clients customers</del>? businesses and may cause us to
experience work stoppages, project delays, financial losses and additional costs to resume operations, including increased
insurance costs or loss of cover, legal liability and reputational losses. Increasing natural disasters in connection with climate
change could also impact our third- party vendors, service providers or other stakeholders, including disruptions in supply
chains, or information technology or other necessary services for our Company. Many governments, regulators, investors,
employees, customers and other stakeholders are increasingly focused on environmental, social and governance considerations
(" ESG") relating to businesses, including climate change and greenhouse gas emissions, human and civil rights, and diversity,
equity and inclusion. In The increased emphasis on ESG matters has resulted in, and may continue to result in, the
adoption of laws and regulations, including addition additional reporting requirements, we leading to increased
compliance costs, as well as increased scrutiny regarding our ESG activities and disclosures, which may lead to increased
litigation risks. We make statements about our ESG environmental, social and governance goals and initiatives through our
Sustainability Report, our other non-financial reports, information provided on our website, press statements and other
communications. Many of the statements in those voluntary disclosures are based on hypothetical expectations,
assumptions, and predictions that may or may not be representative of current or actual risks or events or forecasts of
expected risks or events, including the costs associated therewith. Such expectations, assumptions, and predictions are
uncertain and may be prone to error or subject to misinterpretation given the long timelines involved and the lack of an
```

<mark>established single approach to identifying, measuring and reporting on many ESG matters.</mark> Responding to these <mark>ESG</mark> environmental, social and governance-considerations and implementation of these goals and initiatives involves risks and uncertainties, may require investments, and depends in part on third- party performance or data that is outside our control which we have not independently verified or which cannot be independently verified. We Our selected disclosure framework may need to be changed from time to time due to evolving standards and practices, which may result in a lack of consistent or meaningful comparative data from period to period. In addition, our interpretation of reporting frameworks or standards may differ from those of others and such frameworks or standards may change over time, any of which could result in significant revisions to our goals or reported progress in achieving such goals. Further, we cannot guarantee that we will achieve our ESG announced sustainability goals and initiatives. Companies across all industries are facing increasing and evolving scrutiny relating to their ESG policies, initiatives and disclosures from governments, regulators, investors, consumers, employees and other stakeholders. Increased and varied focus and activism related to ESG may hinder our ability to attract or retain employees and access to capital, as investors may reconsider their capital investment because of their assessment of our ESG practices. In addition, some stakeholders may disagree with our goals and initiatives. Any failure, or perceived failure, by us to achieve our goals, further or our juilitiatives, adhere to our public statements, comply with federal, state or international ESG environmental, social and governance laws and regulations, or meet evolving and varied stakeholder expectations and standards could result in legal and regulatory proceedings against us and materially adversely affect our business, reputation, results of operations, financial condition and stock price. Federal, state, and local governments are beginning to respond to climate change issues. This increased focus on sustainability may result in new legislation or regulations and customer requirements that could negatively affect us. Environmental laws, for example, particularly with respect to climate change and the emission of greenhouse gases, are also becoming more stringent throughout the world. We may incur additional costs or be required to make changes to our operations in order to comply with any new regulations or customer requirements. Legislation or regulations that potentially impose restrictions, caps, taxes, or other controls on emissions of greenhouse gases such as carbon dioxide, could adversely affect our operations and financial results. 34 Recently, the European Parliament's Corporate Sustainability Reporting Directive ("CSRD") came into effect, which requires impacted companies, including multi- national companies with an EU presence, to make extensive sustainability and climate- related disclosure. The state of California has also enacted a series of laws, which will require (i) disclosure of Scope 1, Scope 2 and Scope 3 GHG emissions by public and private companies with total annual revenues in excess of \$ 1 billion and that do business in California, (ii) disclosure of climate- related financial risks by public and private companies with total annual revenues in excess of \$ 500 million and that do business in California, and (iii) certain disclosures by businesses that market, sell and, in some cases, buy and use, voluntary carbon offsets, or that make certain environmental marketing claims in California. Additionally, climate- related disclosure rules have been proposed by the SEC, and, if adopted, would require the Company to make new climate- related disclosures, including certain climate- related metrics and greenhouse gas emissions data, information about climate- related targets and goals, transition plans, if any, and comply with attestation requirements. The EU, California and (if adopted) SEC rules will impose increased compliance costs and could lead to increased litigation risks related to disclosures made pursuant to the rules, either of which could materially and adversely affect our financial performance. 35